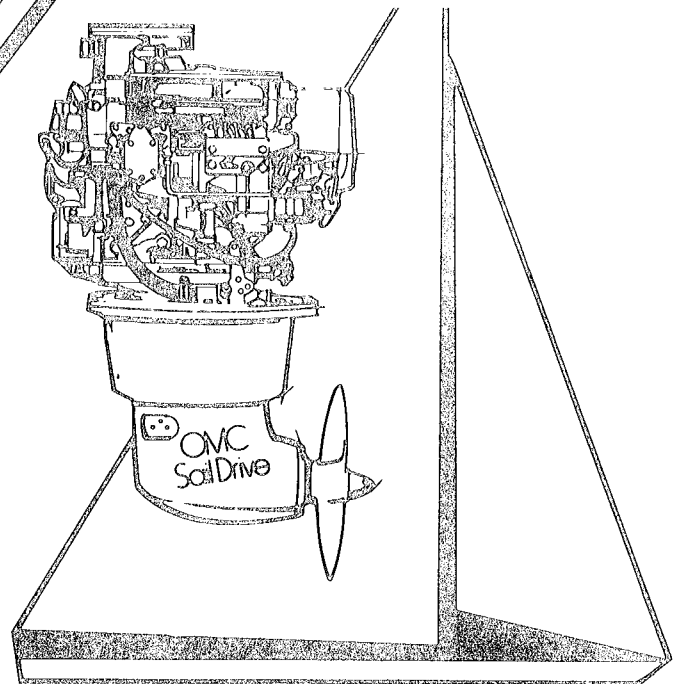


OMC[®] Zephyr[™]

SAIL DRIVE



15S13A

Parts
Catalog



SAFETY WARNING

DO NOT SUBSTITUTE AUTOMOTIVE PARTS OR OTHER STANDARD OUTBOARD MOTOR PARTS FOR THE FOLLOWING MARINE COMPONENTS: STARTER, ALTERNATOR, VOLTAGE REGULATOR, DISTRIBUTOR AND RELATED IGNITION PARTS, SPARK PLUG LEADS, SOLENOIDS, CARBURETOR (AND RELATED PARTS) OR FUEL PUMP. THESE COMPONENTS HAVE BEEN SPECIFICALLY DESIGNED NOT TO EMIT FUEL VAPORS OR TO CAUSE IGNITION OF FUEL VAPORS IN THE BILGE. TO PREVENT AN ACCIDENT, DO NOT SUBSTITUTE AUTOMOTIVE OR STANDARD OUTBOARD MOTOR COMPONENTS OR PARTS.

PARTS DESIGNATED WITH A  SAFETY SYMBOL MUST BE REPLACED WITH GENUINE OMC PARTS OR EQUIVALENT PARTS WHICH MEET ALL CURRENT U.S. COAST GUARD SAFETY REGULATIONS AND ABYC-BIA AND OTHER APPLICABLE STANDARDS. THIS IS NECESSARY TO INSURE THE COMPLETED ASSEMBLY WILL RETAIN ITS EXTERNAL IGNITION PROTECTION FEATURE.



NOTE

THIS PARTS CATALOG SHOULD NOT BE USED IN LIEU OF A SERVICE MANUAL. ORDER YOUR SERVICE MANUAL FROM:

OMC STERN DRIVE
3815 GRANDVILLE AVENUE
GURNEE, ILLINOIS 60031
ATTN: SERVICE DEPARTMENT

SUPPLY ENGINE MODEL AND SERIAL NUMBER WHEN REQUESTING A SERVICE MANUAL.

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While the information contained in this Parts Catalog is based on the latest product information available at the time of publication, the continuing accuracy of this Parts Catalog cannot be guaranteed.

