PAPTS CATALOG 20 LITRE

# 20AHRJAS (Hydraulic Steering) STANDARD ROTATION 

20AHLJAS (Hydraulic Steering) COUNTER ROTATION

WHEN REPLACEMENT PARTS ARE REQUIRED, USE GENUINE OMC PARTS OR PARTS WITH EQUIVALENT CHARACTERISTICS INCLUDING TYPE, STRENGTH, AND MATERIAL. FAILURE TO DO SO MAY RESULT IN PRODUCT MALFUNCTION AND POSSIBLE INJURY TO THE OPERATOR AND/OR PASSENGERS.

OUTBOARD MARINE CORPORATION, MANUFACTURER OF OMC SEA DRIVE ${ }^{\circledR}$ MARINE POWER system, Reserves the right to make changes at any time, without notice, in SPECIFICATIONS AND MODELS AND ALSO TO DISCONTINUE MODELS. THE RIGHT IS ALSO RESERVED TO CHANGE ANY SPECIFICATIONS OR PARTS AT ANY TIME WITHOUT INCURRING ANY OBLIGATION TO EQUIP SAME ON MODELS MANUFACTURED PRIOR TO DATE OF SUCH CHANGE.

WHILE THE INFORMATION CONTAINED IN THIS PARTS CATALOG IS BASED ON THE LATEST PRODUCT INFORMATION AVAILABLE AT THE TIME OF PUBLICATION, THE CONTINUING ACCURACY OF THIS PARTS CATALOG CANNOT BE GUARANTEED.

ALL ILLUSTRATIONS USED IN THIS PARTS CATALOG MAY NOT DEPICT ACTUAL MODELS OR EQUIPMENT AND ARE INTENDED AS REPRESENTATIVE VIEWS FOR REFERENCE ONLY.

Note
THIS PARTS CATALOG SHOULD NOT BE USED IN LIEU OF A SERVICE MANUAL. ORDER YOUR SERVICE MANUAL OR OWNER'S MANUAL FROM YOUR NEAREST MARKETING DIVISION, SEE REAR COVER.
SUPPLY MODEL AND SERIAL NUMBER OF ENGINE FROM NAMEPLATE ATTACHED TO THE LOWER ENGINE COVER WHEN REQUESTING A SERVICE MANUAL OR OWNER'S MANUAL.

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INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY SPECIFY MODEL AND SERIAL NUMBER OF ENGINE WHEN ORDERING PARTS

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER
PART NUMBERS NEW FOR THIS MODEL YEAR CAN BE IDENTIFIED
BY THE BOX SYMBOL ■ IN NAME OF PART COLUMN


883074

| Ref. No. | P/N | Name of Part |  | Qty. | Ref. No. | P/N | Name of Part |  | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 985363 | ENGINE COVER ASSY | - | 1 | 17 | 326948 | RIVET, Locating bracket |  | 12 |
| 2 | 331942 | BAFFLE, Engine cover | - | 1 | 18 | 912179 | APPLIQUE, Engine cover, |  |  |
| 3 | 328671 | TILT HANDLE |  | 1 |  |  | rear, upper |  | 1 |
| 4 | 912032 | SEAL, Engine cover |  | 1 | 19 | 328703 | WASHER, Screw |  | 6 |
| 5 | 329762 | LOCATING BRKT, Front |  | 1 | 20 | 912632 | DECAL, Stripe |  | 1 |
| 6 | 394976 | LOCATING BRKT, Rear |  | 2 | 21 | 913213 | APPLIQUE, Engine cover, |  |  |
| 7 | 324898 | BUMPER, Locating brkts |  | 3 |  |  | rear, lower | - | 1 |
| 8 | 328668 | SOUND BLANKET, Side |  | 1 | 22 | 323937 | SCREW, Baffle to tilt |  |  |
| 9 | 912036 | SOUND BLANKET, Top |  | 1 |  |  | handle | ■ | 4 |
| 11 | 323176 | HOOK, Engine cover |  | 3 | 23 | 328669 | SEAL, Baffle . | $\square$ | 1 |
| 12 | 323229 | SCREW, Tilt handle, front | - | 2 | 24 | 912649 | DECAL, Sides and rear | $\square$ | 1 |
| 13 | 912217 | APPLIQUE |  | 2 | 25 | 985370 | OWNER'S MANUAL (1) | - | 1 |
| 14 | 319137 | SCREW, Hook |  | 6 | 25 | 985855 | SUPPLEMENT OWNER'S |  |  |
| 15 | 323228 | SCREW, Tilt handle, rear |  | 2 |  |  | MANUAL (2) | $\square$ | 1 |
| 16 | 317223 | FASTENER, Applique |  | 18 |  |  |  |  |  |

(1) Standard Rotation
(2) Counter Rotation

## LOWER ENGINE COVER



CJ29

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 308532 | BUSHING, Latch Iever | 6 | 21 | 330234 | SPRING WASHER, Latch handle | 3 |
| 2 | 320521 | GROMMET, Drain indicator | 1 | 22 | 328703 | WASHER, Latch | 3 |
| 3 | 323169 | LATCH, Port, rear | 1 | 23 | 329749 | WASHER, Mount |  |
| 4 | 323170 | LATCH, Front \& stbd rear | 2 | 24 | 912148 | GROMMET, Plug | 4 |
| 5 | 912620 | GROMMET, Electrical cables | 1 | 25 | 313022 | NUT, Clamp | 3 |
| 6 | 328584 | MOUNT, Lower cover | 4 | 26 | 910930 | GROMMET, Control cables, |  |
| 7 | 985361 | ENGINE COVER \& SEAL ASSY, | 1 | 26 | 911231 | black GROMMET, Control cables, | 1 |
| 8 | 330938 | SEAL, Engine cover, front, star | 1 |  |  | brown | 1 |
| 9 | 331956 | SEAL, Engine cover, rear, lower m | 1 | 27 | 911828 | CLAMP, Remote control cables | 1 |
| 10 | 331954 | SEAL, Drain, upper - | 1 | 28 | 912145 | BRACKET, Remote control |  |
| 11 | 329743 | STUD, Lower cover | 4 |  |  | cables | 1 |
| 12 | 330288 | SPRING PIN, Mount, front | 2 | 29 | 329217 | SCREW, Bracket to clamp | 1 |
| 13 | 330651 | BUMPER, Lower cover . | 1 | 30 | 328738 | WASHER, Bracket to cover | 2 |
| 14 | 383685 | LATCH HANDLE | 3 | 31 | 909533 | SCREW, Bracket to cover | 2 |
| 15 | 985360 | ENGINE COVER, Port - | 1 | 32 | 912621 | WASHER, Grommet | 1 |
| 16 | 912127 | SCREW, Handle to latch - | 3 | 33 | 911082 | PLUG, Grommet, elect cables | 1 |
| 17 | 911651 | GROMMET, Lower cover, port | 1 | 34 | 911650 | GROMMET, Control cables | 1 |
| 18 | 328597 | SCREW, Lower cover, front | 2 | 35 | 333679 | GROMMET, Cover | 1 |
| 19 | 329750 | SCREW, Lower cover, rear, lower | 1 | 36 | 330664 | TIE STRAP, Grommet | 1 |
| 20 | 330978 | SCREW, Lower cover, rear, top | 1 |  |  |  |  |



CJ30

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part |  | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 329754 | BRACKET, Fuel pump | 1 | 17 | 328735 | WASHER, Pump to bracket |  | 3 |
| 2 | 308825 | SCREW, Pump to bracket | 3 | 18 | 122147 | SCREW, Bracket to crankcase |  | 2 |
| 3 | 320107 | TIE, Strap | AR | 19 | \# | HOSE, Pulse, 159mm (6-1/4") |  | 1 |
| 4 | \#\# | HOSE, Elbow to sight tube, |  | 20 | 911500 | ELBOW, Fuel |  | 1 |
|  |  | $127 \mathrm{~mm}\left(5^{\prime \prime}\right)$ | 1 | 21 | 333633 | HOSE, Pump to manifold | - | 1 |
| 5 | 322652 | CLAMP, Fuel filter | 2 | 22 | 512742 | RETAINER, Fuel pump |  | 1 |
| 6 | 331623 | SIGHT TUBE | 1 | 23 | 912025 | BULKHEAD FITTING |  | 2 |
| 7 | 322652 | CLAMP, Pulse hose | 2 | 24 | 911501 | ELBOW, Oil |  | 1 |
| 8 | 913260 | HOSE, Fuel filter to pump | 1 | 25 | \#\# | HOSE, Sight tube to pump, |  |  |
| 9 | 322654 | CLAMP, Oil hose | 4 |  |  | 38 mm (1-1/2") |  | 1 |
| 10 | \#\#\# | HOSE, Fitting to fuel filter, |  | 26 | 912027 | NUT, Bulkhead fitting |  | 2 |
|  |  | 44 mm ( $1-3 / 4$ ) | 1 | 27 | 912026 | WASHER, Bulkhead fitting |  | 4 |
| 11 | 398319 | FUEL FILTER ASSY |  | 28 | 173312 | FITTING, Fuel | - | 1 |
| 14 | 174619 | FUEL PUMP ASSY | 1 | 29 | 911427 | ELBOW, Oil . |  | 1 |
| 15 | 512747 | CONNECTOR | 1 | 30 | 331058 | TUBE, Spiral wrap |  | 1 |
| 16 | 581656 | SOCKET | 3 | 31 | 911616 | CLAMP STRAP, Fuel filter | $\square$ | 2 |

