# OMSea Drive <br> PARTS CATALOG 1.8 LITRE 

18AHPHD (Hydraulic Steering)


Note
When replacement parts are required, use genuine omc parts or parts WITH EQUIVALENT CHARACTERISTICS INCLUDING TYPE, STRENGTH, AND MATERIAL. FAILURE TO DO SO MAY RESULT IN PRODUCT MALFUNCTION AND POSSIBLE INJURY to the operator and/or passengers.

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WHILE THE INFORMATION CONTAINED IN THIS PARTS CATALOG IS BASED ON THE LATEST PRODUCT INFORMATION AVAILABLE AT THE TIME OF PUBLICATION, THE CONTINUING ACCURACY OF THIS PARTS CATALOG CANNOT BE GUARANTEED.
all illustrations used in this parts catalog may not depict actual models or EQUIPMENT AND ARE INTENDED AS REPRESENTATIVE VIEWS FOR REFERENCE ONLY.

## Note

THIS PARTS CATALOG SHOULD NOT BE USED IN LIEU OF A SERVICE MANUAL. ORDER YOUR SERVICE MANUAL OR OWNER'S MANUAL FROM YOUR NEAREST MARKETING DIVISION, SEE REAR COVER.
SUPPLY MODEL AND SERIAL NUMBER OF ENGINE FROM NAMEPLATE ATTACHED TO THE LOWER ENGINE COVER WHEN REQUESTING A SERVICE MANUAL OR OWNER'S MANUAL.

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INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY SPECIFY MODEL AND SERIAL NUMBER OF ENGINE WHEN ORDERING PARTS ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER
PART NUMBERS NEW FOR THIS MODEL YEAR CAN BE IDENTIFIED BY THE BOX SYMBOL IN NAME OF PART COLUMN


873081
CJ14

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| ---: | :--- | :--- | ---: | ---: | :--- | :--- | ---: |
| 1 | 984763 | ENGINE COVER ASSY | 1 | 14 | 319137 | SCREW, Hook | 6 |
| 2 | 912035 | BAFFLE, Engine cover | 1 | 15 | 323228 | SCREW, Tilt handle, rear |  |
| 3 | 328671 | TILT HANDLE | 1 | 16 | 317223 | FASTENER, Applique | 18 |
| 4 | 912032 | SEAL, Engine cover | 1 | 17 | 326948 | RIVET, Locating bracket | 12 |
| 5 | 329762 | LOCATING BRKT, Front | 1 | 18 | 912179 | APPLIQUE, Engine cover, |  |
| 6 | 394976 | LOCATING BRKT, Rear | 2 |  |  | rear, upper | 1 |
| 7 | 324898 | BUMPER, Locating brkts | 3 | 19 | 328703 | WASHER, Screw | 6 |
| 8 | 328668 | SOUND BLANKET, Side | 1 | 20 | 912632 | DECAL | 6 |
| 9 | 912036 | SOUND BLANKET, Top | 1 | 21 | 912643 | APPLIQUE, Engine cover, | 1 |
| 11 | 323176 | HOOK, Engine cover | 3 |  |  | rear, Iower |  |
| 12 | 911579 | SCREW, Tilt handle, front | 2 | 22 | 984661 | OWNER'S MANUAL | 1 |
| 13 | 912217 | APPLIQUE |  |  | 1 |  |  |



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CJ15

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| ---: | :---: | :--- | ---: | ---: | :--- | :--- | :--- |
| 1 | 308532 | BUSHING, Latch lever | 6 | 19 | 329750 | SCREW, Lower cover, rear, top | 1 |
| 2 | 320521 | GROMMET, Drain indicator | 1 | 20 | 330978 | SCREW, Lower cover, rear, lower | 1 |
| 3 | 323169 | LATCH, Port, rear | 1 | 21 | 330234 | SPRING WASHER, Latch handle | 3 |
| 4 | 323170 | LATCH, Front \& stbd rear | 2 | 22 | 328703 | WASHER, Latch | 3 |
| 5 | 912620 | GROMMET, Electrical cables | 1 | 23 | 329749 | WASHER, Mount | 4 |
| 6 | 328584 | MOUNT, Lower cover | 4 | 24 | 912148 | GROMMET, Plug | 4 |
| 7 | 984950 | ENGINE COVER \& SEAL ASSY, |  | 25 | 313022 | NUT, Clamp | 3 |
| 8 | 330938 | Stbd | 1 | 26 | 910930 | GROMMET, Control cables, |  |
| 9 | SEAL, Engine cover, front | 1 |  |  | black | 1 |  |
| 10 | 91017 | SEAL, Engine cover, rear | 1 | 26 | 911231 | GROMMET, Control cables, |  |
| 11 | 329743 | GROMMET, Control cables | STUD, Lower cover | 1 |  |  | brown |
| 12 | 330288 | SPRING PIN, Mount, front | 4 | 27 | 911828 | CLAMP, Remote control cables | 1 |
| 13 | 330651 | BUMPER, Lower cover | 2 | 28 | 912145 | BRACKET, Remote control | 1 |
| 14 | 383685 | LATCH HANDLE | 1 |  |  | cables, | 1 |
| 15 | 984948 | ENGINE COVER, Port | 3 | 29 | 329217 | SCREW, Bracket to clamp | 1 |
| 16 | 312241 | SCREW, Handle to latch | 1 | 30 | 328738 | WASHER, Bracket to cover | 1 |
| 17 | 911651 | GROMMET, Lower cover, port | 3 | 31 | 909533 | SCREW, Bracket to cover | 2 |
| 18 | 328597 | SCREW, Lower cover, front | 1 | 32 | 912621 | WASHER, Grommet | 2 |



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CJ16

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 329754 | BRACKET, Fuel pump | 1 | 16 | 581656 | SOCKET | 3 |
| 2 | 308825 | SCREW, Pump to bracket | 3 | 17 | 328735 | WASHER, Pump to bracket | 3 |
| 3 | 320107 | TIE, Strap | 4 | 18 | 122147 | SCREW, Bracket to crankcase | 2 |
| 4 | \#\# | HOSE, Elbow to sight tube, |  | 19 | \# | HOSE, Pulse, 159mm (6-1/4") | 1 |
|  |  | 127 mm ( $5^{\prime \prime}$ ) | 1 | 20 | 911500 | ELBOW, Fuel | 1 |
| 5 | 322652 | CLAMP, Fuel filter | 2 | 21 | 332306 | HOSE, Pump to manifold | 1 |
| 6 | 331623 | SIGHT TUBE | 1 | 22 | 512742 | RETAINER, Fuel pump | 1 |
| 7 | 322654 | CLAMP | 2 | 23 | 912025 | BULKHEAD FITTING | 2 |
| 8 | 332845 | HOSE, Fuel filter to pump | 1 | 24 | 911501 | ELBOW, Oil | 1 |
| 9 | 322654 | CLAMP, Oil hose | 4 | 25 | \#\# | HOSE, Sight tube to pump, |  |
| 10 | \# | HOSE, Elbow to fuel filter, |  |  |  | $38 \mathrm{~mm}(1-1 / 2 ")$ NUT, Bulkhead fitting | 1 |
| 11 | 397715 | 178mm (7") FUEL FILTER ASSY | 1 | 26 | 912027 912026 | NUT, Bulkhead fitting WASHER, Bulkhead fitting | 2 |
| 12 | 327270 | GASKET | 1 | 28 | 911426 | ELBOW, Fuel | 1 |
| 13 | 124369 | SEAL | 1 | 29 | 911427 | ELBOW, Oil | 1 |
| 14 | 174566 | FUEL PUMP ASSY | 1 | 30 | 331058 | TUBE, Spiral wrap | 1 |
| 15 | 512747 | CONNECTOR | 1 |  |  |  |  |