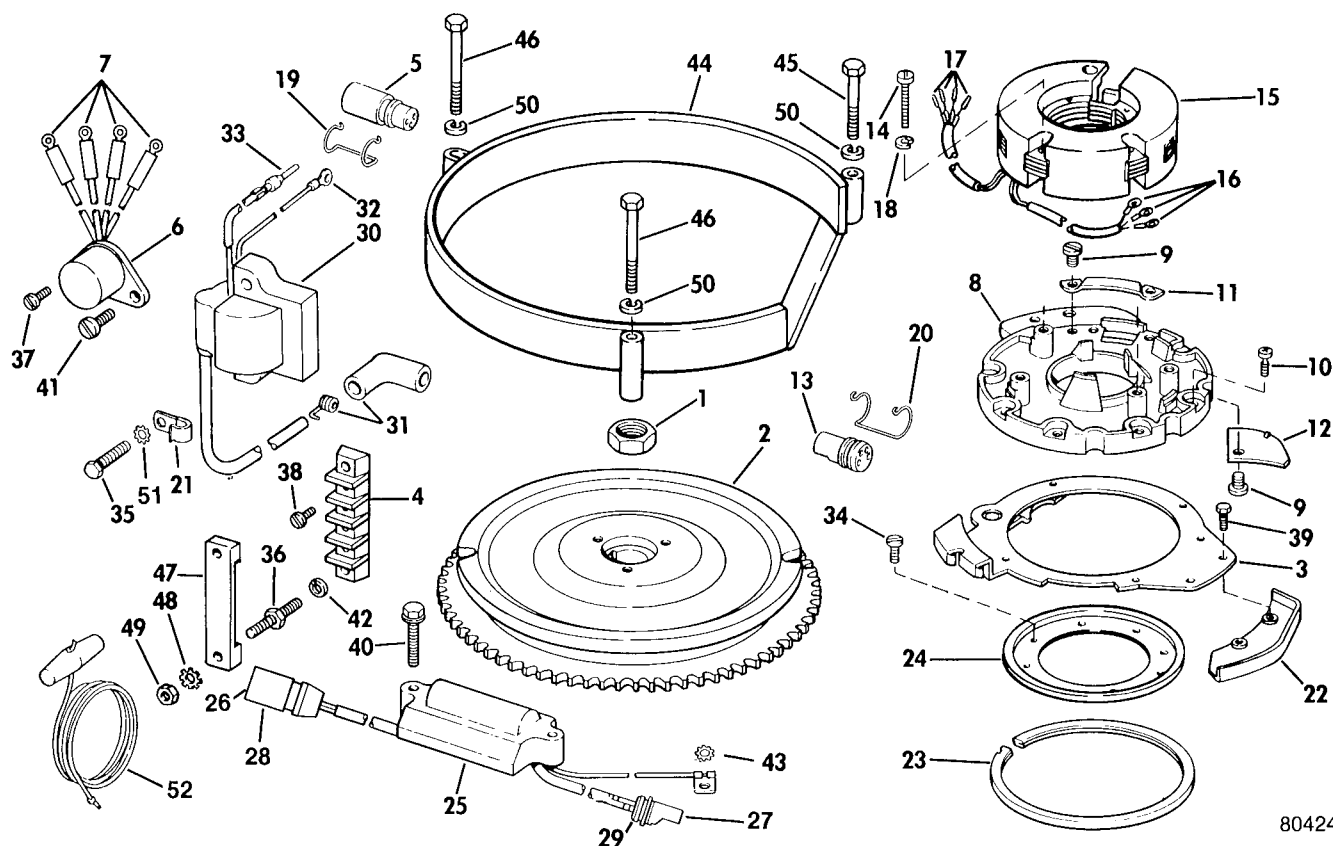
All illustrations used in this Parts Catalog may not depict actual models or equipment and are intended as representative views for reference only.

PART NUMBERS NEW FOR THIS EDITION CAN BE IDENTIFIED BY THE BOX SYMBOL  IN NAME OF PART COLUMN.

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY.

