

2.5/2.6 LITRE V-6 S-TYPE PARTS CATALOG



Models

- 1CAXCOM (2.5 Litre-Mechanical Steering - Extra Long)
- 1CBXCOM (2.5 Litre-Hydraulic Steering - Extra Long)
- 1CCXCOM (2.6 Litre-Hydraulic Steering - Extra Long)

Final Edition

Part No 984112

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Litho U S A



SAFETY WARNING

Note

WHEN REPLACEMENT PARTS ARE REQUIRED, USE GENUINE OMC PARTS OR PARTS WITH EQUIVALENT CHARACTERISTICS INCLUDING TYPE, STRENGTH, AND MATERIAL. FAILURE TO DO SO MAY RESULT IN PRODUCT MALFUNCTION AND POSSIBLE INJURY TO THE OPERATOR AND/OR PASSENGERS.

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WHILE THE INFORMATION CONTAINED IN THIS PARTS CATALOG IS BASED ON THE LATEST PRODUCT INFORMATION AVAILABLE AT THE TIME OF PUBLICATION, THE CONTINUING ACCURACY OF THIS PARTS CATALOG CANNOT BE GUARANTEED.

ALL ILLUSTRATIONS USED IN THIS PARTS CATALOG MAY NOT DEPICT ACTUAL MODELS OR EQUIPMENT AND ARE INTENDED AS REPRESENTATIVE VIEWS FOR REFERENCE ONLY.

Note

THIS PARTS CATALOG SHOULD NOT BE USED IN LIEU OF A SERVICE MANUAL. ORDER YOUR SERVICE MANUAL OR OWNER'S MANUAL FROM YOUR NEAREST MARKETING DIVISION, SEE REAR COVER.

SUPPLY MODEL AND SERIAL NUMBER OF ENGINE FROM NAMEPLATE ATTACHED TO THE LOWER ENGINE COVER WHEN REQUESTING A SERVICE MANUAL OR OWNER'S MANUAL.

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E.S NO	COLOR	SPRAY	QT CAN
1655	PRIMER	172757	376015
1696	SILVER	395031	174032
1730	GRAY	395127	N/A

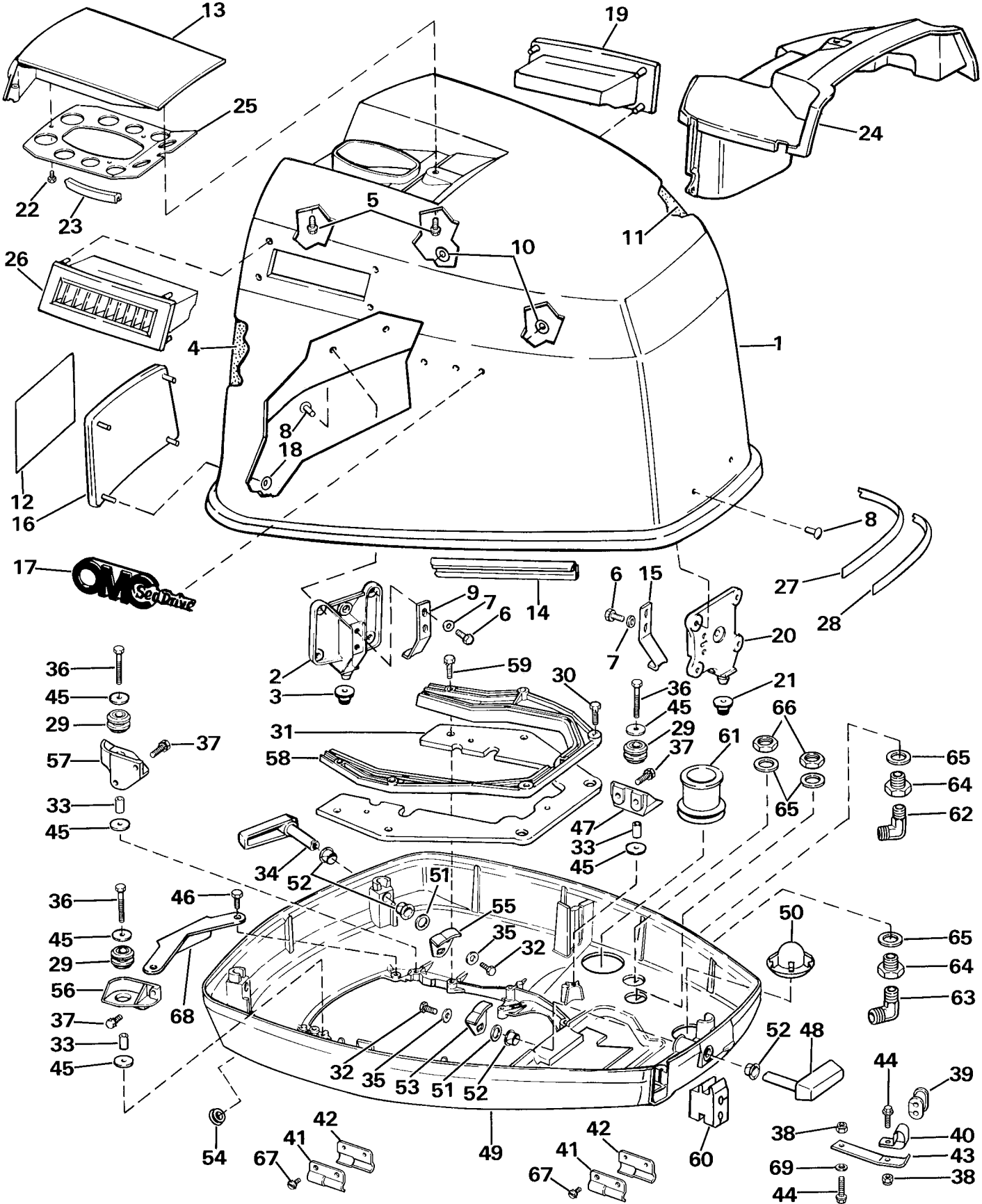
INDENTED PART NAMES INDICATE THAT THESE PARTS ARE
INCLUDED IN PRECEDING ASSEMBLY

SPECIFY MODEL AND SERIAL NUMBER OF ENGINE WHEN
ORDERING PARTS

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

PART NUMBERS NEW FOR THIS MODEL YEAR CAN BE IDENTIFIED
BY THE BOX SYMBOL ■ IN NAME OF PART COLUMN

ENGINE COVER



ENGINE COVER

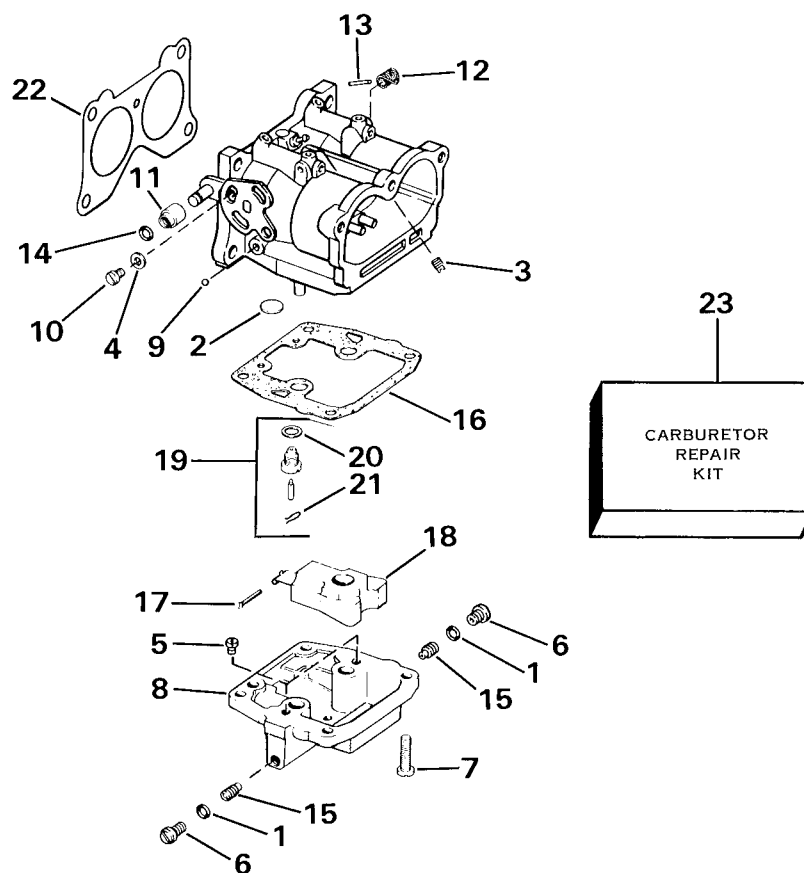
BS16

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	984000	ENGINE COVER ASSY ■	1	36	303398	SCREW, Mount, rear	3
2	394976	LOCATING BRACKET, Rear	2	37	328695	SCREW, Supports	6
3	324898	BUMPER, Locating bracket	2	38	313022	NUT, Clamp	3
4	911392	SOUND BLANKET, Sides & rear	1	39	910930	GROMMET, Contol cables, black	1
5	911579	SCREW, Tilt handle, front	1	39	911231	GROMMET, Contol cables, brown	1
5	323228	SCREW, Tilt handle, rear	2	40	910931	CLAMP, Remote control cables	1
6	319137	SCREW, Hook	6	41	911110	SUPPORT, Cables, front	2
7	306407	WASHER, Hook	6	42	911151	SUPPORT, Cables, rear	2
8	326948	RIVET, Locating bracket	12	43	911411	BRACKET, Remote control cables	1
9	323176	HOOK, Rear cover	2				
10	317223	FASTENER, Applique	16	44	329217	SCREW, Bracket	3
11	911913	SOUND BLANKET, Top	1	45	328700	WASHER, Mount, large	6
12	911533	PLATE, Applique 2 5 model	1	46	328695	SCREW, Lower cover	2
12	911537	PLATE, 2 6 only	1	47	315111	SUPPORT, Front	1
13	208208	TILT HANDLE	1	48	383641	LATCH HANDLE ASSY , Front	1
14	321255	SEAL, Engine cover	1	49	911378	ENGINE COVER, Lower	1
15	323175	HOOK, Locating bracket	1	50	983237	VENT & DRAIN VALVE	2
16	910679	APPLIQUE, Engine cover rear	1	51	313219	WASHER, Screw hook	3
17	911413	APPLIQUE, Port & star	2	52	308532	BUSHING	6
18	204476	FASTENER, Applique, rear	4	53	323170	HOOK, Front and stbd , rear	2
19	911390	AIR INLET, Port	1	54	320521	GROMMET, Drain	1
20	389971	LOCATING BRACKET, Front	1	55	323169	HOOK, Lower rear port	1
21	324898	BUMPER, Locating bracket	1	56	315113	SUPPORT, Stbd , rear	1
22	323937	SCREW, Baffle to tilt handle	3	57	315112	SUPPORT, Port, rear	1
23	#	SEAL, Baffle to tilt handle	1	58	327668	FRAME ASSY	1
24	911914	BAFFLE, Upper motor cover	1	59	302325	SCREW, Frame	4
25	206520	BAFFLE, Tilt handle	1	60	911393	GROMMET, Control cables	1
26	911391	AIR INLET, Stbd	1	61	911521	GROMMET, Engine cable	1
27	911881	DECAL, Upper	1	62	911500	ELBOW, Fuel line 5/8"	1
28	911882	DECAL, Lower	1	63	911501	ELBOW, Oil line 1/2"	1
29	911123	GROMMET, Engine cover	3	64	911440	BULKHEAD FITTING	2
30	328695	SCREW, Frame, front	2	65	911442	WASHER, Bulkhead fitting	4
31	911102	SEAL, Frame to lower cover	1	66	911441	NUT, Bulkhead fitting	2
32	312241	SCREW, Handle to latch	3	67	303551	SCREW, Supports	4
33	302406	SLEEVE, Mount	3	68	911868	SUPPORT, Seal, exh hsg 2.5 only ■	1
34	383685	LATCH HANDLE ASSY , Rear	2	69	303887	WASHER, Brkt to cover	2
35	328703	WASHER, Screw hook	3	*	983795	OWNER'S MANUAL ■	1

