## -1) Sea Drive PARTS CATALOG



### 2.6 Litre Models <br> 26AHCXKWB (Hydraulic Steering)

Note
WHEN REPLACEMENT PARTS ARE REQUIRED, USE GENUINE OMC PARTS OR PARTS WITH EQUIVALENT CHARACTERISTICS INCLUDING TYPE, STRENGTH, AND MATERIAL. FAILURE TO DO SO MAY RESULT IN PRODUCT MALFUNCTION AND POSSIBLE INJURY TO THE OPERATOR AND/OR PASSENGERS.

OUTBOARD MARINE CORPORATION, MANUFACTURER OF OMC SEA DRIVE® MARINE POWER SYSTEM, RESERVES THE RIGHT TO MAKE CHANGES AT ANY TIME, WITHOUT NOTICE, IN SPECIFICATIONS AND MODELS AND ALSO TO DISCONTINUE MODELS. THE RIGHT IS ALSO RESERVED TO CHANGE ANY SPECIFICATIONS OR PARTS AT ANY TIME WITHOUT INCURRING ANY OBLIGATION TO EQUIP SAME ON MODELS MANUFACTURED PRIOR TO DATE OF SUCH CHANGE

WHILE THE INFORMATION CONTAINED IN THIS PARTS CATALOG IS BASED ON THE LATEST PRODUCT INFORMATION AVAILABLE AT THE TIME OF PUBLICATION, THE CONTINUING ACCURACY OF THIS PARTS CATALOG CANNOT BE GUARANTEED.

ALL ILLUSTRATIONS USED IN THIS PARTS CATALOG MAY NOT DEPICT ACTUAL MODELS OR EQUIPMENT AND ARE INTENDED AS REPRESENTATIVE VIEWS FOR REFERENCE ONLY.

## Note

THIS PARTS CATALOG SHOULD NOT BE USED IN LIEU OF A SERVICE MANUAL. ORDER YOUR SERVICE MANUAL OR OWNER'S MANUAL FROM YOUR NEAREST MARKETING DIVISION, SEE REAR COVER.
SUPPLY MODEL AND SERIAL NUMBER OF ENGINE FROM NAMEPLATE ATTACHED TO THE LOWER ENGINE COVER WHEN REQUESTING A SERVICE MANUAL OR OWNER'S MANUAL.

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| ES NO | COLOR | SPRAY | QT CAN |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
| 1655 | PRIMER | 172757 | 376015 |
| 1696 | SILVER | 395031 | 174032 |
| 1720 | BLACK | 330446 | 330445 |
| 1730 | GRAY | 395127 | N/A |

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

SPECIFY MODEL AND SERIAL NUMBER OF ENGINE WHEN ORDERING PARTS

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER
PART NUMBERS NEW FOR THIS MODEL YEAR CAN BE IDENTIFIED BY THE BOX SYMBOL $¥ I N$ NAME OF PART COLUMN

## ENGINE COVER



BS41

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 984158 | ENGINE COVER ASSY ■ | 1 | 36 | 303398 | SCREW, Mount, rear | 3 |
| 2 | 394976 | LOCATING BRACKET, Rear | 2 | 37 | 328695 | SCREW, Supports | 6 |
| 3 | 324898 | BUMPER, Locating bracket | 2 | 38 | 313022 | NUT, Clamp | 3 |
| 4 | 911392 | SOUND BLANKET, Sides \& rear | 1 | 39 | 910930 | GROMMET, Contol cables, black |  |
| 5 | 911579 | SCREW, Tilt handle, front | 1 | 39 | 911231 | GROMMET, Contol cables, brown | 1 |
| 5 | 323228 | SCREW, Tilt handle, rear | 2 | 40 | 911828 | CLAMP, Remote control cables ■ | 1 |
| 6 | 319137 | SCREW, Hook | 6 | 41 | 911110 | SUPPORT, Cables, front | 2 |
| 7 | 306407 | WASHER, Hook | 6 | 42 | 911151 | SUPPORT, Cables, rear | 2 |
| 8 | 326948 | RIVET, Locating bracket | 12 | 43 | 912145 | BRACKET, Remote control |  |
| 9 | 323176 | HOOK, Rear cover | 2 |  |  | cables a | 1 |
| 10 | 317223 | FASTENER, Applique | 16 | 44 | 329217 | SCREW, Bracket | 3 |
| 11 | 911913 | SOUND BLANKET, Top | 1 | 45 | 328700 | WASHER, Mount, large | 6 |
| 12 | 911537 | PLATE, 26 | 1 | 46 | 328695 | SCREW, Lower cover | 2 |
| 13 | 208208 | TILT HANDLE | 1 | 47 | 315111 | SUPPORT, Front | 2 |
| 14 | 328686 | SEAL, Engine cover | 1 | 48 | 395757 | LATCH HANDLE ASSY, Front | 1 |
| 15 | 323175 | HOOK, Locating bracket | 1 | 49 | 984153 | ENGINE COVER, Lower - | 1 |
| 16 | 910679 | APPLIQUE, Engine cover rear |  | 50 | 313607 | LUBE FITTING, Latch - | 3 |
| 17 | 911880 | APPLIQUE, Port \& star - | 2 | 51 | 313219 | WASHER, Screw hook | 3 |
| 18 | 204476 | FASTENER, Applique, rear | 4 | 52 | 308532 | BUSHING | 3 |
| 19 | 911390 | AIR INLET, Port | 1 | 53 | 323170 | HOOK, Front and stbd, rear | 2 |
| 20 | 389971 | LOCATING BRACKET, Front | 1 | 54 | 320521 | GROMMET, Drain | 1 |
| 21 | 324898 | BUMPER, Locating bracket | 1 | 55 | 323169 | HOOK, Lower rear port | 1 |
| 22 | 911881 | DECAL, Upper | 1 | 56 | 315113 | SUPPORT, Stbd, rear | 1 |
| 23 | 911882 | DECAL, Lower | 1 | 57 | 315112 | SUPPORT, Port, rear | 1 |
| 24 | 911914 | BAFFLE, Upper motor cover | 1 | 58 | 327668 | FRAME ASSY | 1 |
| 25 | 210296 | BAFFLE, Tilt handle ■ | 1 | 59 | 302325 | SCREW, Frame | 4 |
| 26 | 911391 | AIR INLET, Stbd | 1 | 60 | 911393 | GROMMET, Control cables | 1 |
| 27 | 983237 | VENT \& DRAIN VALVE | 2 | 61 | 911521 | GROMMET, Engine cable | 1 |
| 28 | 303887 | WASHER, Brkt to cover | 2 | 62 | 911500 | ELBOW, Fuel line $5 / 8^{\prime \prime}$ | 1 |
| 29 | 911123 | GROMMET, Engine cover | 3 | 63 | 911501 | ELBOW, Oil line 1/2" | 1 |
| 30 | 328695 | SCREW, Frame, front | 2 | 64 | 911440 | BULKHEAD FITTING | 2 |
| 31 | 911102 | SEAL, Frame to lower cover | 1 | 65 | 911442 | WASHER, Bulkhead fitting | 4 |
| 32 | 312241 | SCREW, Handle to latch | 3 | 66 | 911441 | NUT, Bulkhead fitting | 2 |
| 33 | 302406 | SLEEVE, Mount | 3 | 67 | 303551 | SCREW, Supports | 4 |
| 34 35 | 395758 328703 | LATCH HANDLE ASSY, Rear WASHER, Screw hook | 2 3 | * | 984133 | OWNER'S MANUAL m | 1 |