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MAGNETO

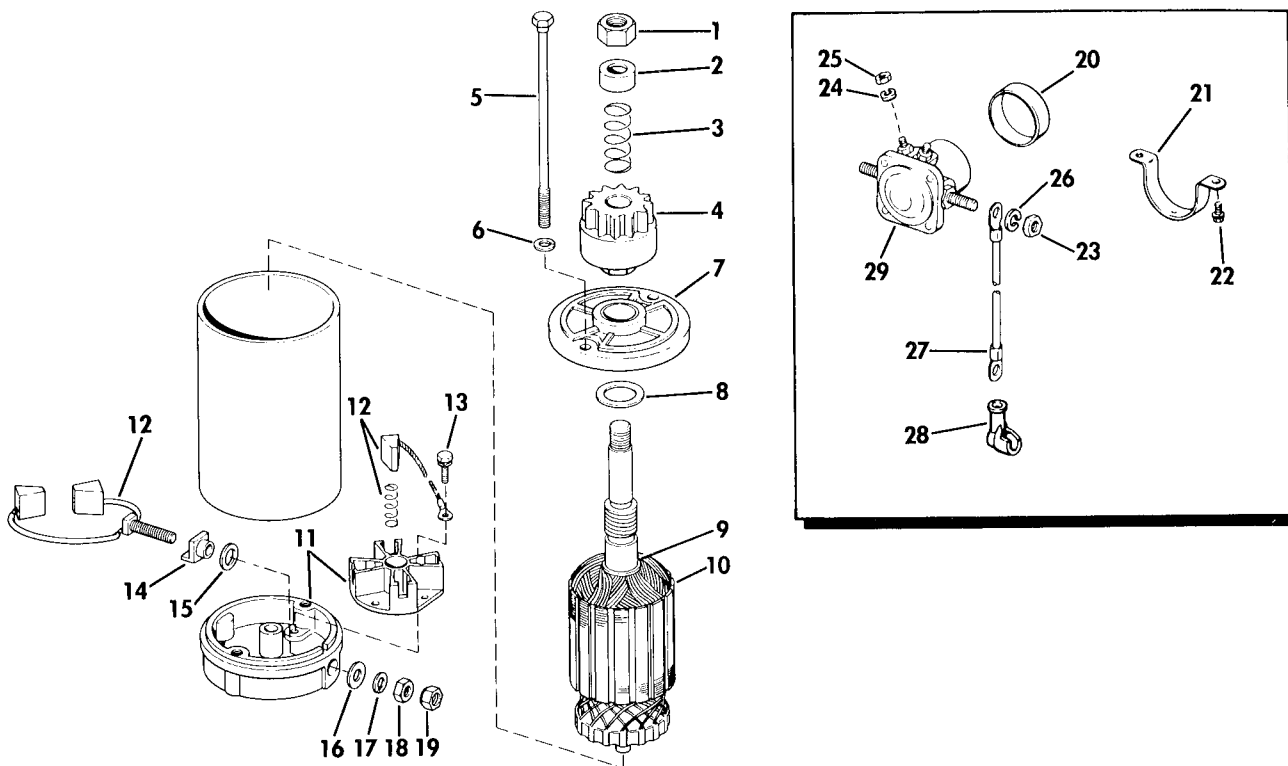


804249

REF NO	PART NO	NAME OF PART	QTY PER ASSY	REF NO	PART NO	NAME OF PART	QTY PER ASSY
1	321341	NUT, Crankshaft	1	27	581656	SOCKET	3
2	581014	FLYWHEEL ASSEMBLY	1	28	511449	CONNECTOR	1
3	388261	RETAINER & LINK ASSY	1	29	511450	CONNECTOR	1
4	511271	TERMINAL BLOCK	1	30	582330	COIL ASSY	2
5	511465	CONNECTOR	1	31	581027	COVER & TERMINAL	1
6	581778	RECTIFIER ASSEMBLY	1	32	510767	TERMINAL	1
7	510780	RING TERMINAL	4	33	511469	PIN, Contact	1
*	582021	PLATE ASSY COMPLETE	1	34	306286	SCREW, Support to cylinder	4
8	391225	PLATE & SLEEVE ASSY	1	35	323795	SCREW, Coil mounting	4
9	307019	SCREW, Clamp & cover	3	36	322164	SCREW, Terminal block mtg	2
10	511460	SCREW, Retainer	5	37	314576	SCREW, Rectifier mounting	1
11	511458	CLAMP, Leads	1	38	315003	SCREW, Terminal	4