* Not Shown

Use 315984 Cut To Length

CARBURETOR



BS17

841200

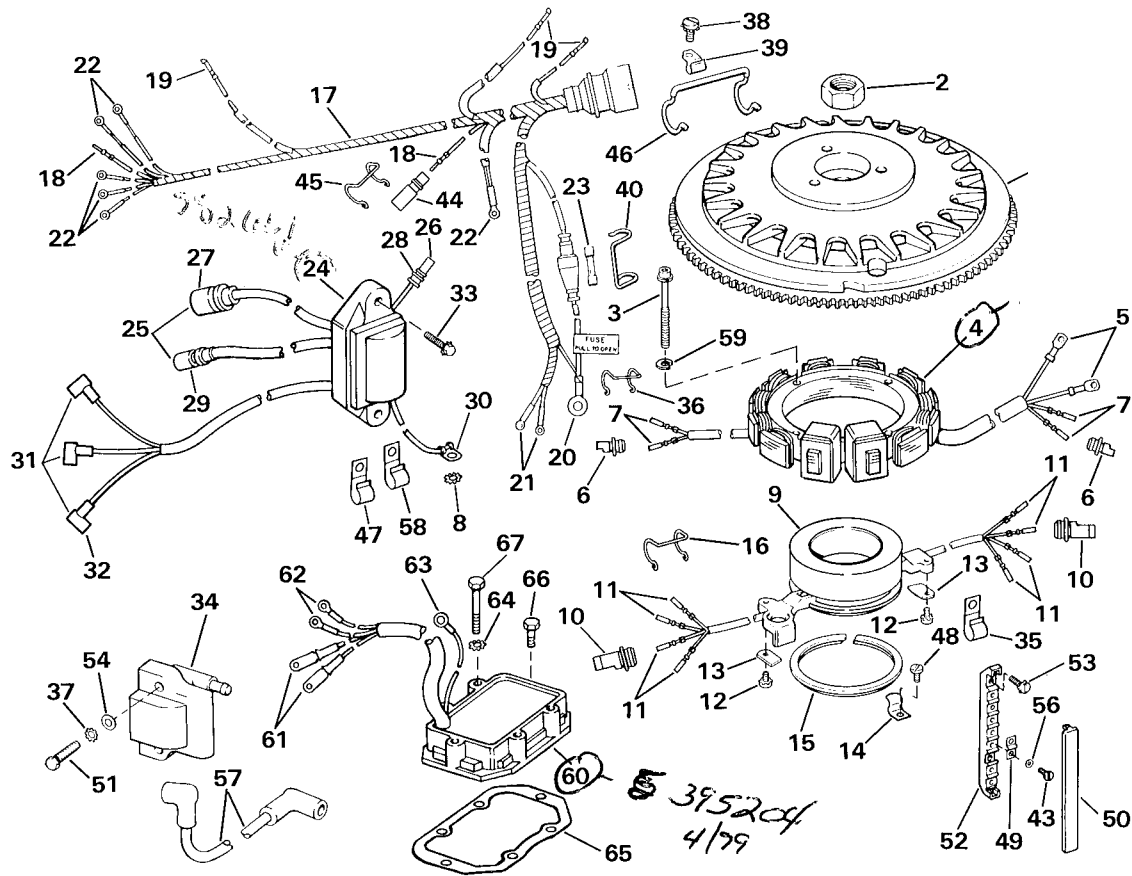
Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
*	393773	CARB ASSY , Upper, 2 5 only	1	●11	330056	ROLLER, Cam follower	1
*	393774	CARB ASSY , Middle, 2 5 only	1	12	314887	SPRING, Throttle return	1
*	393773	CARB ASSY , Lower, 2 5 only	1	13	314575	PIN, Return spring	1
*	394739	CARB ASSY , Upper, 2 6 only	1	14	308776	RETAINING RING	1
*	394740	CARB ASSY , Middle, 2 6 only	1	15	317021	ORIFICE PLUG No 57C, 2 6 only	2
*	394739	CARB ASSY , Lower, 2 6 only	1	15	329911	ORIFICE PLUG No 54C, 2 5 only	2
††1	321117	WASHER, Screw plug	2	††16	323784	GASKET, Float bowl	1
††2	202310	CORE PLUG	2	††17	302661	PIN, Float	1
3	320015	ORIFICE, Idle air bleed, No 33	2	††18	383437	FLOAT ASSY	1
●4	328735	WASHER, Follower screw	1	††19	394970	FLOAT VALVE ASSY	1
5	322776	ORIFICE, No 29	2	††20	301996	WASHER	1
6	330131	SCREW, Plug	2	21	603145	CLIP	1
7	319682	SCREW, Bowl to body	4	††22	327707	GASKET, Carburetor mounting	3
8	393784	FLOAT CHAMBER ASSY	1	23	392550	CARBURETOR REPAIR KIT	1
9	304201	LEAD SHOT	10				
●10	328714	SCREW, Cam follower	1				

* Not Shown

†† Also Available in Carburetor Repair Kit

● Middle Carburetor Only

IGNITION SYSTEM - 35 AMP

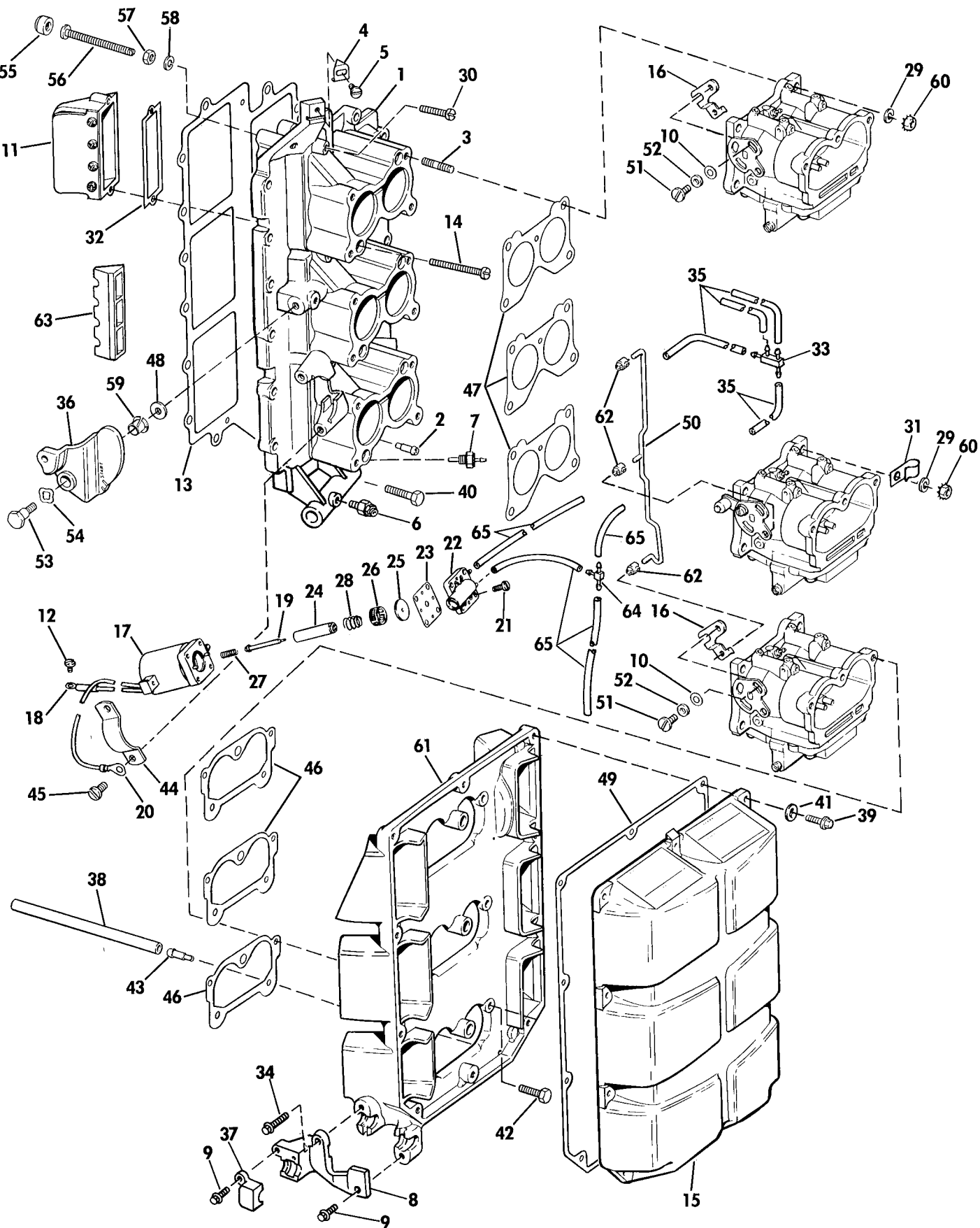


BS31

851346

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	582572	FLYWHEEL ASSY	1	34	582508	COIL ASSY	6
2	316828	NUT, Flywheel	1	35	309322	CLAMP, High tension lead	7
3	512321	SCREW, Stator mounting	4	36	511618	RETAINER, Stator connector	2
4	582574	STATOR ASSY, 35 amp	1	37	328701	LOCKWASHER, Ground	6
5	204038	RING TERMINAL	2	38	303311	SCREW, Cable spring	1
6	511989	CONNECTOR	2	39	326365	CLAMP, Spring, engine cable	1
7	581656	SOCKET	4	40	321077	RETAINER, Fuse holder	1
8	328701	LOCKWASHER, Power pack to ground	2	43	329182	SCREW, Terminal block	5
9	582394	TIMER BASE & SENSOR ASSY	1	44	123405	PLUG	1
10	511991	CONNECTOR	2	45	511618	RETAINER	1
11	581656	SOCKET	8	46	315182	CLAMP	1
12	307019	SCREW	2	47	310493	CLAMP, Power pack connector	5
13	511387	CLAMP, Leads	2	48	328714	SCREW, Retainer clamp	4
14	326439	CLAMP, Timer base	4	49	315004	JUMPER	1
15	313666	RETAINER, Timer base	1	50	395357	COVER ASSY	1
16	322549	RETAINER, Connector, power pack	2	51	328725	SCREW, Coil mounting	12
17	582915	ENGINE CABLE ASSY	1	52	329895	TERMINAL BLOCK	1
18	511469	PIN	2	53	306644	SCREW, Block to bracket	2
19	308808	KNIFE DISCONNECT	3	54	328703	WASHER, Ignition coil mounting	12
20	204053	RING TERMINAL	1	55	983164	CONNECTOR & JUMPER LEAD	1
21	204036	RING TERMINAL	2	56	304454	LOCKWASHER	5
22	510780	RING TERMINAL	6	57	582365	LEAD ASSY, Ignition coil	6
23	510884	FUSE, 20 amp	1	58	311339	CLAMP, Connector	3
24	582817	POWER PACK	2	59	328736	LOCKWASHER, Stator	4
25	511469	PIN	6	60	583076	VOLTAGE REGULATOR & RECTIFIER ASSY	1
26	581656	SOCKET	1	61	512551	RING TERMINAL STATOR	2
27	511449	CONNECTOR, Timer base	1	62	511733	RING TERMINAL	2
28	123404	CONNECTOR, Key switch	1	63	330254	RING TERMINAL, Solenoid	1
29	511616	CONNECTOR, Charge coil	1	64	303480	LOCKWASHER, Ground	2
30	512131	RING TERMINAL, Ground	1	65	322858	GASKET, Regulator to crankcase	1
31	512478	COVER	3	66	306049	SCREW, Regulator, short	1
32	512256	PIN RECEPTACLE	3	67	321375	SCREW, Regulator, long	5
33	328726	SCREW, Power pack to cylinder	4				