* Not Shown



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BS43

| Ref. No. | P/N | Name of Part | Qty | Ref. No. | P/N | Name of Part |  | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 582572 | FLYWHEEL ASSY | 1 | 35 | 309322 | CLAMP, High tension lead |  | 7 |
| 2 | 316828 | NUT, Flywheel | 1 | 36 | 512741 | RETAINER, Stator connector | $\square$ | 2 |
| 3 | 512321 | SCREW, Stator mounting | 4 | 37 | 328701 | LOCKWASHER, Ground |  | 6 |
| 4 | 583050 | STATOR ASSY, 35 amp | 1 | 38 | 303311 | SCREW, Cable spring |  | 1 |
| 5 | 204038 | RING TERMINAL | 2 | 39 | 326365 | CLAMP, Spring, engine cable |  | 1 |
| 6 | 512745 | CONNECTOR | 2 | 40 | 321077 | RETAINER, Fuse holder |  | 1 |
| 7 | 581656 | SOCKET | 4 | 43 | 329182 | SCREW, Terminal block |  | 6 |
| 8 | 328701 | LOCKWASHER, Power pack to |  | 44 | 123405 | PLUG |  | 2 |
| 9 | 583129 | ground TIMER BASE \& SENSOR ASSY | 2 | 45 | 511618 315182 | RETAINER CLAMP |  | 2 |
| 10 | 512749 | CONNECTOR | 2 | 47 | 310493 | CLAMP, Power pack connector |  | 5 |
| 11 | 581656 | SOCKET | 8 | 48 | 328714 | SCREW, Retainer clamp |  | 4 |
| 12 | 307019 | SCREW | 2 | 49 | 512742 | RETAINER | - | 1 |
| 13 | 511387 | CLAMP, Leads | 2 | 50 | 395357 | COVER ASSY |  | 1 |
| 14 | 326439 | CLAMP, Timer base | 4 | 51 | 328725 | SCREW, Coil mounting |  | 8 |
| 15 | 313666 | RETAINER, Timer base | 1 | 51 | 328726 | SCREW, Upper coil only | - | 4 |
| 16 | 583035 | ENGINE CABLE ASSY | 1 | 52 | 329895 | TERMINAL BLOCK | $\square$ | 1 |
| 17 | 512748 | CONNECTOR, Oil pump | 1 | 53 | 306644 | SCREW, Block to bracket |  | 2 |
| 18 | 511469 | PIN | 5 | 54 | 328703 | WASHER, Ignition coil mounting |  | 12 |
| 19 | 308808 | KNIFE DISCONNECT | 3 | 55 | 983164 | CONNECTOR \& JUMPER LEAD |  | 1 |
| 20 | 204053 | RING TERMINAL | 1 | 56 | 304454 | LOCKWASHER |  | 5 |
| 21 | 204036 | RING TERMINAL | 2 | 57 | 582365 | LEAD ASSY, Ignition coil |  | 6 |
| 22 | 510780 | RING TERMINAL | 5 | 58 | 311339 | CLAMP, Connector |  | 3 |
| 23 | 510884 | FUSE, 20 amp | 1 | 59 | 328736 | LOCKWASHER, Stator |  | 4 |
| 24 | 583114 | POWER PACK | 2 | 60 | 583268 | VOLTAGE REGULATOR \& |  |  |
| 25 | 511469 | PIN | 6 |  |  | RECTIFIER ASSY | - | 1 |
| 26 | 581656 | SOCKET | 1 | 61 | 512551 | RING TERMINAL STATOR |  | 2 |
| 27 | 512750 | CONNECTOR, Timer base | 1 | 62 | 511733 | RING TERMINAL |  | 2 |
| 28 | 123404 | CONNECTOR, Key switch | 1 | 63 | 330254 | RING TERMINAL, Solenoid |  | , |
| 29 | 512746 | CONNECTOR, Charge coil | 1 | 64 | 303480 | LOCKWASHER, Ground |  | 2 |
| 30 | 512131 | RING TERMINAL, Ground | 1 | 65 | 322858 | GASKET, Regulator to crankcase |  | 1 |
| 31 | 512478 | COVER | 3 | 66 | 306049 | SCREW, Regulator, short |  |  |
| 32 | 512256 | PIN RECEPTACLE | 3 | 67 | 321375 | SCREW, Regulator, long |  | 5 |
| 33 | 328726 | SCREW, Power pack to cylinder | 4 | 68 | 512743 | RETAINER, Connector | $\square$ | 2 |
| 34 | 582508 | COIL ASSY | 6 | 69 | 313079 | WASHER, Upper coil only | $\square$ | 4 |



| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 396099 | INTAKE MANIFOLD ASSEMBLY - | 1 | 40 | 306418 | SCREW, Manifold to c'case | 16 |
| 2 | 325659 | NIPPLE | 1 | 41 | 328703 | WASHER, Cover to base | 10 |
| 3 | 314956 | STUD | 12 | 42 | 328695 | SCREW, Air silencer base | 6 |
| 4 | 330115 | TIMING POINTER, Manifold | 1 | 43 | 314513 | NIPPLE, Air silencer base | 1 |
| 5 | 329594 | SCREW, Timing pointer | 1 | 44 | 330118 | CLAMP, Primer solenoid | 1 |
| 6 | 319253 | LUBE FITTING | 1 | 45 | 319292 | SCREW, Clamp primer solenoid | 2 |
| 7 | 392988 | CHECK VALVE \& FILTER | 6 | 46 | 319771 | GASKET, Air silencer | 3 |
| 8 | 331839 | BUSHING, Shift lever | 2 | 47 | 327707 | GASKET, Carb to manifold | 3 |
| 9 | 329217 | SCREW, Bracket to base | 2 | 48 | 328738 | WASHER, Cam to manifold | 1 |
| 10 | 303701 | WASHER, Adj lever | 2 | 49 | 321183 | GASKET, Cover | 1 |
| 11 | 389823 | LEAF PLATE ASSY | 6 | 50 | 394723 | LINK AND PIN, Throttle arm | 1 |
| 12 | 317739 | LEAF VALVE | 2 | 51 | 328714 | SCREW, Lever to carb | 2 |
| 13 | 327074 | SCREW, Leaf stop | 2 | 52 | 328735 | WASHER, Lever screw | 2 |
| 14 | 323601 | LEAF STOP | 8 | 53 | 316037 | SCREW, Cam to intake | 1 |
| 15 | 323412 | SHIM | 1 | 54 | 328733 | WAVE WASHER, Cam to intake | 1 |
| 16 | 320575 | ADJ LEVER, Throttle link | 2 | 55 | 314416 | BUMPER, Adj screw | 1 |
| 17 | 582865 | SOLENOID ASSY, Primer | 1 | 56 | 328722 | SCREW, Spark adjustment | 1 |
| 18 | 510780 | TERMINAL | 1 | 57 | 328741 | NUT, Screw, spark adjustment | 1 |
| 19 | 511988 | VALVE, Plunger | 1 | 58 | 328736 | LOCKWASHER |  |
| 20 | 510818 | TERMINAL | 1 | 59 | 311015 | BUSHING, Throttle cam | 1 |
| 21 | 330121 | SCREW, Cover to housing | 4 | 60 | 328742 | NUT | 12 |
| 22 | 511807 | COVER, Primer solenoid | 1 | 61 | 911418 | BASE, Air silencer |  |
| 23 | 511808 | GASKET, Solenoid | 1 | 62 | 313329 | RETAINER, Carburetor link | 3 |
| 24 | 511809 | PLUNGER | 1 | 63 | 320930 | COVER, Air silencer | 1 |
| 25 | 511810 | VALVE SEAT | 1 | 64 | 325569 | CONNECTOR, Primer hose | 1 |
| 26 | 511811 | FILTER, Valve housing | 1 | 65 | ** | HOSE, Primer solenoid system | AR |
| 27 | 511987 | SPRING, Plunger | 1 | 66 | 911611 | BRACKET, Anchor block |  |
| 28 | 511986 | SPRING, Valve | 1 |  |  | mounting | 1 |
| 29 | 305739 | O-RING, Manual valve | 1 | 67 | 329182 | SCREW, Terminal to primer |  |
| 30 | 511812 | VALVE, Plunger | 1 |  |  | solenoid | 1 |
| 31 | 316386 | CLAMP, Drain tee to carb |  | 68 | 329718 | GASKET, Manifold to c'case | 1 |
| 32 | 321907 | GASKET, Leaf plate | 6 | 69 | 313217 | SCREW | 6 |
| 33 | 325564 | CONNECTOR, Drain hoses | 2 | 70 | 397036 | LEVER AND PIN ■ | 1 |
| 34 | 909533 | SCREW, Bracket to anchor block | 1 | 71 | 330130 | ROLLER | 1 |
| 35 | ** | HOSE, Drain system | AR | 72 | 308776 | RETAINING RING | 1 |
| 36 | 330665 | THROTTLE CAM | 1 | 73 | 328701 | LOCKWASHER, Carburetor | 12 |
| 37 | 911419 | ANCHOR BLOCK | 1 | 74 | 133451 | SCREW, Leaf plate to manifold, |  |
| 38 39 | $\#$ 328744 | HOSE, Air silencer, 6-1/2" SCREW, Cover to base | 1 10 |  |  | short | 6 |

\# Cut from 203909
** Use 326449 Cut to Length

## ELECTRIC STARTER \& SOLENOID AMERICAN BOSCH 08142-23-M030SM



BS45

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| * | 395207 | STARTER MOTOR ASSY | 1 | 18 | 321642 | LOCKNUT, Input stud |  |
| 1 | 393285 | NUT, SPRING \& SPACER KIT | 1 | 19 | 580733 | LEAD ASSY, Ground, solenoid to |  |
| 2 | 316740 | NUT, Gear spacer stop | 1 |  |  | bracket |  |
| 4 | 387683 | DRIVE ASSY | 1 | 20 | 311217 | SLEEVE, Solenoid |  |
| 5 | 387938 | THRU BOLT PKG | 1 | 21 | 330112 | CLAMP, Solenoid mounting |  |
| 6 | 321568 | LOCKWASHER | 2 | 22 | 319292 | SCREW, Solenoid mounting | 2 |
| 7 | 386639 | CAP ASSY | 1 | 23 | 311349 | NUT, Terminal | 3 |
| 8 | 316750 | WASHER, Thrust armature | 1 | 24 | 304454 | LOCKWASHER, Terminal | 2 |
| 9 | 387682 | ARMATURE | 1 | 25 | 306556 | NUT, Terminal | 2 |
| 10 | 386645 | CAP ASSY, Commutator | 1 | 26 | 306470 | LOCKWASHER, Terminal | 3 |
| 11 | 385952 | BRUSH AND SPRING SET | 1 | 27 | 394925 | LEAD, Starter to solenoid | 1 |
| 12 | 387680 | BOLT AND LOCKWASHER | 2 | 28 | 302860 | SCREW, Str mounting | 3 |
| 13 | 316743 | BUSHING, Insulation | 1 | 29 | 331259 | LOCKWASHER | 3 |
| 14 | 316748 | WASHER, Insulation | 1 | 30 | 395419 | SOLENOID ASSY |  |
| 15 | 316749 | WASHER, Plain | 1 | 31 | 387735 |  |  |
| 16 | 316744 | LOCKWASHER | 1 |  | 387735 | (Package of 10) | 1 |
| 17 | 387678 | NUT AND WASHER | 1 | 32 | 322815 | COVER, Battery cable | 1 |

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| BS46 |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| 1 | 174307 | VRO ${ }^{\text {® }}$ PUMP ASSY - | 1 | 17 | 330430 | HOSE, Tee to vacuum switch | 1 |
| 2 | 512747 | CONNECTOR - | 1 | 18 | 331950 | PULSE HOSE ■ | 1 |
| 3 | 581656 | SOCKET | 3 | 19 | $\dagger$ | HOSE, Fuel connector to filter, |  |
| 4 | 331122 | BRACKET, Fuel pump to manifold ■ | 1 |  |  | 10-3/4" | 1 |
| 5 | 394375 | FUEL FILTER ASSY | 1 | 20 | 329603 | TEE, Fuel hose to switch | 1 |
| 6 | 329716 | GASKET | 1 | 21 | 319739 | HOSE, Tee to fuel pump m | 1 |
| 7 | 124369 | O-RING | 1 | 22 | 331619 | HOSE, Elbow to sight tube - | 1 |
| 8 | 331623 | SIGHT TUBE | 1 | 23 | $\dagger$ | HOSE, Filter to tee, 9" | 1 |
| 9 | 329169 | SCREW, Fuel pump to mount | 3 | 24 | 512742 | RETAINER - | 1 |
| 10 | 394937 | VACUUM SWITCH AND BRACKET | 1 | 25 | 320107 | CLAMP STRAP | 19 |
| 11 | 511829 | TERMINAL | 1 | 26 | $\dagger \dagger$ | HOSE, Pump to sight tube, 1-1/4" | 1 |
| 12 | 510818 | TERMINAL | 1 | 27 | 390466 | FUEL MANIFOLD ASSY | 1 |
| 13 | 328600 | TERMINAL POST | 1 | 28 | $\dagger \dagger \dagger$ | HOSE, Manifold to primer, 6-3/4" | 1 |
| 14 | 330448 | SCREW, Switch lead | 1 | 29 | $\dagger$ | HOSE, Carb to manifold, 4-1/2" | 3 |
| 15 | 328735 | WASHER, Mount bracket | 3 | 30 | 911427 | ELBOW, Inside | 1 |
| 16 | 331951 | HOSE, Pump to manifold ■ | 1 | 31 | 911426 | ELBOW, Inside | 1 |