\# Cut to Length from 333341
\#\# Cut to Length from 333485


CJ17

| Ref. No. | P/N | Name of Part | Qty | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 582522 | FLYWHEEL ASSY | 1 | 55 | 580339 | TERMINAL \& COVER | 1 |
| 2 | 326042 | NUT, Flywheel | 1 | 56 | 583266 | RECTIFIER \& REGULATOR |  |
| 3 | 325135 | SCREW, Stator mounting | 4 |  |  | ASSY 583.3489 | 1 |
| 4 | 582654 | STATOR ASSY | 1 | 57 | 330254 | RING TERMINAL, Solenoid | 1 |
| 5 | 512522 | RING TERMINAL | 2 | 58 | 511829 | RING TERMINAL | 4 |
| 6 | 512746 | CONNECTOR | 1 | 59 | 312495 | SCREW, Bracket, port | 1 |
| 7 | 511469 | PIN | 2 | 60 | 302325 | SCREW, Bracket to regulator | 1 |
| 8 | 317893 | TIE STRAP | 1 | 61 | 328701 | LOCKWASHER, Ground | 2 |
| 9 | 329168 | SOCKET, Pivot bushing | 1 | 62 | 320107 | TIE, Strap | 4 |
| 10 | 583289 | TIMER BASE \& SENSOR ASSY | 1 | 63 | 328710 | NUT, Solenoid | 2 |
| 11 | 512754 | CONNECTOR | 1 | 64 | 395419 | STARTER SOLENOID ASSY | 1 |
| 12 | 511469 | PIN | 5 | 65 | 311217 | SLEEVE, Solenoid | 1 |
| 13 | 328703 | WASHER, Power pack | 1 | 66 | 330112 | CLAMP, Solenoid mounting | 1 |
| 14 | 331927 | CLAMP, Timer base | 2 | 67 | 302325 | SCREW, Solenoid mounting | 2 |
| 15 | 313666 | RETAINER, Timer base | 1 | 68 | 311349 | NUT, Terminal | 3 |
| 16 | 583135 | ENGINE CABLE ASSY | 1 | 69 | 304454 | LOCKWASHER, Terminal | 2 |
| 17 | 512131 | TERMINAL | 1 | 70 | 306556 | NUT, Terminal | 2 |
| 18 | 511469 | PIN | 1 | 71 | 331259 | LOCKWASHER | 2 |
| 19 | 308808 | KNIFE DISCONNECT | 3 | 72 | 394925 | LEAD, Starter to solenoid | 1 |
| 20 | 204053 | RING TERMINAL | 1 | 73 | 306644 | SCREW, Block to bracket | 2 |
| 21 | 511829 | RING TERMINAL | 4 | 74 | 328703 | WASHER, Ignition coil mounting | 5 |
| 22 | 510780 | RING TERMINAL | 1 |  | 393570 | STARTER MOTOR ASSY | 1 |
| 23 | 510884 | FUSE, 20 amp | 1 | 75 | 393354 | NUT, SPRING \& SPACER KIT | 1 |
| 24 | 512748 | CONNECTOR | 1 | 76 | 316740 | NUT, Drive assy | 1 |
| 25 | 511469 | PIN | 3 | 77 | 313022 | LOCKNUT, Input stud | 1 |
| 26 | 312241 | SCREW, Cover mounting | 1 | 78 | 385949 | DRIVE ASSY | 1 |
| 27 | 316487 | RETAINER, Spark plug leads | 2 | 79 | 393439 | THRU BOLT PKG | 1 |
| 28 | 321077 | RETAINER, Fuse holder | 1 | 80 | 386639 | CAP ASSY | 1 |
| 29 | 304027 | SCREW, Regulator, short | 2 | 81 | 318584 | ARMATURE | 1 |
| 30 | 124341 | SCREW, Regulator, long | 4 | 82 | 328381 | END CAP ASSY | 1 |
| 31 | 329275 | SCREW, Terminal block | 4 | 83 | 385952 | BRUSH AND SPRING SET | 1 |
| 32 | 582508 | COIL ASSY | 4 | 84 | 316746 | BOLT AND LOCKWASHER | 2 |
| 33 | 123405 | RECEPTACLE | 1 | 85 | 316743 | BUSHING, Insulation | 1 |
| 34 | 582696 | ELECTRICAL BRACKET ASSY | 1 | 86 | 316748 | WASHER, insulation |  |
| 35 | 324814 | SCREW, Power pack | 2 | 87 | 316749 | WASHER, Plain | , |
| 36 | 330368 | PIVOT BUSHING | 1 | 88 | 316744 | LOCKWASHER | 1 |
| 37 | 328701 | LOCKWASHER, Ground | 4 | 89 | 304753 | NUT, Input stud | 1 |
| 38 | 582262 | POWER PACK | 1 | 90 | 331540 | STUD, Ground | 1 |
| 39 | 512256 | PIN RECEPTACLE | 4 | 91 | 328701 | LOCKWASHER | 2 |
| 40 | 581656 | SOCKET | 8 | 92 | 302290 | LOCKWASHER | 2 |
| 41 | 512753 | CONNECTOR, Timer base | 1 | 93 | 328740 | NUT | 2 |
| 42 | 512745 | CONNECTOR, Charge coil | 1 | 94 | 302860 | SCREW, Str mtg | 3 |
| 43 | 123404 | PLUG, Ignition switch | 1 | 95 | 306470 | LOCKWASHER | 3 |
| 44 | 510818 | TERMINAL, Ground | 1 | 96 | 329240 | SCREW, Starter motor ground | 1 |
| 45 | 512478 | COVER | 4 | 97 | 984736 | LEAD ASSEMBLY | 1 |
| 46 | 315182 | CLAMP | 1 | 98 | 331259 | LOCKWASHER | 1 |
| 47 | 312241 | SCREW, Bracket, Stbd | 1 | 99 | 912072 | NUT | 2 |
| 48 | 306803 | SCREW, Retainer clamp | 2 | 100 | 319150 | LOCKWASHER | 1 |
| 49 | 512731 | SCREW, Power pack to brkt | 1 | 101 | 328744 | SCREW, Terminal block mtg | 1 |
| 50 | 395311 | COVER ASSY | 1 | 102 | 302860 | SCREW, Pos battery cable \& |  |
| 51 | 328725 | SCREW, Coil mounting | 8 |  |  | starter solenoid lead assy | 1 |
| 52 | 512656 | TERMINAL BLOCK | 1 | 103 | 912600 | TERMINAL BLOCK | 1 |
| 53 | 582365 | LEAD ASSY, Ignition coil | 4 | 104 | 306470 | LOCKWASHER | 1 |
| 54 | 581027 | TERMINAL \& COVER | 1 | 105 | 391157 | DAMPER PAD REPAIR KIT | 1 |