12	511459	COVER, Leads	1	39	320468	SCREW, Throttle cam	2
13	511464	CONNECTOR, Leads	1	40	323796	SCREW, Power pack	2
14	132123	SCREW, Stator mounting	3	41	552421	SCREW, Rectifier to bracket	1
15	581651	STATOR ASSY	1	42	120052	LOCKWASHER, Terminal block	2
16	510780	TERMINAL	3	43	306488	LOCKWASHER	5
17	581656	SOCKET ASSY	4	44	388567	FLYWHEEL GUARD	1
18	120052	LOCKWASHER, Stator mtg	3	45	306493	SCREW, Guard	1
19	322548	RETAINER, Three terminal	1	46	306832	SCREW, Guard	2
20	322549	RETAINER, Four terminal	1	47	322166	COVER, Terminal block	1
21	309041	CLAMP, Coil leads	1	48	303916	LOCKWASHER, Cover	2
22	322979	CAM, Throttle control	1	49	204046	NUT, Terminal block cover	2
23	322435	BEARING, Plate to support	1	50	306396	LOCKWASHER, Guard screw	3
24	322102	SUPPORT	1	51	306407	WASHER, Ignition coil mtg	3
25	581927	POWER PACK ASSY	1	52	378347	EMERGENCY STARTER ROPE	1
26	511466	PIN	4				