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## IGNITION SYSTEM \& STARTER MOTOR



883115

CJ31

| Ref. No. | P/N | Name of Part |  | Qty. | Ref. No. | P/N | Name of Part |  | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 583510 | FLYWHEEL ASSY | ■ | 1 | 56 | 583418 | ELECTRICAL BRACKET ASSY | $\square$ | 1 |
| 2 | 326042 | NUT, Flywheel | $\square$ | 1 | 57 | 583689 | RECTIFIER \& REGULATOR |  |  |
| 3 | 325135 | SCREW, Stator mounting |  | 4 |  |  | ASSY | $\square$ | 1 |
| 4 | 583561 | STATOR ASSY | $\square$ | 1 | 58 | 511829 | RING TERMINAL |  | 4 |
| 5 | 511829 | RING TERMINAL |  | 4 | 59 | 330254 | RING TERMINAL | - | 1 |
| 6 | 512746 | CONNECTOR |  | 1 | 60 | 913612 | STUD, Cover mounting | ■ | 2 |
| 7 | 511469 | PIN |  | 2 | 61 | 328701 | LOCKWASHER, Ground |  | 2 |
| 8 | 329168 | SOCKET, Pivot bushing |  | 1 | 62 | 320107 | TIE, Strap |  | AR |
| 9 | 583508 | TIMER BASE \& SENSOR ASSY | - | 1 | 63 | 328710 | NUT, Solenoid |  | 2 |
| 10 | 512754 | CONNECTOR |  | 1 | 64 | 395419 | STARTER SOLENOID ASSY |  | 1 |
| 11 | 511469 | PIN |  | 9 | 65 | 311217 | SLEEVE, Solenoid |  | 1 |
| 12 | 512750 | CONNECTOR | $\square$ | 1 | 66 | 330112 | CLAMP, Solenoid mounting |  | 1 |
| 13 | 328703 | WASHER, Power pack |  | 1 | 67 | 302325 | SCREW, Solenoid mounting |  | 2 |
| 14 | 331927 | CLAMP, Timer base | - | 2 | 68 | 311349 | NUT, Terminal |  | 3 |
| 15 | 313666 | RETAINER, Timer base |  | 1 | 69 | 304454 | LOCKWASHER, Terminal |  | 2 |
| 16 | 583596 | ENGINE CABLE ASSY | - | 1 | 70 | 306556 | NUT, Terminal |  | 2 |
| 17 | 512131 | TERMINAL |  | 1 | 71 | 306470 | LOCKWASHER, Terminal |  | 1 |
| 18 | 512876 | TERMINAL, Receptacle |  | 4 | 71 | 331259 | LOCKWASHER |  | 2 |
| 19 | 513186 | SLEEVE | ■ | 4 | 72 | 394925 | LEAD, Starter to solenoid |  | 1 |
| 20 | 204053 | RING TERMINAL |  | 1 | 73 | 306644 | SCREW, Block to bracket |  | 2 |
| 21 | 511829 | RING TERMINAL |  | 4 | 74 | 328703 | WASHER, Ignition coil mounting |  | 6 |
| 22 | 510780 | RING TERMINAL |  | 1 |  | 393570 | STARTER MOTOR ASSY |  | 1 |
| 23 | 510884 | FUSE, 20 amp |  | 1 | 75 | 393354 | NUT, SPRING \& SPACER KIT |  | 1 |
| 24 | 512748 | CONNECTOR |  | 1 | 76 | 316740 | NUT, Drive assy |  | 1 |
| 25 | 511469 | PIN |  | 4 | 77 | 313022 | LOCKNUT, Input stud |  | 1 |
| 26 | 583898 | DIODE KIT | $\square$ | 1 | 78 | 385949 | DRIVE ASSY |  | 1 |
| 27 | 316487 | RETAINER, Spark plug leads |  | 3 | 79 | 393439 | THRU BOLT PKG |  | 1 |
| 28 | 321077 | RETAINER, Fuse holder |  | 1 | 80 | 386639 | CAP ASSY |  | 1 |
| 29 | 304027 | SCREW, Regulator, short |  | 2 | 81 | 318584 | ARMATURE |  | 1 |
| 30 | 124341 | SCREW, Regulator, long |  | 4 | 82 | 328381 | END CAP ASSY |  | 1 |
| 31 | 329275 | SCREW, Terminal block |  | 6 | 83 | 385952 | BRUSH AND SPRING SET |  | 1 |
| 32 | 582508 | COIL ASSY |  | 4 | 84 | 316746 | BOLT AND LOCKWASHER |  | 2 |
| 33 | 583489 | POWER PACK | $\square$ | 1 | 85 | 316743 | BUSHING, Insulation |  | 1 |
| 34 | 512749 | CONNECTOR |  | 1 | 86 | 316748 | WASHER, Insulation | . | 1 |
| 35 | 513186 | SLEEVE | $\square$ | 1 | 87 | 316749 | WASHER, Plain |  | 1 |
| 36 | 512876 | SOCKET, Terminal |  | 1 | 88 | 316744 | LOCKWASHER |  | 1 |
| 37 | 513185 | SLEEVE | $\square$ | 2 | 89 | 304753 | NUT, Input stud |  | 1 |
| 38 | 512947 | TERMINAL, Bullet |  | 2 | 90 | 329240 | SCREW, Ground |  | 1 |
| 39 | 512256 | PIN RECEPTACLE |  | 4 | 91 | 328701 | LOCKWASHER |  | 1 |
| 40 | 581656 | SOCKET |  | 12 | 92 | 328740 | NUT |  | 2 |
| 41 | 512753 | CONNECTOR, Timer base |  |  | 93 | 302860 | SCREW, Str mtg |  | 3 |
| 42 | 512745 | CONNECTOR, Charge coil |  | 1 | 94 | 306470 | LOCKWASHER |  | 3 |
| 43 | 123404 | PLUG, Ignition switch |  | 1 | 95 | 302290 | LOCKWASHER |  | 1 |
| 44 | 510818 | TERMINAL, Ground |  | 1 | 96 | 315182 | CLAMP |  | 1 |
| 45 | 512478 | COVER |  | 4 | 97 | 328740 | NUT, Power pack | $\square$ | 2 |
| 46 | 317893 | TIE STRAP |  | 8 | 98 | 330368 | PIVOT BUSHING |  | 1 |
| 47 | 511829 | TERMINAL |  | 2 | 99 | 328701 | LOCKWASHER, Ground |  | 4 |
| 48 | 328714 | SCREW, Retainer clamp |  | 4 | 101 | 913234 | BAFFLE, Air intake |  | 1 |
| 50 | 123405 | RECEPTACLE |  |  | 102 | 302325 | SCREW, Front star |  | 1 |
| 51 | 331025 | SCREW, Coil mounting | $\square$ | 8 | 103 | 318614 | SCREW, Front port |  | 1 |
| 52 | 512656 | TERMINAL BLOCK |  | 1 | 105 | 328703 | WASHER, Baffle |  | 4 |
| 53 | 582365 | LEAD ASSY, Ignition coil |  | 4 | 106 | 124341 | SCREW, Bracket, stbd | $\square$ | 1 |
| 54 | 581027 | TERMINAL \& COVER |  |  | 106 | 331980 | SCREW, Bracket, port | ■ | 1 |
| 55 | 580339 | TERMINAL \& COVER |  | 1 | 107 | 391157 | DAMPER PAD REPAIR KIT |  | 1 |

* Not Shown


## INTAKE MANIFOLD


m"