INTAKE MANIFOLD



INTAKE MANIFOLD

BS32

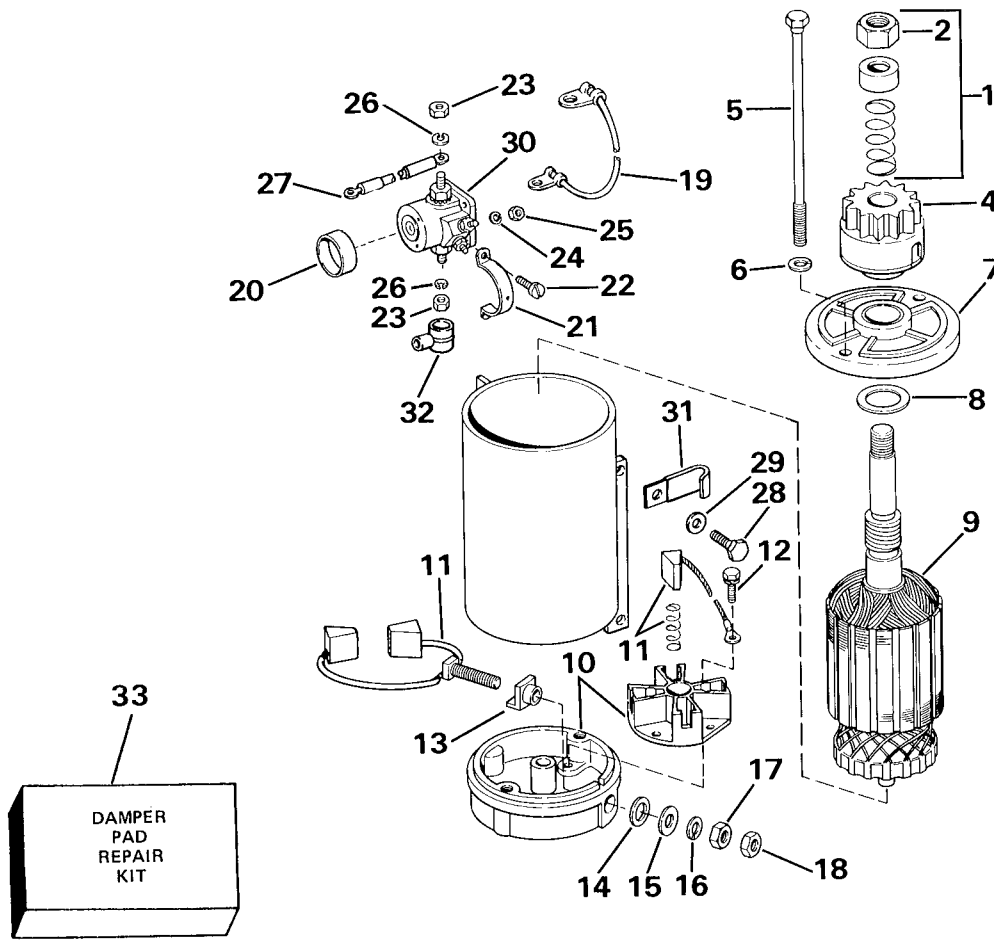
Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	394367	INTAKE MANIFOLD ASSEMBLY	1	32	321907	GASKET, Leaf plate	6
2	325659	NIPPLE	1	33	325564	CONNECTOR, Drain hoses	2
3	314956	STUD	12	34	909533	SCREW, Bracket to anchor block	1
4	330115	TIMING POINTER, Manifold	1	35	**	HOSE, Drain system	AR
5	329594	SCREW, Timing pointer	1	36	330665	THROTTLE CAM	1
6	319253	LUBE FITTING	1	37	911419	ANCHOR BLOCK	1
7	392988	CHECK VALVE & FILTER	6	38	#	HOSE, Air silencer, 6-1/2"	1
8	911611	BRACKET, Anchor block mounting	1	39	328744	SCREW, Cover to base	10
9	329217	SCREW, Bracket to base	2	40	306418	SCREW, Manifold to c'case	16
10	303701	WASHER, Adj lever	2	41	328703	WASHER, Cover to base	10
11	389823	LEAF PLATE ASSY	6	42	328695	SCREW, Air silencer base	6
*	317739	LEAF VALVE	2	43	314513	NIPPLE, Air silencer base	1
12	329182	SCREW, Terminal to primer solenoid	1	44	330118	CLAMP, Primer solenoid	1
13	329718	GASKET, Manifold to c'case	1	45	319292	SCREW, Clamp primer solenoid	2
14	313217	SCREW	6	46	319771	GASKET, Air silencer	3
15	320930	COVER, Air silencer	1	47	327707	GASKET, Carb to manifold	3
16	320575	ADJ LEVER, Throttle link	2	48	328738	WASHER, Cam to manifold	1
17	582868	SOLENOID ASSY, Primer	1	49	321183	GASKET, Cover	1
18	510780	TERMINAL	1	50	394723	LINK AND PIN, Throttle arm	1
19	511988	VALVE, Plunger	1	51	328714	SCREW, Lever to carb	2
20	510818	TERMINAL	1	52	328735	WASHER, Lever screw	2
21	330121	SCREW, Cover to housing	4	53	316037	SCREW, Cam to intake	1
22	512119	COVER, Primer solenoid	1	54	328733	WAVE WASHER, Cam to intake	1
23	511808	GASKET, Solenoid	1	55	314416	BUMPER, Adj screw	1
24	511809	PLUNGER	1	56	328722	SCREW, Spark adjustment	1
25	511810	VALVE SEAT	1	57	328741	NUT, Screw, spark adjustment	1
26	511811	FILTER, Valve housing	1	58	328736	LOCKWASHER	1
27	511987	SPRING, Plunger	1	59	311015	BUSHING, Throttle cam	1
28	511986	SPRING, Valve	1	60	328742	NUT	12
29	328701	LOCKWASHER, Carburetor	12	61	911418	BASE, Air silencer	1
30	133451	SCREW, Leaf plate to manifold, short	6	62	313329	RETAINER, Carburetor link	3
31	316386	CLAMP, Drain tee to carb	1	63	322722	FILLER BLOCK, 2 6 only	6
				64	325569	CONNECTOR, Primer hose	1
				65	**	HOSE, Primer solenoid system	AR

* Not Shown

Cut from 203909

** Use 326449 Cut to Length

ELECTRIC STARTER & SOLENOID **AMERICAN BOSCH 08142-23-M030SM**

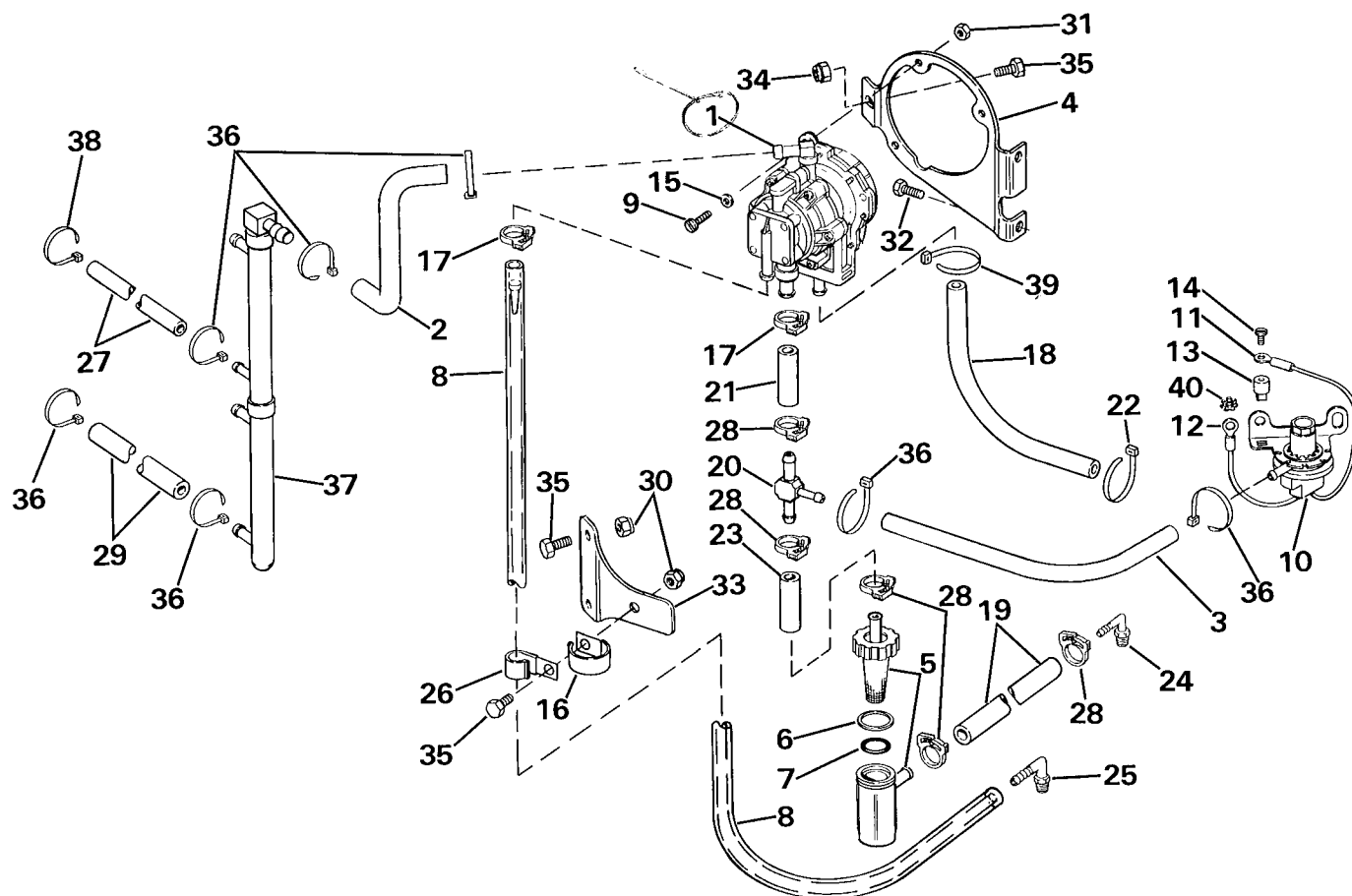


843096

BS20

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
*	395207	STARTER MOTOR ASSY	1	19	580733	LEAD ASSY, Ground, solenoid to bracket	1
1	393285	NUT, SPRING & SPACER KIT	1	20	311217	SLEEVE, Solenoid	1
2	316740	NUT, Gear spacer stop	1	21	330112	CLAMP, Solenoid mounting	1
4	387683	DRIVE ASSY	1	22	319292	SCREW, Solenoid mounting	2
5	387938	THRU BOLT PKG	1	23	311349	NUT, Terminal	3
6	321568	LOCKWASHER	2	24	304454	LOCKWASHER, Terminal	2
7	386639	CAP ASSY	1	25	306556	NUT, Terminal	2
8	316750	WASHER, Thrust armature	1	26	306470	LOCKWASHER, Terminal	3
9	387682	ARMATURE	1	27	394925	LEAD, Starter to solenoid	1
10	386645	CAP ASSY, Commutator	1	28	302860	SCREW, Str mounting	3
11	385952	BRUSH AND SPRING SET	1	29	306470	LOCKWASHER	3
12	387680	BOLT AND LOCKWASHER	2	30	395419	SOLENOID ASSY	1
13	316743	BUSHING, Insulation	1	31	330112	CLAMP, Lead to motor	1
14	316748	WASHER, Insulation	1	32	322815	COVER, Battery cable	1
15	316749	WASHER, Plain	1	33	387735	DAMPER PAD REPAIR KIT (Package of 10)	1
16	316744	LOCKWASHER	1				
17	387678	NUT AND WASHER	1				
18	321642	LOCKNUT, Input stud	1				

* Not Shown



BS33

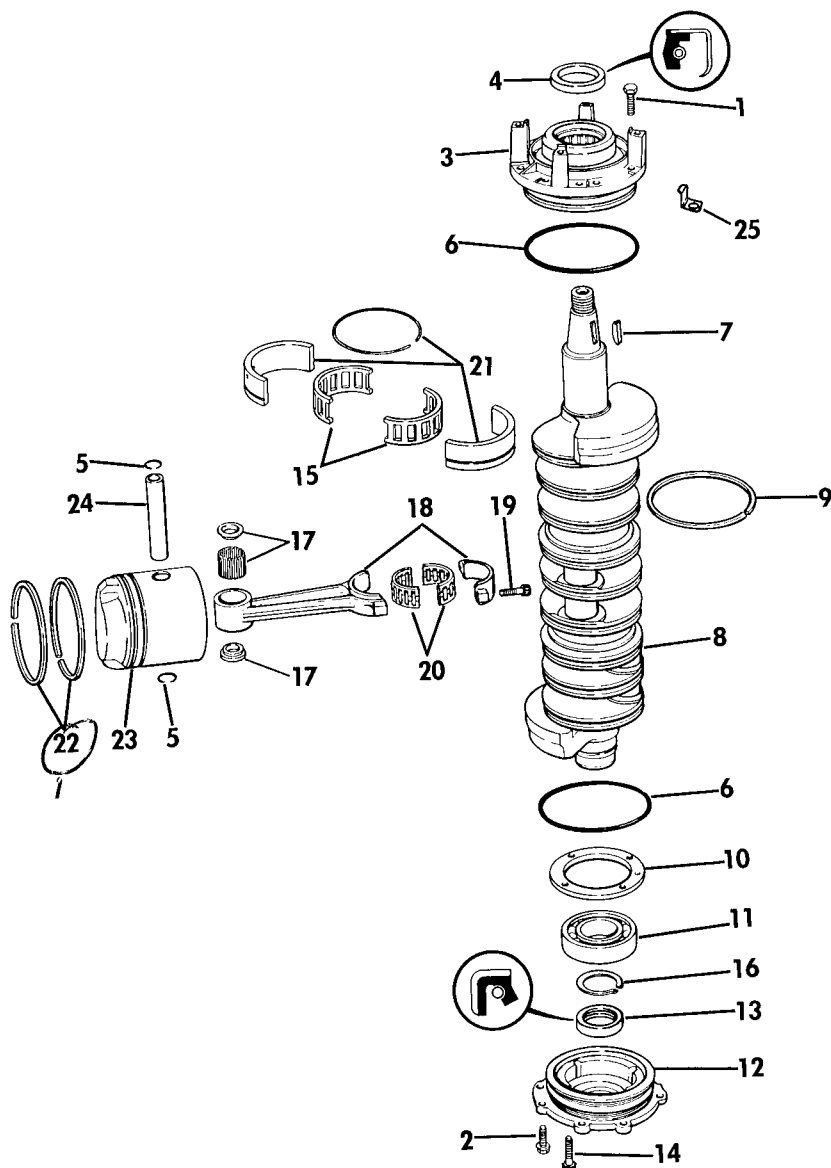
851351

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	174257	VRO™ PUMP ASSY	1	21	†	HOSE, Tee to fuel pump, 1-5/8"	1
2	911444	HOSE, Pump to manifold	1	22	320107	TIE STRAP, Pulse hose	1
3	†††	HOSE, Tee to vacuum switch, 6-1/4" long	1	23	†	HOSE, Filter to tee 1-5/8" long	1
4	911449	BRACKET, Fuel pump to manifold	1	24	911426	ELBOW, Hose to filter	1
5	394395	FUEL FILTER ASSY	1	25	911427	ELBOW, Hose to pump	1
6	329716	GASKET	1	26	330151	CLAMP, Filter & oil hose assy	1
7	124369	O-RING	1	27	†††	HOSE, Fuel manifold to primer solenoid, 6-3/4"	1
8	983766	FILTER & OIL HOSE ASSY	1	28	322652	CLAMP, Fuel line	8
9	328693	SCREW, Fuel pump to mount	3	29	325663	HOSE, Carburetor to manifold	3
10	394937	VACUUM SWITCH AND BRACKET	1	30	313022	NUT, Bracket	3
11	511829	TERMINAL	1	31	121470	NUT, Fuel pump	3
12	510818	TERMINAL	1	32	306418	SCREW, Manifold to crankcase	2
13	328600	TERMINAL POST	1	33	911494	BRACKET, Filters	1
14	330448	SCREW, Switch lead	1	34	313022	NUT, Bracket to air silencer	1
15	328735	WASHER, Mount bracket	3	35	329217	SCREW, Bracket to air silencer	4
16	310439	CLAMP, Fuel filter	1	36	320107	TIE STRAP	11
17	322654	CLAMP, Filter & connector	2	37	983677	FUEL MANIFOLD ASSY	1
18	911447	PULSE HOSE	1	38	317893	TIE STRAP, Primer inlet	1
19	911446	HOSE, Fuel connector to filter	1	39	320107	TIE STRAP, Fuel pump nipple	1
20	329603	TEE, Fuel hose to switch	1	40	328701	LOCKWASHER, Ground	1

