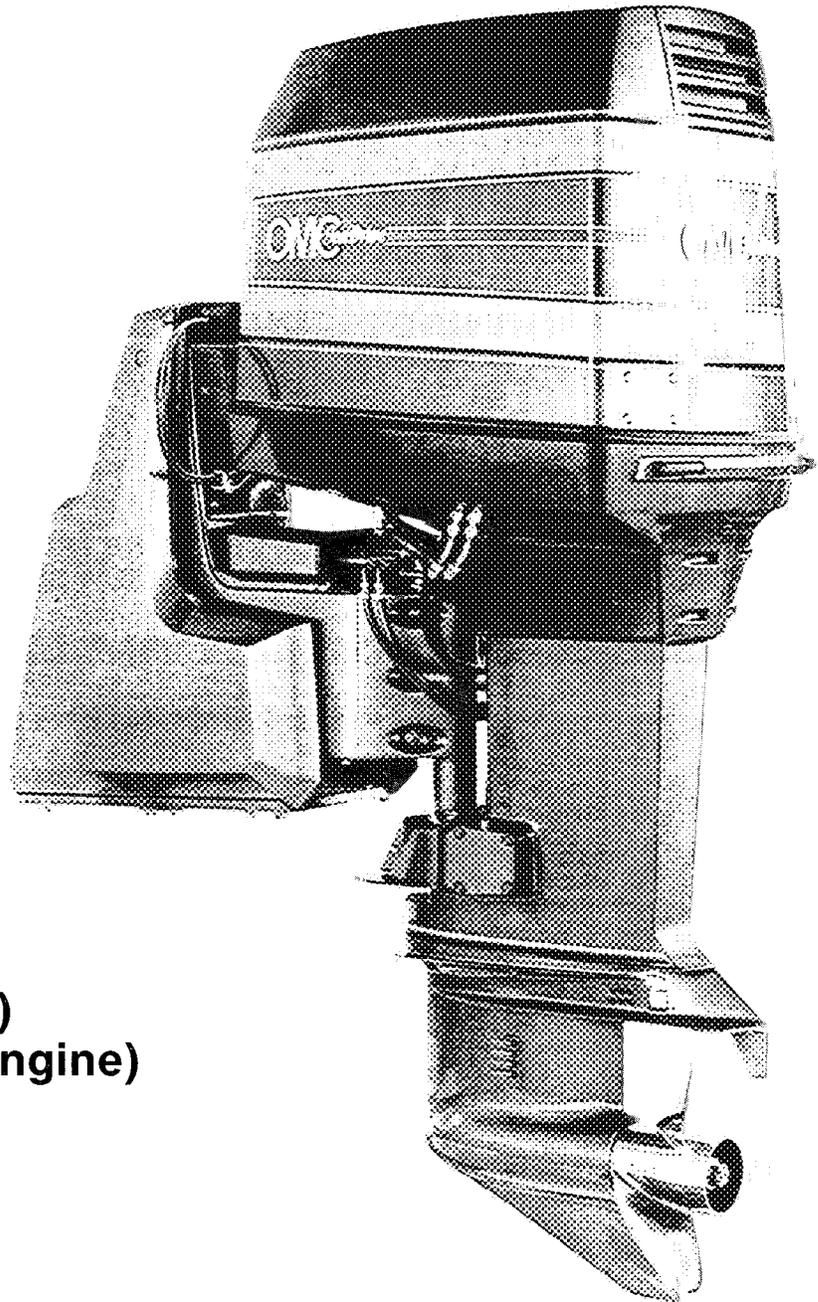


OMC *Sea Drive*[®]

PARTS CATALOG 3.6 LITRE



36APPHD (Port Engine)
36ASPHD (Starboard Engine)



SAFETY WARNING

Note

WHEN REPLACEMENT PARTS ARE REQUIRED, USE GENUINE OMC PARTS OR PARTS WITH EQUIVALENT CHARACTERISTICS INCLUDING TYPE, STRENGTH, AND MATERIAL. FAILURE TO DO SO MAY RESULT IN PRODUCT MALFUNCTION AND POSSIBLE INJURY TO THE OPERATOR AND/OR PASSENGERS.

OUTBOARD MARINE CORPORATION, MANUFACTURER OF OMC SEA DRIVE® MARINE POWER SYSTEM, RESERVES THE RIGHT TO MAKE CHANGES AT ANY TIME, WITHOUT NOTICE, IN SPECIFICATIONS AND MODELS AND ALSO TO DISCONTINUE MODELS THE RIGHT IS ALSO RESERVED TO CHANGE ANY SPECIFICATIONS OR PARTS AT ANY TIME WITHOUT INCURRING ANY OBLIGATION TO EQUIP SAME ON MODELS MANUFACTURED PRIOR TO DATE OF SUCH CHANGE

WHILE THE INFORMATION CONTAINED IN THIS PARTS CATALOG IS BASED ON THE LATEST PRODUCT INFORMATION AVAILABLE AT THE TIME OF PUBLICATION, THE CONTINUING ACCURACY OF THIS PARTS CATALOG CANNOT BE GUARANTEED.

ALL ILLUSTRATIONS USED IN THIS PARTS CATALOG MAY NOT DEPICT ACTUAL MODELS OR EQUIPMENT AND ARE INTENDED AS REPRESENTATIVE VIEWS FOR REFERENCE ONLY.

Note

THIS PARTS CATALOG SHOULD NOT BE USED IN LIEU OF A SERVICE MANUAL. ORDER YOUR SERVICE MANUAL OR OWNER'S MANUAL FROM YOUR NEAREST MARKETING DIVISION, SEE REAR COVER.

SUPPLY MODEL AND SERIAL NUMBER OF ENGINE FROM NAMEPLATE ATTACHED TO THE LOWER ENGINE COVER WHEN REQUESTING A SERVICE MANUAL OR OWNER'S MANUAL.

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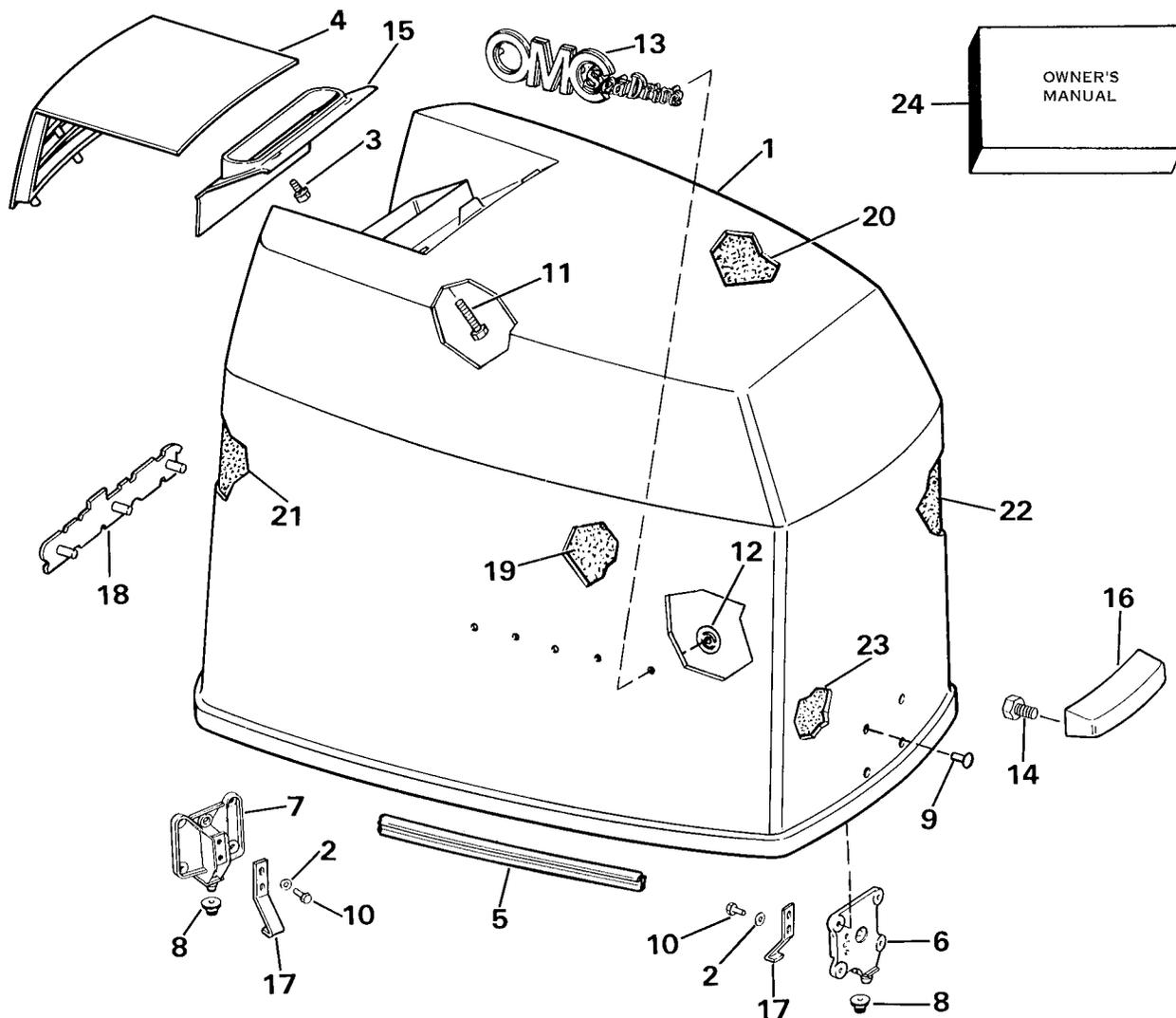
E S NO	PAINT	SPRAY	1 QT CAN
1655	PRIMER	172757	376015
1720	BLACK	330446	330445
1730	GRAY	395127	N/A
1766	SILVER GRAY	282988	N/A

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF ENGINE WHEN ORDERING PARTS

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

PART NUMBERS NEW FOR THIS MODEL YEAR CAN BE IDENTIFIED
BY THE BOX SYMBOL ■ IN NAME OF PART COLUMN

ENGINE COVER

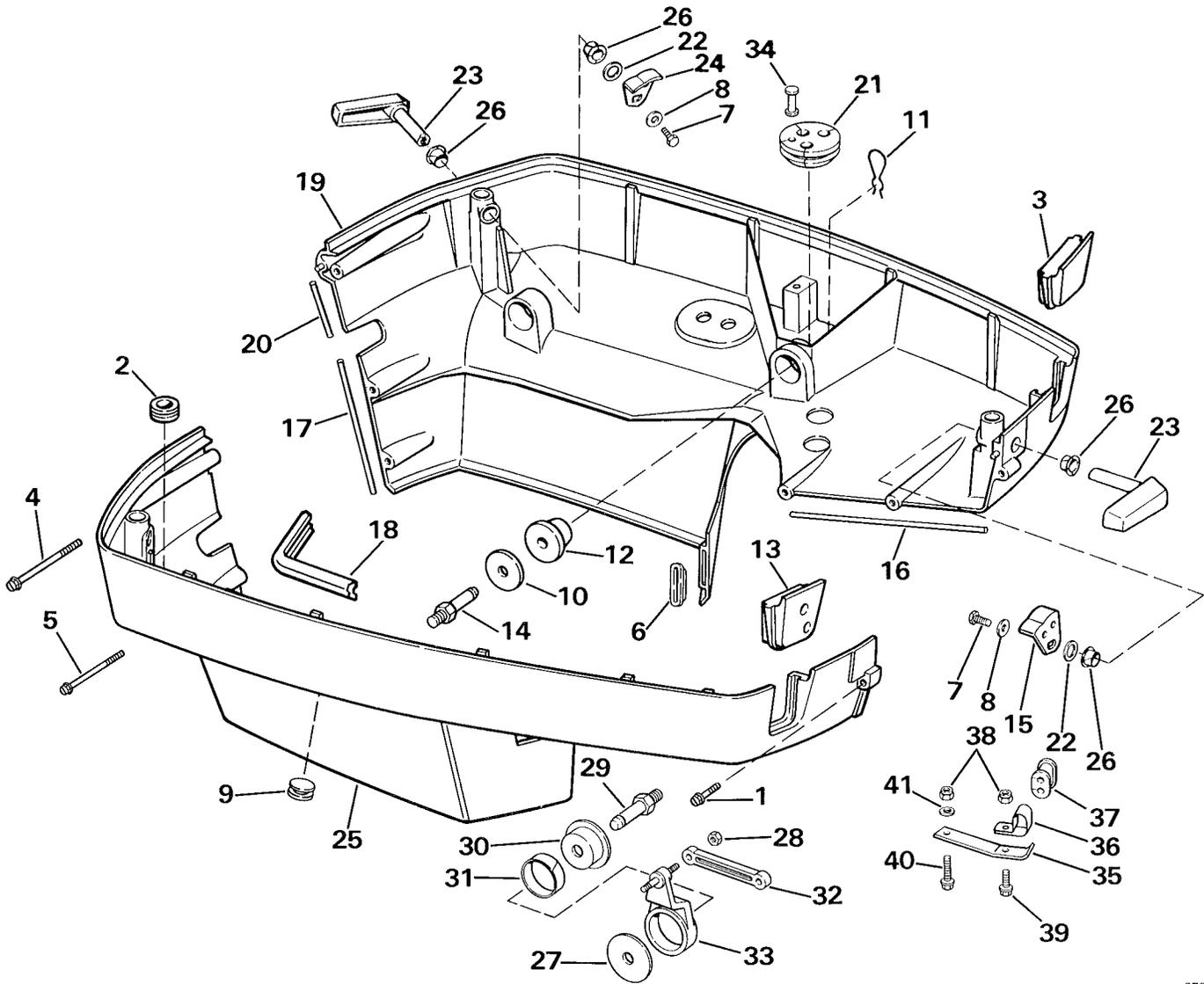


873101

CL20

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	984766	ENGINE COVER ASSY	1	13	912646	APPLIQUE	3
2	328703	WASHER, Screw	6	14	323228	SCREW, Tilt handle	2
3	323937	SCREW	4	15	330012	BAFFLE, Tilt handle	1
4	328009	TILT HANDLE	1	16	913073	LIFT HANDLE	1
5	912173	SEAL, Engine cover	1	17	397630	HOOK, Locating bracket	3
6	329762	LOCATING BRKT , Front	1	18	912647	APPLIQUE, Rear	1
7	394976	LOCATING BRKT , Rear	2	19	331938	SOUND BLANKET, Stbd	1
8	324898	BUMPER, Locating brkts	3	20	330014	SOUND BLANKET, Top	1
9	326948	RIVET, Locating bracket	12	21	330015	SOUND BLANKET, Rear	1
10	319137	SCREW, Hook	6	22	331632	SOUND BLANKET, Port	1
11	323229	SCREW, Tilt handle	6	23	331633	SOUND BLANKET, Front	1
12	317223	FASTENER	18	24	984672	OWNER'S MANUAL	1