[^2]
## CRANKSHAFT \& PISTON



| BS47 863006 |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part |  | Qty. |
| 1 | 306049 | SCREW, Crankcase head upper | 4 | 14 | 317763 | SCREW, Plate |  | 4 |
| 2 | 308742 | SCREW, Crankcase head | 8 | 15 | 332585 | SEAL |  | 1 |
| 3 | 387432 | CRANKCASE HEAD AND BRG |  | 16 | 308213 | RING, Retaining, bearing |  | 1 |
|  |  | ASSY | 1 | 17 | 387041 | BEARING \& RETAINER |  | 6 |
| 4 | 322575 | SEAL, Upper | 1 | 18 | 392591 | CONNECTING ROD ASSY |  | 6 |
| 5 | 317831 | RETAINING RING | 12 | 19 | 308186 | SCREW, Rod cap |  | 2 |
| 6 | 305123 | O-RING | 4 | 20 | 387787 | RETAINER SET |  | 6 |
| 7 | 307480 | KEY, Flywheel | 1 | 21 | 320499 | SPLIT SLEEVE, Center bearing |  | 2 |
| 8 | 396256 | CRANKSHAFT ASSY | 1 | 22 | 390509 | RING SET, Std |  | 6 |
| 9 | 319244 | SEAL RING | 9 | 22 | 390510 | RING SET, 030 O S |  | 6 |
| 10 | 317762 | PLATE, Lower bearing | 1 | 23 | 392455 | PISTON, Std |  | 6 |
| 11 | 385503 | BEARING, Ball | 1 | 23 | 396587 | PISTON \& RING SET, 030 O S | - | 6 |
| 12 | 396254 | CRANKCASE HEAD ASSY | 1 | 24 | 327861 | WRIST PIN |  | 6 |
| 13 | 331103 | SEAL | 1 | 25 | 395627 | RETAINER \& BEARING KIT |  | 2 |



| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 983570 | SHIFT LEVER \& PIN ASSY | 1 | 29 | 321270 | SPRING, Throttle lever | 1 |
| 2 | 302406 | SLEEVE, Mount | 1 | 30 | 330117 | ROD, Throttle lever to cam | 1 |
| 3 | 330145 | COTTER PIN, Shift lever | 1 | 31 | 309020 | SPRING WASHER | 1 |
| 4 | 326642 | LEVER, Shift rod | 1 | 32 | 328702 | WASHER, Link | 3 |
| 5 | 327590 | PIN, Shift rod lever | 1 | 33 | 302290 | WASHER, Pin, lever | 1 |
| 6 | 318197 | PIN, Yoke | 1 | 34 | 395448 | JOINT KIT | 2 |
| 7 | 310525 | PIN, Throttle cam to yoke | 1 | 35 | 911123 | GROMMET | 1 |
| 8 | 320813 | WASHER, Spark advance lever | 1 | 36 | 330116 | ROD, Spark advance | 1 |
| 9 | 911381 | ROD, Throttle link | 1 | 37 | 983562 | SHIFT LEVER | 1 |
| 10 | 312708 | BUSHING, Throttle lever | 2 | 38 | 318644 | WASHER, Shift lever | 2 |
| 11 | 328737 | WASHER, Shift \& throttle lever | 2 | 39 | 328740 | NUT, Rod, lever to cam | 1 |
| 12 | 328064 | NUT, Casing guide to throttle arm \& shift lever | 2 | 40 | 911160 320302 | YOKE, Shift arm BUSHING, Shift lever | 1 |
| 13 | 319590 | SCREW, Throttle lever retainer | 1 | 42 | 911305 | BUSHING | 1 |
| 14 | 318660 | CAP | 1 | 43 | 911379 | SHAFT, Shift brkt to support | 1 |
| 15 | 306387 | COTTER PIN, Shift lever | 1 | 44 | 911382 | SUPPORT | 1 |
| 16 | 314125 | BUSHING LINK | 1 | 45 | 308688 | WASHER, Rod | 1 |
| 17 | 908159 | SCREW, Lever shift rod | 1 | 46 | 328695 | SCREW, Support | 2 |
| 18 | 308993 | SPRING, Idle adjust | 1 | 47 | 320535 | WAVE WASHER | 2 |
| 19 | 328710 | NUT, Idle adjust | 1 | 48 | 328702 | WASHER, Clevis pin | 1 |
| 20 | 328699 | SCREW, Idle adjust | 1 | 49 | 328702 | WASHER, Rod | 2 |
| 21 | 320836 | LEVER, Spark advance | 1 | 50 | 330145 | COTTER PIN, Shaft brkt to |  |
| 22 | 202026 | WASHER, Bracket to support | 2 |  |  | support | 2 |
| 23 | 305650 | COTTER PIN | 6 | 51 | 320302 | BUSHING | 1 |
| 24 | 397018 | YOKE, Throttle cam E | 1 | 52 | 328712 | NUT, Screw, throttle stop | 1 |
| 25 | 389821 | LEVER, Throttle | 1 | 53 | 328734 | SPRING WASHER | 1 |
| 26 | 320811 | BUSHING | 1 | 54 | 328693 | SCREW, Throttle stop | 1 |
| 27 | 320812 | BUSHING, Spark lever | 1 | 55 | 303398 | SCREW, Mount | 1 |
| 28 | 320744 | WASHER, Throttle lever | 1 | 56 | 328700 | WASHER, Mount, large | 2 |