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CJ18

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 397706 | INTAKE MANIFOLD ASSY | 1 | 36 | 329518 | GROMMET, Base to hose | 1 |
| 2 | 325659 | FITTING, Drain | 1 | 37 | 314610 | SCREW, Air silencer base, long | 1 |
| 3 | 310872 | STUD | 4 | 38 | 328694 | SCREW, Air Silencer base, upper | 3 |
| 4 | 332353 | SCREW, Throttle cam | 1 | 39 | 329695 | HOSE, Air silencer drain | 1 |
| 5 | 320744 | WASHER, Stud, throttle cam |  | 40 | 909533 | SCREW, Cover to base | 8 |
| 6 | 331153 | TIMING POINTER, Manifold | 1 | 41 | 322906 | SCREW, Manifold, long | 7 |
| 7 | 328696 | SCREW, Timing pointer | 1 | 41 | 314951 | SCREW, Manifold, short | 2 |
| 8 | 331102 | SCREW, Cover to base, long | 2 | 42 | 328703 | WASHER, Base to c'case | 6 |
| 9 | 303913 | WASHER, Throttle cam | 1 | 43 | 322831 | SCREW, Air silencer base | 5 |
| 10 | 397336 | REED BOX ASSY | 4 | 44 | 330118 | CLAMP, Primer solenoid | 1 |
| 11 | 328702 | WASHER, Air silencer base, upper | 3 | 45 | 328724 | SCREW, Clamp | 2 |
| 12 | 331097 | BAFFLE, Air silencer cover | 1 | 47 | 331101 | GASKET, Cover to base | 1 |
| 13 | 328701 | LOCKWASHER, Ground | 1 | 49 | 333094 | THROTTLE CAM | 1 |
| 14 | 322654 | CLAMP, Hose retainer | 1 | 50 | 394385 | FUEL MANIFOLD | 1 |
| 15 | 909533 | SCREW, Trunnion cover | 2 | 51 | 317893 | TIE STRAP, Primer solenoid | 1 |
| 16 | 329182 | SCREW, Terminal to solenoid | 1 | 52 | 320107 | TIE STRAP | 1 |
| 17 | 328622 | GASKET, Manifold to crankcase | 1 | 53 | 333330 | BASE, Air silencer | 1 |
| 18 | 332265 | SCREW, Reed box | 8 | 54 | 329271 | COVER, Trunnion | 2 |
| 19 | 333267 | COVER, Air silencer | 1 | 55 | \# | HOSE, Manifold to \#1 carb, |  |
| 20 | 332266 | GASKET, Reed box to manifold | 4 |  |  | 7-1/2" | 1 |
| 21 | 397909 | SOLENOID ASSY, Primer | 1 | 55 | \# | HOSE, Manifold to \#2 carb, |  |
| 22 | 511807 | COVER, Primer solenoid | 1 |  |  | 6-1/4" | 1 |
| 23 | 511808 | GASKET, Solenoid | 1 | 55 | \# | HOSE, Manifold to \#3 carb , |  |
| 24 | 511809 | PLUNGER | 1 |  |  | 6-1/4" | 1 |
| 25 | 511810 | VALVE SEAT | 1 | 55 | \# | HOSE, Manifold to \#4 carb, |  |
| 26 | 332365 | FILTER, Primer solenoid | 1 |  |  | 4-1/2" | 1 |
| 27 | 510780 | TERMINAL | 1 | 55 | \# | HOSE, Manifold to primer, 3-1/2" | 1 |
| 28 | 511986 | SPRING, Valve | 1 | 56 | 325569 | TEE, Primer hose | 2 |
| 29 | 511987 | SPRING, Plunger | 1 | 57 | ** | HOSE, Primer to upper tee, 14" | 1 |
| 30 | 511988 | VALVE, Plunger | 1 | 57 | ** | HOSE, Upper tee to \#1, 2-3/4" | 1 |
| 31 | 510818 | TERMINAL | 1 | 57 | ** | HOSE, Upper tee to \#2, 9-1/2" .... | 1 |
| 32 | 330121 | SCREW, Cover to housing | 4 | 57 | ** | HOSE, Primer to lower tee, 9-1/2" | 1 |
| 33 | 331365 | O-RING . | 1 | 57 | ** | HOSE, Lower tee to \#3, 2-3/4" | 1 |
| 34 | 511812 | MANUAL VALVE | 1 | 57 | ** | HOSE, Lower tee to \#4, 7 " | 1 |
| 35 | 330838 | SCREW, Baffle | 5 | 58 | $\dagger$ | SEAL, Cover to base | 1 |

\# Cut to Length from 327228
** Cut to Length from 327229
$\dagger$ Cut to Length from 309044


CJ19

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| * | 398605 | CARBURETOR ASSY | 2 | 23 | 327233 | GASKET, Cover plate (1) | 1 |
| 1 | 333503 | THROTTLE BODY ASSY | 1 | 24 | 315656 | SCREW, Cover plate | 2 |
| 2 | 202310 | CORE PLUG | 2 | 25 | 328744 | . SCREW, Carb body, short | 4 |
| 3 | 303261 | ROLL PIN, Return spring | 1 | 26 | 324424 | SCREW, Carb body, long | 4 |
| 4 | 332254 | SPRING, Throttle return | 1 | 27 | 305739 | O-RING, Screw plug (1) | 2 |
| 5 | 328714 | SCREW, Shaft | 1 | 28 | 332253 | SEAL, Carb body (1) | 2 |
| 6 | 328765 | CLIP | 1 | 29 | 391807 | LEVER \& PIN, Cam follower | 1 |
| 7 | 328649 | SCREW, Float bowl to body | 10 | 30 | 330130 | ROLLER, Cam follower | 1 |
| 8 | 398701 | FLOAT CHAMBER ASSY | 2 | 31 | 314575 | ROLL PIN | 2 |
| 10 | 396522 | FLOAT VALVE ASSY (1) | 2 | 32 | 310540 | WASHER, Retainer | 2 |
| 11 | 301996 | WASHER | 1 | 33 | 329753 | LEVER, Port | 1 |
| 12 | 603145 | SPRING CLIP | 1 | 34 | 317624 | SCREW, Carb to manifold | 4 |
| 13 | 328549 | ORIFICE, Idle air bleed, |  | 35 | 316355 | NUT, Carb mounting | 4 |
|  |  | No 24 | 1 | 36 | 306014 | SCREW, Lever | 2 |
| 14 | 326164 | SCREW, Hinge pin | 2 | 37 | 319108 | SCREW, Throttle lever | 2 |
| 15 | 319907 | ORIFICE, High speed, |  | 38 | 328735 | WASHER, Lever | 1 |
|  |  | No 61D | 2 | 39 | 308776 | O-RING, Roller | 1 |
| 16 | 326830 | GASKET, Float bowl (1) | 2 | 40 | 332319 | GASKET, Carburetor mounting | 2 |
| 17 | 326865 | PIN, Float | 2 | 41 | 397503 | LEVER \& PIN, Port | 1 |
| 18 | 391508 | FLOAT ASSY (1) | 2 | 42 | 397504 | LEVER \& PIN, Starboard | 1 |
| 19 | 331934 | ORIFICE, Intermediate, No 22 | 2 | 43 | 329526 | SPRING, Link adjustment | 1 |
| 20 | 327116 | SCREW, Plug | 2 | 44 | 328735 | WASHER, Follower screw | 1 |
| 21 | 397571 | CARB BODY ASSY | 2 | 45 | 329755 | LINK, Carburetor | 1 |
| 22 | 328640 | COVER PLATE | 1 | 46 | 398557 | CARBURETOR REPAIR KIT | 1 |