LOWER ENGINE COVER

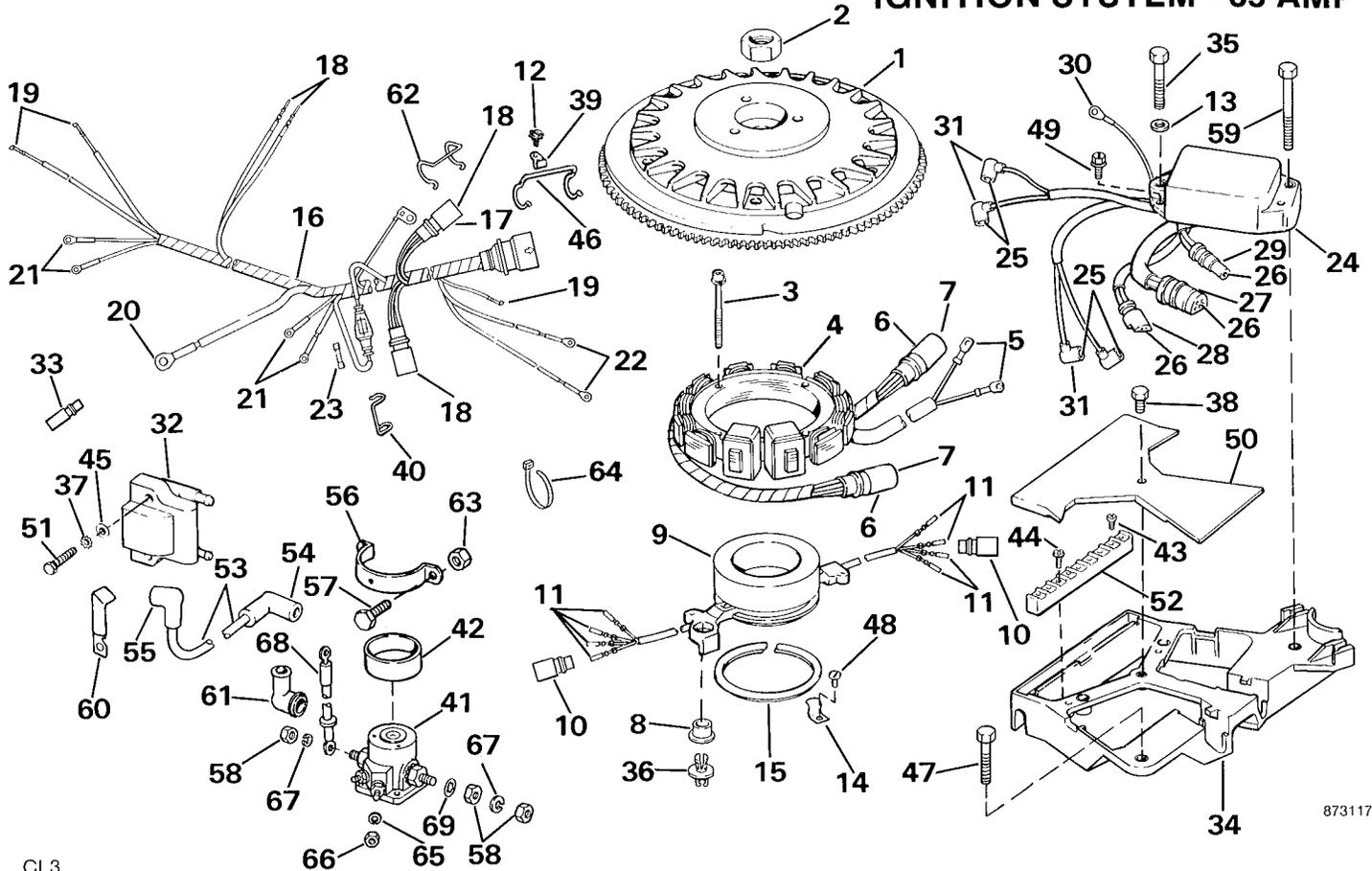


873102

CL21

Ref. No.	P/N	Name of Part	Qty	Ref. No.	P/N	Name of Part	Qty.
1	328597	SCREW, Motor cover	5	23	383685	LATCH HANDLE ASSY	3
2	320521	GROMMET, Lower engine cover	1	24	332578	HOOK, Rear port	1
3	911651	GROMMET	1	25	984951	COVER, Stbd	1
4	329750	SCREW, Cover, rear, top	1	26	308532	BUSHING, Latch lever	6
5	330978	SCREW, Cover, rear, lower	1	27	912138	WASHER, Transfer lever	1
6	330651	BUMPER, Lower cover	1	28	328064	NUT, Link	2
7	304027	SCREW, Handle to latch	3	29	912140	PIN, Lower mount, stbd front	1
8	328703	WASHER, Screw	3	30	912130	CUP, Mounting	1
9	912148	PLUG, Bulkhead fitting holes	2	31	912139	BUSHING, Transfer level	1
10	329749	WASHER, Mount	4	32	912263	LINK, Transfer level	1
11	330288	SPRING PIN, Mounts	2	33	984166	TRANSFER LEVER AND PIN	1
12	328584	GROMMET, Engine cover mount	4	34	911082	PLUG, Engine cable grommet	1
13	912132	GROMMET, Remote cables	1	35	912145	BRACKET, Remote control cables	1
14	329743	STUD, Mounts	3	36	911828	CLAMP, Grommet	1
15	332577	HOOK, Front and stbd rear	2	37	910930	GROMMET, Control cables, black	1
16	331018	SEAL, Front	1	37	911231	GROMMET, Control cables, brown	1
17	331231	SEAL, Rear lower	1	38	313022	NUT, Clamp and bracket	3
18	330002	SEAL, Cover	1	39	329217	SCREW, Clamp to bracket	1
19	984949	COVER ASSY, Port	1	40	909533	SCREW, Bracket	2
20	331282	SEAL, Top rear	1	41	328738	WASHER, Bracket	2
21	912620	GROMMET, Engine cable	1				
22	330234	WASHER, Screw	3				

IGNITION SYSTEM - 35 AMP

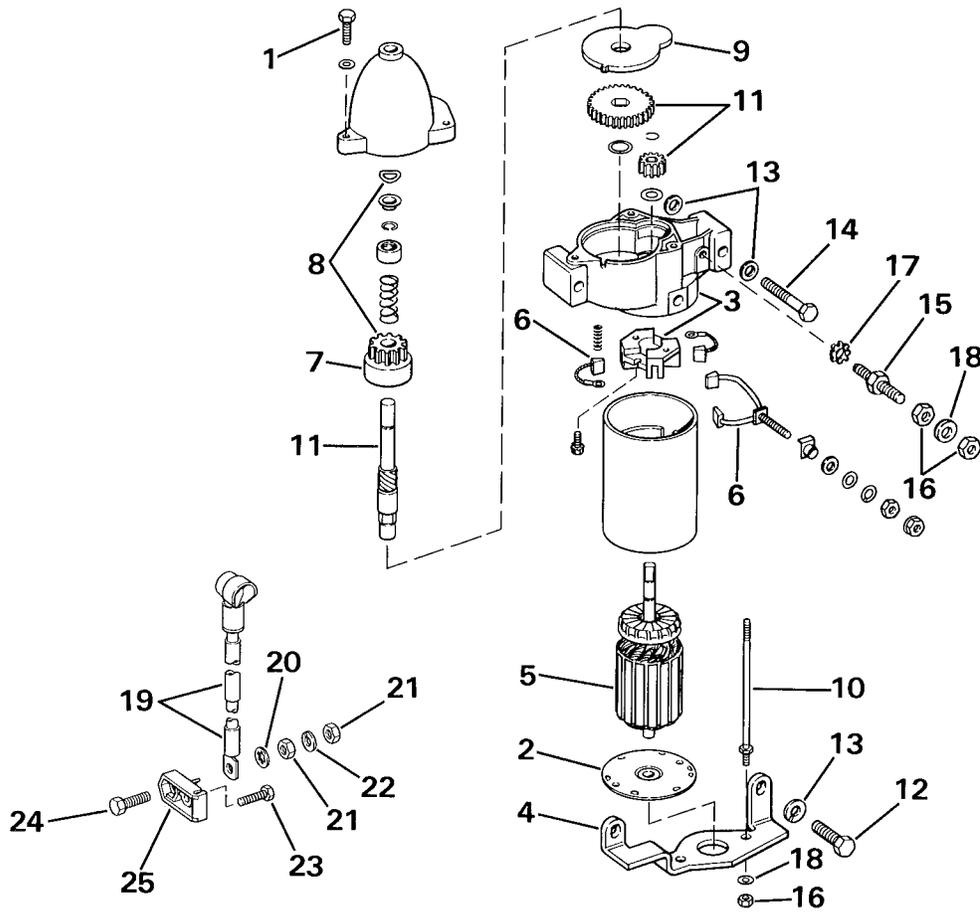


873117

CL3

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	583281	FLYWHEEL ASSY	1	36	330368	PIVOT BUSHING	1
2	326042	NUT, Flywheel	1	37	328701	LOCKWASHER, Ground	10
3	325135	SCREW, Stator mounting	4	38	312241	SCREW, Cover mounting	1
4	583117	STATOR ASSY , 35 amp	1	39	326365	CLAMP, Spring, engine cable	1
5	512522	RING TERMINAL	2	40	321077	RETAINER, Fuse holder	1
6	512746	CONNECTOR	2	41	395419	STARTER SOLENOID ASSY	1
7	511469	PIN	4	42	311217	SLEEVE, Solenoid	1
8	329168	SOCKET, Pivot bushing	1	43	329182	SCREW, Terminal block	4
9	583148	TIMER BASE & SENSOR ASSY	1	44	306644	SCREW, Block to bracket	2
10	512754	CONNECTOR	2	45	328703	WASHER, Ignition coil mounting	12
11	511469	PIN	8	46	315182	CLAMP	1
12	323937	SCREW, Clamp	1	47	324813	SCREW, Bracket, stbd	1
13	328703	WASHER, Power pack	2	48	306803	SCREW, Retainer clamp	2
14	331927	CLAMP, Timer base	2	49	512731	SCREW, Power pack to brkt	2
15	313666	RETAINER, Timer base	1	50	512664	COVER ASSY	1
16	583181	ENGINE CABLE ASSY	1	51	328725	SCREW, Coil mounting	16
17	512748	CONNECTOR	2	52	512656	TERMINAL BLOCK	1
18	511469	PIN	8	53	582365	LEAD ASSY , Ignition coil	8
19	308808	KNIFE DISCONNECT	3	54	581027	TERMINAL & COVER	1
20	204053	RING TERMINAL	1	55	580339	TERMINAL & COVER	1
21	511829	RING TERMINAL	4	56	330112	CLAMP, Solenoid mounting	1
22	510780	RING TERMINAL	2	57	302325	SCREW, Solenoid mounting	2
23	510884	FUSE, 20 amp	1	58	311349	NUT, Terminal	2
24	582262	POWER PACK	2	59	312495	SCREW, Bracket, port	1
25	512256	PIN RECEPTACLE	4	60	316487	RETAINER, Spark plug leads	4
26	581656	SOCKET	8	61	322815	COVER	1
27	512753	CONNECTOR, Timer base	1	62	512742	RETAINER, Connector	2
28	512745	CONNECTOR, Charge coil	1	63	328710	NUT, Solenoid	2
29	123404	PLUG, Ignition switch	1	64	320107	TIE STRAP	4
30	510818	TERMINAL, Ground	1	65	304454	LOCKWASHER, Terminal	2
31	512478	COVER	4	66	306556	NUT, Terminal	2
32	582508	COIL ASSY	8	67	331259	LOCKWASHER, Terminal	3
33	123405	RECEPTACLE	2	68	394925	LEAD, Starter to solenoid	1
34	582696	ELECTRICAL BRACKET ASSY	1	69	306470	LOCKWASHER	1
35	324814	SCREW, Power pack	2				