BS49

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 397081 | CYLINDER C'CASE ASSY | 1 | 40 | 323626 | SCREW, Exh manf to cyl, 1-7/8" |  |
| 2 | 304178 | PIN, Dowel bearing | 2 |  |  | long, |  |
| 3 | 314616 | STUD | 4 | 40 | 317972 | SCREW, Exh manf to cyl, 4-1/4" |  |
| 4 | 305070 | PIN, Taper |  |  |  |  |  |
| 5 | 316988 | SCREW | 8 | 40 | 324424 | SCREW, Exh manf to cyl, 2-5/8" |  |
| 6 | 322411 | DEFLECTOR, Water passage | 6 |  |  | long |  |
| 7 | 327323 | INSERT, Head screw | 6 | 41 | 310058 | GROMMET, Thermostat |  |
| 8 | 392001 | EXHAUST FILLER BLOCK |  | 42 | 321222 | CUP, Valve seat |  |
|  |  | REPLACEMENT KIT |  | 43 | 330143 | BOLT, Double end, bypass cover |  |
| , | 324565 | SCREW, Filler block | 6 | 44 | 911118 | HOSE, Elbow to tee |  |
| 10 | 309577 | LOCK PLATE, Filler block | 2 | 45 | 320880 | SEAT, Valve | 2 |
| 11 | 397082 | FLAME ARRESTER | 1 | 46 | 321027 | VALVE, Pressure release |  |
| 12 | 307133 | GASKET, Bypass cover | 6 | 47 | 317245 | SPRING, Pressure release valve | 2 |
| 13 | 328005 | COVER, Bypass, upper | 2 | 48 | 306418 | SCREW, Support bracket to bypass |  |
| 14 | 328004 | COVER, Bypass, middle \& lower | 4 |  |  | cover |  |
| 15 | 303806 | TUBING | 2 | 49 | 321221 | SEAL, Pressure release valve |  |
| 16 | 329379 | EXH COVER, Inner | 1 | 50 | 306778 | SCREW | 20 |
| 17 | 328701 | LOCKWASHER, Ground strap | 4 | 51 | 321220 | RETAINER, Spring valve |  |
| 18 | 376349 | STRAP, Ground | 1 | 52 | 321013 | COVER, Thermostat |  |
| 19 | 306049 | SCREW, Bypass cover | 31 | 53 | 321184 | GASKET, Thermostat cover |  |
| 20 | 329495 | COVER, Exhaust outer |  | 54 | 313581 | BUMPER, Support brace |  |
| 21 | 325647 | GASKET, Cylinder head | 2 | 55 | 319218 | SUPPORT BRACE, Starboard |  |
| 22 | 332137 | CYLINDER HEAD, Stbd | 1 | 56 | 319217 | SUPPORT BRACE, Port |  |
| 23 | 321028 | GASKET, Cover | 2 | 57 | 321886 | ELBOW, Indicator |  |
| 24 | 320840 | COVER, Cylinder head | 2 | 58 | 328740 | NUT, double end bolt, bypass |  |
| 25 | 306409 | SCREW, Cylinder head cover | 40 |  |  | cover |  |
| 26 | 307267 | SCREW, Cylinder head | 28 | 59 | 328701 | LOCKWASHER, Bolt double end |  |
| 27 | 387633 | SPARK PLUG, Champion QL-77JC4 | 6 | 60 | 306643 | SCREW, Seal to valve |  |
| 28 | 386686 | TEMPERATURE SWITCH | 2 | 61 | 323217 | GASKET, Cover to manifold |  |
| 29 | 332136 | CYL HEAD, Port - | 1 | 62 | 911119 | HOSE, Tee to lower cover |  |
| 30 | 322858 | GASKET, Water passage | 1 | 63 | 911120 | HOSE, Tee to grommet |  |
| 31 | 329380 | O-RING, Manifold | 1 | 64 | 911103 |  |  |
| 32 | 329381 | O-RING, Manifold | 1 | 65 | 311339 | CLAMP, Cover |  |
| 33 | 393561 | GASKET, Inner cover | 1 | 66 | 318322 | CLAMP, Strap |  |
| 34 | 323625 | SEAL, Exhaust manifold | 1 | 67 | 332135 | PLUG, Crankcase pulse |  |
| 37 | 393659 | THERMOSTAT ASSY - | 2 | 68 | 306470 | WASHER |  |
| 40 | 323218 | SCREW, Exh mant to cyl, $5^{\prime \prime}$ long | ${ }^{6}$ | 69 | 330113 394885 | CLAMP, Stator leads POWERHEAD GASKET SET |  |
| 40 | 909533 | SCREW, Exh manf to cyl, 1" $^{\prime \prime}$ long | 2 | 70 | 394885 | POWERHEAD GASKET SET |  |
| 40 | 319126 | SCREW, Exh manf to cyl, 1-3/8" long | 4 |  |  |  |  |