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 397706 | INTAKE MANIFOLD ASSY | 1 | 37 | 314610 | SCREW, Air silencer base, long | 1 |
| 2 | 325659 | FITTING, Drain | 1 | 38 | 328694 | SCREW, Air Silencer base, upper | 3 |
| 3 | 310872 | STUD | 4 | 39 | 329695 | HOSE, Air silencer drain | 1 |
| 4 | 332353 | SCREW, Throttle cam | 1 | 40 | 909533 | SCREW, Cover to base | 8 |
| 5 | 320744 | WASHER, Stud, throttle cam | 1 | 41 | 322906 | SCREW, Manifold, long | 7 |
| 6 | 331153 | TIMING POINTER, Manifold | 1 | 41 | 307471 | SCREW, Manifold, short | 2 |
| 7 | 328696 | SCREW, Timing pointer | 1 | 42 | 328703 | WASHER, Base to c'case | 6 |
| 8 | 331102 | SCREW, Cover to base, long | 2 | 43 | 322831 | SCREW, Air silencer base | 5 |
| 9 | 303913 | WASHER, Throttle cam | 1 | 44 | 330118 | CLAMP, Primer solenoid | 1 |
| 10 | 397336 | REED BOX ASSY | 4 | 45 | 328724 | SCREW, Clamp | 2 |
| 11 | 328702 | WASHER, Air silencer base, |  | 46 | 331098 | SEAL, Baffle to carb | 1 |
|  |  | upper | 3 | 47 | 331101 333094 | GASKET, Cover to base | 1 |
| 12 | 331097 | BAFFLE, Air silencer cover | 1 | 49 | 333094 | THROTTLE CAM | 1 |
| 13 | 328701 | LOCKWASHER, Ground | 1 | 50 | 394385 | FUEL MANIFOLD | 1 |
| 14 | 322654 | CLAMP, Hose retainer | , | 51 | 317893 | TIE STRAP, Primer solenoid | 1 |
| 15 | 909533 | SCREW, Trunnion cover | 2 | 52 | 320107 | TIE STRAP | 1 |
| 16 | 329182 | SCREW, Terminal to solenoid | 1 | 53 | 333330 | BASE, Air silencer | 1 |
| 17 | 328622 | GASKET, Manifold to crankcase | 1 | 54 | 329271 | COVER, Trunnion | 2 |
| 18 | 332265 | SCREW, Reed box | 8 | 55 | , | HOSE, Manifold to \#1 carb, |  |
| 19 | 333267 | COVER, Air silencer | 1 |  |  | 7-1/2" | 1 |
| 20 | 332266 | GASKET, Reed box to manifold | 4 | 55 | \# | HOSE, Manifold to \#2 carb, |  |
| 21 | 397909 | SOLENOID ASSY , Primer | 1 |  |  | 6-1/4" | 1 |
| 22 | 511807 | COVER, Primer solenoid | 1 | 55 | \# | HOSE, Manifold to \#3 carb, |  |
| 23 | 333448 | GASKET, Solenoid | 1 |  |  | 6-1/4" | 1 |
| 24 | 511809 | PLUNGER | 1 | 55 | \# | HOSE, Manifold to \#4 carb, |  |
| 26 | 332365 | FILTER, Primer solenoid | 1 |  |  | 4-1/2" | 1 |
| 27 | 510780 | TERMINAL | 1 | 55 | \# | HOSE, Manifold to primer, 3-1/2" | 1 |
| 28 | 511986 | SPRING, Valve | 1 | 56 | 325569 | TEE, Primer hose | 2 |
| 29 | 511987 | SPRING, Plunger | 1 | 57 | ** | HOSE, Primer to upper tee, $14{ }^{\prime \prime}$ | 1 |
| 30 | 333447 | VALVE, Plunger | 1 | 57 | ** | HOSE, Upper tee to \#1, 2-3/4" | 1 |
| 31 | 510818 | TERMINAL | 1 | 57 | ** | HOSE, Upper tee to \#2, 9-1/2" | 1 |
| 32 | 330121 | SCREW, Cover to housing | 4 | 57 | ** | HOSE, Primer to lower tee, 9-1/2" | 1 |
| 33 | 331365 | O-RING | 1 | 57 | ** | HOSE, Lower tee to \#3, 2-3/4" | 1 |
| 34 | 511812 | MANUAL VALVE | 1 | 57 | ** | HOSE, Lower tee to \#4, 7" | 1 |
| 35 | 330838 | SCREW, Baffle | 5 | 58 | $\dagger$ | SEAL, Cover to base | 1 |
| 36 | 329518 | GROMMET, Base to hose | 1 |  |  |  |  |

[^1]
## CARBURETOR AND LINKAGE



871190
CJ33

| Ref. No. | P/N | Name of Part |  | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| * | 432903 | CARBURETOR ASSY | - | 2 | 24 | 315656 | SCREW, Cover plate | 2 |
| 1 | 432511 | THROTTLE BODY ASSY | - | 1 | 25 | 328744 | SCREW, Carb body, short | 4 |
| 2 | 202310 | CORE PLUG |  | 2 | 26 | 324424 | SCREW, Carb body, long | 4 |
| 3 | 303261 | ROLL PIN, Return spring |  | 1 | 27 | 305739 | O-RING, Screw plug (1) | 2 |
| 4 | 332254 | SPRING, Throttle return |  | 1 | 28 | 332253 | SEAL, Carb body (1) | 2 |
| 5 | 328714 | SCREW, Shaft |  | 1 | 29 | 391807 | LEVER \& PIN, Cam follower | 1 |
| 6 | 328765 | CLIP |  | 1 | 30 | 330130 | ROLLER, Cam follower | 1 |
| 7 | 328649 | SCREW, Float bowl to body |  | 10 | 31 | 314575 | ROLL PIN | 2 |
| 8 | 398701 | FLOAT CHAMBER ASSY |  | 2 | 32 | 310540 | WASHER, Retainer | 2 |
| 10 | 396522 | FLOAT VALVE ASSY (1) |  | 2 | 33 | 329753 | LEVER, Port | 1 |
| 12 | 603145 | SPRING CLIP |  | 1 | 34 | 317624 | SCREW, Carb to manifold | 4 |
| 13 | 328535 | ORIFICE, Idle air bleed, No 41 | $\square$ | 2 | 35 | 316355 306014 | NUT, Carb mounting SCREW, Lever | 4 |
| 14 | 326164 | SCREW, Hinge pin |  | 2 | 37 | 319108 | SCREW, Throttle lever | 2 |
| 15 | 328544 | ORIFICE, High speed, |  |  | 38 | 328735 | WASHER, Lever | 1 |
|  |  | No 63D | $\square$ | 2 | 39 | 308776 | O-RING, Roller | 1 |
| 16 | 326830 | GASKET, Float bowl (1) |  | 2 | 40 | 332319 | GASKET, Carburetor mounting | 2 |
| 17 | 326865 | PIN, Float |  | 2 | 41 | 397503 | LEVER \& PIN, Port | 1 |
| 18 | 391508 | FLOAT ASSY (1) |  | 2 | 42 | 397504 | LEVER \& PIN, Starboard | 1 |
| 19 | 334014 | ORIFICE, Intermediate, No 54 |  | 2 | 43 | 329526 | SPRING, Link adjustment | 1 |
| 20 | 327116 | SCREW, Plug |  | 2 | 44 | 328735 | WASHER, Follower screw | 1 |
| 21 | 432513 | CARB BODY ASSY | - | 2 | 45 | 329755 | LINK, Carburetor | 1 |
| 22 | 328640 | COVER PLATE |  | 1 | 46 | 398557 | CARBURETOR REPAIR KIT | 1 |
| 23 | 327233 | GASKET, Cover plate (1) |  | 1 |  |  |  |  |

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883078

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part |  | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 334218 | SCREW, Spark adjustment ■ | 1 | 21 | 320499 | SPLIT SLEEVE, Center bearing |  | 1 |
| 2 | 308742 | SCREW, Crankcase head | 14 | 22 | 431870 | RING SET, Std | $\square$ | 4 |
| 3 | 396668 | HEAD ASSY, Crankcase | 1 | 22 | 431844 | RING SET, 030 O S | - | 4 |
| 4 | 322575 | SEAL, Upper | 1 | 23 | 398700 | PISTON, Stbd, Std | ■ | 2 |
| 5 | 326765 | RETAINING RING | 8 | 23 | 431846 | PISTON, Stbd, 030 O S | - | 2 |
| 6 | 326741 | O-RING | 4 | 23 | 398699 | PISTON, Port, Std | - | 2 |
| 7 | 307480 | KEY, Flywheel | 1 | 23 | 431845 | PISTON, Port, 030 O S | - | 2 |
| 8 | 328582 | CRANKSHAFT ASSY | 1 | 24 | 326764 | WRIST PIN |  | 4 |
| 9 | 326749 | SEAL RING | 6 | 25 | 302290 | LOCKWASHER, Spark adjustment |  | 1 |
| 10 | 326748 | PLATE, Lower bearing | 1 | 26 | 328740 | NUT, Spark adjustment |  | 1 |
| 11 | 390641 | BEARING, Ball | 1 | 27 | 314416 | BUMPER, Spark adjustment |  | 1 |
| 12 | 393613 | CRANKCASE HEAD ASSY | 1 | 28 | 316487 | RETAINER, Timer leads |  | 1 |
| 13 | 332942 | SEAL | 1 | 29 | 331926 | RETAINER, Stator leads |  | 1 |
| 14 | 332590 | SCREW, Lower bearing retainer | 4 | 30 | 306803 | SCREW, Retainers |  | 2 |
| 14A | 332585 | RUBBER WASHER | 1 | 31 | 328710 | NUT, Screw | $\square$ | 1 |
| 15 | 387041 | RETAINER \& NEEDLE SET | 1 | 32 | 329894 | SCREW, Idle stop bracket | $\square$ | 2 |
| 16 | 326047 | RING, Retaining, bearing | 1 | 33 | 331635 | SCREW, Stop bracket | $\square$ | 1 |
| 17 | 391480 | BEARING, Wrist pin | 4 | 34 | 308993 | SPRING | $\square$ | 1 |
| 18 | 394488 | CONNECTING ROD ASSY | 4 | 35 | 334317 | STOP BRACKET | $\square$ | 1 |
| 19 | 330081 | SCREW, Rod cap | 2 | 36 | 318660 | CAP | $\square$ | 1 |
| 20 | 396041 | RETAINER \& NEEDLE ASSY | 4 |  |  |  |  |  |