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873086
CJ20

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 316286 | SCREW, Spark adjustment | 1 | 18 | 394488 | CONNECTING ROD ASSY | 4 |
| 2 | 308742 | SCREW, Crankcase head | 16 | 19 | 330081 | SCREW, Rod cap | 2 |
| 3 | 396668 | HEAD ASSY, Crankcase | 1 | 20 | 396041 | RETAINER \& NEEDLE ASSY | 4 |
| 4 | 322575 | SEAL, Upper | 1 | 21 | 320499 | SPLIT SLEEVE, Center bearing | 1 |
| 5 | 326765 | RETAINING RING | 8 | 22 | 394930 | RING SET, Std | 4 |
| 6 | 326741 | O-RING | 4 | 22 | 396504 | RING SET, 030 OS | 4 |
| 7 | 307480 | KEY, Flywheel | 1 | 23 | 391481 | PISTON, Stbd, Std | 2 |
| 8 | 328582 | CRANKSHAFT ASSY | 1 | 23 | 391653 | PISTON, Stbd, 030 O S | 2 |
| 9 | 326749 | SEAL RING | 6 | 23 | 393566 | PISTON, Port, Std | 2 |
| 10 | 326748 | PLATE, Lower bearing | 1 | 23 | 393612 | PISTON, Port, 030 O S | 2 |
| 11 | 390641 | BEARING, Ball | 1 | 24 | 326764 | WRIST PIN | 4 |
| 12 | 393613 | CRANKCASE HEAD ASSY | 1 | 25 | 302290 | LOCKWASHER, Spark adjustment | 1 |
| 13 | 332942 | SEAL | , | 26 | 328740 | NUT, Spark adjustment . | 1 |
| 14 | 332590 | SCREW, Lower bearing retainer | 4 | 27 | 314416 | BUMPER, Spark adjustment | 1 |
| 14A | 332585 | RUBBER WASHER | 1 | 28 | 316487 | RETAINER, Timer leads | 1 |
| 15 | 387041 | RETAINER \& NEEDLE SET | 1 | 29 | 331926 | RETAINER, Stator leads | 1 |
| 16 | 326047 | RING, Retaining, bearing | 1 | 30 | 306803 | SCREW, Retainers | 2 |
| 17 | 391480 | BEARING, Wrist pin | 4 |  |  |  |  |

## CYLINDER \& CRANKCASE



873087

CJ21

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 398480 | CYLINDER C'CASE ASSY | 1 | 50 | 302288 | SCREW, Cyl to crankcase | 8 |
| 2 | 304178 | PIN, Dowel bearing | 1 | 51 | 328695 | SCREW, Lever shift rod | 1 |
| 3 | 314616 | STUD, Crankcase to adapter | 2 | 52 | 312708 | BUSHING, Shift lever | 2 |
| 4 | 331095 | PIN, Taper | 1 | 53 | 302290 | WASHER, Pin, lever | 1 |
| 5 | 320808 | STUD, Shift \& throttle levers | 2 | 54 | 321886 | ELBOW, Indicator | 1 |
| 6 | 326891 | SCREW, Cyl to c'case | 5 | 55 | 331838 | HOSE, Adapter to control valve | 1 |
| 7 | 326890 | SCREW, Cyl to c'case | 1 | 56 | 202026 | WASHER, Shift lever . | 2 |
| 8 | 320744 | WASHER, Stud | 2 | 57 | ** | HOSE, Drain system | AR |
| 9 | 304671 | WASHER | 1 | 58 | 320107 | TIE STRAP | AR |
| 10 | 908768 | FITTING, Lube | 1 | 59 | 305650 | COTTER PIN | 2 |
| 11 | 303715 | WASHER, Control valve | 2 | 60 | 330980 | HOSE, Control valve to tee | 1 |
| 12 | 329892 | SCREW, Control valve | 2 | 61 | 308532 | BUSHING, Throttle lever | 2 |
| 13 | 394892 | CHECK VALVE ASSY | 1 | 62 | 308532 | BUSHING, Shift arm | 2 |
| 14 | * | HOSE, Valve lower, |  | 63 | 315077 | LOCKNUT, Throttle lever | 1 |
|  |  | 38mm (1-1/2') | 1 | 64 | 324364 | PIN, Shift lever | 1 |
| 15 | 303806 | TUBING | 3 | 65 | 330995 | WASHER, Link | 1 |
| 16 | 330145 | COTTER PIN, Shift lever | 1 | 66 | 315077 | LOCKNUT, Shift arm | 1 |
| 17 | 329740 | ARM, Control valve | 1 | 67 | 329083 | SHIFT LEVER | 1 |
| 18 | 912022 | HOSE, Tee to cover | 1 | 68 | 329085 | LINK, Shift lever | 1 |
| 19 | 315094 | BUSHING, Control arm | 1 | 69 | 393563 | THROTTLE LEVER | 1 |
| 20 | 326644 | LEVER, Shift rod | 1 | 70 | 203688 | NUT, Idle adjustment | 1 |
| 21 | 328623 | GASKET, Cylinder head | 2 | 71 | 306530 | SCREW | 2 |
| 22 | 330366 | HOSE, Control valve to cover | 1 | 72 | 308993 | SPRING | 1 |
| 23 | ${ }^{*}$ | HOSE, Bearing hsg , 381 mm (15") | 1 | 73 | 318660 | CAP | 2 |
| 24 | 329971 | HOSE, Elbow to tee | 1 | 74 | 328741 | NUT, Throttle adjustment | 1 |
| 25 | 909533 | SCREW, Thermostat cover | 8 | 75 | 328702 | WASHER, Shift lever to link | 1 |
| 26 | 322323 | SCREW, Cylinder head | 28 | 76 | 330266 | WASHER SHIFT ARM | 1 |
| 27 | 387633 | SPARK PLUG, Champion |  | 77 | 328702 | WASHER, Link to shift arm | 1 |
|  |  | QL-77JC4 | 4 | 78 | 330266 | WASHER, Throttle lever | 1 |
| 28 | 386686 | TEMPERATURE SWITCH | 2 | 79 | 396667 | LINK ASSY , Spark advance | 1 |
| 29 | 325569 | TEE, Crankcase drain | 1 | 80 | 331862 | HOUSING | 1 |
| 30 | 330412 | GASKET, Rectifier | 1 | 81 | 331879 | SCREW | 1 |
| 31 | 330365 | HOSE, Thermostat cover | 1 | 82 | 326738 | SPRING | 1 |
| 32 | 329745 | COVER, Thermostat stbd | 1 | 83 | 331863 | ROD | 1 |
| 33 | 327590 | PIN, Shift rod lever | 1 | 84 | 331864 | CAP | 1 |
| 34 | 329562 | COVER, Temp switch | 2 | 85 | 328635 | BUSHING | 1 |
| 35 | 330272 | NIPPLE, Thermostat cover | 3 | 86 | 328712 | NUT | 1 |
| 36 | 317893 | TIE STRAP, Drain system | 4 | 87 | 329770 | PIN, Rod | 1 |
| 37 | 394407 | CONTROL VALVE ASSY | 1 | 88 | 330145 | COTTER PIN, Lever to link | 1 |
| 38 | 329787 | SEAL | 1 | 89 | 328636 | PIN, Advance link | 1 |
| 39 | 330262 | WIPER | 1 | 90 | 394409 | THERMOSTAT ASSY | 2 |
| 40 | 912234 | TEE, Overboard indicator | 1 | 91 | 329766 | SPRING | 1 |
| 41 | 328737 | WASHER, Shift \& throttle lever | 2 | 92 | 394411 | VERNATHERM | 1 |
| 42 | 174404 | LIMITER, Pulse | 1 | 93 | 318190 | CLAMP, Hose, control valve | 1 |
| 43 | 328064 | NUT, Casing guide to throttle arm \& shift lever | 2 | 94 95 | 393873 912285 | SHIFT ARM HOSE, Tee to tee | 1 |
| 44 | 329744 | COVER, Thermostat, port | 1 | 96 | 911103 | TEE, Overboard indicator | 1 |
| 45 | 394408 | DIAPHRAGM, Thermostat cover | 2 | 97 | 912749 | HOSE, Tee to cover | 1 |
| 46 | 392988 | CHECK VALVE ASSY | 4 | 98 | 311339 | CLAMP, Hose to coil | 1 |
| 47 | 395043 | CYLINDER HEAD | 2 | 99 | 396750 | POWERHEAD GASKET SET | 1 |
| 48 | 330273 | CUP, Thermostat | 1 | 100 | 398204 | LOW COMPRESSION CYLINDER |  |
| 49 | 320880 | SEAT, Valve | 1 |  |  | HEAD KIT | 1 |