## GEARCASE



BS51

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 398013 | GEARCASE ASSY, Complete ■ | 1 | 47A | 311598 | WASHER, NyIon (6) | 1 |
| 1 | 393461 | GEARCASE \& BEARING ASSY | 1 | 48 | 302325 | SCREW, Cover | 6 |
| 2 | 387817 | BEARING, Pinion | 1 | 49 | 160084 | BALL, Detent | 1 |
| 3 | 324852 | SET SCREW \& SEAL, Bearing |  | 50 | 328096 | SCREW, Anode | 1 |
| 4 | 332584 | SEAL (6) ■ | 1 | 51 | 393023 | ANODE | 1 |
| 5 | 321123 | SCREEN, Water intake | 1 | 52 | 397111 | ANODE, Bearing hsg - | 1 |
| 6 | 397493 | BEARING HOUSING \& SEAL - |  | 53 | 908158 | SCREW, Anode | 2 |
| 7 | 329923 | SEAL, Driveshaft, lower (6) | 1 | 54 | 330380 | PLATE, Impeller housing (1) (2) | 1 |
| 7A | 329922 | SEAL, Driveshaft, upper (6) | 1 | 54 | 330383 | PLATE, Impeller housing (3) | 1 |
| 8 | 301250 | WASHER | 4 | 55 | 395040 | IMPELLER HOUSING, Gearcase (1) | 1 |
| 9 | 316534 | SCREW, Housing to gearcase | 4 | 56 | 320570 | SPACER, Propeller nut | 1 |
| 10 | 389455 | HOUSING \& BEARING ASSY | 1 | 56 | 332118 | SPACER (5) | 1 |
| 10A | 389039 | BEARING | 1 | 57 | 323626 | SCREW, Impeller housing (1) | 4 |
| 10B | 331880 | PIN | 1 | 58 | 314008 | GROMMET, Water tube (1) | 1 |
| 11 | 323946 | DETENT, Shifter | 1 | 59 | 321159 | COVER, Impeller housing (1) | 1 |
| 12 | 312870 | SPRING, Detent | 1 | 60 | 327810 | TRIM TAB, Gearcase | 1 |
| 13 | 322900 | CRADLE, Shifter | 1 | 61 | 320943 | GROMMET, Impeller housing (1) | 1 |
| 14 | 322938 | SHIFTER |  | 62 | 310585 | O-RING, Driveshaft to crankcase (1) | 1 |
| 15 | 322941 | SHAFT | 1 | 63 | 330379 | CUP, Impeller (1) (2) | 1 |
| 16 | 328825 | PIN, Shift lever | 1 | 63 | 330384 | CUP, Impeller (3) | 1 |
| 17 | 321119 | O-RING, Propeller shaft (6) | 1 | 64 | 306643 | SCREW, Cover to impeller (1) | 2 |
| 18 | 395209 | PROPELLER SHAFT ASSY | 1 | 65 | 313715 | SCREW, Trim tab | 1 |
| 19 | 382408 | THRUST BRG ASSY, Reverse gear | 1 | 66 | 332000 320569 | SEAL RING (1) NUT, Propeller | 1 |
| 20 | 389042 | THRUST BRG ASSY, Fwd gear | 1 | 68 | 309955 | COTTER PIN, Propeller nut | 1 |
| 21 | 321171 | RETAINING RING | 2 | 69 | 330265 | LOCKWASHER, Screw, long | 1 |
| 22 | 321174 | RETAINER PLATE, Brg hsg | 1 | 70 | 331998 | SCREW, Gearcase to housing, | 1 |
| 23 | 324670 | GASKET, Shift rod cover (6) | 1 | 71 | 321008 | GROMMET, Exhaust housing to |  |
| 24 | 397094 | BEARING HSG SEAL ASSY | 1 |  |  | shift rod (1) | 1 |
| 25 | 382407 | NEEDLE BEARING ASSY | 1 | 72 | 331999 | SCREW, Gearcase to housing, | 4 |
| 26 | 387247 | NEEDLE BEARING ASSY | 1 | 73 | 331353 | SEAL, Impeller housing plate (1) | 1 |
| 27 | 320862 | SEAL (6) | 2 | 74 | 395864 | IMPELLER \& KEY ASSY (1) | 1 |
| 28 | 316563 | SCREW \& SEAL ASSY (6) | 4 | 75 | 331107 | KEY, Driveshaft to impeller (1) | 1 |
| 28A | 332585 | SEAL - | 1 | 76 | 321122 | SPACER, Shift rod | 1 |
| 29 | 314728 | O-RING, Driveshaft bearing (6) | 1 | 77 | 322302 | SEAL, Shift rod (4) | 1 |
| 30 | 314731 | THRUST WASHER, Reverse gear | 1 | 78 | 321173 | THRUST BUSHING | 1 |
| 31 | 314730 | NUT, Pinion to driveshaft | 1 | 79 | 324701 | GASKET, Impeller housing plate (1) | 1 |
| 32 | 397564 | GEARSET, (inc fwd \& pinion) m | 1 | 80 | 330263 | SCREW, Gearcase, rear | 1 |
| 33 | 331922 | GEAR, Reverse - | 1 | 81 | 391200 | PROPELLER, $15 \times 17$ | 1 |
| 34 | 327656 | THRUST WASHER, Pinion | 1 | 81 | 391201 | PROPELLER, $14-1 / 2 \times 19$ | 1 |
| 35 | 394616 | DRIVESHAFT ASSY | 1 | 81 | 391202 | PROPELLER, $14-1 / 4 \times 21$ | 1 |
| 36 | 324408 | SHIFT ROD | 1 | 81 | 389925 | PROPELLER, $15 \times 16$ SST | 1 |
| 37 | 387656 | THRUST BEARING, Pinion | 1 | 81 | 389924 | PROPELLER, $14-1 / 2 \times 19$ SST | 1 |
| 38 | 910995 | SHIFTER, Clutch dog | 1 | 81 | 389923 | PROPELLER, $14-1 / 4 \times 21$ SST | 1 |
| 39 | 313448 | PIN, Clutch dog | 1 | 81 | 389019 | PROPELLER, $14-1 / 4 \times 23$ SST | 1 |
| 40 | 324369 | SPRING, Clutch dog pin | 1 | 81 | 391290 | PROPELLER, $15 \times 17$ SST II | 1 |
| 41 | 307551 | PLUG, Fill \& drain | 1 | 81 | 390831 | PROPELLER, $15-1 / 2 \times 14$ SST | 1 |
| 42 | 332681 | O-RING ■ | 1 | 81 | 391203 | PROPELLER, $14-1 / 2 \times 23$ | 1 |
| 42 | 311598 | WASHER, Nylon (6) | 1 | 81 | 391535 | PROPELLER, $15-1 / 2 \times 15$ | 1 |
| 43 | 323362 | SHIM, 003 | AR | 81 | 391536 | PROPELLER, $15-1 / 2 \times 13$ | 1 |
| 43 | 323361 | SHIM, 004 | AR | 82 | 332394 | CONVERGING RING, Std prop ■ | 1 |
| 43 | 314745 | SHIM, 005 | AR | 83 | 387157 | BUSHING ASSY, Prop, alum | 1 |
| 44 | 327669 | THRUST WASHER, Forward gear ■ | 1 | 84 | 313926 | SLEEVE m | 1 |
| 45 | 388618 | COVER \& SEAL ASSY | 1 | 85 | 395060 | WATER PUMP REPAIR KIT | 1 |
| 46 | 318372 | O-RING, Shift rod (6) | 1 | 85 | 395062 | WATER PUMP REPAIR KIT, |  |
| 47 | 318544 | SCREW, Drain \& fill | 1 |  |  | Includes Impeller Housing | 1 |
| 47A | 332681 | O-RING $\quad$ - | 1 | 86 | 396353 | GEARCASE SEAL KIT | 1 |

[^3]