## CYLINDER \& CRANKCASE



CJ35

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 398802 | CYLINDER C'CASE ASSY ■ | 1 | 52 | 312708 | BUSHING, Shift lever | 2 |
| 2 | 304178 | PIN, Dowel bearing | 3 | 53 | 302290 | WASHER, Pin, lever | 1 |
| 3 | 314616 | STUD, Crankcase to adapter | 2 | 54 | 321886 | ELBOW, Indicator | 1 |
| 4 | 331095 | PIN, Taper | 1 | 55 | 331838 | HOSE, Adapter to control valve | 1 |
| 5 | 320808 | STUD, Shift \& throttle levers | 2 | 56 | 202026 | WASHER, Shift lever | 3 |
| 6 | 326891 | SCREW, Cyl to c'case | 5 | 57 | ** | HOSE, Drain system | AR |
| 7 | 326890 | SCREW, Cyl to c'case | 1 | 58 | 320107 | TIE STRAP | AR |
| 8 | 320744 | WASHER, Stud | 2 | 59 | 305650 | COTTER PIN | 2 |
| 9 | 304671 | WASHER | 1 | 60 | 330980 | HOSE, Control valve to tee | 1 |
| 10 | 321598 | FITTING, Crankcase | 1 | 61 | 308532 | BUSHING, Throttle lever | 2 |
| 11 | 325604 | FITTING, Boost port | 4 | 62 | 308532 | BUSHING, Shift arm | 2 |
| 12 | 329892 | SCREW, Control valve | 2 | 63 | 315077 | LOCKNUT, Throttle lever | 1 |
| 13 | 394892 | CHECK VALVE ASSY | 1 | 64 | 324364 | PIN, Shift lever | 1 |
| 14 |  | HOSE, Valve lower, |  | 65 | 330995 | WASHER, Link | 1 |
|  |  | 38 mm (1-1/2") | 1 | 66 | 315077 | LOCKNUT, Shift arm | 1 |
| 15 | 303715 | WASHER, Control valve | 2 | 67 | 329083 | SHIFT LEVER | 1 |
| 16 | 330145 | COTTER PIN, Shift lever | 1 | 68 | 329085 | LINK, Shift lever | 1 |
| 17 | 329740 | ARM, Control valve | 1 | 69 | 393563 | THROTTLE LEVER | 1 |
| 18 | 912289 | HOSE, Tee to cover | 1 | 70 | 203688 | NUT, Idle adjustment | 1 |
| 19 | 315094 | BUSHING, Control arm | 1 | 71 | 334220 | SCREW m | 1 |
| 20 | 326644 | LEVER, Shift rod | 1 | 72 | 308993 | SPRING |  |
| 21 | 333549 | GASKET, Cylinder head ■ | 2 | 73 | 318660 | CAP | 2 |
| 22 | 330366 | HOSE, Control valve to cover | 1 | 74 | 328741 | NUT, Throttle adjustment | 1 |
| 23 |  | HOSE, Bearing hsg , 381 mm (15") | 1 | 75 | 328702 | WASHER, Shift lever to link | 1 |
| 24 | 329971 | HOSE, Elbow to tee | 1 | 76 | 330266 | WASHER SHIFT ARM | 1 |
| 25 | 909533 | SCREW, Thermostat cover | 8 | 77 | 328702 | WASHER, Link to shift arm | 1 |
| 26 | 322323 | SCREW, Cylinder head | 28 | 78 | 330266 | WASHER, Throttle lever | 1 |
| 27 | 387633 | SPARK PLUG, Champion |  | 79 | 325569 | TEE, Crankcase drain | 1 |
|  |  | QL-77JC4 | 4 | 80 | 432095 | LINK ASSY, Spark advance - | 1 |
| 28 | 583441 | TEMPERATURE SWITCH, Stbd | 1 | 81 | 334316 | HOUSING, Adjustment ■ | 1 |
| 28 | 583789 | TEMPERATURE SWITCH, Port | 1 | 82 | 326738 | SPRING, Link | 1 |
| 29 | 512947 | BULLET TERMINAL - | 1 | 83 | 334313 | ROD, Spark advance link | 1 |
| 30 | 513185 | SLEEVE, Terminal | 1 | 84 | 331864 | CAP, Spring housing | 1 |
| 31 | 330365 | HOSE, Thermostat cover | 1 | 85 | 328635 | BUSHING, Spring | 1 |
| 32 | 329745 | COVER, Thermostat stbd | 1 | 86 | 334311 | STOP, Adjustment - | 1 |
| 33 | 327590 | PIN, Shift rod lever | 1 | 87 | 329770 | PIN, Rod | 1 |
| 34 | 329562 | COVER, Temp switch | 2 | 88 | 334312 | SPRING, Adjustment hsg e | 1 |
| 35 | 330272 | NIPPLE, Thermostat cover | 3 | 89 | 334314 | LOCKNUT, Housing ■ | 1 |
| 36 | 317893 | TIE STRAP, Drain system | 4 | 90 | 334315 | GUIDE, Spring | 1 |
| 37 | 394407 | CONTROL VALVE ASSY | 1 | 91 | 330412 | GASKET, Rectifier | 1 |
| 38 | 329787 | SEAL | 1 | 92 | 311339 | CLAMP, Hose to coil | 1 |
| 39 | 330262 | WIPER | 1 | 93 | 334169 | CLAMP, Hose, control valve .. . m | 1 |
| 40 | 912234 | TEE, Overboard indicator | 1 | 94 | 393873 | SHIFT ARM | 1 |
| 41 | 328737 | WASHER, Shift \& throttle lever | 2 | 95 | 912285 | HOSE, Tee to tee | 1 |
| 42 | 174404 | LIMITER, Pulse | 1 | 96 | 911103 | TEE, Overboard indicator |  |
| 43 | 328064 | NUT, Casing guide to throttle arm \& shift lever | 2 | 97 | $\begin{aligned} & 912749 \\ & 394409 \end{aligned}$ | HOSE, Tee to cover THERMOSTAT ASSY | 1 |
| 44 | 329744 | COVER, Thermostat, port | 1 | 99 | 329766 | SPRING | 2 |
| 45 | 394408 | DIAPHRAGM, Thermostat cover | 2 | 100 | 394411 | VERNATHERM | 1 |
| 46 | 392988 | CHECK VALVE ASSY | 4 | 101 | 330145 | COTTER PIN, Lever to link |  |
| 47 | 398818 | CYLINDER HEAD . . | 2 | 102 | 328636 | PIN, Advance link | 1 |
| 48 | 330273 | CUP, Thermostat | 1 | 103 | 908768 | LUBE FITTING | 1 |
| 49 | 320880 | SEAT, Valve | 1 | 104 | 334219 | SCREW, Adjustment | 1 |
| 50 | 302288 | SCREW, Cyl to crankcase | 8 | 105 | 432570 | POWERHEAD GASKET SET | 1 |
| 51 | 328695 | SCREW, Lever shift rod | 1 |  |  |  |  |

[^3]

CJ36

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 984321 | SWIVEL BRACKET | 1 | 43 | 907833 | TIE STRAP, Cable to steering arm | 2 |
| 2 | 313607 | LUBRICATION FITTING | 1 | 44 | 329161 | SCREW, Exhaust housing | 6 |
| 3 | 309731 | O-RING | 2 | 45 | 321886 | ELBOW | 1 |
| 4 | 912108 | PLUG | 2 | 46 | 911201 | WASHER, Spray plate | 2 |
| 5 | 583357 | LEAD ASSY, Ground | 1 | 47 | 319453 | WASHER | 2 |
| 6 | 320866 | THRUST WASHER, Pivot shaft | 1 | 48 | 910741 | SCREW, Spray plate | 2 |
| 7 | 983132 | STEERING ARM ASSY, Hydraulic | 1 | 49 | 330931 | SCREW, Long | 2 |
| 8 | 910903 | BUSHING, Hydraulic | 2 | 50 | 912619 | SPRAY PLATE | 1 |
| 9 | 327696 | KEEPER, Pivot shaft | 1 | 51 | 306422 | NUT, Powerhead to adapter | 2 |
| 10 | 320864 | COVER, Mount bracket lower | 2 | 52 | 306418 | SCREW, Megaphone to adapter | 5 |
| 11 | 322000 | SCREW, Cover | 8 | 53 | 320936 | SEAL, Exhaust housing | 1 |
| 12 | 911519 | MOUNT BRACKET | 1 | 54 | 333747 | MEGAPHONE, Tuning - | 1 |
| 13 | 320746 | NUT, Mount bracket | 1 | 55 | 320839 | EXHAUST HOUSING, Inner |  |
| 14 | 320962 | BUSHING | 1 |  |  | lower | 1 |
| 15 | 397862 | EXHAUST HOUSING | 1 | 56 | 911312 | SEAL, Steering tube | 1 |
| 16 | 314956 | STUD | 1 | 57 | 330929 | PLATE, Upper mount | 1 |
| 17 | 307708 | WASHER, Exhaust housing | 6 | 58 | 908398 | WASHER, Tilt cylinder pin | 2 |
| 18 | 983142 | RUBBER MOUNT, Lower | 2 | 59 | 319590 | SCREW, Tilt cylinder pin | 2 |
| 19 | 328078 | SCREW, Mount | 4 | 60 | 322481 | BUSHING, Trim cylinder | 2 |
| 20 | 306314 | LOCKWASHER, Mount | 4 | 61 | 912267 | PIN, Tilt cylinder | 1 |
| 21 | 320961 | SEAL, Gearcase to inner housing | 1 | 62 | 328696 | SCREW, Ground wire to swivel |  |
| 22 | 329748 | GROMMET, Shift rod | 1 |  |  | bracket | 1 |
| 23 | 123178 | BOLT, Steering connector | 1 | 63 | 328655 | GASKET, Adapter to megaphone |  |
| 24 | 332999 | GASKET, Water tube to megaphone | 1 | 64 | 302860 306470 | SCREW, Adapter to powerhead LOCKWASHER, Screw, pwhd to | 2 |
| 25 | 333000 | ADAPTER, Water tube to megaphone | 1 | 66 | 328742 | adapter NUT, Adapter to outer hsg | 2 1 |
| 26 | 315077 | LOCKNUT, Stainless steel | 2 | 67 | 173694 | CONNECTOR ROD ASSY, |  |
| 27 | 321015 | WATER TUBE | 1 |  |  | Stainless steel | 1 |
| 28 | 305145 | GROMMET, Water tube | 1 | 68 | 306470 | WASHER, Crankcase to adapter | 3 |
| 29 | 320937 | SEAL | 2 | 69 | 306422 | NUT, Crankcase to adapter | 1 |
| 30 | 398694 | ADAPTER, Exh hsg | 1 | 70 | 328096 | MOUNTING SCREW | 1 |
| 31 | 316813 | STUD | 1 | 71 | 333434 | SEAL, Cover to adapter | 1 |
| 32 | 303459 | SCREW, Adapter to housing | 3 | 72 | 912233 | RETAINER, Seal | 1 |
| 33 | 303398 | SCREW, Adapter to housing | 2 | 73 | 302030 | SCREW, Megaphone, center | 2 |
| 34 | 302290 | LOCKWASHER | AR | 74 | 306427 | SCREW, Cylinder to adapter | 2 |
| 35 | 303459 | SCREW, Inner hsg to adapter | 3 | 75 | 329743 | STUD, Cover mount | 4 |
| 36 | 306409 | SCREW, Adapter to housing, |  | 76 | 329749 | WASHER, Cover mount | 4 |
|  |  | outer | 2 | 77 | 328584 | MOUNT, Engine cover | 4 |
| 37 | 328590 | GASKET, Adapter to powerhead | 1 | 78 | 912622 | DECAL, Exhaust housing | 1 |
| 38 | 395539 | RUBBER MOUNT ASSY, Upper | 1 | 79 | 913262 | SPRAY DEFLECTOR | 1 |
| 39 | 330930 | SCREW, Upper mount | 2 | 80 | 301250 | WASHER, Spray deflector - | 2 |
| 40 | 393023 | ANODE | 1 | 81 | 910736 | SCREW, Plate \& deflector - | 2 |
| 41 | 328692 | SCREW, Upper mount | 2 | 82 | 122840 | NUT, Pivot | 1 |
| 42 | 313169 | LOCKWASHER, Mount screw | 2 | 83 | 122841 | SPACER, Pivot | 1 |