† For Service Use 319719

††† For Service Use 319733

CRANKSHAFT & PISTON

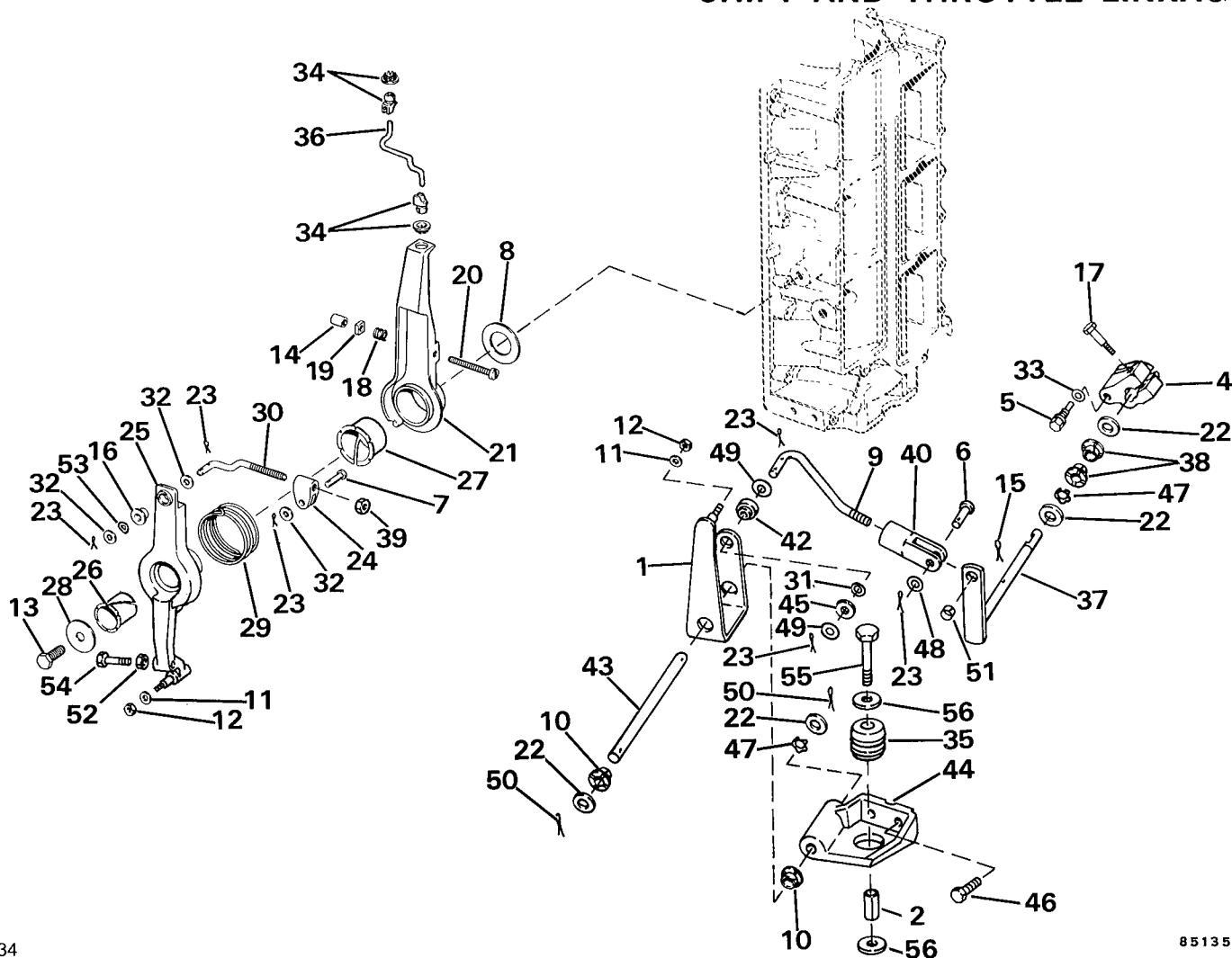


BS22

851149

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	306049	SCREW, Crankcase head upper	4	17	395627	RETAINER & BEARING KIT	6
2	308742	SCREW, Crankcase head	8	18	392591	CONNECTING ROD ASSY	6
3	387432	CRANKCASE HEAD AND BRG ASSY	1	19	308186	SCREW, Rod cap	2
4	322575	SEAL, Upper	1	20	387787	RETAINER SET	6
5	317831	RETAINING RING	12	21	320499	SPLIT SLEEVE, Center bearing	2
6	305123	O-RING	4	22	385663	RING SET, 030 O S 2 5 only	6
7	307480	KEY, Flywheel	1	22	385661	RING SET, Std , 2 5 only	6
8	388306	CRANKSHAFT ASSY	1	22	390509	RING SET, Std , 2 6 only	6
9	319244	SEAL RING	9	22	390510	RING SET, 030 O S 2 6 only	6
10	317762	PLATE, Lower bearing	1	23	393924	PISTON, Std , 2 5 only	6
11	385503	BEARING, Ball	1	23	393929	PISTON, 030 O S 2 5 only	6
12	394926	CRANKCASE HEAD ASSY	1	23	392455	PISTON, Std , 2 6 only	6
13	330137	SEAL	1	23	394066	PISTON, 030 O S 2 6 only	6
14	317763	SCREW, Plate	4	24	327861	WRIST PIN	6
15	387041	RETAINER & NEEDLE SET	2	25	326439	CLAMP, Retainer to crankcase head	4
16	308213	RING, Retaining, bearing	1				

SHIFT AND THROTTLE LINKAGE

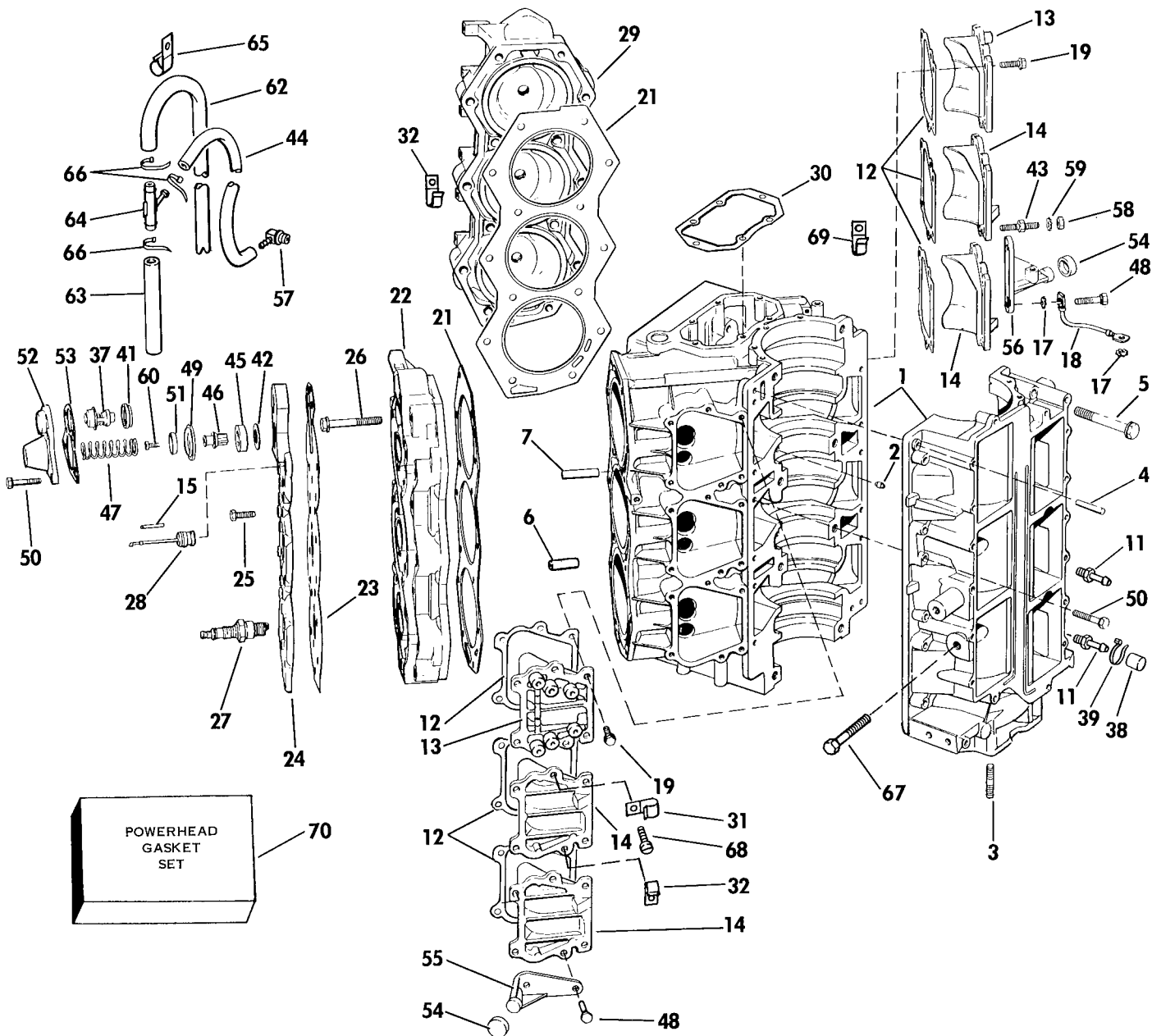
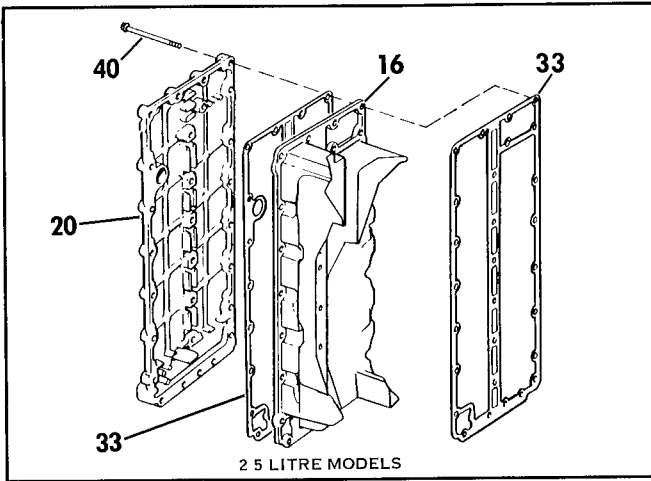
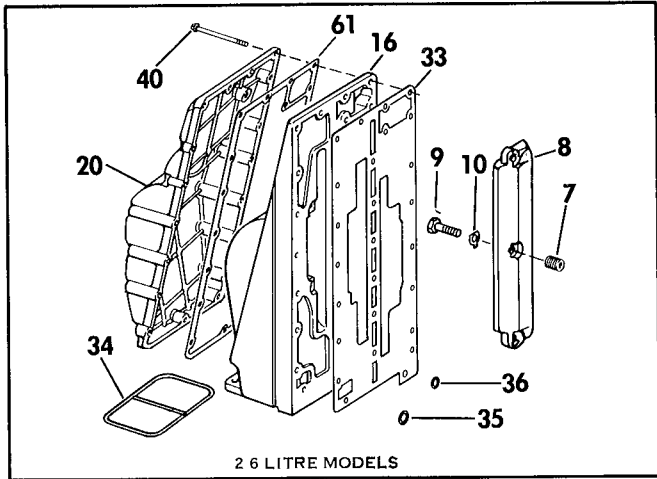


BS34

851352

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	983570	SHIFT LEVER & PIN ASSY	1	29	321270	SPRING, Throttle lever	1
2	302406	SLEEVE, Mount	1	30	330117	ROD, Throttle lever to cam	1
3	330145	COTTER PIN, Shift lever	1	31	309020	SPRING WASHER	1
4	326642	LEVER, Shift rod	1	32	328702	WASHER, Link	3
5	327590	PIN, Shift rod lever	1	33	302290	WASHER, Pin, lever	1
6	318197	PIN, Yoke	1	34	395448	JOINT KIT	2
7	310525	PIN, Throttle cam to yoke	1	35	911123	GROMMET	1
8	320813	WASHER, Spark advance lever	1	36	330116	ROD, Spark advance	1
9	911381	ROD, Throttle link	1	37	983562	SHIFT LEVER	1
10	312708	BUSHING, Throttle lever	2	38	312708	BUSHING, Shift lever	2
11	328737	WASHER, Shift & throttle lever	2	39	328740	NUT, Rod, lever to cam	1
12	328064	NUT, Casing guide to throttle arm & shift lever	2	40	911160	YOKE, Shift arm	1
13	319590	SCREW, Throttle lever retainer	1	41	320302	BUSHING, Shift lever	1
14	318660	CAP	1	42	911305	BUSHING	1
15	306387	COTTER PIN, Shift lever	1	43	911379	SHAFT, Shift brkt to support	1
16	314125	BUSHING LINK	1	44	911382	SUPPORT	1
17	328728	SCREW, Lever shift rod	1	45	308688	WASHER, Rod	1
18	308993	SPRING, Idle adjust	1	46	328695	SCREW, Support	2
19	328710	NUT, Idle adjust	1	47	320535	WAVE WASHER	2
20	328699	SCREW, Idle adjust	1	48	328702	WASHER, Clevis pin	1
21	320836	LEVER, Spark advance	1	49	328702	WASHER, Rod	2
22	202026	WASHER, Shift lever	4	50	330145	COTTER PIN, Shaft brkt to support	2
23	305650	COTTER PIN	6	51	320302	BUSHING	1
24	310524	YOKE, Throttle cam	1	52	328712	NUT, Screw, throttle stop	1
25	389821	LEVER, Throttle	1	53	328734	SPRING WASHER	1
26	320811	BUSHING	1	54	328693	SCREW, Throttle stop	1
27	320812	BUSHING, Spark lever	1	55	303398	SCREW, Mount	1
28	320744	WASHER, Throttle lever	1	56	328700	WASHER, Mount, large	2