# TRANSOM BRACKET ASSEMBLY HYDRAULIC STEERING 

BS52

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 910928 | LOCKNUT, Steering arm to |  | 55 | 911646 | SUPPORT BRACKET - | 1 |
|  |  | steering cylinder | 1 | 56 | 984082 | ENGINE BRACKET ASSY, Port | 1 |
| 2 | 328701 | LOCKWASHER, Ground wire and |  | 57 | 984083 | ENGINE BRACKET ASSY, Stbd | , |
|  |  | anode WASHER, Guide plate | 3 4 | 58 | 912265 | STUD, Swivel housing to engine bracket |  |
| 3 | 308688 | WASHER, Guide plate | 4 | 59 | 910941 | bracket <br> BUSHING, Engine brkt | 3 2 |
| 4 | 320107 | TIE STRAP | 10 | 60 | 910939 | INSERT, 1/2-13, locking | 6 |
| 6 | 910927 | WASHER, Steering arm to steering |  | 61 | 910934 | INSERT, 1/4-20, locking | 8 |
|  |  | cylinder | 1 | 62 | 984292 | OIL LINE ASSEMBLY | 2 |
| 7 | 911505 | RETAINER, Mounting bolts | 6 | 63 | 910926 | BOLT, Steering arm to steering |  |
| 8 | 324430 | SCREW, Anode to plate | 4 |  |  | cylinder | 1 |
| 9 | 326614 | SCREW, Transom bracket | 6 | 64 | 910925 | LOCKNUT, Swivel housing to |  |
| 10 | 328095 | SCREW, Guide plate | 2 |  |  | bracket | 6 |
| 11 | 982115 | CLAMP, Fuel hose - | 4 | 65 | 303887 | WASHER, Steering cylinder to |  |
| 12 | 300721 | WASHER, Spacer | 2 |  |  | engine bracket | 1 |
| 13 | 907833 | TIE STRAP, 11" long | AR | 66 | 313022 | NUT, Steering cylinder to engine |  |
| 14 | 329217 | SCREW, Ground straps | 2 |  |  | bracket | 1 |
| 15 | 911922 | PLATE, Transom bracket, upper ■ | 1 | 67 | 313650 | NUT, Transom bracket assy | 6 |
| 16 | 910953 | RETAINING RING | 12 | 68 | 910817 | TIE STRAP, 21" long | 1 |
| 17 | 911347 | SHAFT, Tilt pivot | 1 | 69 | 329217 | SCREW, Grommet retainer | 4 |
| 18 | 983571 | GUIDE PLATE ■ | 1 | 70 | 306337 | SCREW, Spacer | 2 |
| 19 | 911346 | SCREW, Guide plate | 2 | 71 | 320248 | WASHER, Screw, trail lock | 2 |
| 20 | 912000 | FITTING, Fuel line to bracket | 1 | 72 | 329217 | SCREW, Clamp to engine bracket | 2 |
| 21 | 912005 | HOSE, Fuel line | 1 | 73 | 910699 | WASHER, Sealing | 6 |
| 22 | 910988 | GASKET, Control bracket to transom | 1 | 74 | $\begin{aligned} & 123199 \\ & 911488 \end{aligned}$ | FITTING, Control bracket, oil GROMMET, Shift and throttle | 1 |
| 23 | 983531 | SPACER \& PIN | 2 |  |  | cables, black | 1 |
| 24 | 911999 | COVER, Transom bracket assy | 1 | 76 | 910951 | PIN, Steering cylinder | 1 |
| 25 | 910992 | THRUST WASHER | 2 | 77 | 910963 | COVER, Shift and throttle cables | 1 |
| 26 | 911337 | SHIM, Thrust plate | AR | 78 | 911425 | PLATE, Grommet retainer | 1 |
| 27 | 911361 | THRUST PLATE | 2 | 79 | 911495 | CLAMP, Cables to engine |  |
| 28 | 911235 | WASHER, Transom mount | 6 |  |  | bracket | 2 |
| 29 | 981870 | GROUND WIRE ASSY | 1 | 80 | 912268 | WASHER, Swivel housing to |  |
| 30 | 901893 | WASHER, Cover to transom bracket | 4 | 81 | 911027 | bracket GUIDE, Shift and throttle cable | 6 1 |
| 31 | 912322 | RETAINER, Nut | 1 | 82 | 911082 | PLUG, Grommet | 3 |
| 32 | 983191 | ANODE ASSY | 1 | 83 | 911092 | SCREW, Pin, steering cylinder | 1 |
| 33 | 910958 | FITTING, Steering, control bracket | 2 | 84 | 912319 | GROMMET, Battery \& engine cable | 1 |
| 34 | 910959 | FITTING, Steering line to bracket | 2 | 85 | 911489 | GROMMET, Shift and throttle cable, brown | 1 |
| 35 | 912098 | COVER, Engine bracket, port ■ | 1 | 86 | 911429 | SCREW, Cover transom and |  |
| 36 | 912099 | COVER, Engine bracket, stbd - | 1 |  |  | engine | 8 |
| 37 | 911030 | O-RING, Steering fitting | 2 | 87 | 912004 | HOSE, Oil line | 1 |
| 38 | 329217 | SCREW, Cover, transom bracket | 4 | 88 | 984095 | STEERING CYLINDER | 1 |
| 39 | 123018 | SCREW, Control bracket to transom bracket | 4 | 89 90 | 983172 910855 | FILTER BUSHING | 2 |
| 40 | 983597 | CONTROL BRACKET | 1 | 91 | 910959 | FITTING | 2 |
| 41 | 911171 | SCREW, Plate to transom bracket | 8 | 92 | 983643 | O-RING KIT, Stg cylinder (1) | 1 |
| 42 | 911332 | PLATE, Transom bracket, lower | 1 | 92 | 984425 | O-RING KIT, Stg cylinder (2) | 1 |
| 43 | 984076 | TRANSOM BRACKET ASSY, port | 1 | 93 | 983647 984326 | BLEED SCREW ASSY (1) BLEED SCREW ASSY <br> (2) | 2 |
| 44 | 984077 | TRANSOM BRACKET ASSY, |  | 94 | 911452 | O-RING, Bleed screw (1) | 2 |
|  |  | Stbd | 1 | 94 | 912325 | O-RING, Bleed screw (2) | 2 |
| 45 | 910901 | INSERT, 5/16-18, locking | 2 | 95 | 911199 | SPACER, Fitting | 2 |
| 46 | 910934 | INSERT, 1/4-20, locking | 3 | 96 | 331639 | NUT, Clevis | 1 |
| 47 | 910935 | INSERT, 3/8-16, locking | 2 | 97 | 912021 | CLEVIS | 1 |
| 48 | 910939 | INSERT, 1/2-13, locking | 6 | 98 | 309174 | CAP, Oil fitting | 1 |
| 49 | 910942 | SLEEVE, Pivot shaft | 1 | 99 | 912001 | ELBOW, Oil line to bracket | 1 |
| 50 | 910949 | SCREW, Trail lock | 2 | 100 | 911502 | CONNECTOR, Fuel hose | 1 |
| 51 | 911360 | SPRING, Trail lock | 1 | 101 | 911503 | CONNECTOR, Oil hose | 1 |
| 52 | 911356 | PLATE, Engine bracket, lower | 1 | 102 | 305296 | COTTER PIN, Trail lock spring | 1 |
| 53 | 911170 | SCREW, Plate to engine bracket | 10 | 103 | 322652 | CLAMP, Oil hose | 1 |
| 54 | 983547 | TRAIL LOCK LEVER AND ROD | 1 |  |  |  |  |