# GEARCASE STANDARD ROTATION 

120/140, 20

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| * | 431904 | GEARCASE ASSY, Complete ■ | 1 | 50A | 329923 | SEAL, Lower (4) | 1 |
| 1 | 431787 | GEARCASE \& BEARING ASSY ■ | 1 | 51 | 397111 | ANODE | 1 |
| 2 | 387817 | BEARING, Pinion | 1 | 52 | 908158 | SCREW, Anode | 2 |
| 3 | 324852 | SET SCREW \& SEAL, Bearing | 1 | 53 | 321008 | GROMMET, Exhaust housing to |  |
| 4 | 332584 | SEAL (4) | 1 |  |  | shift rod (1) | 1 |
| 5 | 321123 | SCREEN, Water intake | 1 | 54 | 330380 | PLATE, Impeller housing (1) (2) | 1 |
| 6 | 160084 | BALL, Detent | 1 | 54 | 330383 | PLATE, Impeller housing (3) | 1 |
| 7 | 321122 | SPACER, Shift rod | 1 | 55 | 395040 | IMPELLER HOUSING, Gearcase (1) | 1 |
| 8 | 301250 | WASHER | 4 | 56 | 320570 | SPACER, Propeller nut | 1 |
| 9 | 316534 | SCREW, Housing to gearcase | 4 | 57 | 328715 | SCREW, Impeller housing (1) | 4 |
| 10 | 389455 | HOUSING \& BEARING ASSY | 1 | 58 | 314008 | GROMMET, Water tube (1) | 1 |
| 10A | 331880 | PIN, Housing | 1 | 59 | 321159 | COVER, Impeller housing (1) | 1 |
| 11 | 323946 | DETENT, Shifter | 1 | 60 | 327640 | TRIM TAB, Gearcase | 1 |
| 12 | 911962 | SPRING, Detent - | 1 | 61 | 320943 | GROMMET, Impeller housing (1) | 1 |
| 13 | 334163 | CRADLE, Shifter m | 1 | 62 | 310585 | O-RING, Driveshaft to crankcase (1) | 1 |
| 14 | 322938 | LEVER, SHIFT | 1 | 63 | 330379 | CUP, Impeller (1) (2) | 1 |
| 15 | 322941 | SHAFT | 1 | 63 | 330384 | CUP, Impeller (3) | 1 |
| 16 | 328825 | PIN, Shift lever | 1 | 64 | 306643 | SCREW, Cover to impeller (1) | 2 |
| 17 | 321119 | O-RING, Propeller shaft (4) | 1 | 65 | 313715 | SCREW, Trim tab | 1 |
| 18 | 395209 | PROPELLER SHAFT ASSY | 1 | 66 | 330263 | SCREW, Gearcase to housing, rear | 1 |
| 19 | 382408 | THRUST BRG ASSY, Reverse gear | 1 | 67 | 398042 | NUT \& KEEPER, Propeller COTTER PIN, Propeller nut | 1 |
| 20 | 389042 | THRUST BRG ASSY, Fwd gear | 1 | 69 | 330265 | WASHER | 1 |
| 21 | 321171 | RETAINING RING | 2 | 70 | 331998 | SCREW, Gearcase to housing | 1 |
| 22 | 321174 | RETAINER PLATE, Brg hsg | 1 | 71 | 328096 | SCREW, Anode | 1 |
| 23 | 324670 | GASKET, Shift rod cover (4) | 1 | 72 | 331999 | SCREW, Gearcase to housing, |  |
| 24 | 397094 | BEARING HSG SEAL ASSY | 1 |  |  | short | 4 |
| 25 | 382407 | NEEDLE BEARING ASSY | 1 | 73 | 331353 | SEAL, Impeller housing plate (1) | 1 |
| 26 | 387247 | NEEDLE BEARING ASSY | 1 | 74 | 395864 | IMPELLER ASSY (1) . | 1 |
| 27 | 320862 | SEAL (4) | 2 | 75 | 331107 | KEY, Driveshaft to impeller (1) | 1 |
| 28 | 316563 | SCREW \& SEAL ASSY (4) | 4 | 76 | 393023 | ANODE | 1 |
| 28A | 332583 | SEAL | 1 | 78 | 333592 | THRUST BUSHING | 1 |
| 29 | 314728 | O-RING, Driveshaft bearing (4) | 1 | 79 | 324701 | GASKET, Impeller housing plate (1) (4) | 1 |
| 30 | 314731 | THRUST WASHER, Reverse gear | 1 | 80 | 332000 | SEAL RING, Impeller housing | 1 |
| 31 | 314730 | NUT, Pinion to driveshaft | 1 | 81 | 382761 | PROPELLER, $14 \times 11$ | 1 |
| 32 | 398095 | GEAR \& PINION ASSY | 1 | 81 | 391668 | PROPELLER, $14 \times 13$ | 1 |
| 33 | 387656 | THRUST BEARING, Pinion | 1 | 81 | 391198 | PROPELLER, $13-3 / 4 \times 15$ | 1 |
| 34 | 327656 | THRUST WASHER, Pinion in | 1 | 81 | 391199 | PROPELLER, $13-3 / 4 \times 17$ | 1 |
| 35 | 394616 | DRIVESHAFT ASSY 2\% | 1 | 81 | 390896 | PROPELLER, $13 \times 19$ | 1 |
| 36 | 329865 | SHIFT ROD . | 1 | 81 | 389788 | PROPELLER, $12-3 / 4 \times 21$ | 1 |
| 37 | 332725 | GEAR, Reverse | 1 | 81 | 389949 | PROPELLER, $13-3 / 4 \times 15-$ SST | 1 |
| 38 | 334516 | SHIFTER, Clutch dog . m | 1 | 81 | 389948 | PROPELLER, $13-3 / 8 \times 17-$ SST | 1 |
| 39 | 313448 | PIN, Clutch dog | 1 | 81 | 389510 | PROPELLER, $13 \times 19$ - SST | 1 |
| 40 | 324369 | SPRING, Clutch dog pin | 1 | 81 | 389512 | PROPELLER, $12-3 / 4 \times 21-$ SST | 1 |
| 41 | 318544 | PLUG, Fill \& drain (4) ■ | 1 | 81 | 389514 | PROPELLER, $12-3 / 4 \times 23-$ SST | 1 |
| 42 | 333572 | O-RING | 1 | 81 | 390750 | PROP , 13-1/2 $\times 23$-SST-SS | 1 |
| 43 | 323362 | SHIM, 07 mm (003) | AR | 81 | 392261 | PROPELLER, $13-3 / 4 \times 13-$ SST | 1 |
| 43 | 323361 | SHIM, 10 mm (004) | AR | 81 | 389792 | PROPELLER, $14 \times 11-$ SST | 1 |
| 43 | 314745 | SHIM, 12mm (005) | AR | 81 | 390895 | PROPELLER, 12-3/4 $\times 23$ | 1 |
| 44 | 397566 | THRUST WASHER, Fwd gear | 1 | 82 | 384977 | PROP BUSHING ASSY | 1 |
| 45 | 388618 | COVER \& SEAL ASSY | 1 | 83 | 332393 | CONVERGING RING | 1 |
| 46 | 318372 | O-RING, Shift rod (4) | 1 | 84 | 313926 | SLEEVE | 1 |
| 47 | 318544 | SCREW, Drain \& fill (4) | 1 | 85 | 395060 | WATER PUMP REPAIR KIT | 1 |
| 47A | 333572 | O-RING | 1 | 85 | 395062 | WATER PUMP REPAIR KIT, |  |
| 48 | 302325 | SCREW, Cover | 6 |  |  | (Includes Impeller Housing) | 1 |
| 49 | 397493 | BEARING HOUSING \& SEAL | 1 | 87 | 396353 | GEARCASE SEAL KIT | 1 |
| 50 | 329922 | SEAL, Upper (4) | 1 |  |  |  |  |