ELECTRIC STARTER BOSCH MODELS 47690-29-M030SM



873116

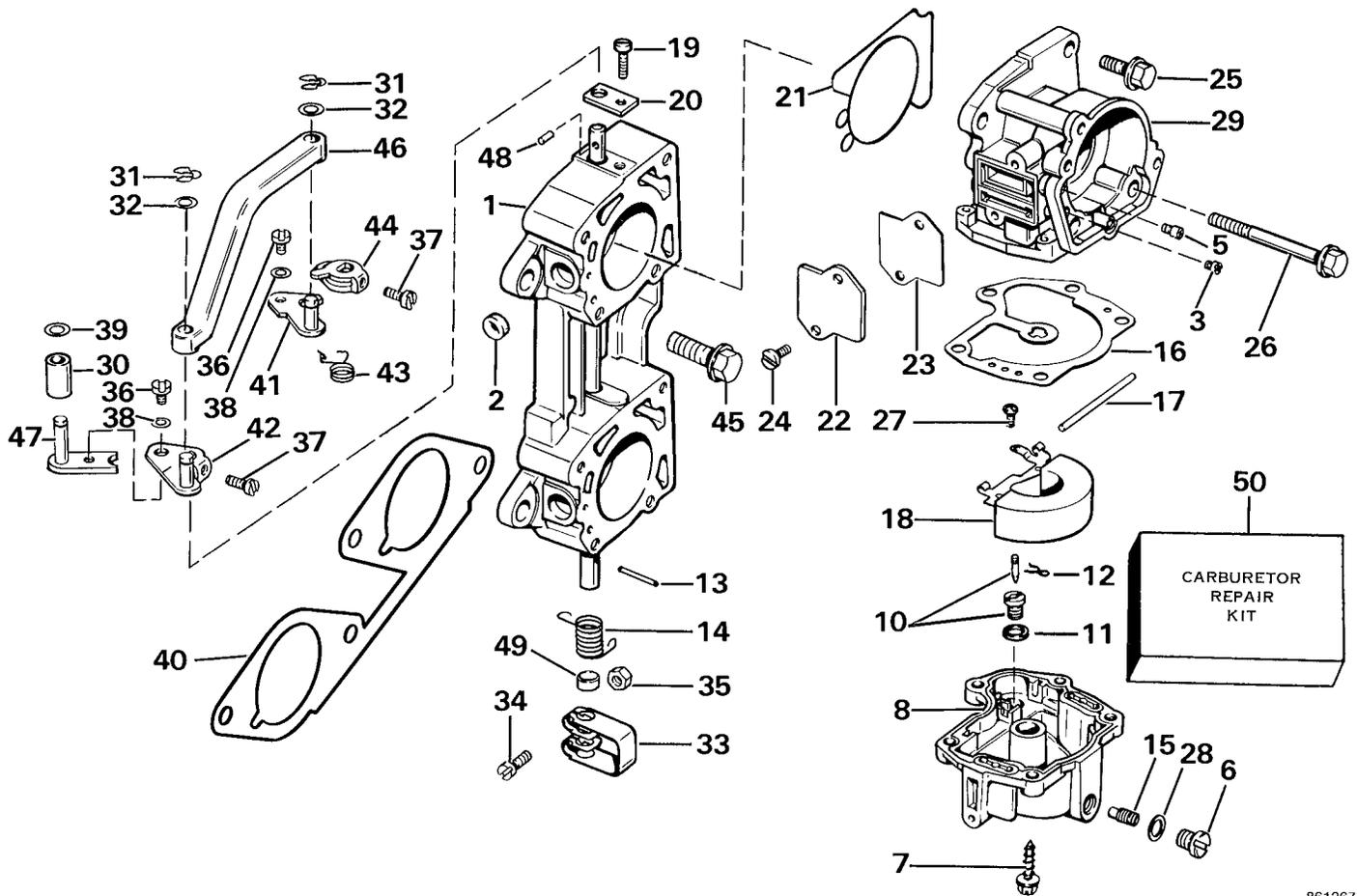
CL23

2 7, 3 6

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
*	396235	STARTER MOTOR ASSEMBLY	1	14	331644	SCREW, Starter, mounting	2
1	302325	SCREW, Drive housing	3	15	331540	BOLT, Double end	1
2	332274	END CAP	1	16	328740	NUT, Ground	3
3	332275	CAP, Drive and commutator	1	17	328701	LOCKWASHER, Ground	1
4	332895	BRACKET, Tail support	1	18	302290	LOCKWASHER	3
5	397371	ARMATURE ASSEMBLY	1	19	984738	LEAD ASSEMBLY	1
6	397373	BRUSH & SPRING SET	1	20	331259	LOCKWASHER	1
7	397374	DRIVE ASSEMBLY	1	21	912072	NUT	2
8	397375	DRIVE KIT	1	22	319150	LOCKWASHER	1
9	397376	COVER ASSEMBLY	1	23	328744	SCREW, Terminal block mtg	1
10	397372	THRU BOLT PACKAGE	1	24	302860	SCREW, Pos battery cable & starter solenoid lead assy	1
11	397887	GEAR & SHAFT KIT	1	25	912600	TERMINAL BLOCK	1
12	552940	SCREW, Support bracket	2				
13	306470	LOCKWASHER, Support bracket & starter	4				

* Not Shown

CARBURETOR



861267

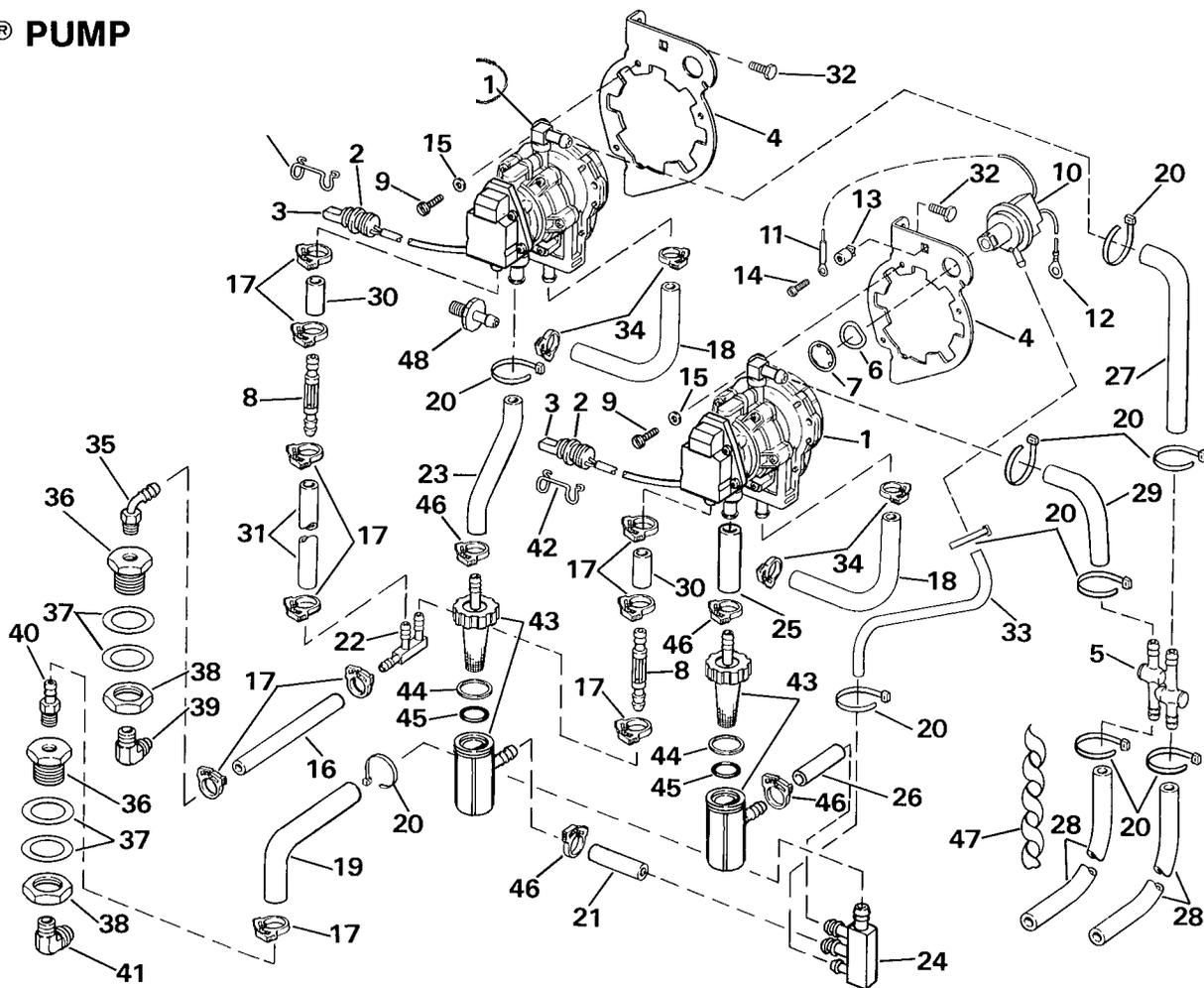
CL24

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
*	431627	CARB ASSY	4	27	326164	SCREW, Hinge pin	2
1	397581	THROTTLE BODY ASSY	1	28	305739	WASHER, Screw plug ①	2
2	202310	CORE PLUG	2	29	431869	CARB BODY ASSY	2
3	324698	ORIFICE, Idle air bleed, No 37	2	30	330130	ROLLER, Cam follower	1
5	331934	ORIFICE, No 22	2	31	329559	RETAINING RING	2
6	327116	SCREW, Plug	2	32	310540	WASHER, Retainer	2
7	328649	SCREW, Bowl to body	10	33	327071	CONNECTOR, Throttle shaft	2
8	398701	FLOAT CHAMBER ASSY	2	34	332111	SCREW, Throttle shaft conn	4
10	396522	FLOAT VALVE ASSY ①	1	35	309485	NUT, Connector	4
11	301996	WASHER	1	36	306014	SCREW, Lever	2
12	603145	SPRING CLIP	1	37	319108	SCREW, Throttle lever	2
13	303261	ROLL PIN, Return spring	1	38	328735	WASHER, Lever	2
14	332254	SPRING, Throttle return	1	39	308776	RETAINER, Roller	1
15	331433	ORIFICE, High speed, No 62D	2	40	332319	GASKET, Carburetor mounting	4
16	326830	GASKET, Float bowl ①	1	41	397503	LEVER & PIN, Port	1
17	326865	PIN, Float	1	42	397504	LEVER & PIN, Stbd	1
18	391508	FLOAT ASSY ①	1	43	329526	SPRING, Link adjustment	1
19	328714	SCREW, Shaft	1	44	329753	LEVER, Port	1
20	328765	CLIP	1	45	317624	SCREW, Carb to manifold	8
21	332253	SEAL, Carb body ①	2	46	329755	LINK, Carburetor	1
22	328640	COVER PLATE	2	47	391807	LEVER & PIN, Cam follower	1
23	327223	GASKET, Cover plate ①	2	48	314575	ROLL PIN, Shaft	2
24	315656	SCREW, Cover plate	4	49	317162	SLEEVE, Lower	2
25	328744	SCREW, Carb body, short	4	50	398557	CARBURETOR REPAIR KIT	1
26	324424	SCREW, Carb body, long	4				

* Not Shown

① Also Available in Carburetor Repair Kit

VRO® PUMP



873103

CL25

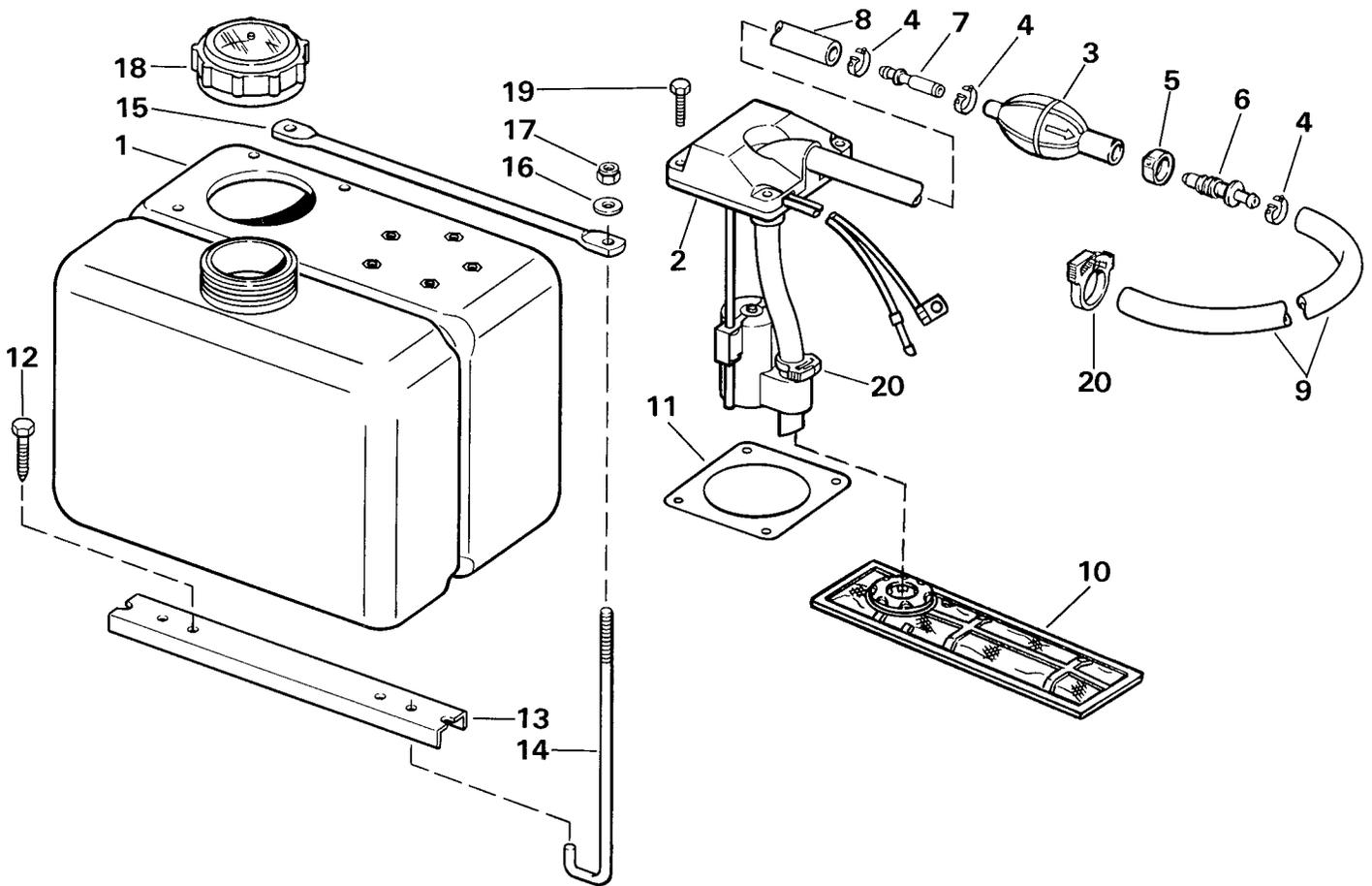
Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	174619	VRO® PUMP ASSY	2	26	††	HOSE, Filter to 'F' fitting, 51mm (2")	1
2	512747	CONNECTOR	1	27	333632	HOSE, Pump to valve	1
3	581656	SOCKET	3	28	††	HOSE, Valve to manifold, 273mm (10-3/4") long (port)	1
4	329754	BRACKET, Fuel pump to manifold	2	28	††	HOSE, Valve to manifold, 406mm (16") long (stbd)	1
5	397502	BYPASS VALVE	1	29	333410	HOSE, Valve to lower pump	1
6	330522	WAVE WASHER, Vacuum switch	1	30	##	HOSE, Sight tube to pump, 32mm (1-1/4")	3
7	330523	RETAINING RING, Vacuum switch	1	31	912552	HOSE, Fitting to sight tube	1
8	331623	SIGHT TUBE	2	32	122147	SCREW, Bracket to crankcase	4
9	308825	SCREW, Fuel pump to mount	6	33	†††	HOSE, Tee to vacuum switch, 190mm (7-1/2") long	1
10	395208	VACUUM SWITCH	1	34	322654	CLAMP, Pulse hose	4
11	511829	TERMINAL	1	35	911427	ELBOW, Oil	1
12	510818	TERMINAL	1	36	912025	BULKHEAD FITTING	2
13	328600	TERMINAL POST	1	37	912026	WASHER, Bulkhead fitting	4
14	318324	SCREW, Switch lead	1	38	912027	NUT, Bulkhead fitting	2
15	328735	WASHER, Mount bracket	6	39	911501	ELBOW, Oil	1
16	##	HOSE, Bulkhead fitting to 'F' fitting 229mm (9") long	1	40	173312	FITTING	1
17	322654	CLAMP, Connector	11	41	911500	ELBOW, Fuel	1
18	††	PULSE HOSE, 159mm (6-1/4") long	2	42	512742	RETAINER, Fuel pump	2
19	912550	HOSE, Bulkhead fitting to 'F' fitting	1	43	398541	FUEL FILTER	2
20	320107	TIE STRAP	AR	44	327270	GASKET	2
21	333399	HOSE, 'F' Fitting to fuel filter upper pump	1	45	124369	O-RING	2
22	331062	FITTING, Oil hose	1	46	322652	CLAMP, Filter	4
23	912551	HOSE, Filter to upper pump	1	47	911581	SLEEVE, Fuel hose, port	1
24	331055	FITTING, Fuel hose	1	48	174404	LIMITER, Pulse	1
25	††	HOSE, Pump to filter, lower 51mm (2")	1				