[^4](2) With Hex Head Bleed Screw

## SELECTRIM®/TILT



| Ref. No. | P/N | Name of Part |  | Qty. | Ref. No. | P/N | Name of Part |  | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 321357 | O-RING, Oil |  | 4 | 36 | 320689 | NUT, Rotary switch |  | 1 |
| 2 | 983544 | CYLINDER ASSY |  | 1 | 37 | 511527 | RETAINER |  | 1 |
|  | 983740 | O-RING KIT, Tilt cylinder |  | 1 | 38 | 910790 | SPRING |  | 1 |
| 3 | 910855 | BUSHING |  | 2 | 39 | 910973 | ARM, Sending unit |  | 1 |
| 4 | 911581 | SLEEVE, Oil line hose |  | 2 | 40 | 911311 | O-RING |  | 1 |
| 5 | 908158 | SCREW |  | 1 | 41 | 329217 | SCREW, Mounting bracket |  | 2 |
| 6 | 911367 | CLAMP |  | 1 | 42 | 912303 | PIN, Cylinder | - | 1 |
| 7 | 911508 | SUPPORT |  | 1 | 43 | 911365 | BRACKET, Sending unit |  | 1 |
| 8 | 321350 | FILTER, Oil pump |  | 1 | 44 | 911247 | PIN |  | 2 |
| 9 | 909386 | SCREW |  | 3 | 45 | 984314 | ANCHOR BRACKET | - | 1 |
| 10 | 983446 | MOTOR ASSY |  | 1 | 46 | 910901 | INSERT, 5/16-18 |  | 4 |
|  | 984058 | END CAP \& BRUSH ASSY |  | 1 | 47 | 910934 | INSERT, 1/4-20 |  | 3 |
| * | 984289 | JUNCTION BOX ASSY | $\square$ | 1 | 48 | 911910 | BUSHING |  | 4 |
| 11 | 317000 | CLAMP |  | 2 | 49 | 320107 | TIE STRAP |  | 4 |
| 12 | 512742 | RETAINER, 3 Terminal | $\square$ | 1 | 50 | 322223 | HOSE, Reservoir |  | 1 |
| 13 | 910775 | SLEEVE, Red |  | 1 | 51 | 911520 | FITTING, Reservoir |  | 1 |
| 14 | 512037 | SLEEVE, Black |  | 1 | 52 | 910986 | STRAP, Reservoir mtg |  | 1 |
| 15 | 329182 | SCREW, Cover \& terminal |  | 8 | 53 | 910987 | SCREW, Reservoir mtg |  | 2 |
| 16 | 983174 | COVER ASSY |  | 1 | 54 | 911252 | PLUG |  | 1 |
| 17 | 315004 | TERMINAL BLOCK JUMPER |  | 3 | 55 | 910965 | DOWEL, Valve body |  | 2 |
| 18 | 512639 | BASE, Junction box |  | 1 | 56 | 984315 | VALVE BODY ASSY (1) | $\pm$ | 1 |
| 19 | 582472 | RELAY ASSY |  | 2 | 57 | 321163 | O-RING, Motor |  | 1 |
| 20 | 512066 | CLAMP |  | 1 | 58 | 910966 | O-RING, Valve body |  | 1 |
| 21 | 582186 | CONNECTOR \& LEAD |  | 2 | 59 | 322481 | BUSHING |  | 2 |
| 22 | 511866 | CONNECTOR |  | , | 60 | 983542 | OIL LINE ASSY, Rod end |  | 1 |
| 23 | 512741 | RETAINER, 2 Terminal | ■ | 1 | 61 | 983543 | OIL LINE ASSY, Piston end |  | 1 |
| 24 | 983028 | CABLE ASSY |  | 1 | 62 | 306439 | WASHER, Mounting screw |  | 4 |
| 25 | 204038 | RING TERMINAL, Battery |  | 2 | 63 | 911078 | SCREW, Valve body |  | 4 |
| 26 | 321209 | SCREW, Clamp |  | 1 | 64 | 911522 | O-RING |  | 1 |
| 27 | 310981 | SCREW, Mounting |  | 6 | 65 | 173851 | CAP, Oil tank assy |  | 1 |
| 28 | 984286 | CABLE ASSY | ■ | 1 | 66 | 910961 | RESERVOIR |  | 1 |
| 29 | 512748 | CONNECTOR | - |  | 67 | 329217 | SCREW, Clamp |  | 1 |
| 30 | 511469 | PIN |  | 2 | 68 | 325698 | CONNECTOR, Motor |  | 1 |
| 31 | 984306 | CABLE ASSY, Sending unit | $\square$ | 1 | 69 | 512746 | CONNECTOR, Sending unit | $\pm$ | 1 |
| 32 | 510780 | RING TERMINAL |  | 2 | 70 | 910974 | SCREW, Sending unit mtg |  | 2 |
| 33 | 581656 | SOCKET |  | 3 | 71 | 910975 | CLAMP, Leads |  | 1 |
| 34 | 512745 | CONNECTOR, 3 Pin | - | 1 | 72 | 910985 | GASKET, Tnt cylinder anchor |  | 1 |
| 35 | 984305 | SENDING UNIT ASSY | - | 1 | 73 | 911171 | SCREW |  | 4 |

[^5]
## VALVE BODY ASSY.



## BS54

843111

| Ref. No. | P/N | Name of Part | Qty. | Ref. No. | P/N | Name of Part | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| * | 984315 | VALVE BODY ASSY m | 1 | 22 | 321282 | SPRING | 1 |
| 1 | 324678 | O-RING | 1 | 23 | 122759 | VALVE, Pump relief | 1 |
| 2 | 324677 | O-RING | 1 | 25 | 323846 | SPRING, Pump control piston | 2 |
| 3 | 325863 | SPRING | 1 | 26 | 323848 | PISTON, Pump control | 1 |
| 4 | 911252 | PLUG, Valve body | 1 | 27 | 202893 | O-RING | 1 |
| 5 | 911320 | VALVE BODY | 1 | 28 | 303191 | O-RING | 1 |
| 6 | 326649 | O-RING | 1 | 29 | 911603 | VALVE SEAT | 1 |
| 7 | 325862 | VALVE CORE | 1 | 30 | 391155 | SEAT, Valve core, relief valve | 1 |
| 8 | 202893 | O-RING, Valve seat \& piston | 3 | 31 | 326425 | O-RING, Valve seat | 1 |
| 9 | 300154 | WASHER, Pump to manifold | 1 | 32 | 911311 | O-RING, Housing | 1 |
| 10 | 122757 | SEAL, Valve | 1 | 33 | 387376 | VALVE SEAT, Housing \& seal |  |
| 11 | 387990 | VALVE ASSY, Manual release | 1 |  |  | assy | 2 |
| 12 | 306311 | LOCKWASHER, Screw, pump | 3 | 34 | 326649 | O-RING | 1 |
| 13 | 800128 | BALL | 1 | 35 | 304174 | O-RING | 1 |
| 14 | 389836 | OIL PUMP ASSY | 1 | 36 | 911307 | WASHER, Filter | 1 |
| 15 | 321219 | SCREW, Pump to manifold | 1 | 37 | 322174 | COUPLING, Oil pump to motor | 1 |
| 17 | 910866 | HOUSING, Valve seat, manifold | 1 | 38 | 910966 | O-RING, Valve body | 1 |
| 18 | 321357 | O-RING, Pump, small | 2 | 39 | 321165 | FILTER | 1 |
| 19 | 321362 | RETAINING RING, Manual release | 1 | 40 | 911078 306439 | SCREW, Valve body WASHER, Mounting screw | 4 |
| 20 | 321942 | SCREW, Oil pump to manifold | 2 | 42 | 322175 | BALL, Coupling | 1 |
| 21 | 397022 | RELIEF VALVE ASSY ■ | 1 | 43 | 910965 | DOWEL, Valve body | 2 |

* Not Shown


## United States of America

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Bangladesh, Brunei, Burma, Guam, Hong Kong, India, Indonesia, Japan, Korea, Macau, Malaysia, Maldives, Micronesia, Pakistan, People's Republic of China, Philippines, Singapore, Sri Lanka, Taiwan, Thailand

Outboard Niarine Asia, Ltd
T.Y TL 54

Tsing Yi island, New Territories
Hong Kong



[^0]:    * Not Shown
    (1) Also Available in Carburetor Repair Kit

[^1]:    * Not Shown

[^2]:    $\dagger$ For Service Use 322725 Cut to Length
    $\dagger \dagger$ For Service Use 329651 Cut to Length
    $\dagger \dagger \dagger$ For Service Use 319733 Cut to Length

[^3]:    * Not Shown (1) Contents of Water Pump Repair Kit (2) Stainless Steel (3) Chrome Plated (4) Plastic (5) Stainless Steel (6) Contents of Gearcase Seal Kit

[^4]:    (1) With Allen Head Bleed Screw

[^5]:    * Not Shown
    (1) See Page 24 for Detail of Service Parts