CYLINDER & CRANKCASE



CYLINDER & CRANKCASE

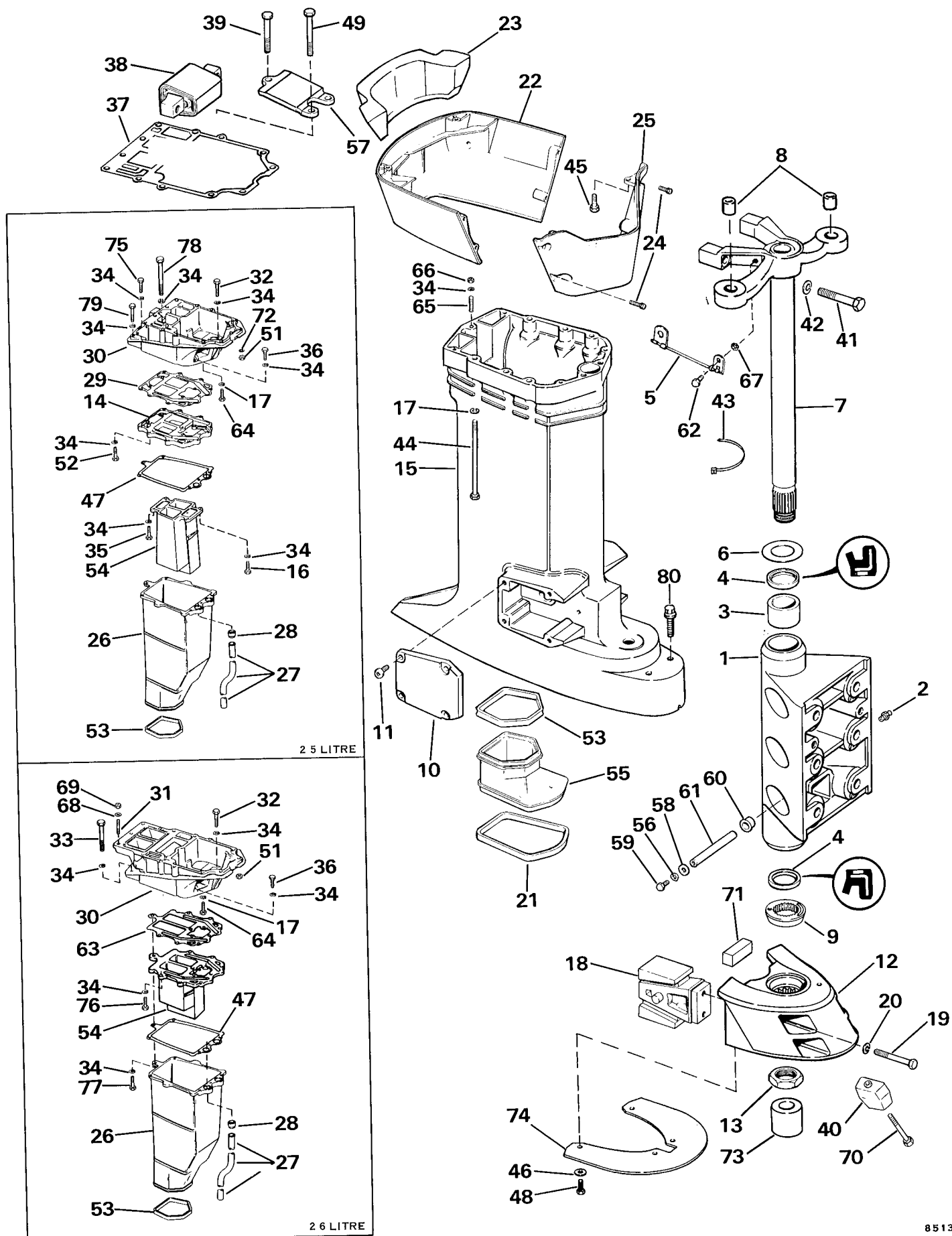
BS35

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	396050	CYLINDER C'CASE ASSY ②	1	40	909533	SCREW, Exh manf to cyl , 1" long ②	2
1	395729	CYLINDER C'CASE ASSY ①	1	40	319126	SCREW, Exh manf to cyl , 1-3/8", long ②	4
2	304178	PIN, Dowel bearing	2	40	323626	SCREW, Exh manf to cyl , 1-7/8" long ②	4
3	314616	STUD	4	40	317972	SCREW, Exh manf to cyl , 4-1/4" long ②	6
4	305070	PIN, Taper	2	40	324424	SCREW, Exh manf to cyl , 2-5/8", long ②	4
5	316988	SCREW	8	40	302030	SCREW, Exh manf to cyl , 1-1/4" long ①	28
6	322411	DEFLECTOR, Water passage	1	41	310058	GROMMET, Thermostat	2
7	327323	INSERT	6	42	321222	CUP, Valve seat	2
8	392001	EXHAUST FILLER BLOCK REPLACEMENT KIT ②	1	43	330143	BOLT, Double end, bypass cover	1
9	324565	SCREW, Filler block	6	44	911118	HOSE, Elbow to tee	1
10	309577	LOCK PLATE, Filler block	2	45	320880	SEAT, Valve	2
11	395700	FLAME ARRESTER	2	46	321027	VALVE, Pressure release	2
12	307133	GASKET, Bypass cover	6	47	317245	SPRING, Pressure release valve	2
13	328005	COVER, Bypass, upper	2	48	306418	SCREW, Support bracket to bypass cover	4
14	328004	COVER, Bypass, middle & lower	4	49	321221	SEAL, Pressure release valve	2
15	303806	TUBING	2	50	306778	SCREW	20
16	326308	EXHAUST COVER, Inner ①	1	51	321220	RETAINER, Spring valve	2
16	329379	EXHAUST COVER, Inner ②	1	52	321013	COVER, Thermostat	2
17	328701	LOCKWASHER, Ground strap	2	53	321184	GASKET, Thermostat cover	2
18	376349	STRAP, Ground	1	54	313581	BUMPER, Support brace	2
19	306049	SCREW, Bypass cover	31	55	319218	SUPPORT BRACE, Starboard	1
20	329494	COVER, Exhaust outer ①	1	56	319217	SUPPORT BRACE, Port	1
20	329495	COVER, Exhaust outer ②	1	57	321886	ELBOW, Indicator	1
21	325647	GASKET, Cylinder head ②	2	58	328740	NUT, Double end bolt, bypass cover	1
21	320745	GASKET, Cylinder head ①	2	59	328701	LOCKWASHER, Bolt double end	1
22	328327	CYLINDER HEAD, Stbd ②	1	60	306643	SCREW, Seal to valve	2
22	328325	CYLINDER HEAD, Stbd ①	1	61	323217	GASKET, Cover to manifold ②	1
23	321028	GASKET, Cover	2	62	911119	HOSE, Tee to lower cover	1
24	320840	COVER, Cylinder head	2	63	911120	HOSE, Tee to grommet	1
25	306409	SCREW, Cylinder head cover	40	64	911103	TEE	1
26	307267	SCREW, Cylinder head	28	65	311339	CLAMP, Cover	1
27	387633	SPARK PLUG, Champion QL-77JC4	6	66	318322	CLAMP, Strap	3
28	386686	TEMPERATURE SWITCH	2	67	311415	SCREW, Shift stud opening	1
29	328326	CYLINDER HEAD, Port ②	1	68	319292	SCREW, Stator leads	1
29	328324	CYLINDER HEAD, Port ①	1	69	310440	CLAMP, Tilt & trim cable to exh hsg	1
30	322858	GASKET, Water, passage cover	1	70	391988	POWERHEAD GASKET SET ①	1
31	330113	CLAMP, Stator leads	1	70	394885	POWERHEAD GASKET SET ②	1
32	310439	CLAMP	4				
33	321182	GASKET, Inner cover ①	2				
33	393561	GASKET, Inner cover ②	1				
34	323625	SEAL, Exhaust manifold ②	1				
35	329380	O-RING ②	1				
36	329381	O-RING ②	1				
37	378065	THERMOSTAT ASSY	2				
38	309174	PLUG	1				
39	320107	TIE STRAP, Plug	1				
40	323218	SCREW, Exh manf to cyl , 5" long ②	6				