†† For Service Use 333341

††† For Service Use 327228

For Service Use 333485

VRO® OIL TANK KIT (1.8 GALLON)



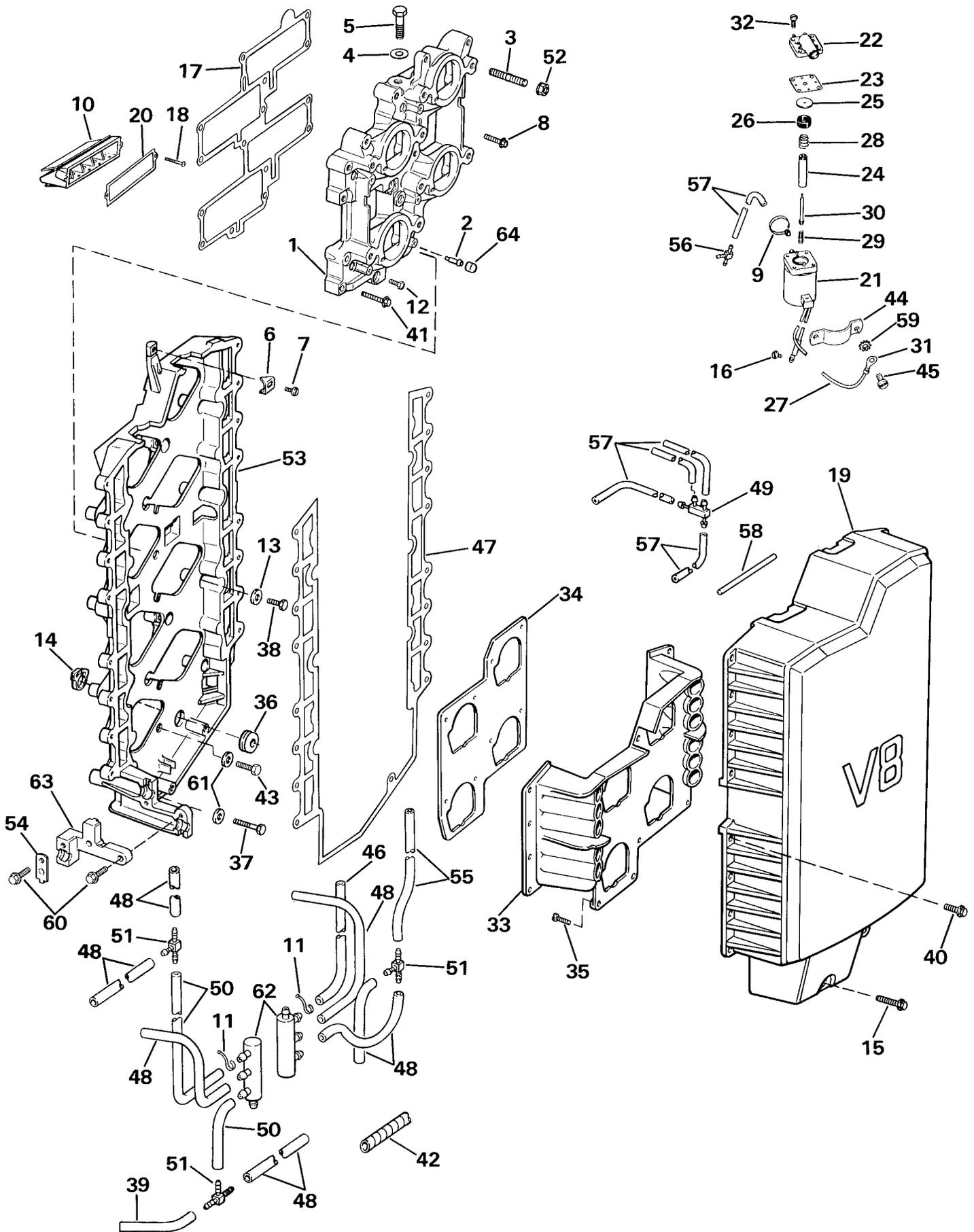
863028

CL26

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
*	174167	OIL TANK KIT, (1 8 gallon)	1	11	123906	GASKET	1
1	174164	OIL TANK ASSY	1	12	124073	MOUNTING SCREW	2
2	174163	OIL PICKUP ASSY	1	13	124292	MOUNTING BRACKET	1
3	393641	BULB, Primer	1	14	124291	HOOK BOLT	2
4	303596	CLAMP, Hose, small	3	15	124290	CROSS BAR	2
5	553166	CLAMP, Hose, large	1	16	121497	WASHER	2
6	396462	VALVE, Outlet	1	17	121470	NUT	2
7	396461	VALVE, Inlet	1	18	173851	CAP	1
8	124472	HOSE, Short 305mm (12")	1	19	124485	SCREW, Pickup to tank	4
9	124471	HOSE, Long 4 6m (180")	1	20	322654	CLAMP, Hose	2
10	174377	FILTER	1				

* Not Shown

INTAKE MANIFOLD



INTAKE MANIFOLD

CL27

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	397497	INTAKE MANIFOLD, Upper	1	32	330121	SCREW, Cover to housing	4
1	397706	INTAKE MANIFOLD, Lower	1	33	331097	BAFFLE, Air silencer cover	2
2	325659	FITTING	1	34	331098	SEAL, Baffle to carb	2
3	310872	STUD	8	35	330838	SCREW, Baffle	10
4	320744	WASHER	1	36	329518	GROMMET, Base to hose	1
5	332353	SCREW, Throttle cam	1	37	314610	SCREW, Air silencer base, long	1
6	331153	TIMING POINTER, Manifold	1	38	328694	SCREW, Air Silencer base	6
7	328696	SCREW, Timing Pointer	1	39	#	HOSE, Air silencer 6-1/2" long	1
8	317624	SCREW, Carb mounting	8	40	909533	SCREW, Cover to base	16
9	317893	TIE STRAP	1	41	322906	SCREW Manifold	14
10	397336	LEAF PLATE ASSY	8	42	333872	TUBE, Fuel hoses	2
11	320107	TIE STRAP	AR	43	322831	SCREW, Air silencer base	11
12	314951	SCREW, Manifold to crankcase, short	4	44	330118	CLAMP, Primer solenoid	1
13	328702	WASHER, Air silencer base	6	45	328724	SCREW, Clamp	2
14	322654	CLAMP, Fuel hose retainer	1	46	333386	HOSE, Manifold to #1 carb	1
15	331102	SCREW, Cover to base, long	2	47	331099	GASKET, Cover	1
16	329182	SCREW, Terminal to solenoid	1	48	**	HOSE, Carburetor feed lines	AR
17	328622	GASKET, Manifold to crankcase	2	49	325564	TEE, Lower primer hoses	2
18	332265	SCREW, Leaf plate	16	50	333387	HOSE, Manifold to carbs	1
19	329988	COVER, Air silencer	1	51	313537	TEE, Fuel manifold	3
20	332266	GASKET, Leaf plate	8	52	316355	NUT, Carb to manifold	8
21	397909	SOLENOID ASSY, Primer	1	53	332570	BASE, Air silencer	1
22	511807	COVER, Primer solenoid	1	54	329271	COVER, Trunnion	1
23	511808	GASKET, Solenoid	1	55	332728	HOSE, Tee to #3 carb	1
24	511809	PLUNGER	1	56	325569	CONNECTOR, Primer hose	2
25	511810	VALVE SEAT	1	57	##	HOSE, Primer system	AR
26	332365	FILTER, Valve housing	1	58	†	SEAL, Cover to base	1
27	510780	TERMINAL	1	59	328701	LOCKWASHER, Ground	1
28	511986	SPRING, Valve	1	60	909533	SCREW, Cover	3
29	511987	SPRING, Plunger	1	61	328703	WASHER, Screw	12
30	511988	VALVE, Plunger	1	62	395540	FUEL MANIFOLD ASSY	2
31	510818	TERMINAL	1	63	912131	BRACKET, Anchor block	1
				64	322892	CAP, Intake manifold, upper	1