[^2]** Cut to Length from 327229

## MID-SECTION



873088

CJ22

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 984321 | SWIVEL BRACKET | 1 | 41 | 328692 | SCREW, Upper mount | 2 |
| 2 | 313607 | LUBRICATION FITTING | 1 | 42 | 313169 | LOCKWASHER, Mount screw | 2 |
| 3 | 309731 | O-RING | 2 | 43 | 907833 | TIE STRAP, Cable to steering arm | 2 |
| 4 | 912108 | PLUG | 2 | 44 | 329161 | SCREW, Exhaust housing | 6 |
| 5 | 583357 | LEAD ASSY, Ground | 1 | 45 | 321886 | ELBOW | 1 |
| 6 | 320866 | THRUST WASHER, Pivot shaft | 1 | 46 | 911201 | WASHER, Spray plate | 4 |
| 7 | 983132 | STEERING ARM ASSY, Hydraulic | 1 | 47 | 323222 | GASKET, Inner exh hsg to plate | , |
| 8 | 910903 | BUSHING, Hydraulic | 2 | 48 | 910741 | SCREW, Spray plate | 4 |
| 9 | 327696 | KEEPER, Pivot shaft | 1 | 49 | 330931 | SCREW, Long | 2 |
| 10 | 327801 | COVER, Mount bracket lower | 2 | 50 | 912619 | SPRAY PLATE | 1 |
| 11 | 322000 | SCREW, Cover | 8 | 51 | 306422 | NUT, Powerhead to adapter | 2 |
| 12 | 911519 | MOUNT BRACKET | 1 | 52 | 306418 | SCREW, Megaphone to adapter | 4 |
| 13 | 320746 | NUT, Mount bracket | 1 | 53 | 320936 | SEAL., Exhaust housing | 2 |
| 14 | 320962 | BUSHING | 1 | 54 | 328654 | MEGAPHONE, Adapter | 1 |
| 15 | 398482 | EXHAUST HOUSING | 1 | 55 | 327797 | EXHAUST HOUSING, Inner |  |
| 16 | 314956 | STUD | 1 |  |  | lower | 1 |
| 17 | 307708 | WASHER, Exhaust housing | 6 | 56 | 911312 | SEAL, Steering tube | 1 |
| 18 | 983142 | RUBBER MOUNT, Lower | 2 | 57 | 330929 | PLATE, Upper mount | 1 |
| 19 | 328078 | SCREW, Mount | 4 | 58 | 908398 | WASHER, Tilt cylinder pin | 2 |
| 20 | 306314 | LOCKWASHER, Mount | 4 | 59 | 319590 | SCREW, Tilt cylinder pin | 2 |
| 21 | 320961 | SEAL, Gearcase to inner housing | 1 | 60 | 322481 | BUSHING, Trim cylinder | 2 |
| 22 | 329748 | GROMMET, Shift rod | 1 | 61 | 912267 | PIN, Tilt cylinder | 1 |
| 23 | 331051 | EXHAUST DEFLECTOR | 1 | 62 | 328696 | SCREW, Ground wire to swivel |  |
| 24 | 331155 | GASKET, Exhaust deflector | 1 |  |  | bracket | 1 |
| 25 | 306644 | SCREW, Exhaust deflector | 2 | 63 | 328655 | GASKET, Adapter to megaphone | 1 |
| 26 | 330499 | EXHAUST HOUSING, Inner upper | 1 | 64 | 302860 | SCREW, Adapter to powerhead | 2 |
| 27 | 321015 | WATER TUBE | 1 | 65 | 306470 | LOCKWASHER, Screw, pwhd to |  |
| 28 | 305145 | GROMMET, Water tube | 1 |  |  | adapter | 4 |
| 29 | 320937 | SEAL | 2 | 66 | 306338 | NUT, Adapter to outer hsg | 1 |
| 30 | 398324 | ADAPTER, Exh hsg | 1 | 67 | 398200 | SEAL ASSY, Exhaust hsg | 1 |
| 31 | 316813 | STUD | 1 | 68 | 306470 | WASHER, Crankcase to adapter | 3 |
| 32 | 303459 | SCREW, Adapter to housing | 3 | 69 | 306422 | NUT, Crankcase to adapter | 1 |
| 33 | 303398 | SCREW, Adapter to housing | 2 | 70 | 328096 | MOUNTING SCREW | 1 |
| 34 | 302290 | LOCKWASHER | AR | 71 | 333434 | SEAL, Cover to adapter | 1 |
| 35 | 303459 | SCREW, Inner hsg to adapter | 1 | 72 | 912233 | RETAINER, Seal | 1 |
| 36 | 306409 | SCREW, Adapter to housing, outer | 2 | 73 | 302030 302860 | SCREW, Megaphone, center SCREW, Crankcase to adapter | 2 |
| 37 | 328590 | GASKET, Adapter to powerhead | 1 | 75 | 329743 | STUD, Cover mount | 4 |
| 38 | 395539 | RUBBER MOUNT ASSY, Upper | 1 | 76 | 329749 | WASHER, Cover mount | 4 |
| 39 | 330930 | SCREW, Upper mount | 2 | 77 | 328584 | MOUNT, Engine cover | 4 |
| 40 | 393023 | ANODE | 1 | 78 | 912622 | DECAL, Exhaust housing | 1 |



| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| * | 398180 | GEARCASE ASSY, Complete | 1 | 51 | 314745 | SHIM, Bearing housing, 005" | AR |
| 1 | 394763 | GEARCASE \& BRG ASSY | 1 | 52 | 302325 | SCREW, Cover | 6 |
| 2 | 384195 | BEARING, Pinion | 1 | 53 | 318544 | SCREW, Drain and fill (2) | 1 |
| 3 | 324852 | SETSCREW, Bearing |  | 53A | 333572 | O-RING | 1 |
| 3 A | 332584 | WASHER | 1 | 54 | 387818 | PROPELLER SHAFT ASSY | 1 |
| 4 | 323466 | SCREEN, Water intake | 1 | 55 | 324701 | GASKET, Impeller housing |  |
| 5 | 301250 | WASHER | 4 |  |  | plate (1) (2) | 1 |
| 6 | 397493 | BEARING HSG \& SEAL ASSY | 1 | 56 | 395864 | IMPELLER \& KEY ASSY (1) | 1 |
| 7 | 329923 | SEAL, Lower (2) | 1 | 57 | 331107 | KEY, Impeller (1) | 1 |
| 8 | 329922 | SEAL, Upper (2) | 1 | 58 | 330379 | CUP, Impeller (1) (4) | 1 |
| 9 | 316534 | SCREW, Hsg to gearcase | 4 | 58 | 330384 | CUP, Impeller, chrome (3) | 1 |
| 10 | 321008 | GROMMET (1) | 1 | 59 | 393023 | ANODE | 1 |
| 11 | 397111 | ANODE, Bearing hsg | 1 | 60 | 331353 | SEAL, Impeller housing plate (1) | 1 |
| 12 | 382408 | THRUST BRG, ASSY, Rev gear | 1 | 61 | 314502 | COTTER PIN, Propeller nut | 1 |
| 13 | 322900 | CRADLE, Shifter | 1 | 62 | 315810 | SPACER, Propeller nut | 1 |
| 14 | 324037 | LEVER, Shift | 1 | 63 | 313697 | SCREW, Gearcase to hsg | 1 |
| 15 | 323946 | DETENT, Shifter | 1 | 64 | 330380 | PLATE, Impeller hsg (1) (4) | 1 |
| 16 | 322941 | SHAFT | 1 | 64 | 330383 | PLATE, Impeller hsg, chrome (3) | 1 |
| 17 | 391365 | BEARING HSG \& PIN ASSY | 1 | 65 | 395040 | IMPELLER HOUSING ASSY | 1 |
| 17A | 382407 | NEEDLE BEARING ASSY | 1 | 66 | 328096 | SCREW, Anode | 1 |
| 18 | 331880 | PIN, Housing | 1 | 67 | 327810 | TRIM TAB, Gearcase | 1 |
| 19 | 326666 | SPRING, Detent | 1 | 68 | 328715 | SCREW, Impeller housing (1) | 4 |
| 20 | 327345 | BALL, Detent | 1 | 69 | 314008 | GROMMET, Water tube (1) | 1 |
| 21 | 320145 | PIN | 1 | 70 | 321159 | COVER (1) . | 1 |
| 22 | 313445 | RETAINING RING | 2 | 71 | 306314 | LOCKWASHER, Screw long | 1 |
| 23 | 324766 | THRUST WASHER, Fwd gear | 1 | 72 | 320943 | GROMMET, Imp housing (1) | 1 |
| 24 | 388618 | COVER \& SEAL ASSY | 1 | 73 | 310585 | O-RING, Driveshaft to crankcase (1) | 1 |
| 25 | 318372 | O-RING, Shift rod (2) | 1 | 74 | 314503 | NUT, Propeller | 1 |
| 26 | 314732 | RETAINER PLATE, Bearing hsg | 1 | 75 | 306643 | SCREW, Cover to impeller (1) | 2 |
| 27 | 324670 | GASKET, Cover (2) | 1 | 76 | 313715 | SCREW, Trim tab | 1 |
| 28 | 397087 | BRG HOUSING SEAL ASSY | 1 | 77 | 318841 | THRUST BUSHING | 1 |
| 29 | 382407 | NEEDLE BEARING ASSY | 1 | 78 | 331999 | SCREW, Gearcase to exhaust hsg | 5 |
| 30 | 379504 | NEEDLE BEARING ASSY |  | 79 | 332000 | SEAL RING, Impeller hsg (1) | 1 |
| 31 | 330137 | SEAL (2) | 2 | 80 | 382761 | PROPELLER, $14 \times 11$ | 1 |
| 32 | 316563 | SCREW \& SEAL (2) | 4 | 80 | 391668 | PROPELLER, $14 \times 13$ | 1 |
| 32A | 332583 | WASHER, Seal ring | 1 | 80 | 391198 | PROPELLER, $13-3 / 4 \times 15$ | 1 |
| 33 | 908158 | SCREW | 2 | 80 | 391199 | PROPELLER, $13-3 / 4 \times 17$ | 1 |
| 34 | 314731 | THRUST WASHER, Reverse gear | 1 | 80 | 390896 | PROPELLER, $13 \times 19$ | 1 |
| 35 | 314730 | NUT, Pinion to driveshaft | 1 | 80 | 389788 | PROPELLER, $12-3 / 4 \times 21$ | 1 |
| 36 | 321122 | SPACER, Shift rod :- | 1 | 80 | 389949 | PROPELLER, $13-3 / 4 \times 15-$ SST | 1 |
| 37 | 387656 | THRUST BEARING, Pinion | 1 | 80 | 389948 | PROPELLER, $13-3 / 8 \times 17-$ SST | 1 |
| 38 | 327656 | THRUST WASHER, Pinion | 1 | 80 | 389510 | PROPELLER, $13 \times 19$-SST | 1 |
| 39 | 394614 | DRIVESHAFT ASSY | 1 | 80 | 389512 | PROPELLER, $12-3 / 4 \times 21-$ SST | 1 |
| 40 | 398035 | GEAR \& PINION ASSY | 1 | 80 | 389514 | PROPELLER, $12-3 / 4 \times 23-$ SST | 1 |
| 41 | 333077 | GEAR, Reverse | 1 | 80 | 390750 | PROP , 13-1/2 $\times 23$-SST-SS | 1 |
| 42 | 323664 | SHIFTER, Clutch dog |  | 80 | 392261 | PROPELLER, $13-3 / 4 \times 13$ - SST | 1 |
| 43 | 313448 | PIN, Clutch dog | 1 | 80 | 389792 | PROPELLER, $14 \times 11$-SST | 1 |
| 44 | 324369 | SPRING, Clutch dog pin | 1 | 80 | 390895 | PROPELLER, $12-3 / 4 \times 23$ | 1 |
| 45 | 307551 | SCREW, Fill and drain (2) | 1 | 81 | 332393 | CONVERGING RING | 1 |
| 46 | 311598 | WASHER, Nylon . | 1 | 82 | 384977 | PROP BUSHING ASSY | 1 |
| 46 | 333572 | O-RING | 1 | 83 | 313926 | SLEEVE | 1 |
| 47 | 333006 | SHIFT ROD | 1 | 85 | 396354 | GEARCASE SEAL KIT | 1 |
| 48 | 314728 | O-RING, Driveshaft bearing (2) | 1 | 86 | 395060 | WATER PUMP REPAIR KIT | 1 |
| 49 | 313446 | O-RING, Propeller shaft bearing housing (2) | 1 | 86 | 395062 | WATER PUMP REPAIR KIT (Includes impeller housing) | 1 |
| 50 | 385043 | THRUST BRG ASSY, Fwd gear | 1 | 87 | 395059 | CHROME PUMP KIT |  |
| 51 | 323362 | SHIM, Bearing housing, 003" | AR |  |  | (Includes impeller housing) | 1 |
| 51 | 323361 | SHIM, Bearing housing, 004" | AR |  |  |  |  |

[^3]