① 2 5 Models Only

② 2 6 Models Only

MID-SECTION



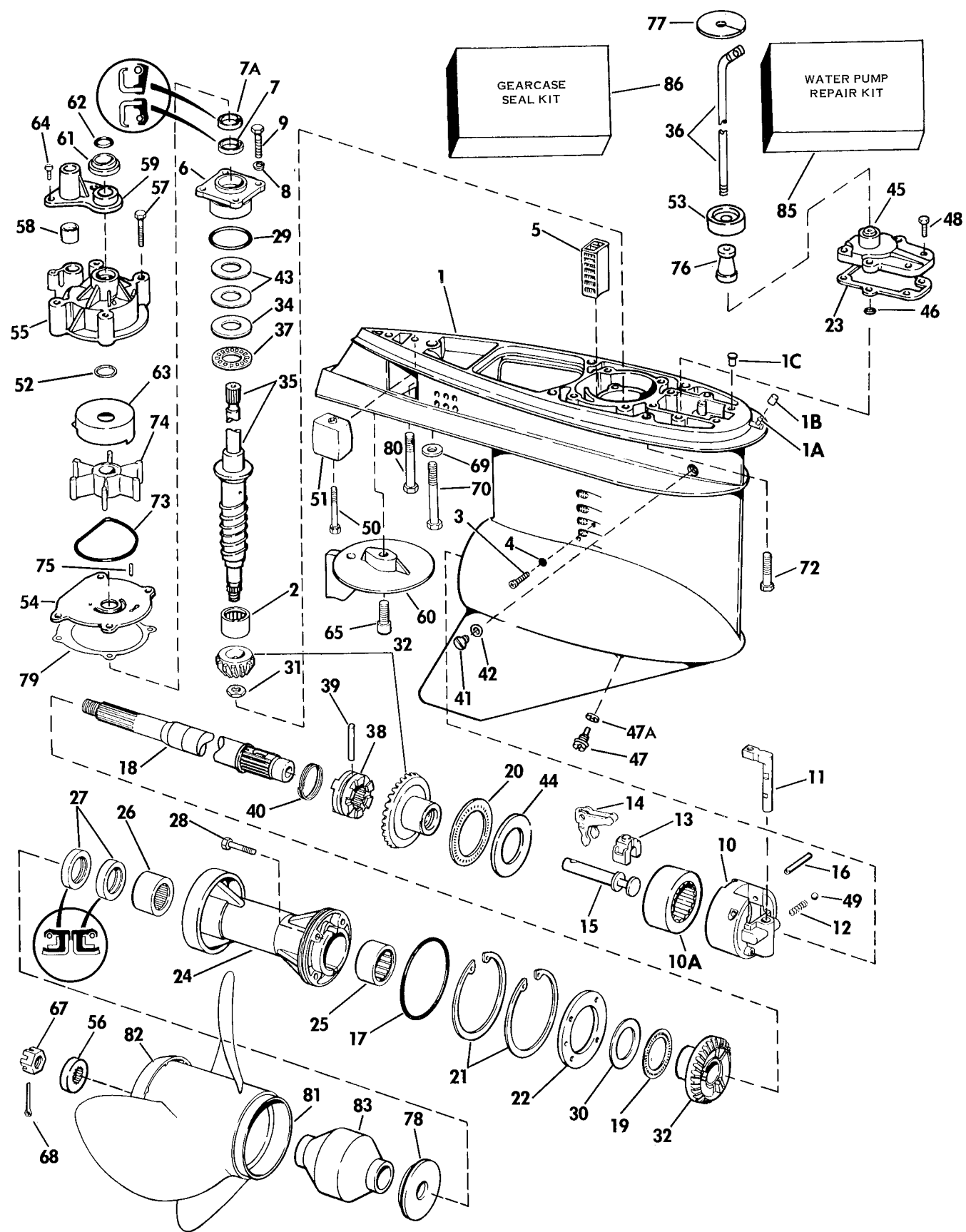
BS36

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	983662	SWIVEL BRACKET	1	41	328692	SCREW, Upper mount	2
2	313607	LUBRICATION FITTING	3	42	313169	LOCKWASHER, Mount screw	2
3	320962	BUSHING	1	43	907833	TIE STRAP, Cable to steering arm	2
4	320937	SEAL	2	44	328698	SCREW, Exhaust housing	6
5	392520	LEAD ASSY, Ground	1	45	328694	SCREW, Lower cover, front	2
6	320866	THRUST WASHER, Pivot shaft	1	46	911201	WASHER, Spray plate	4
7	983132	STEERING ARM ASSY, Hydraulic	1	47	323222	GASKET, Inner exh hsg to plate	1
7	392519	STEERING ARM ASSY, Mechanical	1	48	313023	SCREW, Spray plate	4
8	910903	BUSHING, Hydraulic	2	49	330931	SCREW, Long	2
9	327696	KEEPER, Pivot shaft	1	51	306422	NUT, Powerhead to adapter	4
10	327801	COVER, Mount bracket lower	2	52	306418	SCREW, Plate to adapter ①	4
11	322000	SCREW, Cover	8	53	320936	SEAL, Exhaust housing	2
12	911519	MOUNT BRACKET	1	54	328012	TUNING MEGAPHONE ②	1
13	320746	NUT, Mount bracket	1	54	327802	TUNING MEGAPHONE ①	
14	327803	PLATE ①	1	55	327797	EXHAUST HOUSING, Inner lower	1
15	392171	EXHAUST HOUSING	1	56	307708	LOCKWASHER, Trim cylinder pin	2
16	319883	SCREW, Megaphone to adapter ①	2	57	331022	PLATE, Upper mount	1
17	301250	WASHER, Exhaust housing	8	58	908398	WASHER, Tilt cylinder pin	2
18	983142	RUBBER MOUNT, Lower	2	59	319590	SCREW, Tilt cylinder pin	2
19	328078	SCREW, Mount	4	60	322481	BUSHING, Trim cylinder	2
20	306314	LOCKWASHER, Mount	4	61	911366	PIN, Tilt cylinder	1
21	320961	SEAL, Gearcase to inner housing	1	62	328696	SCREW, Ground wire to swivel bracket	1
22	983524	COVER, Exhaust housing, rear	1	63	323292	GASKET, Adapter to megaphone ②	1
23	911117	SEAL, Exhaust housing cover	1	64	302860	SCREW, Adapter to powerhead	2
24	911122	SCREW, Front to rear cover	4	65	314956	STUD ②	1
25	323800	COVER, Exhaust housing, front	1	66	306338	NUT ②	1
26	323548	EXHAUST HOUSING, Inner upper	1	67	328701	LOCKWASHER, Ground	2
27	321015	WATER TUBE	1	68	309192	WASHER, Manifold to adapter ②	3
28	305145	GROMMET, Water tube	1	69	306422	NUT, Manifold to adapter ②	3
29	324516	GASKET ①	1	70	328096	MOUNTING SCREW	1
30	395810	ADAPTER, Exh hsg ②	1	71	911225	FILLER PAD, Lower mount	1
30	331033	ADAPTER, Exh hsg ①	1	72	306470	LOCKWASHER, Nut, pwhd to adapter	4
31	301185	STUD, ②	3	73	911312	SEAL, Steering tube	1
32	303459	SCREW, Adapter to housing	3	74	911203	SPRAY PLATE	1
33	302030	SCREW, Adapter to housing ②	2	75	306418	SCREW, Adapter to outer hsg ①	1
34	302290	LOCKWASHER	AR	76	306418	SCREW, Megaphone to adapter ②	6
35	306778	SCREW, Megaphone to adapt rear ①	2	77	306778	SCREW, Inner hsg to adapter ②	1
36	306409	SCREW, Adapter to housing, outer	2	78	315071	SCREW, Adapter to inner hsg ①	2
37	323214	GASKET, Adapter to powerhead	1	79	600014	SCREW, Adapter to outer hsg ①	2
38	395539	RUBBER MOUNT ASSY, Upper	1	80	909636	SCREW, Anode hole	2
39	330930	SCREW, Upper mount	1				
40	393023	ANODE	1				

① 2 5 Models Only

② 2 6 Models Only

GEARCASE

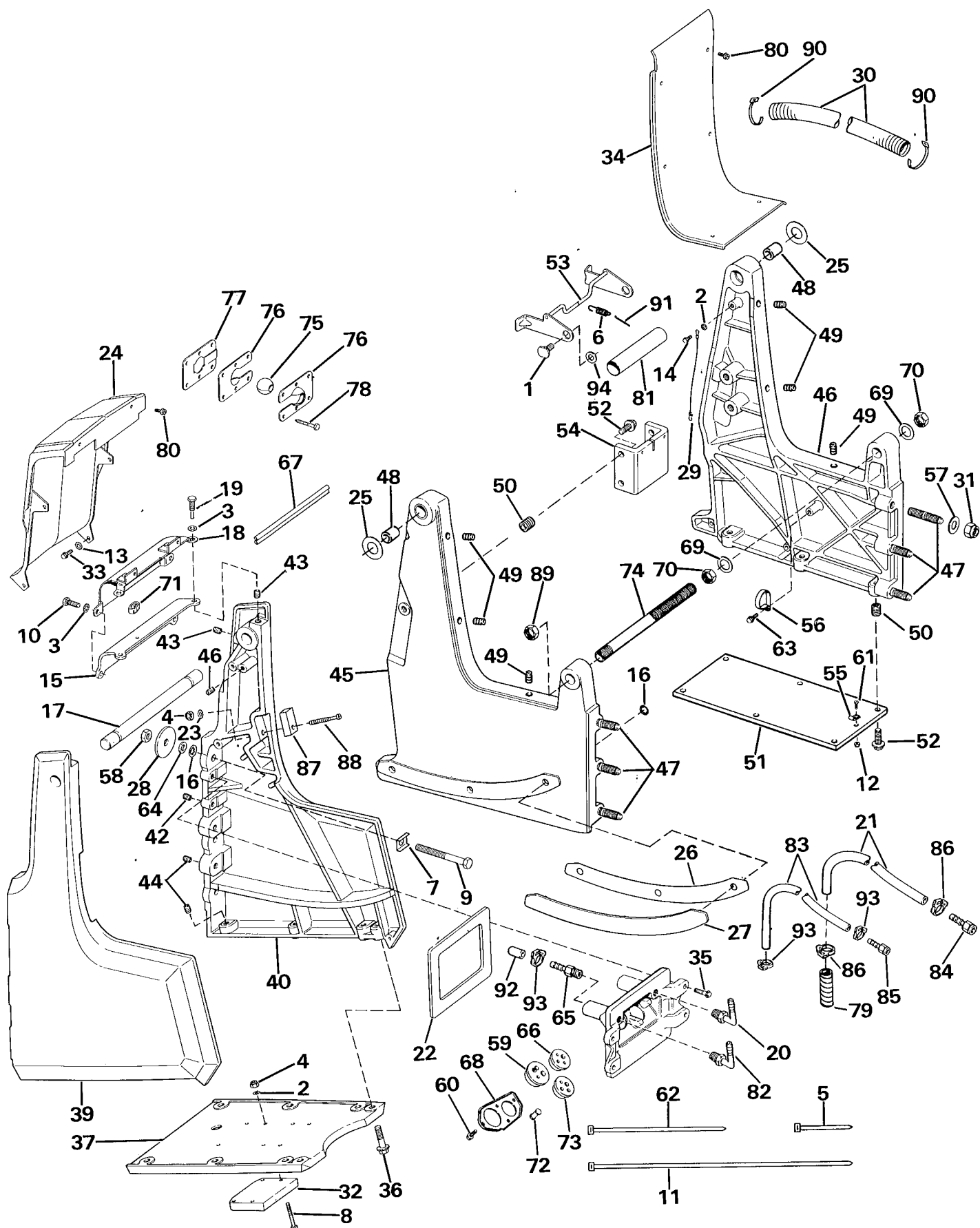


BS37

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
*	393460	GEARCASE ASSY , Complete	1	43	314745	SHIM, 005	AR
1	393461	GEARCASE & BEARING ASSY	1	44	327439	THRUST WASHER, Forward gear	1
1A	326266	FITTING, Speedometer	1	45	388618	COVER & SEAL ASSY	1
1B	305749	PLUG, Fitting	1	46	318372	O-RING, Shift rod ⑥	1
1C	329638	PLUG, Hole	1	47	318544	SCREW, Drain & fill	1
2	387817	BEARING, Pinion	1	47A	311598	WASHER, Nylon ⑥	1
3	324852	SET SCREW & SEAL, Bearing	1	48	302325	SCREW, Cover	6
4	307853	O-RING ⑥	1	49	160084	BALL, Detent	1
5	321123	SCREEN, Water intake	1	50	328096	SCREW, Anode	1
6	394611	BEARING HOUSING & SEAL	1	51	393023	ANODE	1
7	329923	SEAL, Driveshaft, lower ⑥	1	52	332000	SEAL RING ①	1
7A	329922	SEAL, Driveshaft, upper ⑥	1	53	321008	GROMMET, Exhaust housing to shift rod ①	1
8	301250	WASHER	4	54	330380	PLATE, Impeller housing ① ②	1
9	316534	SCREW, Housing to gearcase	4	54	330383	PLATE, Impeller housing ③	1
10	389455	HOUSING & BEARING ASSY	1	55	395040	IMPELLER HOUSING, Gearcase ①	1
10A	389039	BEARING	1	56	320570	SPACER, Propeller nut	1
11	323946	DETENT, Shifter	1	57	328715	SCREW, Impeller housing ①	4
12	312870	SPRING, Detent	1	58	314008	GROMMET, Water tube ①	1
13	322900	CRADLE, Shifter	1	59	321159	COVER, Impeller housing ①	1
14	322938	SHIFTER	1	60	327810	TRIM TAB, Gearcase	1
15	322941	SHAFT	1	61	320943	GROMMET, Impeller housing ①	1
16	328825	PIN, Shift lever	1	62	310585	O-RING, Driveshaft to crankcase ①	1
17	321119	O-RING, Propeller shaft ⑥	1	63	330379	CUP, Impeller ① ②	1
18	395209	PROPELLER SHAFT ASSY	1	63	330384	CUP, Impeller ③	1
19	382408	THRUST BRG ASSY , Reverse gear	1	64	306643	SCREW, Cover to impeller ①	2
20	389042	THRUST BRG ASSY , Fwd gear	1	65	313715	SCREW, Trim tab	1
21	321171	RETAINING RING	2	67	320569	NUT, Propeller	1
22	321174	RETAINER PLATE, Brg hsg	1	68	309955	COTTER PIN, Propeller nut	1
23	324670	GASKET, Shift rod cover ⑥	1	69	330265	LOCKWASHER, Screw, long	1
24	393300	BEARING HSG SEAL ASSY	1	70	331998	SCREW, Gearcase to housing,	1
25	382407	NEEDLE BEARING ASSY	1	72	331999	SCREW, Gearcase to housing,	4
26	387247	NEEDLE BEARING ASSY	1	73	331353	SEAL, Impeller housing plate ① ⑥	1
27	320862	SEAL ⑥	2	74	394534	IMPELLER ASSY ① ⑤	1
28	316563	SCREW & SEAL ASSY ⑥	4	74	395864	IMPELLER & KEY ASSY ① ④	1
29	314728	O-RING, Driveshaft bearing ⑥	1	75	331107	KEY, Driveshaft to impeller ① ④	1
30	314731	THRUST WASHER, Reverse gear	1	75	323950	KEY, Driveshaft to impeller ① ⑤	1
31	314730	NUT, Pinion to driveshaft	1	76	321122	SPACER, Shift rod	1
32	392166	GEARSET, (Inc fwd rev & pinion)	1	77	322302	SEAL, Shift rod	1
33	327753	SHIM, Fwd gear (015)	1	78	321173	THRUST BUSHING ⑥	1
33	327754	SHIM, Fwd gear (017)	1	79	324701	GASKET, Impeller housing plate ①	1
33	327755	SHIM, Fwd gear (019)	1	80	330263	SCREW, Gearcase, rear	1
33	327756	SHIM, Fwd gear (021)	1	81	391200	PROPELLER, 15 x 17	1
33	327757	SHIM, Fwd gear (023)	1	81	391201	PROPELLER, 14-1/2 x 19	1
33	327758	SHIM, Fwd gear (025)	1	81	391202	PROPELLER, 14-1/4 x 21	1
33	327759	SHIM, Fwd gear (027)	1	81	389925	PROPELLER, 15 x 16 SST	1
33	327760	SHIM, Fwd gear (029)	1	81	389924	PROPELLER, 14-1/2 x 19 SST	1
34	327656	THRUST WASHER, Pinion	1	81	389923	PROPELLER, 14-1/4 x 21 SST	1
35	394616	DRIVESHAFT ASSY	1	81	389019	PROPELLER, 14-1/4 x 23 SST	1
36	324408	SHIFT ROD	1	81	391290	PROPELLER, 15 x 17 SST II	1
37	387656	THRUST BEARING, Pinion	1	81	390831	PROPELLER, 15-1/2 x 14 SST	1
38	910198	SHIFTER, Clutch dog	1	81	391203	PROPELLER, 14-1/2 x 23	1
39	313448	PIN, Clutch dog	1	81	391535	PROPELLER, 15-1/2 x 15	1
40	324369	SPRING, Clutch dog pin	1	81	391536	PROPELLER, 15-1/2 x 13	1
41	307551	PLUG, Fill & drain	1	82	321295	CONVERGING RING, Std prop	1
42	311598	WASHER, Nylon ⑥	1	83	387157	BUSHING ASSY , Prop , alum	1
43	323362	SHIM, 003	AR	85	395060	WATER PUMP REPAIR KIT	1
43	323361	SHIM, 004	AR	85	395062	WATER PUMP REPAIR KIT, Includes Impeller Housing	1
				86	396353	GEARCASE SEAL KIT	1