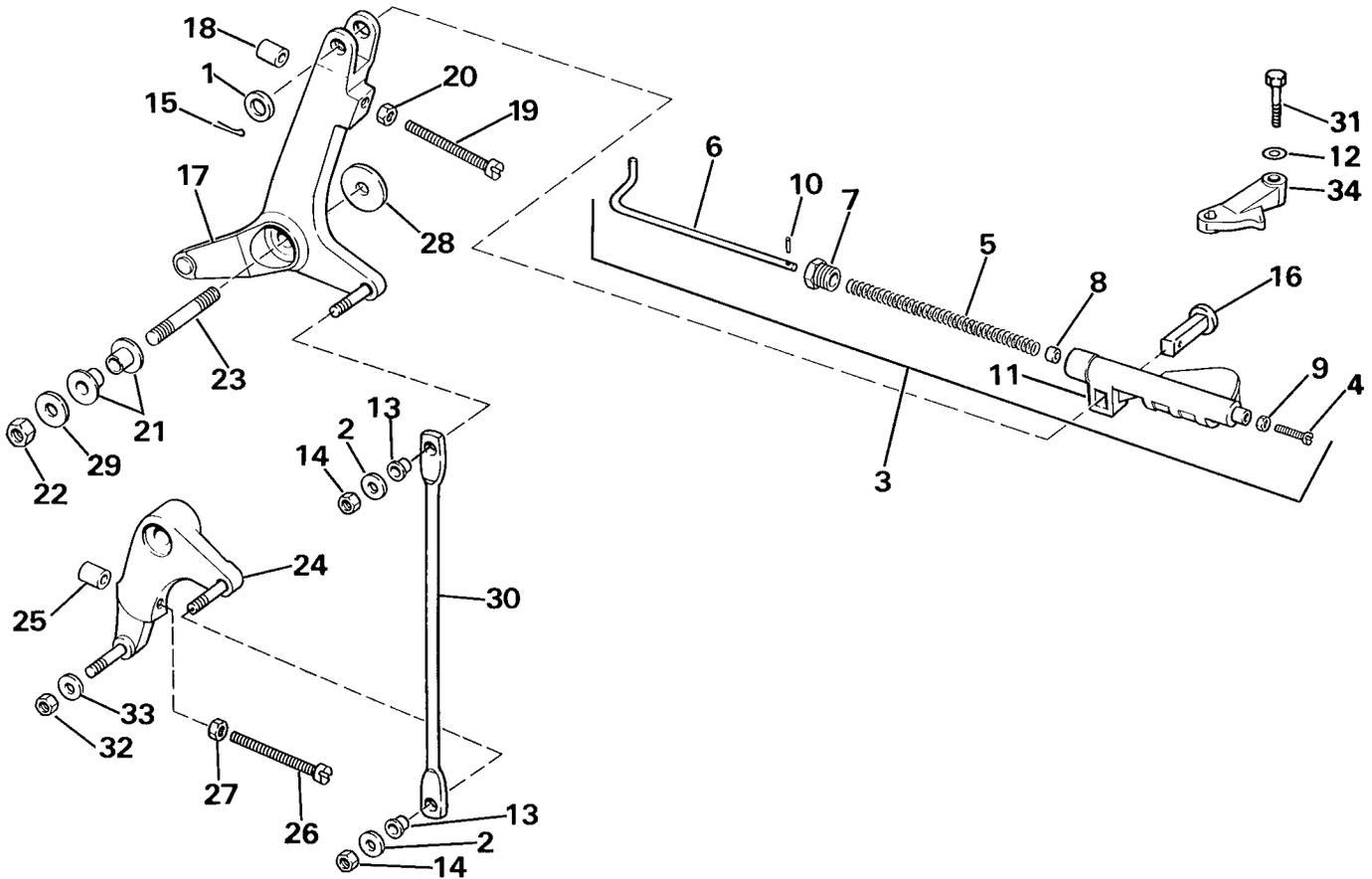
Cut to Length from 203909

Cut to Length from 327229

** Cut to Length from 327228

† Cut to Length from 309044

THROTTLE LINKAGE

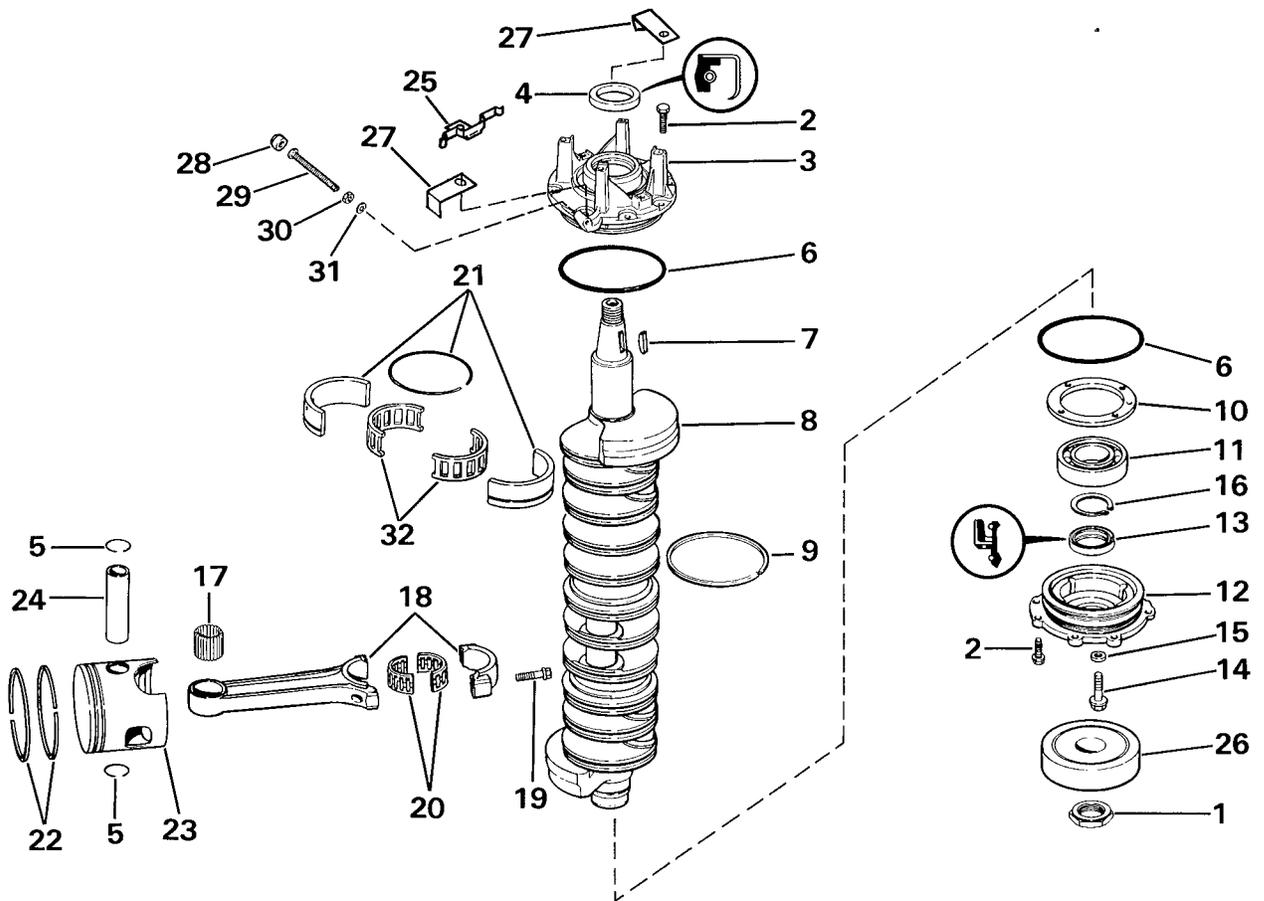


851406

CL28

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	330995	WASHER, Link	1	18	318660	CAP	1
2	328737	WASHER, Link	2	19	328699	SCREW	1
3	396667	LINK ASSY, Spark advance	1	20	328741	NUT	1
4	331879	SCREW	1	21	308532	BUSHING, Throttle lever	4
5	326738	SPRING	1	22	315077	LOCKNUT, Throttle lever	2
6	331863	ROD	1	23	320808	STUD, Throttle lever	2
7	331864	CAP	1	24	394593	THROTTLE LEVER, Lower	1
8	328635	BUSHING	1	25	318660	CAP	1
9	328712	NUT	1	26	328699	SCREW	1
10	329770	PIN, Rod	1	27	328741	NUT	1
11	331862	HOUSING, Spring	1	28	320744	WASHER, Stud	2
12	303913	WASHER, Throttle cam	1	29	330266	WASHER, Throttle lever	2
13	318590	BUSHING, Link to throttle	2	30	329994	LINK, Throttle lever	1
14	328064	NUT, Link to throttle lever	2	31	332353	SCREW, Throttle cam	1
15	330145	COTTER PIN, Lever to link	1	32	328064	NUT, Throttle arm & shift	1
16	328636	PIN, Advance link	1	33	328737	WASHER, Throttle arm & shift	2
17	396714	THROTTLE LEVER, Upper	1	34	333094	THROTTLE CAM	1

CRANKSHAFT & PISTON

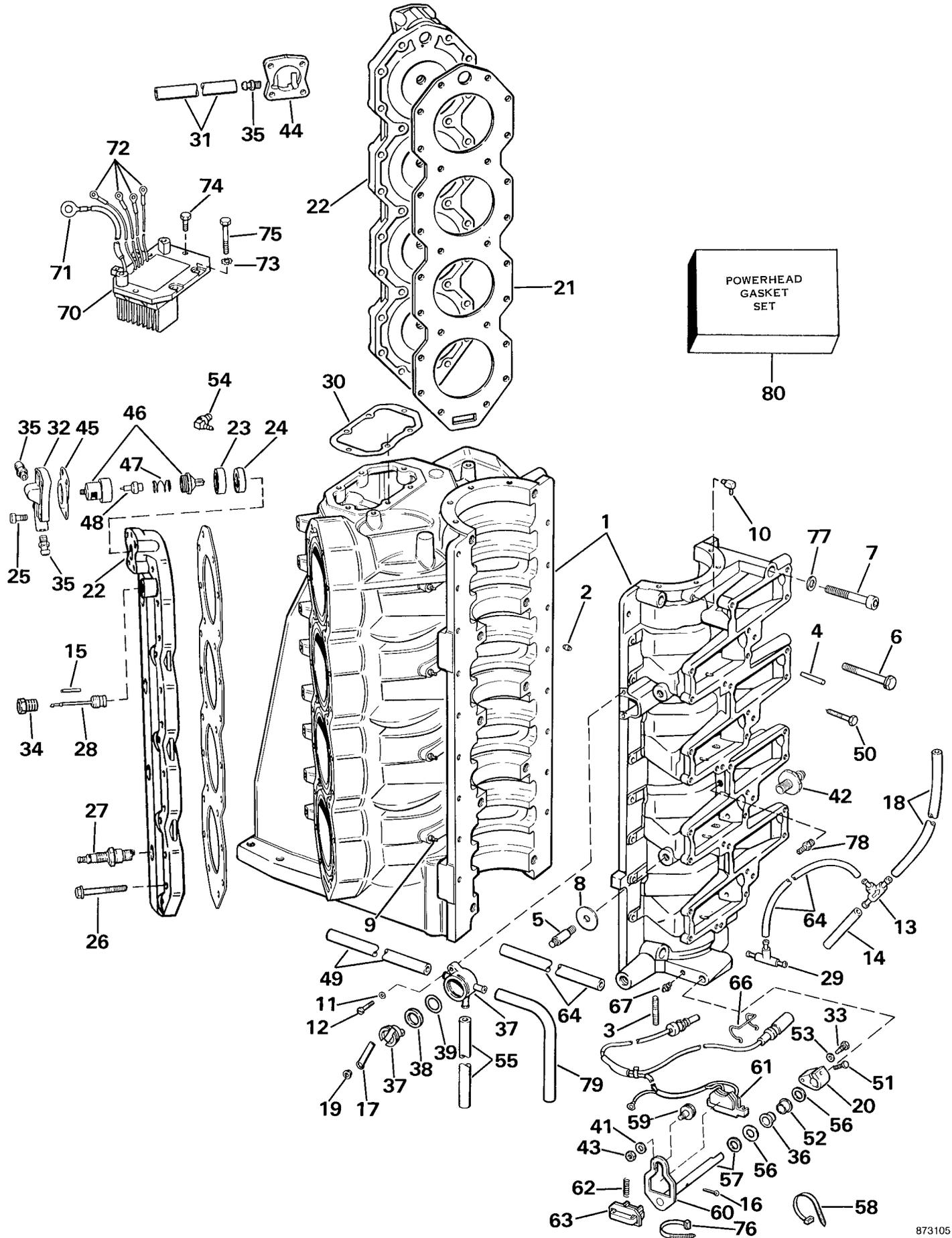


871130

CL29

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	332145	NUT, Damper to crankshaft	1	19	330081	SCREW, Rod cap	2
2	308742	SCREW, Crankcase head	16	20	396041	RETAINER SET	8
3	396668	CRANKCASE HEAD AND BRG ASSY	1	21	320499	SPLIT SLEEVE, Bearing	3
4	322575	SEAL, Upper	1	22	394930	RING SET, Std	8
5	326765	RETAINING RING	16	22	385663	RING SET, 030 O S	8
6	326741	O-RING	4	23	391481	PISTON, Stbd, Std	4
7	307480	KEY, Flywheel	1	23	391653	PISTON, Stbd, 030 O S	4
8	397161	CRANKSHAFT ASSY	1	23	393566	PISTON, Port, Std	4
9	326749	SEAL RING	12	23	393612	PISTON, Port, 030 O S	4
10	326748	PLATE, Lower bearing	1	24	326764	WRIST PIN	8
11	390641	BEARING, Ball	1	25	331926	RETAINER, Bearing head	1
12	393613	CRANKCASE HEAD ASSY	1	26	394583	TORSIONAL DAMPER ASSY	1
13	332942	SEAL	1	27	316487	RETAINER, Leads	2
14	332590	SCREW, Lower bearing retainer	4	28	314416	BUMPER, Adjust screw	1
15	332585	SEAL	1	29	316286	SCREW, Spark adjustment	1
16	326047	RING, Retaining, bearing	1	30	328740	NUT, Screw, spark adjustment	1
17	391480	BEARING, Wrist pin	8	31	302290	LOCKWASHER	1
18	394488	CONNECTING ROD ASSY	8	32	387041	RETAINER & NEEDLE SET	3