# TRANSOM BRACKET ASSEMBLY HYDRAULIC STEERING 

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 910928 | LOCKNUT, Steering arm to |  | 54 | 983547 | TRAIL LOCK LEVER AND ROD | 1 |
|  |  | steering cylinder | 1 | 55 | 911646 | SUPPORT BRACKET | 1 |
| 2 | 328701 | LOCKWASHER, Ground wire and |  | 56 | 984809 | ENGINE BRACKET ASSY , Port | 1 |
|  |  | anode | 3 | 57 | 984810 | ENGINE BRACKET ASSY, Stbd | 1 |
| 3 | 308688 | WASHER, Guide plate | 4 | 58 | 912265 | STUD, Swivel housing to engine |  |
| 4 | 313022 | NUT | 6 |  |  | bracket | 3 |
| 5 | 320107 | TIE STRAP | AR | 59 | 910941 | BUSHING, Engine brkt | 1 |
| 6 | 910927 | WASHER, Steering arm to steering |  | 60 | 910939 | INSERT, 1/2-13, locking | 6 |
|  |  | cylinder | 1 | 61 | 910934 | INSERT, 1/4-20, locking | 7,8 |
| 7 | 911505 | RETAINER, Mounting bolts | 6 | 62 | 984862 | OIL LINE ASSEMBLY | 2 |
| 8 | 324430 | SCREW, Anode to plate | 4 | 63 | 910926 | BOLT, Steering arm to steering |  |
| 9 | 326614 | BOLT, Transom bracket | 6 |  |  | cylinder | 1 |
| 10 | 328095 | SCREW, Guide plate | 2 | 64 | 910925 | LOCKNUT, Swivel housing to |  |
| 11 | 982115 | CLAMP, Fuel hose | 4 |  |  | bracket | 6 |
| 12 | 300721 | WASHER, Spacer | 2 | 65 | 303887 | WASHER, Steering cylinder to |  |
| 13 | 907833 | TIE STRAP, 11" long | AR |  |  | engine bracket | 1 |
| 14 | 329217 | SCREW, Ground strap | 2 | 66 | 313022 | NUT, Steering cylinder to engine |  |
| 15 | 911922 | PLATE, Transom bracket, upper | 1 |  |  | bracket | 1 |
| 16 | 910953 | RETAINING RING | 12 | 67 | 313650 | NUT, Transom bracket assy | 6 |
| 17 | 911347 | SHAFT, Tilt pivot | 1 | 68 | 910817 | TIE STRAP, 21" long | 1 |
| 18 | 983571 | GUIDE PLATE | 1 | 69 | 329217 | SCREW, Grommet retainer | 4 |
| 19 | 911346 | SCREW, Guide plate | 2 | 70 | 306337 | SCREW, Spacer | 2 |
| 20 | 912000 | ELBOW, Fuel line to bracket | 1 | 71 | 320248 | WASHER, Screw, trail lock | 2 |
| 21 |  | HOSE, Fuel line, 1524 mm (60") | 1 | 72 | 329217 | SCREW, Clamp to engine bracket | 2 |
| 22 | 910988 | GASKET, Control bracket to |  | 73 | 910699 | WASHER, Sealing | 6 |
|  |  | transom | 1 | 74 | 123199 | NIPPLE, Control bracket, oil | 1 |
| 23 | 983531 | SPACER \& PIN | 2 | 75 | 911488 | GROMMET, Shift and throttle |  |
| 24 | 912703 | COVER, Transom bracket assy | 1 |  |  | cables, black | 1 |
| 25 | 910992 | THRUST WASHER | 2 | 76 | 910951 | PIN, Steering cylinder | 1 |
| 26 | 911337 | SHIM, Thrust plate | AR | 77 | 910963 | COVER, Shift and throttle cables | 1 |
| 27 | 912710 | THRUST PLATE | 2 | 78 | 911425 | PLATE, Grommet retainer | 1 |
| 28 | 911235 | WASHER, Transom mount | 6 | 79 | 911495 | CLAMP, Cables to engine |  |
| 29 | 981870 | GROUND WIRE ASSY | 1 |  |  | bracket | 2 |
| 30 | 901893 | WASHER, Cover to transom bracket | 4 | 80 | 912268 | WASHER, Swivel housing to bracket | 6 |
| 31 | 912322 | RETAINER, Nut | 1 | 81 | 911027 | GUIDE, Shift and throttle cable | 1 |
| 32 | 983191 | ANODE ASSY | 1 | 82 | 911082 | PLUG, Grommet | 2 |
| 33 | 910958 | FITTING, Steering, control |  | 83 | 911092 | SCREW, Pin, steering cylinder | 1 |
|  |  | bracket | 2 | 85 | 911489 | GROMMET, Shift and throttle |  |
| 34 | 910959 | FITTING, Steering line to bracket | 2 | 86 | 912738 | cable, brown SCREW, Cover transom and | 1 |
| 35 | 912707 | COVER, Engine bracket, port | 1 |  |  | engine | 8 |
| 36 | 912708 | COVER, Engine bracket, stbd | 1 | 87 | 912004 | HOSE, Oil line | 1 |
| 37 | 911030 | O-RING, Steering fitting | 2 | 88 | 984837 | STEERING CYLINDER | 1 |
| 38 | 329217 | SCREW, Cover, transom bracket | 4 | 89 | 983172 | FILTER | 2 |
| 39 | 123018 | SCREW, Control bracket to |  | 90 | 910855 | BUSHING | 2 |
|  |  | transom bracket | 4 | 91 | 910959 | FITTING | 2 |
| 40 | 983597 | CONTROL BRACKET | 1 | 92 | 983643 | O-RING KIT, Stg cylinder (1) | 1 |
| 41 | 911171 | SCREW, Plate to transom bracket | 8 | 92 | 984425 | O-RING KIT, Stg cylinder (2) | 1 |
| 42 | 911332 | PLATE, Transom bracket, lower | 1 | 93 | 983647 | BLEED SCREW ASSY (1) | 2 |
| 43 | 984789 | TRANSOM BRACKET ASSY, port | 1 | 93 | 984426 911452 | BLEED SCREW ASSY (2) O-RING, Bleed screw (1) | 2 |
| 44 | 984790 | TRANSOM BRACKET ASSY, |  | 94 | 912325 | O-RING, Bleed screw (2) | 1 |
|  |  | Stbd | 1 | 95 | 911199 | SPACER, Fitting | 2 |
| 45 | 910901 | INSERT, 5/16-18, locking | 2 | 96 | 331639 | NUT, Clevis | 1 |
| 46 | 910934 | INSERT, 1/4-20, locking | 3,4 | 97 | 912021 | CLEVIS | 1 |
| 47 | 910935 | INSERT, 3/8-16, locking | 2 | 98 | 309174 | CAP, Oil fitting | 1 |
| 48 | 910939 | INSERT, 1/2-13, locking | 6 | 99 | 912001 | ELBOW, Oil line to bracket | 1 |
| 49 | 910942 | SLEEVE, Pivot shaft | 1 | 100 | 911502 | CONNECTOR, Fuel hose | 1 |
| 50 | 910949 | SCREW, Trail lock | 2 | 101 | 911503 | CONNECTOR, Oil hose | 1 |
| 51 | 911360 | SPRING, Trail lock | 1 | 102 | 305296 | COTTER PIN, Trail lock spring | 1 |
| 52 | 911356 | PLATE, Engine bracket, lower | 1 | 103 | 322652 | CLAMP, Oil hose | 1 |
| 53 | 911170 | SCREW, Plate to engine bracket | 10 | 104 | 911581 | SLEEVE, Fuel \& oil hoses | 2 |