* Not Shown
(1) Contents of Water Pump Repair Kit
(2) Stainless Steel
(3) Chrome Plated
(4) Contents of Gearcase Seal Kit


## COUNTER ROTATION



## GEARCASE COUNTER ROTATION

CJ38

| Ref. No. | P/N | Name of Part |  | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| * | 431905 | GEARCASE ASSY, Complete | - | 1 | 51 | 393023 | ANODE | 1 |
| 1 | 431695 | GEARCASE \& BEARING ASSY | - | 1 | 52 | 431708 | ANODE, Bearing hsg - | 1 |
| 2 | 387817 | BEARING, Pinion |  | 1 | 53 | 908158 | SCREW, Anode | 2 |
| 3 | 324852 | SET SCREW \& SEAL, Bearing |  | 1 | 54 | 330380 | PLATE, Impeller housing (3) (6) | 1 |
| 4 | 332584 | SEAL (8) |  | 1 | 54 | 330383 | PLATE, Impeller housing (7) | 1 |
| 5 | 321123 | SCREEN, Water intake |  | 1 | 55 | 395040 | IMPELLER HOUSING, Gearcase | 1 |
| 6 | 397493 | BEARING HOUSING \& SEAL |  | 1 | 56 | 320570 | SPACER, Propeller nut | 1 |
| 7 | 329923 | SEAL, Driveshaft, lower (8) |  |  | 57 | 328715 | SCREW, Impeller housing (3) | 4 |
| 7 A | 329922 | SEAL, Driveshaft, upper (8) |  | 1 | 58 | 314008 | GROMMET, Water tube (3) | 1 |
| 8 | 301250 | WASHER |  | 4 | 59 | 321159 | COVER, Impeller housing (3) | 1 |
| 9 | 316534 | SCREW, Housing to gearcase |  | 4 | 60 | 333961 | TRIM TAB, Gearcase - | 1 |
| 10 | 431693 | HOUSING \& BEARING ASSY | - | 1 | 61 | 320943 | GROMMET, Impeller housing (3) | 1 |
| 10B | 331880 | PIN, Housing |  | 1 | 62 | 310585 | O-RING, Driveshaft to crankcase |  |
| 11 | 334142 | DETENT, Shifter | ■ | 1 |  |  | (3) | 1 |
| 12 | 911962 | SPRING, Detent | - | 1 | 63 | 330379 | CUP, Impeller (3) (6) | 1 |
| 13 | 334163 | CRADLE, Shifter | $\square$ | 1 | 63 | 330384 | CUP, Impeller housing (7) | 1 |
| 14 | 334160 | SHIFTER | $\cdots$ | 1 | 64 | 306643 | SCREW, Cover to impeller (3) | 2 |
| 15 | 334143 | SHAFT, Shifter | - | 1 | 65 | 313715 | SCREW, Trim tab | 1 |
| 16 | 319627 | PIN, Shift lever |  | 1 | 67 | 398042 | NUT \& KEEPER, Propeller | 1 |
| 17 | 321119 | O-RING, Propeller shaft (8) |  | 1 | 68 | 306394 | COTTER PIN, Propeller nut | 1 |
| 18 | 431943 | PROPELLER SHAFT ASSY | ■ | 1 | 69 | 330265 | WASHER, Screw, long | 1 |
| 19 | 382408 | THRUST BRG, Fwd gear |  | 1 | 70 | 331998 | SCREW, Gearcase to housing | 1 |
| 20 | 389042 | THRUST BRG ASSY, Rev gear |  | 1 | 71 | 321008 | GROMMET, Exhaust housing to |  |
| 21 | 432282 | CLUTCH SHAFT ASSY | ■ | 1 |  |  | shift rod (3) | 1 |
| 22 | 333957 | TAB, RETAINER |  | 2 | 72 | 331999 | SCREW, Gearcase to housing | 4 |
| 23 | 324670 | GASKET, Shift rod cover (8) |  | 1 | 73 | 331353 | SEAL, Impeller housing plate (3) | 1 |
| 24 | 431694 | BEARING HSG SEAL ASSY | $\square$ | 1 | 74 | 395864 | IMPELLER \& KEY ASSY (3) | 1 |
| 25 | 431926 | NEEDLE BEARING ASSY | - | 1 | 75 | 331107 | KEY, Impeller (3) | 1 |
| 26 | 387247 | NEEDLE BEARING ASSY |  | 1 | 76 | 321122 | SPACER, Shift rod | 1 |
| 27 | 320862 | SEAL (8) |  | 2 | 77 | 322302 | SEAL, Shift rod | 1 |
| 28 | 333955 | SCREW | - | 2 | 78 | 333592 | THRUST BUSHING - | 1 |
| 29 | 314728 | O-RING, Driveshaft bearing (8) |  | 1 | 79 | 324701 | GASKET, Impeller housing |  |
| 30 | 313447 | THRUST WASHER, Fwd gear |  | 1 |  |  | plate (3) (8) | 1 |
| 31 | 314730 | NUT, Pinion to driveshaft |  | 1 | 80 | 330263 | SCREW, Gearcase, rear | 1 |
| 32 | 431702 | REVERSE GEAR \& BRG | $\square$ | 1 | 81 | 332000 | SEAL RING | 1 |
| 33 | 387656 | THRUST BEARING, Pinion |  | 1 | 82 | 330266 | WASHER, Screw | 4 |
| 34 | 327656 | THRUST WASHER, Pinion |  | 1 | 83 | 326785 | WASHER | 1 |
| 35 | 394616 | DRIVESHAFT ASSY |  | 1 | 84 | 398502 | PROPELLER, $14-1 / 2 \times 20$, RAKER - | 1 |
| 36 | 329865 | SHIFT ROD | $\square$ | 1 | 84 | 398503 | PROPELLER, $14-1 / 2 \times 22$, RAKER - | 1 |
| 37 | 431802 | FWD GEAR, \& PINION ASSY | $\square$ | 1 | 84 | 431930 | PROPELLER, $15 \times 17$ SST ■ | 1 |
| 38 | 910995 | SHIFTER, Clutch dog | - | 1 | 84 | 390821 | PROPELLER, $14-1 / 2 \times 19$ SST | 1 |
| 39 | 313448 | PIN, Clutch dog |  | 1 | 84 | 390822 | PROPELLER, $14-1 / 4 \times 21$ SST | 1 |
| 40 | 324369 | SPRING, Clutch dog pin |  | 1 | 84 | 390823 | PROPELLER, $14-1 / 4 \times 23$ SST | 1 |
| 41 | 318544 | PLUG, Fill \& drain (8) | ■ | 1 | 84 | 394214 | PROPELLER, $14-1 / 2 \times 27$ SSTRX | 1 |
| 42 | 333572 | O-RING |  | 1 | 84 | 394215 | PROPELLER, $14-1 / 2 \times 29$ SSTRX | 1 |
| 43 | 323362 | SHIM, 003 |  | AR | 84 | 398504 | PROPELLER, $14-1 / 2 \times 24$ SSTR | 1 |
| 43 | 323361 | SHIM, 004 |  | AR | 84 | 398505 | PROPELLER, $14-1 / 2 \times 26$ SSTR | 1 |
| 43 | 314745 | SHIM, 005 |  | AR | 84 | 398506 | PROPELLER, $14-1 / 2 \times 28$ SSTR | 1 |
| 44 | 397566 | THRUST WASHER, Reverse gear |  | 1 | 85 | 313926 | SLEEVE, Bushing | 1 |
| 45 | 388618 | COVER \& SEAL ASSY |  | 1 | 86 | 387157 | BUSHING ASSY, Prop | 1 |
| 46 | 318372 | O-RING, Shift rod (8) |  | 1 | 87 | 396353 | GEARCASE SEAL KIT | 1 |
| 47 | 318544 | SCREW, Drain \& fill (8) |  | 1 | 88 | 392160 | ANODE KIT, Includes 50,51 | 1 |
| 47A | 333572 | O-RING .. . |  | 1 | 89 | 395060 | WATER PUMP REPAIR KIT | 1 |
| 48 | 302325 | SCREW, Cover |  | 6 | 89 | 395062 | WATER PUMP REPAIR KIT, |  |
| 49 | 160084 | BALL, Detent |  | 1 |  |  | Includes impeller housing | 1 |
| 50 | 332746 | SCREW, Anode | ■ | 1 |  |  |  |  |

[^4]