CYLINDER & CRANKCASE



CYLINDER & CRANKCASE

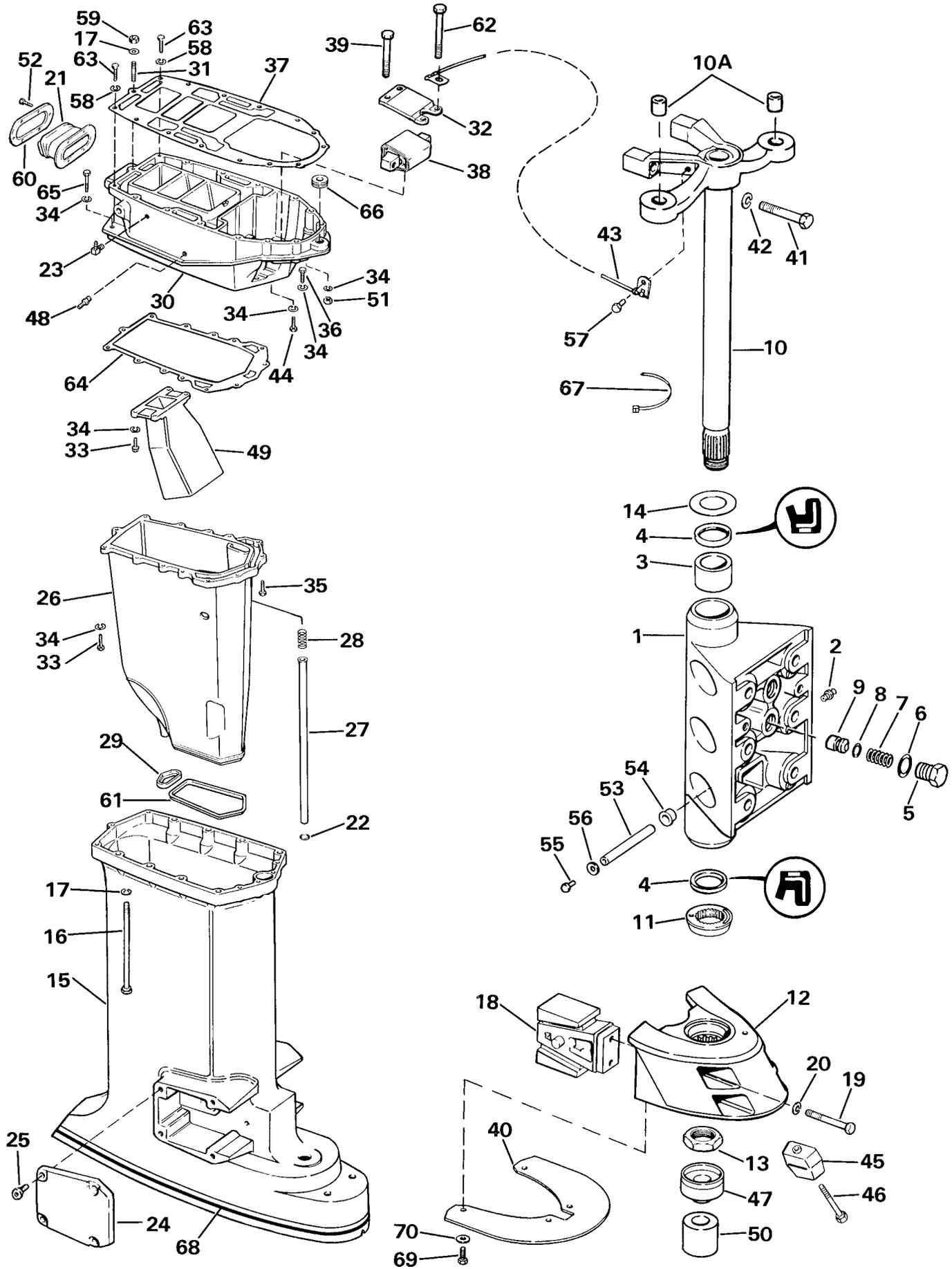
CL30

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	396671	CYLINDER C'CASE ASSY	1	39	330262	WIPER	1
2	304178	PIN, Dowel bearing	3	41	328737	WASHER, Shift & throttle lever	2
3	326743	STUD	2	42	174404	LIMITER, Pulse	2
4	331095	PIN, Taper	1	43	328064	NUT, Casing guide to throttle arm & shift lever	2
5	320808	STUD, Shift lever	2				
6	326891	SCREW, Cyl to c'case	9	44	329744	COVER, Thermostat, port	1
7	326890	SCREW, Cyl to c'case	1	45	394408	DIAPHRAGM, Thermostat cover	2
8	320744	WASHER, Stud	2	46	394409	THERMOSTAT ASSY	2
9	325604	FITTING, Primer	8	47	329766	SPRING	1
10	321598	FITTING, Drain	2	48	394411	VERNATHERM	1
11	303715	WASHER, Control valve	2	49	330366	HOSE, Control valve to cover	1
12	329892	SCREW, Control valve	2	50	302288	SCREW, Cyl to crankcase	16
13	394892	CHECK VALVE ASSY	1	51	328695	SCREW, Lever shift rod	1
14	330471	HOSE, Valve lower	1	52	312708	BUSHING, Shift lever	2
15	303806	TUBING	3	53	302290	WASHER, Pin, lever	1
16	330145	COTTER PIN, Shift lever	1	54	331894	ELBOW, Indicator	1
17	329740	ARM, Control valve	1	55	329971	HOSE, Adapter to control valve	1
18	#	HOSE, Bearing hsg	1	56	202026	WASHER, Shift lever	2
19	315094	BUSHING, Control arm	1	57	397992	SHIFT LEVER & SWITCH	1
20	326644	LEVER, Shift rod	1	58	320107	TIE STRAP	1
21	329786	GASKET, Cylinder head	2	59	329997	PIN	1
22	395044	CYLINDER HEAD	2	60	394595	SHIFT LEVER & SHAFT	1
23	330273	CAP, Thermostat	2	61	583331	SWITCH & SLIDER	1
24	320880	SEAT, Valve	2	62	333017	SPRING	1
25	909533	SCREW, Thermostat cover	8	63	331767	RETAINER	1
26	322323	SCREW, Cylinder head	52	64	**	HOSE, Drain system	1
27	387633	SPARK PLUG, Champion QL-77JC4	8	66	511618	RETAINER, Connection	1
28	386686	TEMPERATURE SWITCH	2	67	313607	GREASE FITTING	1
29	325569	TEE, Crankcase drain	1	70	583266	RECTIFIER & REGULATOR ASSY	1
30	330412	GASKET, Rectifier	1	71	330254	RING TERMINAL, Solenoid	1
31	330365	HOSE, Thermostat cover	1	72	511829	RING TERMINAL	4
32	329745	COVER, Thermostat stbd	1	73	328701	LOCKWASHER, Ground	4
33	327590	PIN, Shift rod lever	1	74	304027	SCREW, Regulator, short	2
34	329562	COVER, Temp switch	2	75	124341	SCREW, Regulator, long	4
35	330272	FITTING, Thermostat cover	2	76	317893	TIE STRAP, Retainer	2
36	306012	WASHER, Shift lever	1	77	304671	WASHER	1
37	394407	CONTROL VALVE ASSY	1	78	392988	CHECK VALVE ASSY	8
38	329787	SEAL	1	79	330372	HOSE, Control valve to tee	1
				80	398355	POWERHEAD GASKET SET	1

** Cut to Length from 327229

Cut to Length from 332219

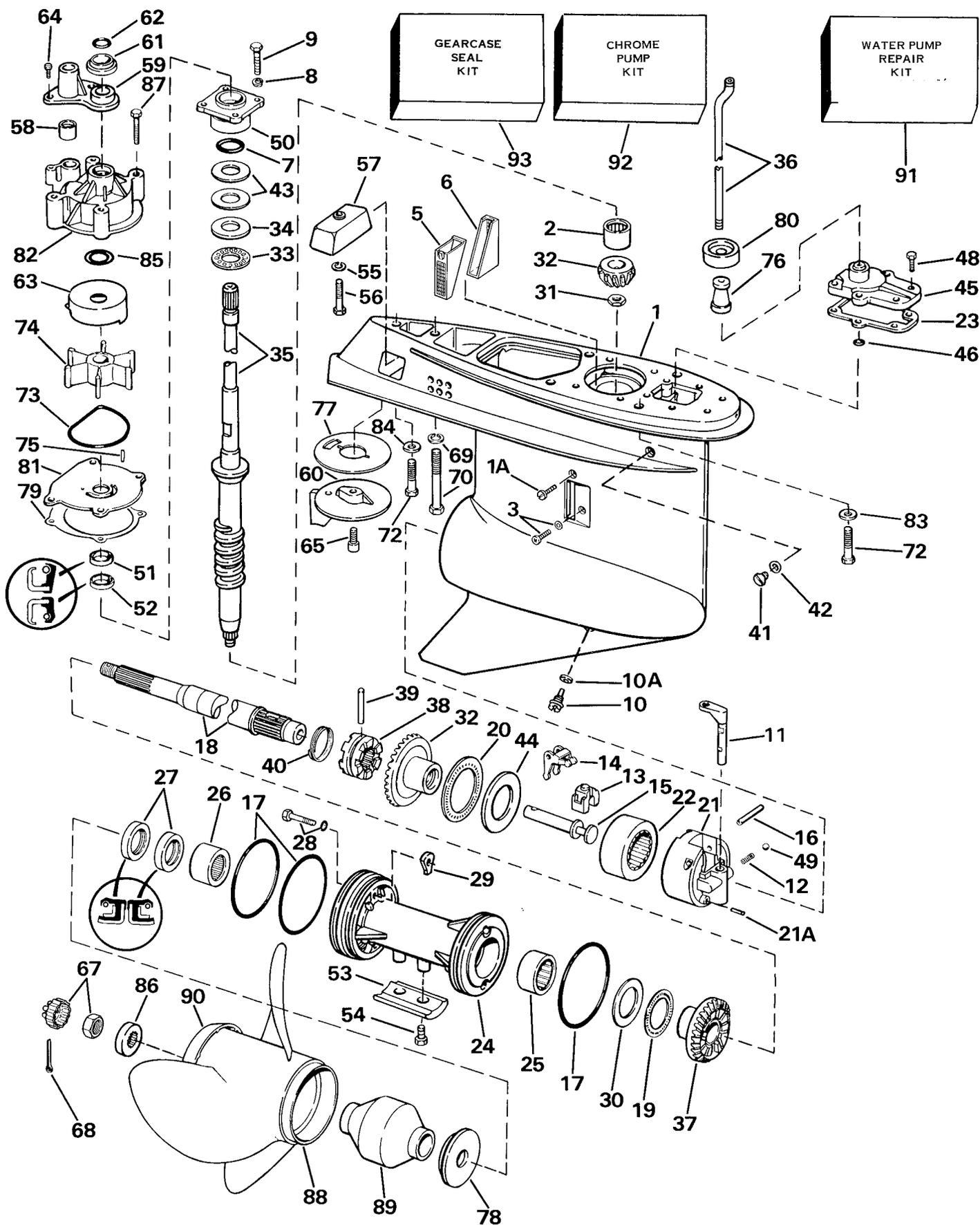
MID-SECTION



CL31

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	984321	SWIVEL BRACKET	1	37	329975	GASKET, Adapter to powerhead	1
2	313607	LUBRICATION FITTING	3	38	984468	RUBBER MOUNT ASSY , Upper	1
3	320962	BUSHING	1	39	330930	SCREW, Upper mount, rear	2
4	320937	SEAL	2	40	912619	SPRAY PLATE	1
5	912108	PLUG, Bracket	2	41	912345	SCREW, Upper mount	2
6	309731	O-RING, Plug	2	42	313169	LOCKWASHER, Mount screw	2
7	912109	SPRING, Plug	2	43	583357	LEAD ASSY , Ground	1
8	909518	O-RING, Plug	2	44	306464	SCREW, Adapter to powerhead	2
9	912110	FRICTION, Plug	2	45	393023	ANODE, Lower mount	1
10	983132	STEERING ARM ASSY	1	46	328096	SCREW, Anode	1
10A	910903	BUSHING	2	47	912233	RETAINER, Seal	1
11	327696	KEEPER, Pivot shaft	1	48	326712	FITTING, Oil cooler drain	1
12	912144	MOUNT BRACKET	1	49	330035	TUNING MEGAPHONE	1
13	320746	NUT, Mount bracket	1	50	911312	SEAL, Steering tube	1
14	320866	THRUST WASHER, Pivot shaft	1	51	306422	NUT, Powerhead to adapter	4
15	332846	EXHAUST HOUSING	1	52	308825	SCREW, Collar	6
16	329778	SCREW, Exhaust housing	8	53	912267	PIN, Tilt cylinder	1
17	307708	WASHER, Exhaust housing	9	54	322481	BUSHING, Pin	2
18	984220	RUBBER MOUNT, Lower	2	55	319590	SCREW, Pin	2
19	328078	SCREW, Mount	4	56	908398	WASHER, Pin	2
20	306314	LOCKWASHER, Mount	4	57	328696	SCREW, Ground lead	1
21	332529	SEAL, Adapter to cover	1	58	306470	WASHER, Powerhead to adapter	2
22	326649	O-RING, Water tube	1	59	552938	NUT, Stud powerhead to adapter	1
23	321886	ELBOW	1				
24	320864	COVER, Mount bracket lower	2	60	332530	COLLAR, Exhaust seal	1
25	322000	SCREW, Cover	8	61	330033	SEAL, Exhaust housing	1
26	330043	EXHAUST HOUSING, Inner	1	62	330931	SCREW, Upper mount, front	2
27	330041	WATER TUBE	1	63	308963	SCREW, Adapter, rear	2
28	330039	COIL SPACER	1	64	330036	GASKET, Inner exh hsg to adapter	1
29	330034	SEAL	1	65	303459	SCREW, Adapter to outer hsg ..	3
30	331859	ADAPTER, Exh hsg	1	66	330006	GROMMET, Shift rod to adapter	1
31	330032	STUD, Adapter	1				
32	330929	PLATE, Upper mount	1	67	907833	TIE STRAP	1
33	909386	SCREW, Megaphone & inner hsg	13,17	68	912623	DECAL, Exhaust hsg	1
34	302290	LOCKWASHER	22	69	910741	SCREW, Spray plate	4
35	325095	SCREW, Hsg to adapter	4	70	911201	WASHER, Spray plate	4
36	306409	SCREW, Adapter to housing, outer	2				