* Not Shown

ELECTRIC STARTER & SOLENOID

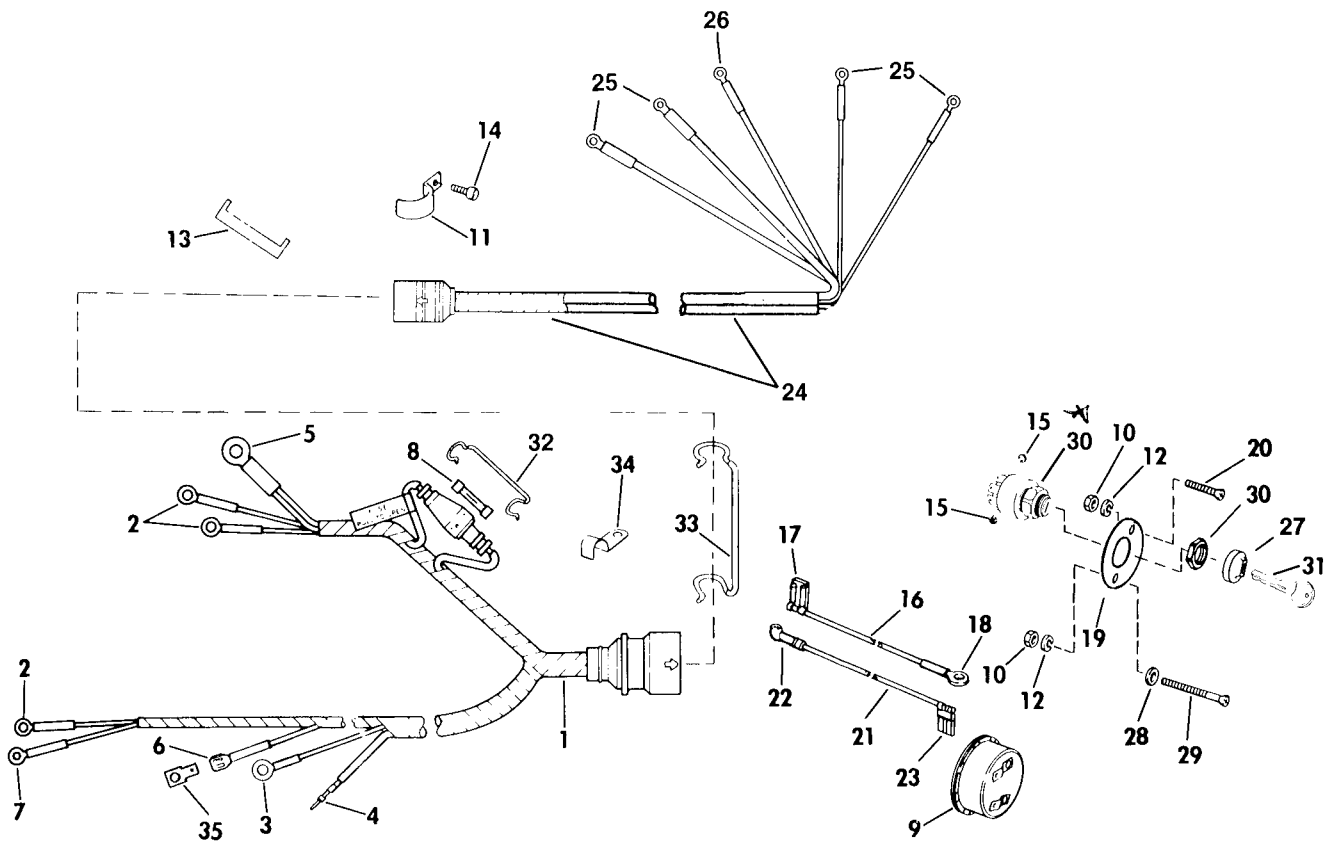


74207

REF NO	PART NO	NAME OF PART	QTY PER ASSY	REF NO	PART NO	NAME OF PART	QTY PER ASSY
△*	388959	STARTER MOTOR ASSY	1	16	316749	WASHER, Plain	1
1	316740	NUT, Gear stop spacer	1	17	316744	LOCKWASHER	1
2	316741	SPACER, Stop gear	1	18	321642	NUT, Input stud	1
3	316742	SPRING, Anti drift	1	19	321641	LOCKNUT, Input stud	1
4	321648	DRIVE ASSY	1	20	311217	SLEEVE, Solenoid	1
5	387939	THRU BOLT PACKAGE	1	21	311218	CLAMP, Solenoid mtg	1
6	321646	LOCKWASHER	2	22	312889	SCREW, Solenoid mount	2
7	386639	CAP ASSY	1	23	311349	NUT, Terminal	4
8	316750	WASHER, Thrust	1	24	120052	LOCKWASHER, Terminal	2
9	321645	SNAP RING, Thrust	1	25	306556	NUT, Terminal	2
10	387766	ARMATURE	1	26	306325	LOCKWASHER, Terminal	3
11	387768	CAP ASSY, Commutator	1	△ 27	388246	CABLE AND COVER ASSY	1
12	385952	BRUSH AND SPRING SET	1	28	322815	COVER	2
13	321643	BOLT	2	△ 29	389398	SOLENOID ASSY	1
14	316743	BUSHING, Insulation	1				
15	316748	WASHER, Insulation	1				