883081

# TRANSOM BRACKET ASSEMBLY HYDRAULIC STEERING 

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 910928 | LOCKNUT, Steering arm to |  | 53 | 911170 | SCREW, Plate to engine bracket | 10 |
|  |  | steering cylinder | 1 | 54 | 983547 | TRAIL LOCK LEVER AND ROD | 1 |
| 2 | 328701 | LOCKWASHER, Ground wire and |  | 55 | 911646 | SUPPORT BRACKET | 1 |
|  |  | anode | 3 | 56 | 984809 | ENGINE BRACKET ASSY, Port | 1 |
| 3 | 308688 | WASHER, Guide plate | 4 | 57 | 984810 | ENGINE BRACKET ASSY, Stbd | 1 |
| 4 | 313022 | NUT | 6 | 58 | 912265 | STUD, Swivel housing to engine |  |
| 5 | 320107 | TIE STRAP | AR |  |  | bracket | 3 |
| 6 | 910927 | WASHER, Steering arm to steering |  | 59 | 910941 | BUSHING, Engine brkt |  |
|  |  | cylinder | 1 | 60 | 910939 | INSERT, 1/2-13, locking | 6 |
| 7 | 911505 | RETAINER, Mounting bolts | 6 | 61 | 910934 | INSERT, 1/4-20, locking | 7,8 |
| 8 | 324430 | SCREW, Anode to plate | 4 | 62 | 984862 | OIL LINE ASSEMBLY | 2 |
| 9 | 326614 | BOLT, Transom bracket | 6 | 63 | 910926 | BOLT, Steering arm to steering |  |
| 10 | 328095 | SCREW, Guide plate | 2 |  |  | cylinder | 1 |
| 11 | 982115 | CLAMP, Fuel hose | 4 | 64 | 910925 | LOCKNUT, Swivel housing to |  |
| 12 | 300721 | WASHER, Spacer | 2 |  |  | bracket | 6 |
| 13 | 907833 | TIE STRAP, 11" long | AR | 65 | 303887 | WASHER, Steering cylinder to |  |
| 14 | 329217 | SCREW, Ground strap | 2 |  |  | engine bracket | 1 |
| 15 | 911922 | PLATE, Transom bracket, upper | 1 | 66 | 313022 | NUT, Steering cylinder to engine |  |
| 16 | 910953 | RETAINING RING | 12 |  |  | bracket | 1 |
| 17 | 911347 | SHAFT, Tilt pivot | 1 | 67 | 313650 | NUT, Transom bracket assy | 6 |
| 18 | 983571 | GUIDE PLATE | 1 | 68 | 910817 | TIE STRAP, 21" long | 1 |
| 19 | 911346 | SCREW, Guide plate | 2 | 69 | 329217 | SCREW, Grommet retainer | 4 |
| 20 | 912000 | ELBOW, Fuel line to bracket | 1 | 70 | 306337 | SCREW, Spacer | 2 |
| 21 |  | HOSE, Fuel line, 1524mm (60") | 1 | 71 | 320248 | WASHER, Screw, trail lock | 2 |
| 22 | 910988 | GASKET, Control bracket to transom | 1 | 72 | 329217 | SCREW, Clamp to engine bracket WASHER, Sealing | 2 |
| 23 | 983531 | SPACER \& PIN | 2 | 74 | 123199 | NIPPLE, Control bracket, oil | 1 |
| 24 | 912703 | COVER, Transom bracket assy | 1 | 75 | 911488 | GROMMET, Shift and throttle |  |
| 25 | 910992 | THRUST WASHER | 2 |  |  | cables, black | 1 |
| 26 | 911337 | SHIM, Thrust plate | AR | 76 | 910951 | PIN, Steering cylinder | 1 |
| 27 | 912710 | THRUST PLATE | 2 | 77 | 910963 | COVER, Shift and throttle cables | 1 |
| 28 | 911235 | WASHER, Transom mount | 6 | 78 | 911425 | PLATE, Grommet retainer | 1 |
| 29 | 981870 | GROUND WIRE ASSY | 1 | 79 | 911495 | CLAMP, Cables to engine |  |
| 30 | 901893 | WASHER, Cover to transom bracket | 4 | 80 | 912268 | bracket WASHER, Swivel housing to | 2 |
| 31 | 912322 | RETAINER, Nut | 1 |  |  | bracket | 6 |
| 32 | 983191 | ANODE ASSY | 1 | 81 | 911027 | GUIDE, Shift and throttle cable | 1 |
| 33 | 910958 | FITTING, Steering, control |  | 82 | 911082 | PLUG, Grommet . | 2 |
|  |  | bracket | 2 | 83 | 911092 | SCREW, Pin, steering cylinder | 1 |
| 34 | 910959 | FITTING, Steering line to bracket | 2 | 85 | 911489 | GROMMET, Shift and throttle cable, brown | 1 |
| 35 | 912707 | COVER, Engine bracket, port | 1 | 86 | 912738 | SCREW, Cover transom and |  |
| 36 | 912708 | COVER, Engine bracket, stbd | 1 |  |  | engine | 8 |
| 37 | 911030 | O-RING, Steering fitting | 2 | 87 | 912004 | HOSE, Oil line | 1 |
| 38 | 329217 | SCREW, Cover, transom bracket | 4 | 88 | 984837 | STEERING CYLINDER | 1 |
| 39 | 123018 | SCREW, Control bracket to transom bracket | 4 | 89 | 983172 910855 | FILTER | 2 |
| 40 | 983597 | CONTROL BRACKET | 1 | 91 | 910959 | FITTING | 2 |
| 41 | 911171 | SCREW, Plate to transom bracket | 8 | 92 | 984425 | O-RING KIT, Stg cylinder | 1 |
| 42 | 911332 | PLATE, Transom bracket, lower | 1 | 93 | 984426 | BLEED SCREW ASSY | 2 |
| 43 | 984789 | TRANSOM BRACKET ASSY, port | 1 | 94 | 912325 911199 | O-RING, Bleed screw SPACER, Fitting | 1 |
| 44 | 984790 | TRANSOM BRACKET ASSY, |  | 96 | 331639 | NUT, Clevis |  |
|  |  | Stbd | 1 | 97 | 912021 | CLEVIS | 1 |
| 45 | 910901 | INSERT, 5/16-18, locking | 2 | 98 | 309174 | CAP, Oil fitting | 1 |
| 46 | 910934 | INSERT, 1/4-20, locking | 3,4 | 99 | 912001 | ELBOW, Oil line to bracket | 1 |
| 47 | 910935 | INSERT, 3/8-16, locking | 2 | 100 | 911502 | CONNECTOR, Fuel hose | 1 |
| 48 | 910939 | INSERT, 1/2-13, locking | 6 | 101 | 911503 | CONNECTOR, Oil hose | 1 |
| 49 | 910942 | SLEEVE, Pivot shaft | 1 | 102 | 305296 | COTTER PIN, Trail lock spring | 1 |
| 50 | 910949 | SCREW, Trail lock | 2 | 103 | 322652 | CLAMP, Oil hose . | 1 |
| 51 | 911360 | SPRING, Trail lock | 1 | 104 | 911581 | SLEEVE, Fuel \& oil hoses | 2 |
| 52 | 911356 | PLATE, Engine bracket, lower | 1 | 105 | 913587 | CAP, Bleed screw ■ | 2 |