* Not Shown ① Contents of Water Pump Repair Kit ② Stainless Steel ③ Chrome Plated ④ Use With White Plastic Key ⑤ Use With Stainless Steel Key ⑥ Contents of Gearcase Seal Kit

TRANSOM BRACKET ASSEMBLY - MECHANICAL STEERING



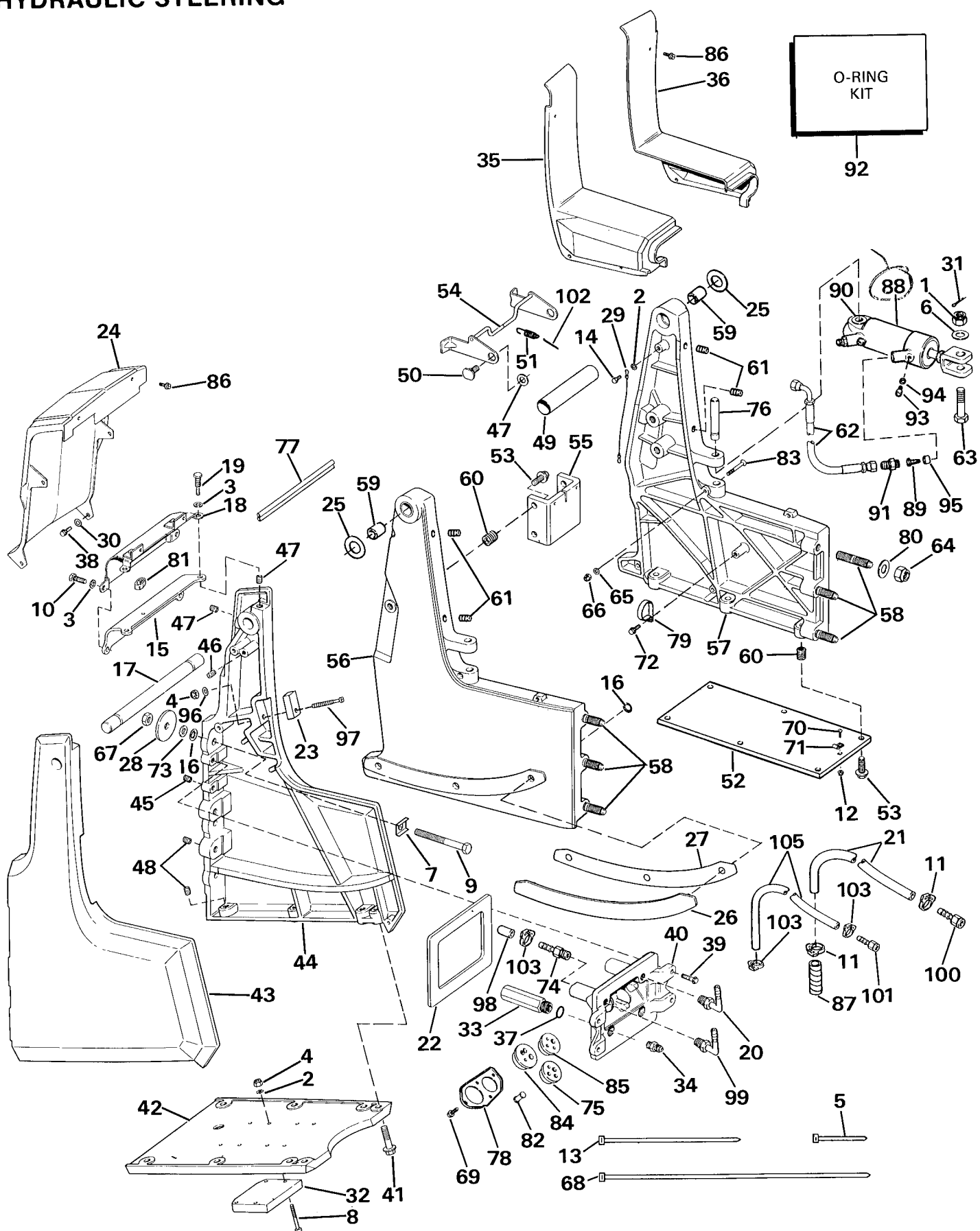
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TRANSOM BRACKET ASSEMBLY - MECHANICAL STEERING

BS38

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	910949	SCREW, Trail lock	2	48	910941	BUSHING, Engine brkt	2
2	303480	LOCKWASHER, Ground wire and anode	3	49	910934	INSERT, 1/4-20, locking	AR
3	308688	WASHER, Guide plate	4	50	910939	INSERT, 1/2-13, locking	10
4	313022	NUT	7	51	911356	PLATE, Engine bracket lower	1
5	320107	TIE STRAP	6	52	911170	SCREW, Plate to engine bracket	10
6	911360	SPRING, Trail lock	1	53	983547	TRAIL LOCK LEVER AND ROD	1
7	911505	RETAINER, Mounting bolts	6	54	911355	SUPPORT BRACKET	1
8	324430	SCREW, Anode to plate	4	55	911249	CLAMP, Speedometer hose	1
9	326614	SCREW, Transom bracket	6	56	911495	CLAMP, Cables to engine bracket	1
10	328095	SCREW, Guide plate	2	57	910924	WASHER, Swivel housing to bracket	6
11	910817	TIE STRAP 21", Long	1	58	313650	LOCKING NUT, Transom bracket	6
12	121470	NUT, Clamp to engine bracket	1	59	911489	GROMMET, Shift and throttle cable, brown	1
13	901893	WASHER, Transom bracket cover	4	60	329217	SCREW, Grommet retainer	4
14	329217	SCREW, Ground straps	2	61	328730	SCREW, Clamp to engine bracket plate	1
15	910938	PLATE, Transom bracket, upper	1	62	907833	TIE STRAP, 11" long	AR
16	910953	RETAINING RING, Thrust plate	12	63	329217	SCREW, Clamp to engine bracket	2
17	911347	SHAFT, Tilt pivot	1	64	910699	WASHER, Sealing	6
18	983555	GUIDE PLATE	1	65	123199	FITTING, Oil hose	1
19	911346	SCREW, Guide plate	2	66	911488	GROMMET, Shift and throttle cables, black	1
20	910957	FITTING, Fuel line to bracket	1	67	910963	COVER, Shift and throttle cables	1
21	911433	HOSE, Fuel line	1	68	911425	PLATE, Grommet retainer	1
22	910988	GASKET, Control bracket to transom	1	69	911182	WASHER	2
23	300721	WASHER, Spacer	1	70	911183	NUT	2
24	911351	COVER, Transom bracket assy	1	71	911027	GUIDE, Shift and throttle cables	1
25	910992	THRUST WASHER	2	72	911082	PLUG, Grommet	3
26	911337	SHIM, Thrust plate	AR	73	911148	GROMMET, Battery and engine cable	1
27	911361	THRUST PLATE	2	74	911175	TUBE, Steering	1
28	911235	WASHER, Transom mount	6	75	911177	SEAL, Steering cable	1
29	981870	GROUND WIRE ASSY	1	76	911178	PLATE, Steering cable	2
30	911324	JACKET, Steering cable	1	77	911180	SEAL, Steering cable plate	1
31	910925	LOCKNUT, Swivel housing to bracket	6	78	910987	SCREW, Plate mounting	6
32	983191	ANODE ASSY	1	79	911412	SLEEVE, Fuel line	4
33	329217	SCREW, Cover, transom bracket	4	80	911429	SCREW, Cover	8
34	911373	COVER, Engine bracket	1	81	910942	SLEEVE, Pivot shaft	3
35	123018	SCREW, Control bracket to transom bracket	4	82	911426	ELBOW, Control bracket, oil	1
36	911171	SCREW, Plate to transom bracket	8	83	911428	HOSE, Oil line	1
37	911332	PLATE, Transom bracket, lower	1	84	911502	CONNECTOR, Fuel hose	1
38	983594	CONTROL BRACKET, Transom	1	85	911503	CONNECTOR, Oil hose	1
39	983553	TRANSOM BRACKET ASSY, Port	1	86	911616	CLAMP, Fuel hose	1
40	983554	TRANSOM BRACKET ASSY, Stbd	1	87	983531	SPACER & PIN	2
41	910934	INSERT, 1/4-20, locking	3	88	306337	SCREW, Spacer & pin	2
42	910901	INSERT, 5/16-18, locking	2	89	983678	WIPER NUT ASSY	1
43	910935	INSERT, 5/8-16, locking	2	90	317893	TIE STRAP, Steering cable jacket	2
44	910939	INSERT, 1/2-13, locking	6	91	305296	COTTER PIN, Trail lock	1
45	983560	ENGINE BRACKET ASSY, Port	1	92	309174	CAP, Oil fitting	1
46	983561	ENGINE BRACKET ASSY, Stbd	1	93	322652	CLAMP, Oil hose	3
47	911348	STUD, Swivel housing to engine bracket	3	94	320248	WASHER, Trail lock screw	2

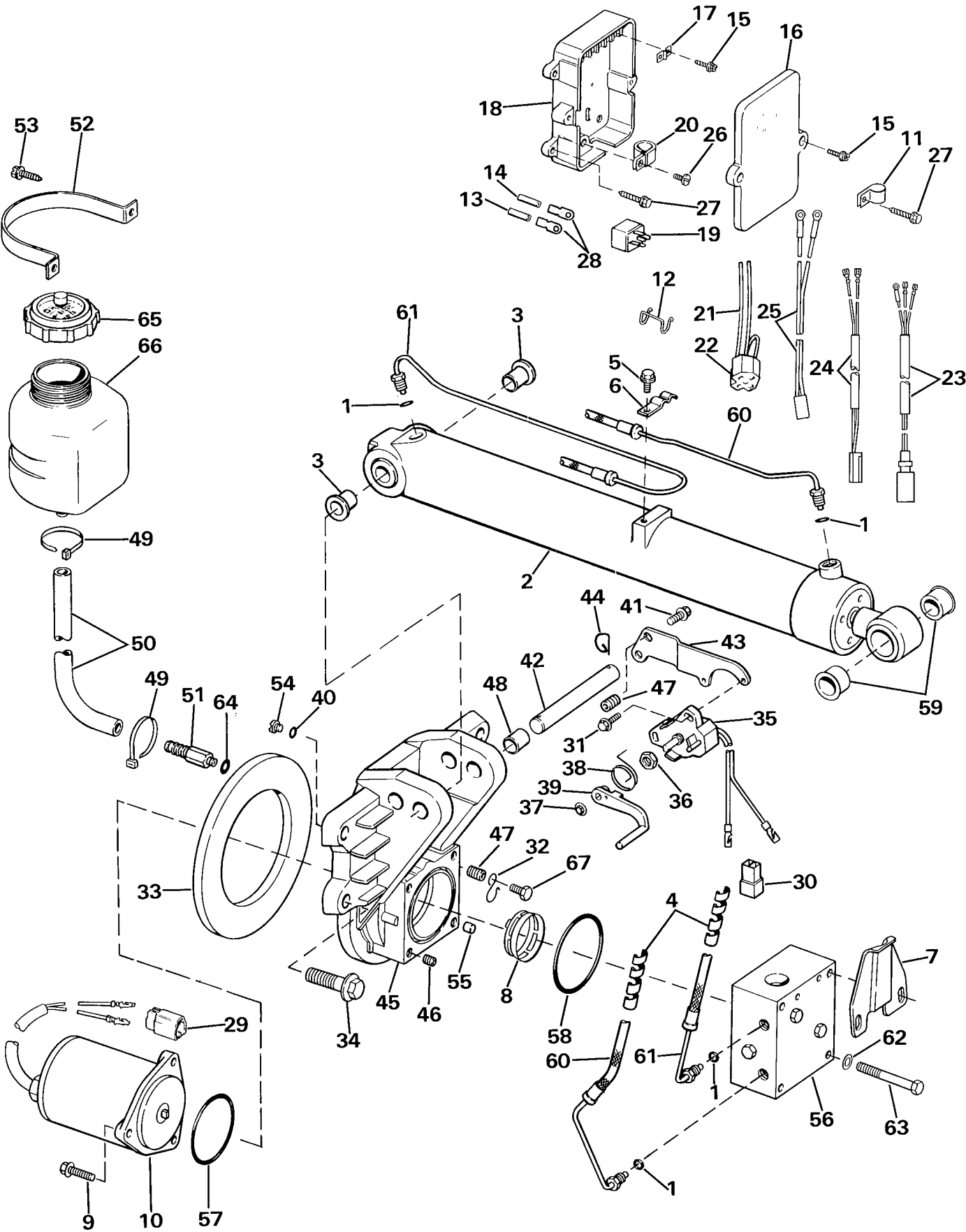
TRANSOM BRACKET ASSEMBLY - HYDRAULIC STEERING