* Not Shown

INSTRUMENT & CABLE



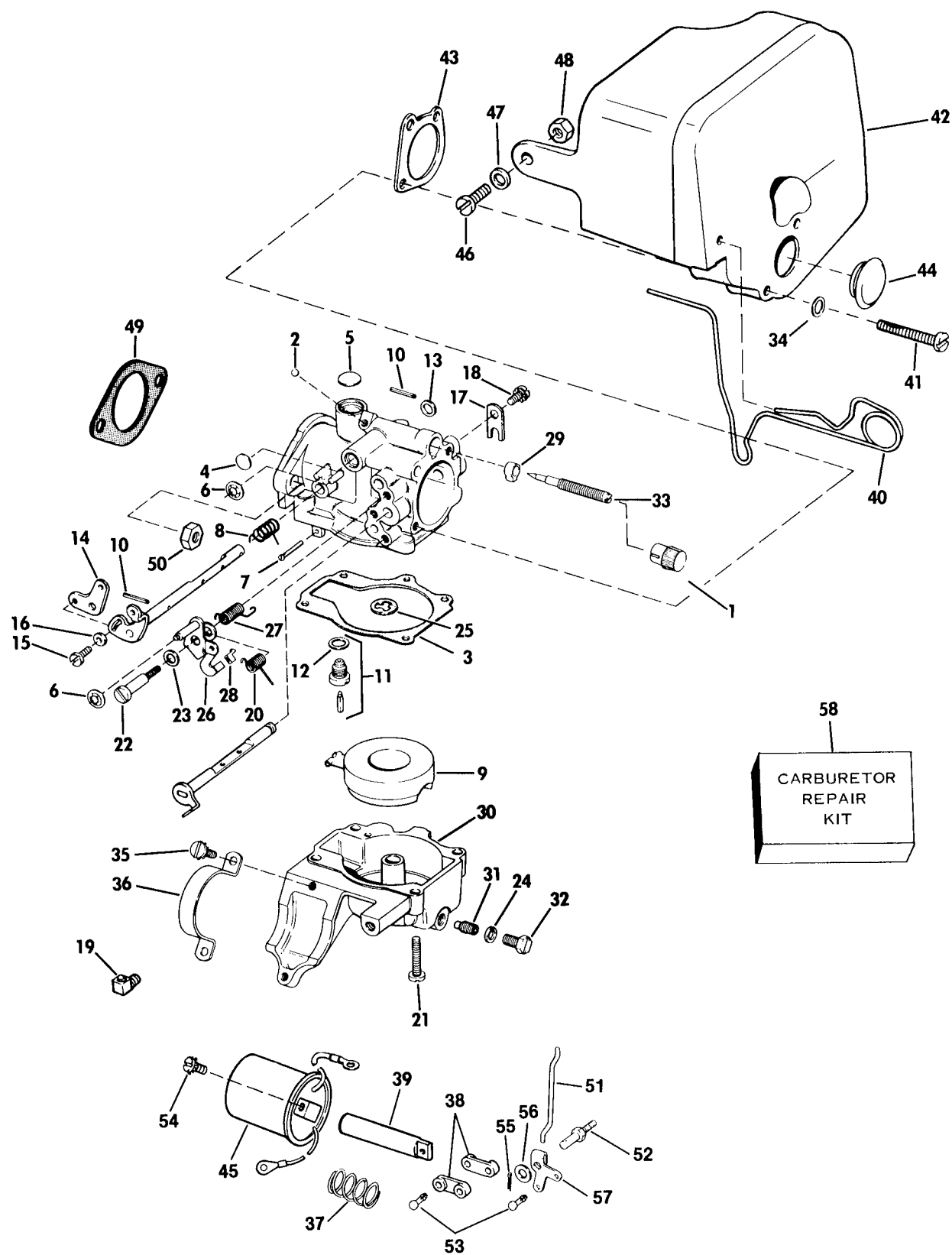
804250

#30 SEE 1983 BOOK

REF NO	PART NO	NAME OF PART	QTY PER ASSY	REF NO	PART NO	NAME OF PART	QTY PER ASSY
1	389399	CABLE ASSY	1	18	510780	TERMINAL, Ring	1
2	204036	RING TERMINAL	3	19	323272	SWITCH PLATE	1
3	308294	RING TERMINAL	1	20	122481	SCREW, Dash panel	1
4	511469	PIN, CONTACT	1	21	581807	LEAD ASSY, Switch to horn	1
5	204053	RING TERMINAL	1	22	308808	TERMINAL	1
6	204034	TERMINAL	1	23	309437	TERMINAL	1
7	510780	TERMINAL	1	24	389495	INSTRUMENT CABLE ASSY	1
8	510884	FUSE, 20 amp	1	25	510780	TERMINAL, Ring	4
9	390044	INSTRUMENT & CABLE ASSY	1	26	204039	TERMINAL, Ring	1
10	389396	HORN ASSY	1	27	322176	PUSH KNOB, Key	1
11	308644	NUT, Panel to horn bracket	6	28	323287	WASHER	1
12	304494	CLAMP, Cable to boat	4	29	323288	SCREW, Switch Plate	1
13	321447	LOCKWASHER	6	30	390045	SWITCH, Ignition	1
14	303806	TUBING	2	31	322693	KEY, Ignition	2
15	305009	SCREW, Clamp to boat	4	32	321077	RETAINER, Fuse holder	2
16	306559	SCREW, Starter switch	6	33	315182	CLAMP, Cable	1
17	581112	LEAD ASSY	1	34	326365	CLIP	1
	309437	TERMINAL	1	35	121689	ADAPTER, Terminal	1