GEARCASE



GEARCASE

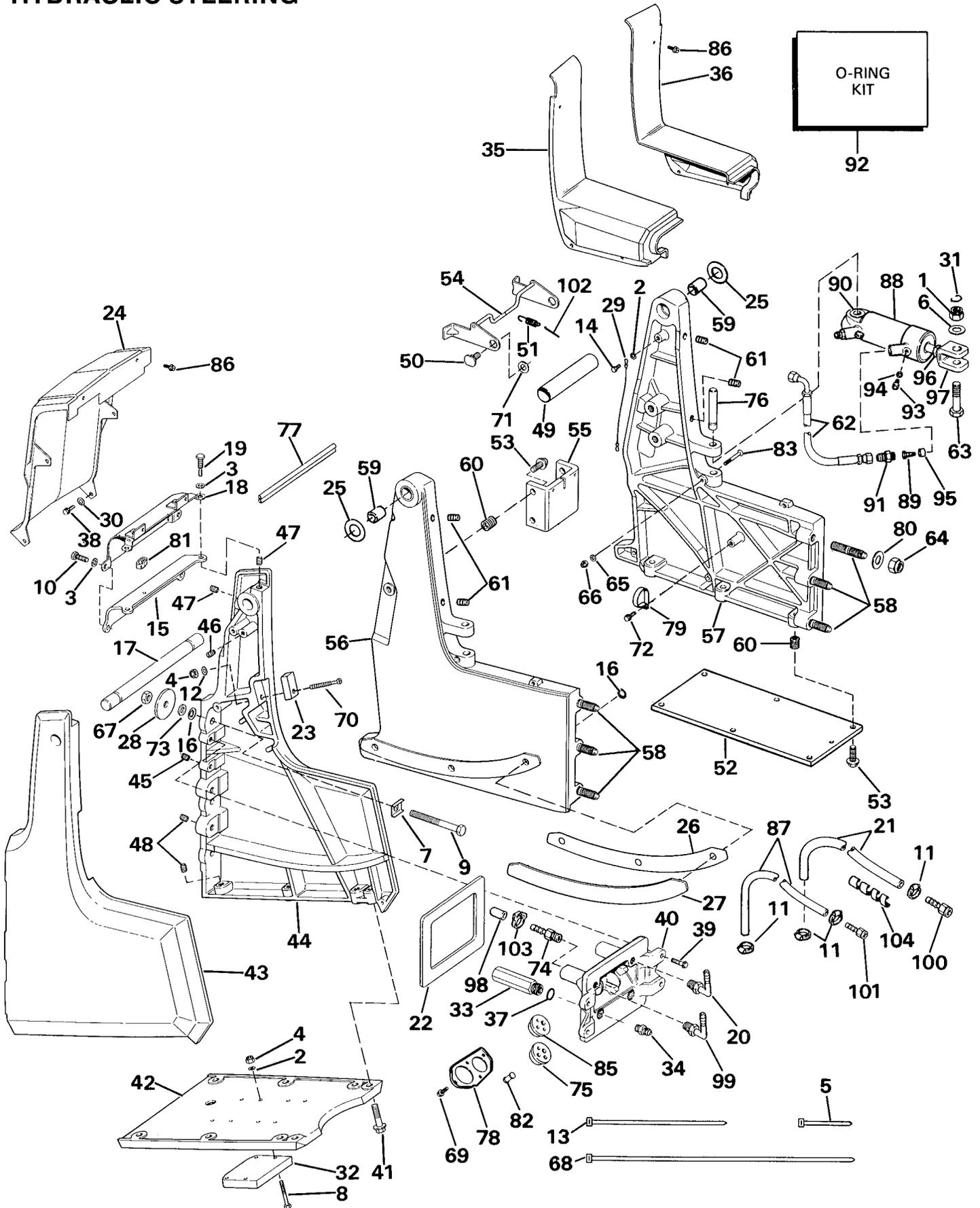
CL32

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
*	398125	GEARCASE ASSY , Complete	1	52	329923	SEAL, Lower	1
1	398356	GEARCASE & BEARING ASSY	1	53	397111	ANODE, Bearing hsg	1
1A	123273	SCREW, Intake screen	1	54	908158	SCREW	2
2	391471	BEARING, Pinion	1	55	307555	WASHER, Anode	1
3	324852	SET SCREW, Bearing	1	56	330989	SCREW, Anode ④	1
*	307853	O-RING	1	56	332746	SCREW, Anode ⑤	1
5	333233	SCREEN, Water intake, stbd	1	57	395634	ANODE ④	1
6	333234	SCREEN, Water intake, port	1	57	397768	ANODE ⑤	1
7	314728	O-RING, Driveshaft bearing hsg	1	58	314008	GROMMET, Water tube ①	1
8	301250	WASHER	4	59	321159	COVER, Impeller housing ①	1
9	316534	SCREW, Housing to gearcase	4	60	331410	TRIM TAB, Gearcase	1
10	318544	SCREW, Drain & fill	1	61	320943	GROMMET, Impeller housing ①	1
10A	311598	WASHER, Nylon	1	62	310585	O-RING, Driveshaft to crankcase ①	1
11	326807	DETENT, Shifter	1	63	330379	CUP, Impeller ① ②	1
12	312870	SPRING, Detent	1	63	330384	CUP, Impeller ③	1
13	322900	CRADLE, Shifter	1	64	306643	SCREW, Cover to impeller ①	2
14	322938	SHIFTER	1	65	313715	SCREW, Trim tab	1
15	326823	SHAFT	1	67	398042	NUT, Propeller	1
16	317274	PIN, Shift lever	1	68	306394	COTTER PIN, Propeller nut	1
17	326849	O-RING, Propeller shaft	3	69	326784	WASHER, Screw, long	1
18	395209	PROPELLER SHAFT ASSY	1	70	331998	SCREW, Gearcase to housing, long	1
19	382408	THRUST BRG ASSY , Rev gear	1	72	331999	SCREW, Gearcase to housing, short	5
20	391473	THRUST BRG ASSY, Fwd gear	1	73	331353	SEAL, Impeller housing plate ①	1
21	391497	HOUSING & BEARING ASSY	1	74	395864	IMPELLER & KEY ASSY	1
21A	331880	PIN, Bearing housing	1	75	331107	KEY	1
22	391505	BEARING	1	76	321122	SPACER, Shift rod	1
23	324670	GASKET, Shift rod cover	1	77	331409	SEAL, Trim tab	1
24	397918	BEARING HSG SEAL ASSY	1	78	321173	THRUST BUSHING	1
25	382407	NEEDLE BEARING ASSY	1	79	324701	GASKET, Impeller housing plate ①	1
26	387247	NEEDLE BEARING ASSY	1	80	321008	GROMMET, Exhaust hsg to shift rod ①	1
27	320862	SEAL	2				
28	309244	SCREW, Bearing hsg	2	81	330380	PLATE, Impeller housing ① ②	1
29	332091	RETAINER, Bearing housing	2	81	330384	PLATE, Impeller hsg ③	1
30	314731	THRUST WASHER, Reverse gear	1	82	395040	IMPELLER HOUSING, Gearcase ①	1
31	314730	NUT, Pinion to driveshaft	1	83	330266	WASHER, Screw	4
32	397750	GEAR & PINION ASSY	1	84	326785	WASHER, Screw, short	1
33	387656	THRUST BEARING, Pinion	1	85	332000	SEAL RING	1
34	327656	THRUST WASHER, Pinion	1	86	332118	SPACER, Propeller nut	1
35	396958	DRIVESHAFT ASSY	1	87	328715	SCREW, Impeller housing ①	4
36	330029	SHIFT ROD	1	88	391535	PROPELLER, 15-1/2 x 15	1
37	330853	GEAR, Reverse	1	88	391200	PROPELLER, 15 x 17	1
38	910995	SHIFTER, Clutch dog	1	88	391201	PROPELLER, 14-1/2 x 19	1
39	313448	PIN, Clutch dog	1	88	391202	PROPELLER, 14-1/4 x 21	1
40	324369	SPRING, Clutch dog pin	1	88	390831	PROPELLER, 15-1/2 x 14 SST	1
41	307551	PLUG, Fill & drain	1	88	389925	PROPELLER, 15 x 16 SST	1
42	311598	WASHER, Nylon	1	88	391290	PROPELLER, 15 x 17 SST	1
43	323362	SHIM, 003	AR	88	389924	PROPELLER, 14-1/2 x 19 SST	1
43	323361	SHIM, 004	AR	88	389923	PROPELLER, 14-1/4 x 21 SST,	
43	314745	SHIM, 005	AR			STD	1
44	326733	THRUST WASHER, Fwd gear	1	89	387157	BUSHING ASSY , Prop , alum	1
45	388618	COVER & SEAL ASSY	1	90	332394	CONVERGING RING, Std prop	1
46	318372	O-RING, Shift rod	1	91	395062	WATER PUMP REPAIR KIT	1
48	302325	SCREW, Cover	6	92	395059	CHROME PUMP KIT (Includes Impeller Housing)	1
49	160084	BALL, Detent	1				
50	397493	BEARING HSG & SEALS	1	93	396353	GEARCASE SEAL KIT	1
51	329922	SEAL, Upper	1				

* Not Shown

- ① Contents of Water Pump Repair Kit
- ② Stainless Steel
- ③ Chrome Plated
- ④ Early Production
- ⑤ Late Production

TRANSOM BRACKET ASSEMBLY - HYDRAULIC STEERING



TRANSOM BRACKET ASSEMBLY - HYDRAULIC STEERING

CL33

1 8, 2 7, 3 6

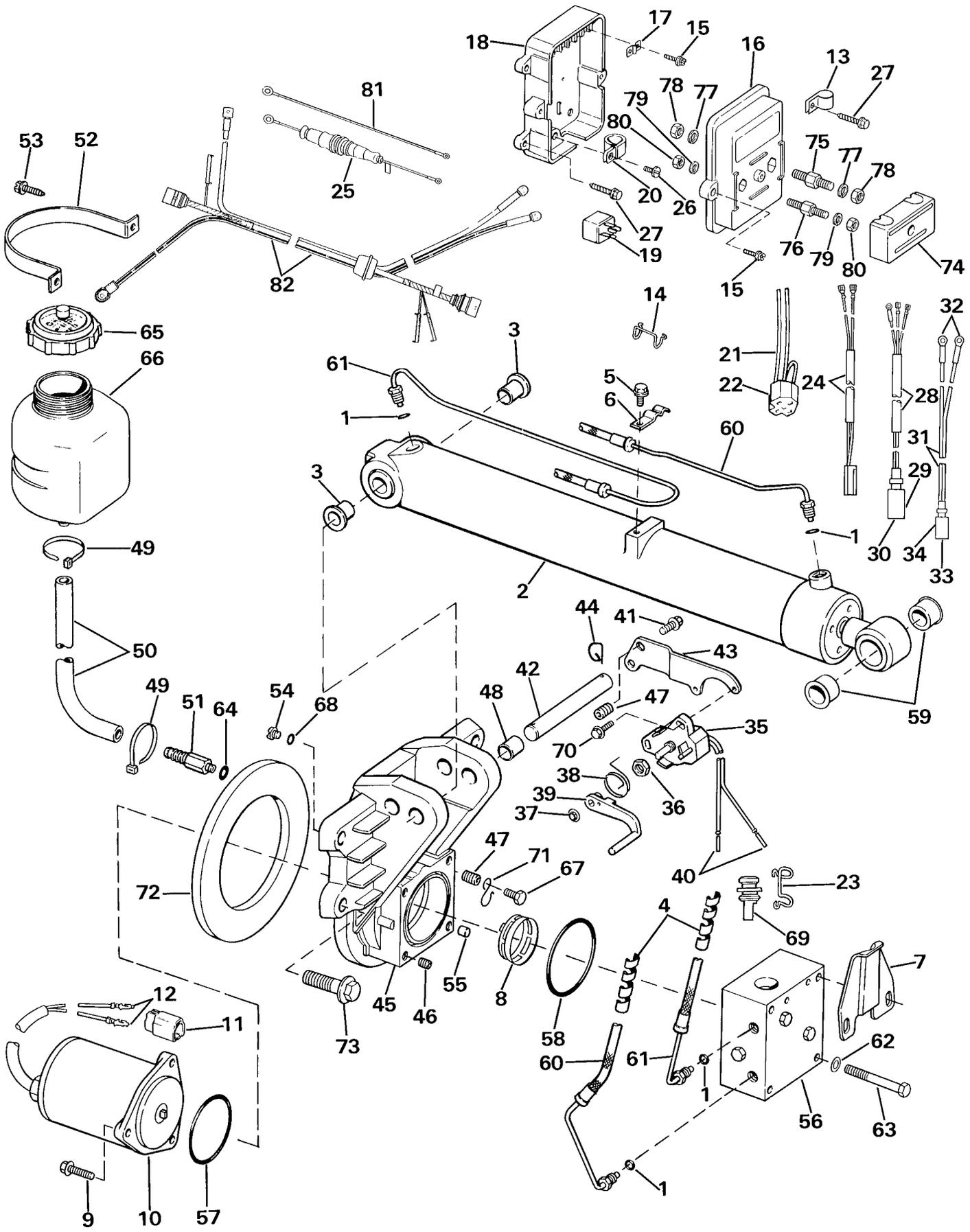
Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	910928	LOCKNUT, Steering arm to steering cylinder	1	54	983547	TRAIL LOCK LEVER AND ROD	1
2	328701	LOCKWASHER, Ground wire and anode	3	55	911646	SUPPORT BRACKET	1
3	308688	WASHER, Guide plate	4	56	984809	ENGINE BRACKET ASSY, Port	1
4	313022	NUT	6	57	984810	ENGINE BRACKET ASSY, Stbd	1
5	320107	TIE STRAP	AR	58	912265	STUD, Swivel housing to engine bracket	3
6	910927	WASHER, Steering arm to steering cylinder	1	59	910941	BUSHING, Engine brkt	1
7	911505	RETAINER, Mounting bolts	6	60	910939	INSERT, 1/2-13, locking	6
8	324430	SCREW, Anode to plate	4	61	910934	INSERT, 1/4-20, locking	7,8
9	326614	BOLT, Transom bracket	6	62	984862	OIL LINE ASSEMBLY	2
10	328095	SCREW, Guide plate	2	63	910926	BOLT, Steering arm to steering cylinder	1
11	982115	CLAMP, Fuel hose	4	64	910925	LOCKNUT, Swivel housing to bracket	6
12	300721	WASHER, Spacer	2	65	303887	WASHER, Steering cylinder to engine bracket	1
13	907833	TIE STRAP, 11" long	AR	66	313022	NUT, Steering cylinder to engine bracket	1
14	329217	SCREW, Ground strap	2	67	313650	NUT, Transom bracket assy	6
15	911922	PLATE, Transom bracket, upper	1	68	910817	TIE STRAP, 21" long	1
16	910953	RETAINING RING	12	69	329217	SCREW, Grommet retainer	4
17	911347	SHAFT, Tilt pivot	1	70	306337	SCREW, Spacer	2
18	983571	GUIDE PLATE	1	71	320248	WASHER, Screw, trail lock	2
19	911346	SCREW, Guide plate	2	72	329217	SCREW, Clamp to engine bracket	2
20	912000	ELBOW, Fuel line to bracket	1	73	910699	WASHER, Sealing	6
21	*	HOSE, Fuel line, 1524mm (60")	1	74	123199	NIPPLE, Control bracket, oil	1
22	910988	GASKET, Control bracket to transom	1	75	911488	GROMMET, Shift and throttle cables, black	1
23	983531	SPACER & PIN	2	76	910951	PIN, Steering cylinder	1
24	912703	COVER, Transom bracket assy	1	77	910963	COVER, Shift and throttle cables	1
25	910992	THRUST WASHER	2	78	911425	PLATE, Grommet retainer	1
26	911337	SHIM, Thrust plate	AR	79	911495	CLAMP, Cables to engine bracket	2
27	912710	THRUST PLATE	2	80	912268	WASHER, Swivel housing to bracket	6
28	911235	WASHER, Transom mount	6	81	911027	GUIDE, Shift and throttle cable	1
29	981870	GROUND WIRE ASSY	1	82	911082	PLUG, Grommet	2
30	901893	WASHER, Cover to transom bracket	4	83	911092	SCREW, Pin, steering cylinder	1
31	912322	RETAINER, Nut	1	85	911489	GROMMET, Shift and throttle cable, brown	1
32	983191	ANODE ASSY	1	86	912738	SCREW, Cover transom and engine	8
33	910958	FITTING, Steering, control bracket	2	87	912004	HOSE, Oil line	1
34	910959	FITTING, Steering line to bracket	2	88	984837	STEERING CYLINDER	1
35	912707	COVER, Engine bracket, port	1	89	983172	FILTER	2
36	912708	COVER, Engine bracket, stbd	1	90	910855	BUSHING	2
37	911030	O-RING, Steering fitting	2	91	910959	FITTING	2
38	329217	SCREW, Cover, transom bracket	4	92	983643	O-RING KIT, Stg cylinder ①	1
39	123018	SCREW, Control bracket to transom bracket	4	92	984425	O-RING KIT, Stg cylinder ②	1
40	983597	CONTROL BRACKET	1	93	983647	BLEED SCREW ASSY ①	2
41	911171	SCREW, Plate to transom bracket	8	93	984426	BLEED SCREW ASSY ②	2
42	911332	PLATE, Transom bracket, lower	1	94	911452	O-RING, Bleed screw ①	1
43	984789	TRANSOM BRACKET ASSY, port	1	94	912325	O-RING, Bleed screw ②	1
44	984790	TRANSOM BRACKET ASSY, Stbd	1	95	911199	SPACER, Fitting	2
45	910901	INSERT, 5/16-18, locking	2	96	331639	NUT, Clevis	1
46	910934	INSERT, 1/4-20, locking	3,4	97	912021	CLEVIS	1
47	910935	INSERT, 3/8-16, locking	2	98	309174	CAP, Oil fitting	1
48	910939	INSERT, 1/2-13, locking	6	99	912001	ELBOW, Oil line to bracket	1
49	910942	SLEEVE, Pivot shaft	1	100	911502	CONNECTOR, Fuel hose	1
50	910949	SCREW, Trail lock	2	101	911503	CONNECTOR, Oil hose	1
51	911360	SPRING, Trail lock	1	102	305296	COTTER PIN, Trail lock spring	1
52	911356	PLATE, Engine bracket, lower	1	103	322652	CLAMP, Oil hose	1
53	911170	SCREW, Plate to engine bracket	10	104	911581	SLEEVE, Fuel & oil hoses	2