TRANSOM BRACKET ASSEMBLY - HYDRAULIC STEERING

BS39

Ref No	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	910928	LOCKNUT, Steering arm to steering cylinder	1	54	983547	TRAIL LOCK LEVER AND ROD	1
2	303480	LOCKWASHER, Ground wire and anode	3	55	911355	SUPPORT BRACKET	1
3	308688	WASHER, Guide plate	4	56	983550	ENGINE BRACKET ASSY, Port	1
4	313022	NUT	7	57	983551	ENGINE BRACKET ASSY, Stbd	1
5	320107	TIE STRAP	10	58	911348	STUD, Swivel housing to engine bracket	6
6	910927	WASHER, Steering arm to steering cylinder	1	59	910941	BUSHING, Engine brkt	2
7	911505	RETAINER, Mounting bolts	6	60	910939	INSERT, 1/2-13, locking	10
8	324430	SCREW, Anode to plate	4	61	910934	INSERT, 1/4-20, locking	AR
9	326614	SCREW, Transom bracket	6	62	983778	OIL LINE ASSEMBLY	2
10	328095	SCREW, Guide plate	2	63	910926	BOLT, Steering arm to steering cylinder	1
11	911616	CLAMP, Fuel hose	2	64	910925	LOCKNUT, Swivel housing to bracket	6
12	121470	LOCKNUT, Screw, clamp to engine bracket plate	1	65	303887	WASHER, Steering cylinder to engine bracket	1
13	907833	TIE STRAP, 11" long	AR	66	313022	NUT, Steering cylinder to engine bracket	1
14	329217	SCREW, Ground straps	2	67	313650	NUT, Transom bracket assy	6
15	910938	PLATE, Transom bracket, upper	1	68	910817	TIE STRAP, 21" long	1
16	910953	RETAINING RING	12	69	329217	SCREW, Grommet retainer	4
17	911347	SHAFT, Tilt pivot	1	70	328730	SCREW, Clamp to engine bracket plate	1
18	983555	GUIDE PLATE	1	71	911249	CLAMP, Speedometer hose	1
19	911346	SCREW, Guide plate	2	72	329217	SCREW, Clamp to engine bracket	2
20	910957	FITTING, Fuel line to bracket	1	73	910699	WASHER, Sealing	6
21	911433	HOSE, Fuel line	1	74	123199	FITTING, Control bracket, oil	1
22	910988	GASKET, Control bracket to transom	1	75	911488	GROMMET, Shift and throttle cables, black	1
23	983531	SPACER & PIN	2	76	910951	PIN, Steering cylinder	1
24	911351	COVER, Transom bracket assy	1	77	910963	COVER, Shift and throttle cables	1
25	910992	THRUST WASHER	2	78	911425	PLATE, Grommet retainer	1
26	911337	SHIM, Thrust plate	AR	79	911495	CLAMP, Cables to engine bracket	2
27	911361	THRUST PLATE	2	80	910924	WASHER, Swivel housing to bracket	6
28	911235	WASHER, Transom mount	6	81	911027	GUIDE, Shift and throttle cable	1
29	981870	GROUND WIRE ASSY	1	82	911082	PLUG, Grommet	3
30	328743	WASHER, Cover to transom bracket	4	83	911092	SCREW, Pin, steering cylinder	1
31	552906	COTTER PIN, Nut	1	84	911148	GROMMET, Battery & engine cable	1
32	983191	ANODE ASSY	1	85	911489	GROMMET, Shift and throttle cable, brown	1
33	910958	FITTING, Steering, control bracket	2	86	911429	SCREW, Cover transom and engine	8
34	910959	FITTING, Steering line to bracket	2	87	911412	SLEEVE, Fuel line	4
35	911368	COVER, Engine bracket, port	1	88	983541	STEERING CYLINDER	1
36	911369	COVER, Engine bracket, stbd	1	89	983172	FILTER	2
37	911030	O-RING, Steering fitting	2	90	910855	BUSHING	2
38	329217	SCREW, Cover, transom bracket	4	91	910959	FITTING	2
39	123018	SCREW, Control bracket to transom bracket	4	92	983643	O-RING KIT, Stg cylinder	1
40	983597	CONTROL BRACKET	1	93	983647	BLEED SCREW ASSY	2
41	911171	SCREW, Plate to transom bracket	8	94	911452	O-RING, Bleed screw	2
42	911332	PLATE, Transom bracket, lower	1	95	911199	SPACER, Fitting	2
43	983553	TRANSOM BRACKET ASSY, port	1	96	300721	WASHER, Spacer	2
44	983554	TRANSOM BRACKET ASSY, Stbd	1	97	306337	SCREW, Spacer	2
45	910901	INSERT, 5/16-18, locking	2	98	309174	CAP, Oil fitting	1
46	910934	INSERT, 1/4-20, locking	3	99	911426	ELBOW, Oil line to bracket	1
47	910935	INSERT, 3/8-16, locking	2	100	911502	CONNECTOR, Fuel hose	1
48	910939	INSERT, 1/2-13, locking	6	101	911503	CONNECTOR, Oil hose	1
49	910942	SLEEVE, Pivot shaft	1	102	305296	COTTER PIN, Trail lock spring	1
50	910949	SCREW, Trail lock	2	103	322652	CLAMP, Oil hose	3
51	911360	SPRING, Trail lock	1	104	320248	WASHER, Screw, trail lock	2
52	911356	PLATE, Engine bracket, lower	1	105	911428	HOSE, Oil line	1
53	911170	SCREW, Plate to engine bracket	10				



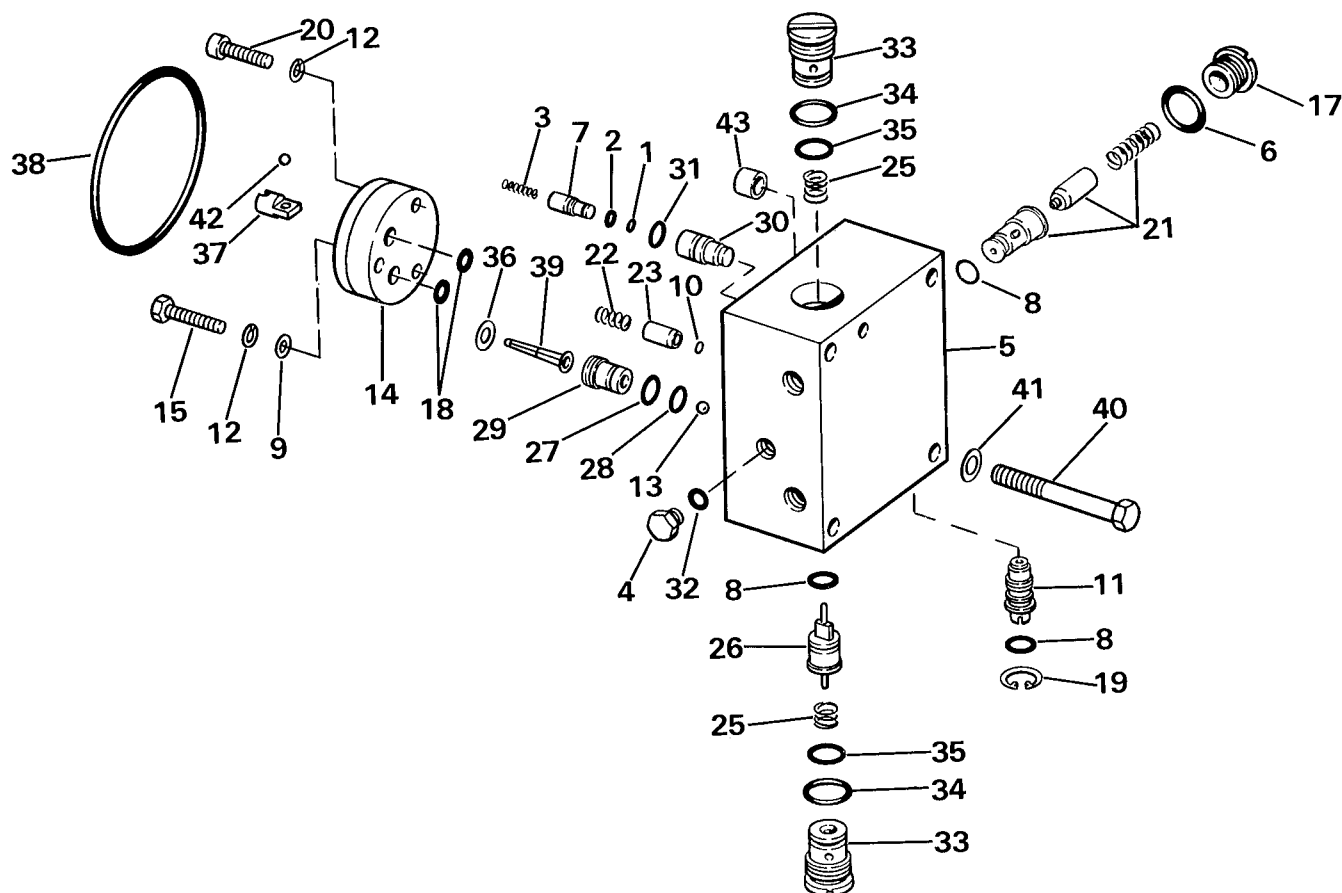
BS40

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
1	321117	O-RING, Oil	4	33	910985	GASKET, Tnt cylinder anchor	1
2	983544	CYLINDER ASSY	1	34	911171	SCREW	4
*	983740	O-RING KIT, Tilt cylinder	1	35	983116	SENDING UNIT ASSY	1
3	910855	BUSHING	2	36	320689	NUT, Rotary switch	1
4	911581	SLEEVE, Oil line hose	2	37	511527	RETAINER	1
5	908158	SCREW	1	38	910790	SPRING	1
6	911367	CLAMP	1	39	910973	ARM, Sending unit	1
7	911508	SUPPORT	1	40	911311	O-RING	1
8	321350	FILTER, Oil pump	1	41	329217	SCREW, Mounting bracket	2
9	909386	SCREW	3	42	911364	PIN, Cylinder	1
10	983446	MOTOR ASSY	1	43	911365	BRACKET, Sending unit	1
*	984058	END CAP & BRUSH ASSY	1	44	911247	PIN	2
*	983674	JUNCTION BOX ASSY	1	45	984245	ANCHOR BRACKET	1
11	317000	CLAMP	2	46	910901	INSERT, 5/16-18	4
12	322548	RETAINER	1	47	910934	INSERT, 1/4-20	3
13	910775	SLEEVE, Red	1	48	911910	BUSHING	4
14	512037	SLEEVE, Black	1	49	320107	TIE STRAP	4
15	329289	SCREW, Cover & terminal	8	50	322223	HOSE, Reservoir	1
16	983174	COVER ASSY	1	51	911520	FITTING, Reservoir	1
17	315004	TERMINAL BLOCK JUMPER	3	52	910986	STRAP, Reservoir mtg	1
18	512639	BASE, Junction box	1	53	910987	SCREW, Reservoir mtg	2
19	582472	RELAY ASSY	2	54	911252	PLUG	1
20	512066	CLAMP	1	55	910965	DOWEL, Valve body	2
21	582186	CONNECTOR & LEAD	2	56	983802	VALVE BODY ASSY ①	1
22	511866	CONNECTOR	1	57	321163	O-RING, Motor	1
23	983173	CABLE ASSY	1	58	910966	O-RING, Valve body	1
24	983028	CABLE ASSY	1	59	322481	BUSHING	2
25	983027	CABLE ASSY , Sending unit	1	60	983542	OIL LINE ASSY , Rod end	1
26	321209	SCREW, Clamp	1	61	983543	OIL LINE ASSY , Piston end	1
27	310981	SCREW, Mounting	6	62	306439	WASHER, Mounting screw	4
28	204038	RING TERMINAL, Battery	2	63	911078	SCREW, Valve body	4
29	325698	CONNECTOR, Motor	1	64	911522	O-RING	1
30	511847	CONNECTOR, Sending unit	1	65	173851	CAP, Oil tank assy	1
31	910974	SCREW, Sending unit mtg	2	66	910961	RESERVOIR	1
32	910975	CLAMP, Leads	1	67	329217	SCREW, Clamp	1

* Not Shown

① See Page 26 For Detail Of Service Parts

VALVE BODY ASSY.



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BS30

Ref. No.	P/N	Name of Part	Qty.	Ref. No.	P/N	Name of Part	Qty.
*	983802	VALVE BODY ASSY	1	22	321282	SPRING	1
1	324678	O-RING	1	23	122759	VALVE, Pump relief	1
2	324677	O-RING	1	25	323846	SPRING, Pump control piston	2
3	325863	SPRING	1	26	323848	PISTON, Pump control	1
4	911252	PLUG, Valve body	1	27	202893	O-RING	1
5	911320	VALVE BODY	1	28	303191	O-RING	1
6	326649	O-RING	1	29	911603	VALVE SEAT	1
7	325862	VALVE CORE	1	30	391155	SEAT, Valve core, relief valve	1
8	202893	O-RING, Valve seat & piston	3	31	326425	O-RING, Valve seat	1
9	300154	WASHER, Pump to manifold	1	32	911311	O-RING, Housing	1
10	122757	SEAL, Valve	1	33	387376	VALVE SEAT, Housing & seal assy	2
11	387990	VALVE ASSY, Manual release	1	34	326649	O-RING	1
12	306311	LOCKWASHER, Screw, pump	3	35	304174	O-RING	1
13	800128	BALL	1	36	911307	WASHER, Filter	1
14	389836	OIL PUMP ASSY	1	37	322174	COUPLING, Oil pump to motor	1
15	321219	SCREW, Pump to manifold	1	38	910966	O-RING, Valve body	1
17	910866	HOUSING, Valve seat, manifold	1	39	321165	FILTER	1
18	321357	O-RING, Pump, small	2	40	911078	SCREW, Valve body	4
19	321362	RETAINING RING, Manual release	1	41	306439	WASHER, Mounting screw	4
20	321942	SCREW, Oil pump to manifold	2	42	322175	BALL, Coupling	1
21	983767	RELIEF VALVE ASSY	1	43	910965	DOWEL, Valve body	2

* Not Shown

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