* Not Shown

CARBURETOR



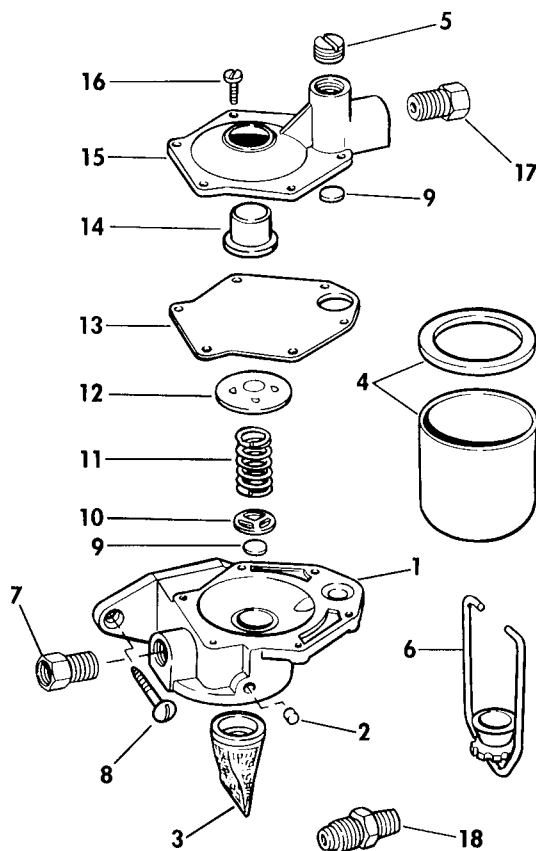
CARBURETOR

REF NO	PART NO	NAME OF PART	QTY PER ASSY	REF NO	PART NO	NAME OF PART	QTY PER ASSY
Ⓢ *	389280	CARBURETOR ASSY	1	30	322645	FLOAT CHAMBER	1
1	323622	KNOB, Adjustment	1	31	319831	ORIFICE PLUG	1
2	304201	LEAD SHOT	1	32	307832	SCREW PLUG	1
†3	316331	GASKET, Float bowl	1	33	388885	NEEDLE VALVE, Slow speed	1
†4	307542	CORE PLUG	2	34	306015	WASHER	2
†5	202310	CORE PLUG	1	35	303737	SCREW, Yoke to bracket	2
†6	313973	RETAINER	2	36	303740	YOKE, Solenoid	1
†7	302661	HINGE PIN, Float	1	37	324085	SPRING, Plunger	■ 1
8	313357	SPRING, Throttle return	1	38	324093	LINK, Choke	■ 2
†9	382363	FLOAT ASSY	1	39	324092	PLUNGER, Solenoid	■ 1
10	303261	ROLL PIN, Shaft	2	40	322786	KNOB, Choke	1
†11	378895	FLOAT VALVE & SEAT ASSY	1	41	322784	SCREW, Silencer to carb	2
†12	310996	GASKET	1	Ⓢ 42	389081	AIR SILENCER	1
13	307596	WASHER, Throttle shaft	1	43	323338	GASKET, Carb to silencer	1
14	320287	ADJUSTMENT LEVER	1	44	316074	PLUG, Air silencer	1
15	510278	SCREW, Throttle lever	1	45	581929	SOLENOID	■ 1
16	300803	WASHER	1	46	309483	SCREW, Air silencer	1
17	314906	CLIP, Choke shaft	1	47	306561	WASHER, Air silencer	1
18	311516	SCREW, Clip	1	48	307999	NUT, Air silencer	1
19	122510	ELBOW, Fuel line	1	†49	325092	GASKET, Carb to manifold	■ 1
20	318445	SPRING, Choke override	1	50	316355	NUT, Carb mounting	2
21	310302	SCREW, Float bowl	4	51	315322	LINK	1
22	309720	SHOULDER SCREW	1	52	303739	PIVOT PIN	1
23	323693	WASHER, Bellcrank screw	■ 1	53	382778	PIN, Solenoid shaft	2
†24	303630	WASHER, Screw plug	1	54	319603	SCREW, Choke lead	■ 1
†25	316332	GASKET, Nozzle	1	55	305650	COTTER PIN	1
26	388494	BELLCRANK, Choke	1	56	307596	WASHER	1
27	315239	SPRING, Choke return	1	57	303747	LEVER, Shaft to link	1
28	318536	SLEEVE	1	58	390134	CARBURETOR REPAIR KIT	■ 1
29	315232	RETAINER, Needle valve	1				