* Cut to Length From 912575


883082

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 321117 | O-RING, Oil | 4 | 44 | 911247 | PIN | 2 |
| 2 | 983544 | CYLINDER ASSY | 1 | 45 | 984314 | ANCHOR BRACKET | 1 |
| * | 983740 | O-RING KIT, Tilt cylinder | 1 | 46 | 910901 | INSERT, 5/16-18 | 4 |
| 3 | 910855 | BUSHING | 2 | 47 | 910934 | INSERT, 1/4-20 | 3 |
| 4 | 911909 | SLEEVE, Oil line hose | 2 | 48 | 911910 | BUSHING | 4 |
| 5 | 908158 | SCREW . | 1 | 49 | 320107 | TIE STRAP | 5 |
| 6 | 911367 | CLAMP | 1 | 50 | ** | HOSE, Reservoir, 546mm (21-1/2") | 1 |
| 7 | 911508 | SUPPORT | 1 | 51 | 911520 | NIPPLE, Reservoir | 1 |
| 8 | 321350 | FILTER, Oil pump | 1 | 52 | 910986 | STRAP, Reservoir mtg | 1 |
| 9 | 909386 | SCREW ..... . | 3 | 53 | 910987 | SCREW, Reservoir mtg | 2 |
| 10 | 985237 | MOTOR ASSY | 1 | 54 | 911252 | PLUG | 1 |
| 11 | 325698 | CONNECTOR, Motor | 1 | 55 | 910965 | DOWEL, Valve body | 2 |
| 12 | 511657 | TERMINAL | AR | 56 | 984315 | VALVE BODY ASSY | 1 |
|  | 583522 | BRUSH \& SEAL KIT (1) | AR | 57 | 321163 | O-RING, Motor | 1 |
| * | 984058 | END CAP \& BRUSH ASSY (2) | 1 | 58 | 910966 | O-RING, Valve body | 1 |
| 13 | 317000 | CLAMP | 2 | 59 | 322481 | BUSHING | 2 |
| 14 | 512742 | RETAINER, 3 Terminal | 1 | 60 | 983542 | OIL LINE ASSY, Rod end | 1 |
| 15 | 329182 | SCREW, Cover \& terminal | 9 | 61 | 983543 | OIL LINE ASSY, Piston end | 1 |
| 16 | 983160 | COVER ASSY | 1 | 62 | 306439 | WASHER, Mounting screw | 4 |
| 17 | 315004 | TERMINAL BLOCK JUMPER | 3 | 63 | 911078 | SCREW, Valve body | 4 |
| 18 | 512639 | BASE, Junction box | 1 | 64 | 911522 | O-RING | 1 |
| 19 | 582472 | RELAY ASSY | 2 | 65 | 173851 | CAP, Oil tank assy | 1 |
| 20 | 512066 | CLAMP | 1 | 66 | 910961 | RESERVOIR | 1 |
| 21 | 582186 | CONNECTOR \& LEAD ASSY | 2 | 67 | 329217 | SCREW, Clamp | 1 |
| 22 | 511866 | CONNECTOR | 1 | 68 | 911311 | O-RING | 1 |
| 23 | 512741 | RETAINER, 2 Terminal | 1 | 69 | 512745 | CONNECTOR, 2 Socket plug | 1 |
| 24 | 984872 | CABLE ASSY | 1 | 70 | 910974 | SCREW, Sending unit mtg | 2 |
| 25 | 984847 | FUSEHOLDER \& LEAD ASSY | 1 | 71 | 910975 | CLAMP, Leads | 1 |
| 26 | 982019 | FUSE, 50 Amp | 1 | 72 | 910985 | GASKET, Tht cylinder anchor | 1 |
| 27 | 310981 | SCREW, Mounting | 6 | 73 | 911171 | SCREW | 4 |
| 28 | 984286 | CABLE ASSY, Trim | 1 | 74 | 910913 | LID, Junction box cover | 1 |
| 29 | 512748 | CONNECTOR, 3 Pin rcpt | 1 | 75 | 910908 | BOLT, Double-ended, pos | 1 |
| 30 | 511469 | TERMINAL, Pin .. ... | 3 | 76 | 910909 | BOLT, Double-ended, neg | 1 |
| 31 | 984874 | CABLE ASSY, Sending unit | 1 | 77 | 307708 | LOCKWASHER | 2 |
| 32 | 510780 | TERMINAL, Ring | 2 | 78 | 303889 | NUT | 2 |
| 33 | 511469 | TERMINAL, Pin | 2 | 79 | 306470 | LOCKWASHER | 2 |
| 34 | 512746 | CONNECTOR, 2 Pin rcpt | 1 | 80 | 912072 | NUT | 2 |
| 35 | 984739 | SENDING UNIT ASSY | 1 | 81 | 983099 | LEAD ASSEMBLY | 1 |
| 36 | 320689 | NUT, Rotary switch | 1 | 82 | 985308 | CABLE ASSY, Engine |  |
| 37 | 511527 | RETAINER | 1 |  |  | thru transom | 1 |
| 38 | 910790 | SPRING | 1 | 83 | 303806 | TUBE | 2 |
| 39 | 912602 | ARM, Sending unit | 1 | 84 | 308808 | KNIFE DISCONNECT | 2 |
| 40 | 581656 | TERMINAL, Socket | AR | 85 | 322815 | TERMINAL COVER | 1 |
| 41 | 329217 | SCREW, Mounting bracket | 2 | 86 | 513186 | SLEEVE | 1 |
| 42 | 912303 | PIN, Cylinder . ... | 1 | 87 | 512876 | TERMINAL | 1 |
| 43 | 911365 | BRACKET, Sending unit | 1 | 88 | 321209 | SCREW, Clamp | 1 |

* Not Shown
** Cut to Lengin from 125115
(1) With " S " Identification Letter on End Cap
(2) Without Identification Letter on End Cap


873118
CJ41
20,30

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| * | 984315 | VALVE BODY ASSY | 1 | 22 | 911618 | SPRING | 1 |
| 1 | 324678 | O-RING | 1 | 23 | 122759 | POPPET | 1 |
| 2 | 324677 | O-RING | 1 | 24 | 321282 | SPRING | 1 |
| 3 | 325863 | SPRING | 1 | 25 | 323846 | SPRING, Pump control piston | 2 |
| 4 | 911252 | PLUG, Valve body | 1 | 26 | 323848 | PISTON, Pump control . .. | 1 |
| 5 | 911320 | VALVE BODY | 1 | 27 | 202893 | O-RING | 1 |
| 6 | 326649 | O-RING | 1 | 28 | 303191 | O-RING | 1 |
| 7 | 325862 | VALVE CORE | 1 | 29 | 911603 | VALVE SEAT | 1 |
| 8 | 202893 | O-RING, Valve seat \& piston | 3 | 30 | 391155 | SEAT, Valve core, relief valve | 1 |
| 9 | 300154 | WASHER, Pump to manifold | 1 | 31 | 326425 | O-RING, Valve seat | 1 |
| 10 | 122757 | SEAL, Valve | 1 | 32 | 911311 | O-RING, Housing | 1 |
| 11 | 387990 | VALVE ASSY, Manual release | 1 | 33 | 387376 | VALVE SEAT, Housing \& seal |  |
| 12 | 306311 | LOCKWASHER, Screw, pump | 3 |  |  | assy | 2 |
| 13 | 800128 | BALL | 1 | 34 | 326649 | O-RING | 1 |
| 14 | 985444 | OIL PUMP ASSY | 1 | 35 | 304174 | O-RING | 1 |
| 15 | 321219 | SCREW, Pump to manifold | 1 | 36 | 911307 | WASHER, Filter | 1 |
| 16 | 910866 | HOUSING, Valve seat, manifold | 1 | 37 | 322174 | COUPLING, Oil pump to motor | 1 |
| 17 | 321357 | O-RING, Pump, small | 2 | 38 | 910966 | O-RING, Valve body | 1 |
| 18 | 321362 | RETAINING RING, Manual |  | 39 | 321165 | FILTER | 1 |
|  |  | release . | 1 | 40 | 911078 | SCREW, Valve body | 4 |
| 19 | 321942 | SCREW, Oil pump to manifold | 2 | 41 | 306439 | WASHER, Mounting screw | 4 |
| 20 | 983786 | VALVE CORE \& SEAL ASSY | 1 | 42 | 322175 | BALL, Coupling | 1 |
| 21 | 913288 | SEAT, Valve | 1 | 43 | 910965 | DOWEL, Valve body | 2 |

[^5]
C.J42

| Ref. No. | P/N | Name of Part |  | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| * | 174637 | OIL TANK KIT, (18 gallon) | $\square$ | 1 | 13 | 210179 | RING TERMINAL | 1 |
| 1 | 174164 | OIL TANK ASSY |  | 1 | 14 | 125295 | BULLET TERMINAL | 1 |
| 2 | 174659 | OIL PICKUP ASSY | $\square$ | 1 | 15 | 125294 | SLEEVE | 1 |
| 3 | 174157 | PRIMER BULB ASSY | $\square$ | 1 | 16 | 322654 | CLAMP | 1 |
| 4 | 303596 | CLAMP, Hose, small |  | 3 | 17 | 124485 | SCREW, Pickup to tank | 4 |
| 5 | 553166 | CLAMP, Hose, large |  | 1 | 18 | 124292 | MOUNTING BRACKET | 1 |
| 6 | 396462 | VALVE, Outlet | m | 1 | 19 | 124291 | HOOK BOLT | 2 |
| 7 | 396461 | VALVE, Inlet | - | 1 | 20 | 124290 | CROSS BAR | 2 |
| 8 | 124472 | HOSE, Short 304mm (12") |  | 1 | 21 | 121497 | WASHER | 2 |
| 9 | 124471 | HOSE, Long 46 m (180") |  | 1 | 22 | 121470 | NUT | 2 |
| 10 | 174377 | FILTER |  | 1 | 23 | 173851 | CAP | 1 |
| 11 | 123906 | GASKET |  | 1 | 24 | 322654 | CLAMP, Hose | 1 |
| 12 | 124073 | MOUNTING SCREW |  | 2 |  |  |  |  |

* Not Shown


## United States of America

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Beloit, Wisconsin 53511 U.S.A.

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Outboard Marine Australia Pty. Ltd.
84 Canterbury Road
Bankstown, New South Wales
Australia, Sydney 70-0701

Bangladesh, Brunei, Burma, Guam, Hong Kong, India, Indonesia, Japan, Korea, Macau, Malaysia, Maldives, Micronesia, Pakistan, People's Republic of China, Philippines, Singapore, Sri Lanka, Taiwan, Thailand

Outboard Marine Asia, Ltd.
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No. 35-47, Tsing Yi Road
Tsing Yi Island, N.T.
Hong Kong



[^0]:    \# Cut to Length from 333341
    \#\# Cut to Length from 333485
    \#\#\# Cut to Length from 125115

[^1]:    \# Cut to Length from 327228
    ** Cut to Length from 327229
    $\dagger$ Cut to Length from 309044

[^2]:    * Not Shown
    (1) Also Available in Carburetor Repair Kit

[^3]:    * Cut to Length from 332219
    ** Cut to Length from 327229

[^4]:    * Not Shown
    (3) Contents of Water Pump Repair Kit (6) Stainless Steel (7) Chrome Plated (8) Contents of Gearcase Seal Kit

[^5]:    * Not Shown