[^4]
## SELECTRIM ${ }^{\circledR} /$ TILT



18,27,36

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 321117 | O-RING, Oil | 4 | 41 | 329217 | SCREW, Mounting bracket | 2 |
| 2 | 983544 | CYLINDER ASSY | 1 | 42 | 912303 | PIN, Cylinder | 1 |
| * | 983740 | O-RING KIT, Tilt cylinder | 1 | 43 | 911365 | BRACKET, Sending unit | 1 |
| 3 | 910855 | BUSHING | 2 | 44 | 911247 | PIN | 2 |
| 4 | 911909 | SLEEVE, Oil line hose | 2 | 45 | 984314 | ANCHOR BRACKET | 1 |
| 5 | 908158 | SCREW | 1 | 46 | 910901 | INSERT, 5/16-18 | 4 |
| 6 | 911367 | CLAMP | 1 | 47 | 910934 | INSERT, 1/4-20 | 3 |
| 7 | 911508 | SUPPORT | 1 | 48 | 911910 | BUSHING | 4 |
| 8 | 321350 | FILTER, Oil pump | 1 | 49 | 320107 | TIE STRAP | 5 |
| 9 | 909386 | SCREW | 3 | 50 | ** | HOSE, Reservoir, 546mm (21-1/2") | 1 |
| 10 | 985237 | MOTOR ASSY | 1 | 51 | 911520 | NIPPLE, Reservoir | 1 |
| 11 | 325698 | CONNECTOR, Motor | 1 | 52 | 910986 | STRAP, Reservoir mtg | 1 |
| 12 | 511657 | TERMINAL | AR | 53 | 910987 | SCREW, Reservoir mtg | 2 |
| * | 583522 | BRUSH \& SEAL KIT (1) | AR | 54 | 911252 | PLUG | 1 |
| * | 984058 | END CAP \& BRUSH ASSY (2) | 1 | 55 | 910965 | DOWEL, Valve body | 2 |
| 13 | 317000 | CLAMP | 2 | 56 | 984315 | VALVE BODY ASSY | 1 |
| 14 | 512742 | RETAINER, 3 Terminal | 1 | 57 | 321163 | O-RING, Motor | 1 |
| 15 | 329182 | SCREW, Cover \& terminal | 9 | 58 | 910966 | O-RING, Valve body | 1 |
| 16 | 983160 | COVER ASSY | 1 | 59 | 322481 | BUSHING | 2 |
| 17 | 315004 | TERMINAL BLOCK JUMPER | 3 | 60 | 983542 | OIL LINE ASSY, Rod end | 1 |
| 18 | 512639 | BASE, Junction box | 1 | 61 | 983543 | OIL LINE ASSY, Piston end | 1 |
| 19 | 582472 | RELAY ASSY | 2 | 62 | 306439 | WASHER, Mounting screw | 4 |
| 20 | 512066 | CLAMP | 1 | 63 | 911078 | SCREW, Valve body | 4 |
| 21 | 582186 | CONNECTOR \& LEAD ASSY | 2 | 64 | 911522 | O-RING | 1 |
| 22 | 511866 | CONNECTOR | 1 | 65 | 173851 | CAP, Oil tank assy | 1 |
| 23 | 512741 | RETAINER, 2 Terminal | 1 | 66 | 910961 | RESERVOIR | 1 |
| 24 | 984872 | CABLE ASSY | 1 | 67 | 329217 | SCREW, Clamp | 1 |
| 25 | 984847 | FUSEHOLDER \& LEAD ASSY | 1 | 68 | 911311 | O-RING | 1 |
| 26 | 321209 | SCREW, Clamp | 1 | 69 | 512745 | CONNECTOR, 2 Socket plug | 1 |
| 27 | 310981 | SCREW, Mounting | 6 | 70 | 910974 | SCREW, Sending unit mtg | 2 |
| 28 | 984286 | CABLE ASSY, Trim | 1 | 71 | 910975 | CLAMP, Leads | 1 |
| 29 | 512748 | CONNECTOR, 3 Pin rept | 1 | 72 | 910985 | GASKET, Tht cylinder anchor | 1 |
| 30 | 511469 | TERMINAL, Pin | 3 | 73 | 911171 | SCREW | 4 |
| 31 | 984874 | CABLE ASSY, Sending unit | 1 | 74 | 910913 | LID, Junction box cover | 1 |
| 32 | 510780 | TERMINAL, Ring | 2 | 75 | 910908 | BOLT, Double-ended, pos | 1 |
| 33 | 511469 | TERMINAL, Pin | 2 | 76 | 910909 | BOLT, Double-ended, neg | 1 |
| 34 | 512746 | CONNECTOR, 2 Pin rcpt | 1 | 77 | 307708 | LOCKWASHER | 2 |
| 35 | 984739 | SENDING UNIT ASSY | 1 | 78 | 303889 | NUT | 2 |
| 36 | 320689 | NUT, Rotary switch | 1 | 79 | 306470 | LOCKWASHER | 2 |
| 37 | 511527 | RETAINER | 1 | 80 | 912072 | NUT | 2 |
| 38 | 910790 | SPRING | 1 | 81 | 983099 | LEAD ASSEMBLY | 1 |
| 39 | 912602 | ARM, Sending unit | 1 | 82 | 983084 | CABLE ASSY, Engine thru |  |
| 40 | 581656 | TERMINAL, Socket | AR |  |  | transom | 1 |

[^5]
## VALVE BODY ASSY.



873118

| CJ26 |  |  |  |  |  |  | 18,27.36 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Ref No | P/N | Name of Part | Qty. | Ref No | P/N | Name of Part | Qty |
| * | 984315 | VALVE BODY ASSY | 1 | 22 | 911618 | SPRING | 1 |
| 1 | 324678 | O-RING | 1 | 23 | 122759 | POPPET | 1 |
| 2 | 324677 | O-RING | 1 | 24 | 321282 | SPRING | 1 |
| 3 | 325863 | SPRING | 1 | 25 | 323846 | SPRING, Pump control piston | 2 |
| 4 | 911252 | PLUG, Valve body | 1 | 26 | 323848 | PISTON, Pump control | 1 |
| 5 | 911320 | VALVE BODY | 1 | 27 | 202893 | O-RING | 1 |
| 6 | 326649 | O-RING | 1 | 28 | 303191 | O-RING | 1 |
| 7 | 325862 | VALVE CORE | 1 | 29 | 911603 | VALVE SEAT | 1 |
| 8 | 202893 | O-RING, Valve seat \& piston | 3 | 30 | 391155 | SEAT, Valve core, relief valve O-RING Valve seat | 1 |
| 9 | 300154 | WASHER, Pump to manifold | 1 | 31 32 | 326425 911311 | O-RING, Valve seat O-RING. Housing | 1 |
| 10 | 122757 | SEAL, Valve | 1 | 32 33 | 911311 387376 | O-RING, Housing <br> VALVE SEAT, Housing \& seal | 1 |
| 11 | 387990 | VALVE ASSY, Manual release | 1 | 33 | 387376 | VALVE SEAT, Housing \& seal assy | 2 |
| 12 | 306311 800128 | LOCKWASHER, Screw, pump BALL | 3 | 34 | 326649 | O-RING | 1 |
| 14 | 985444 | OIL PUMP ASSY | 1 | 35 | 304174 | O-RING | 1 |
| 15 | 321219 | SCREW, Pump to manifold | 1 | 36 | 911307 | WASHER, Filter | , |
| 16 | 910866 | HOUSING, Valve seat, manifold | 1 | 37 | 322174 | COUPLING, Oil pump to motor | 1 |
| 17 | 321357 | O-RING, Pump, small | 2 | 38 | 910966 | O-RING, Valve body | 1 |
| 18 | 321362 | RETAINING RING, Manual |  | 39 | 321165 911078 | FILTER SCREW, Valve body | 1 |
|  |  | release SCREW, Oil pump to manifold | 2 | 40 | 911078 306439 | SCREW, Valve body WASHER, Mounting screw | 4 |
| 19 | 983786 | VALVE CORE \& SEAL ASSY | 1 | 42 | 322175 | BALL, Coupling | 1 |
| 21 | 913288 | SEAT, Valve | 1 | 43 | 910965 | DOWEL, Valve body | 2 |

[^6]
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T.Y.T.L. 54

Tsing Yi Island, New Territories
Hong Kong


[^0]:    * Not Shown

[^1]:    * Not Shown
    (1) Also Available in Carburetor Repair Kit

[^2]:    * Cut to Length from 332219

[^3]:    * Not Shown (1) Contents of Water Pump Repair Kit (2) Contents of Gearcase Seal Kit (3) Chrome Plated (4) Stainless Steel

[^4]:    * Cut to Length From 912575
    (1) With Allen Head Bleed Screw
    (2) With Hex Head Bleed Screw

[^5]:    * Not Shown
    ** Cut to Length from 125115
    (1) With "S" Identification Letter on End Cap
    (2) Without Identification Letter on End Cap

[^6]:    * Not Shown