* Cut to Length From 912575

① With Allen Head Bleed Screw

② With Hex Head Bleed Screw

SELECTRIM®/TILT



CL34

18, 27, 36

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	321117	O-RING, Oil	4	41	329217	SCREW, Mounting bracket	2
2	983544	CYLINDER ASSY	1	42	912303	PIN, Cylinder	1
*	983740	O-RING KIT, Tilt cylinder	1	43	911365	BRACKET, Sending unit	1
3	910855	BUSHING	2	44	911247	PIN	2
4	911909	SLEEVE, Oil line hose	2	45	984314	ANCHOR BRACKET	1
5	908158	SCREW	1	46	910901	INSERT, 5/16-18	4
6	911367	CLAMP	1	47	910934	INSERT, 1/4-20	3
7	911508	SUPPORT	1	48	911910	BUSHING	4
8	321350	FILTER, Oil pump	1	49	320107	TIE STRAP	5
9	909386	SCREW	3	50	**	HOSE, Reservoir, 546mm (21-1/2")	1
10	985237	MOTOR ASSY	1	51	911520	NIPPLE, Reservoir	1
11	325698	CONNECTOR, Motor	1	52	910986	STRAP, Reservoir mtg	1
12	511657	TERMINAL	AR	53	910987	SCREW, Reservoir mtg	2
*	583522	BRUSH & SEAL KIT ①	AR	54	911252	PLUG	1
*	984058	END CAP & BRUSH ASSY ②	1	55	910965	DOWEL, Valve body	2
13	317000	CLAMP	2	56	984315	VALVE BODY ASSY	1
14	512742	RETAINER, 3 Terminal	1	57	321163	O-RING, Motor	1
15	329182	SCREW, Cover & terminal	9	58	910966	O-RING, Valve body	1
16	983160	COVER ASSY	1	59	322481	BUSHING	2
17	315004	TERMINAL BLOCK JUMPER	3	60	983542	OIL LINE ASSY , Rod end	1
18	512639	BASE, Junction box	1	61	983543	OIL LINE ASSY , Piston end .	1
19	582472	RELAY ASSY	2	62	306439	WASHER, Mounting screw	4
20	512066	CLAMP	1	63	911078	SCREW, Valve body	4
21	582186	CONNECTOR & LEAD ASSY	2	64	911522	O-RING	1
22	511866	CONNECTOR	1	65	173851	CAP, Oil tank assy	1
23	512741	RETAINER, 2 Terminal	1	66	910961	RESERVOIR	1
24	984872	CABLE ASSY	1	67	329217	SCREW, Clamp	1
25	984847	FUSEHOLDER & LEAD ASSY	1	68	911311	O-RING	1
26	321209	SCREW, Clamp	1	69	512745	CONNECTOR, 2 Socket plug	1
27	310981	SCREW, Mounting	6	70	910974	SCREW, Sending unit mtg	2
28	984286	CABLE ASSY , Trim	1	71	910975	CLAMP, Leads	1
29	512748	CONNECTOR, 3 Pin rcpt	1	72	910985	GASKET, Tnt cylinder anchor	1
30	511469	TERMINAL, Pin	3	73	911171	SCREW	4
31	984874	CABLE ASSY , Sending unit	1	74	910913	LID, Junction box cover	1
32	510780	TERMINAL, Ring	2	75	910908	BOLT, Double-ended, pos	1
33	511469	TERMINAL, Pin	2	76	910909	BOLT, Double-ended, neg	1
34	512746	CONNECTOR, 2 Pin rcpt	1	77	307708	LOCKWASHER	2
35	984739	SENDING UNIT ASSY	1	78	303889	NUT	2
36	320689	NUT, Rotary switch	1	79	306470	LOCKWASHER	2
37	511527	RETAINER	1	80	912072	NUT	2
38	910790	SPRING	1	81	983099	LEAD ASSEMBLY	1
39	912602	ARM, Sending unit	1	82	983084	CABLE ASSY , Engine thru	1
40	581656	TERMINAL, Socket	AR			transom	1

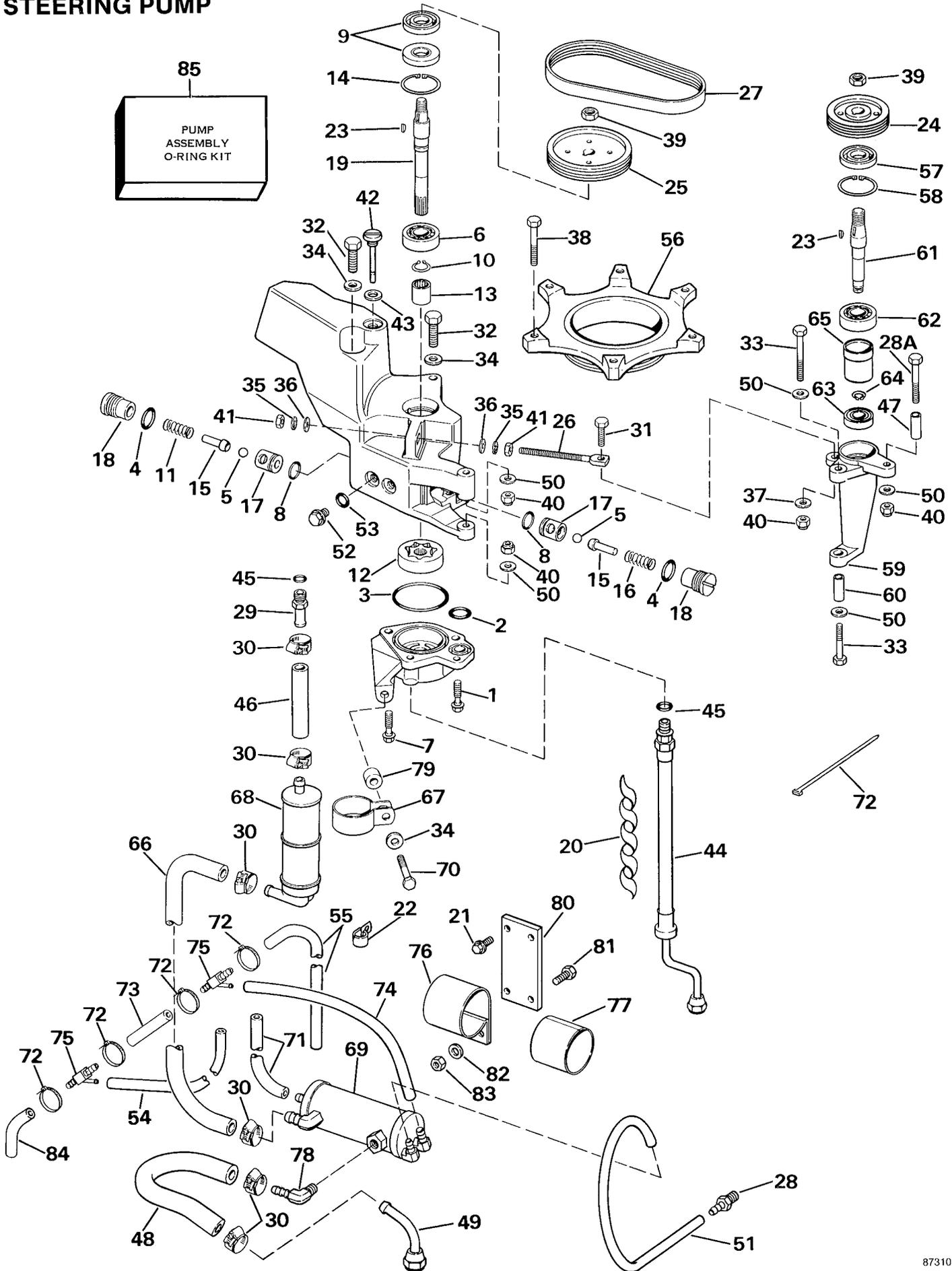
* Not Shown

** Cut to Length from 125115

① With "S" Identification Letter on End Cap

② Without Identification Letter on End Cap

STEERING PUMP



STEERING PUMP

CL35

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
*	984135	PUMP ASSEMBLY	1	44	984574	HOSE, Bulkhead to pump, port eng	1
1	123018	SCREW	3				
2	301967	O-RING ①	1	45	911012	O-RING, Fitting	2
3	912590	O-RING ①	1	46	912066	HOSE, Oil filter to pump	1
4	310585	O-RING, Housing, relief valve ①	2	47	912113	RETAINER, Drive belt	1
5	318626	BALL	2	48	984201	HOSE, Bulkhead to oil cooler, stbd eng	1
6	391849	BEARING	1				
7	123018	SCREW	1	48	912149	HOSE, Bulkhead to oil cooler, port eng	1
8	122678	O-RING, Seat, relief valve	2				
9	912048	SEAL, Shaft ①	2	49	984266	TUBE, Bulkhead to oil cooler hose, port eng	1
10	912049	RETAINING RING	1				
11	912050	SPRING, Sump relief	1	50	309192	WASHER, Idler	5
12	912040	GEROTOR	1	51	323320	HOSE, Oil, Drain, cooler	1
13	912041	BEARING	1	52	912302	PLUG, PUMP ASSY	2
14	912323	RETAINING RING	1	53	911522	O-RING, Plug	2
15	912043	GUIDE, Ball	2	54	330372	HOSE, Thermostat valve to tee	1
16	912044	SPRING, Pressure relief	1	55	912749	HOSE, Overboard water, to tee	1
17	912045	SEAT, Ball	2	56	912059	PULLEY, Flywheel	1
18	912046	HOUSING, Relief valve	2	*	984140	IDLER ASSEMBLY	1
19	912047	SHAFT	1	57	912463	SEAL	1
20	911581	SLEEVE, Steering hose, stbd	5	58	912112	RETAINING RING	1
21	328694	SCREW, Oil cooler clamp to block	2	59	984496	HOUSING	1
				60	912113	BUSHING	1
22	311339	CLAMP, Hose to coil	1	61	912115	SHAFT	1
22	912463	SPACER	1	62	984159	BEARING, Upper	1
23	305720	KEY, Shaft	2	63	984372	BEARING, Lower	1
24	912058	PULLEY, Idle assy	1	64	304612	RETAINER RING	1
25	912060	PULLEY, Pump assy	1	65	912463	SPACER	1
26	912061	ROD, Adjustment	1	66	912068	HOSE, Oil cooler to filter	1
27	912062	BELT, Pump assy	1	67	912095	CLAMP, Oil filter	1
28	326712	NIPPLE, Oil cooler drain hose	1	68	984141	OIL FILTER ASSY	1
				69	984142	OIL COOLER ASSY	1
28A	306500	SCREW, Belt retainer	1	70	318611	SCREW, Pump mount, long	1
29	912056	FITTING, Oil return	1	71	#	HOSE, Oil cooler to block 39"	1
30	982115	CLAMP	6	72	320107	TIE STRAP	AR
31	306503	SCREW, Adjustment rod	1	73	912285	HOSE, 30° tee to 30° tee	1
32	309484	SCREW, Pump mounting	2	74	330366	HOSE, Oil cooler to 30° tee	1
33	319366	SCREW, Idler pivot	2	75	912234	30° TEE	2
34	308688	WASHER, Pump mounting screw	3	76	912063	STRAP, Oil cooler	1
35	319150	LOCKWASHER, Adjustment rod	2	77	912064	SLEEVE, Oil cooler	1
36	309192	WASHER, Adjustment rod	2	78	912000	ELBOW, Oil cooler	1
37	309192	WASHER, Pivot screw	1	79	912160	SPACER, Housing to cylinder	1
38	325115	SCREW, Flywheel Pulley	5	80	912204	PLATE, Strap to block	1
39	122890	NUT, Pulley	2	81	329894	SCREW, Strap to plate	2
40	310702	NUT	4	82	328266	WASHER, Strap to plate	2
41	912072	NUT, Adjustment rod	2	83	313022	LOCKNUT, Strap to plate	2
42	984139	INDICATOR, Plug assy	1	84	912289	HOSE	1
43	912830	WASHER, Indicator plug	1	85	984497	PUMP ASSY O-RING KIT	1
44	984572	HOSE, Bulkhead to pump, stbd eng	1				

* Not Shown

① Contents of Pump Assy O-Ring Kit

Cut to Length from 310828

United States of America

OMC Parts & Accessories
P.O. Box 718
3225 N. Prairie Avenue
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608/364-3333

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705/876-2699

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305/652-2311

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Bankstown, New South Wales
Australia, Sydney 70-0701

Bangladesh, Brunei, Burma, Guam, Hong Kong, India, Indonesia, Japan, Korea, Macau, Malaysia, Maldives, Micronesia, Pakistan, People's Republic of China, Philippines, Singapore, Sri Lanka, Taiwan, Thailand

Outboard Marine Asia, Ltd
T.Y.T.L. 54
Tsing Yi Island, New Territories
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