* Not Shown

† Also Available in Carburetor Repair Kit

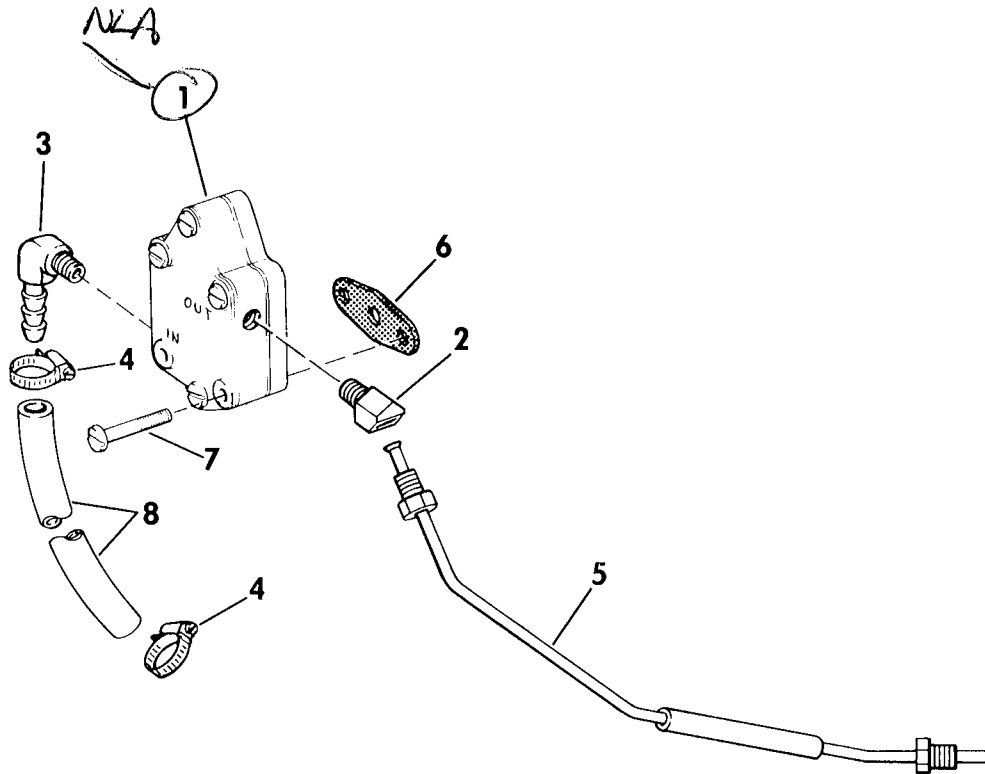
PRIMER PUMP KIT



74215

REF NO	PART NO	NAME OF PART	QTY PER ASSY	REF NO	PART NO	NAME OF PART	QTY PER ASSY
1	389687	PRIMER PUMP KIT ASSY	1	10	303420	RETAINER, Valve	1
2	305243	PLUG, Core	1	11	301803	SPRING	1
3	305185	FILTER	1	12	305714	SUPPORT	1
4	388480	BOWL AND SEAL	2	13	305716	DIAPHRAGM	1
5	324076	PLUG, Pipe	1	14	305713	BUTTON, Push	1
6	389686	THUMB NUT & YOKE ASSY	1	15	305717	HOUSING	1
7	908923	FITTING, Outlet	1	16	306431	SCREW	6
8	303675	SCREW, Wood	2	17	909261	FITTING, Inlet	1
9	303614	VALVE, Disc	2	18	173275	ANTI SYPHON VALVE	1

FUEL PUMP



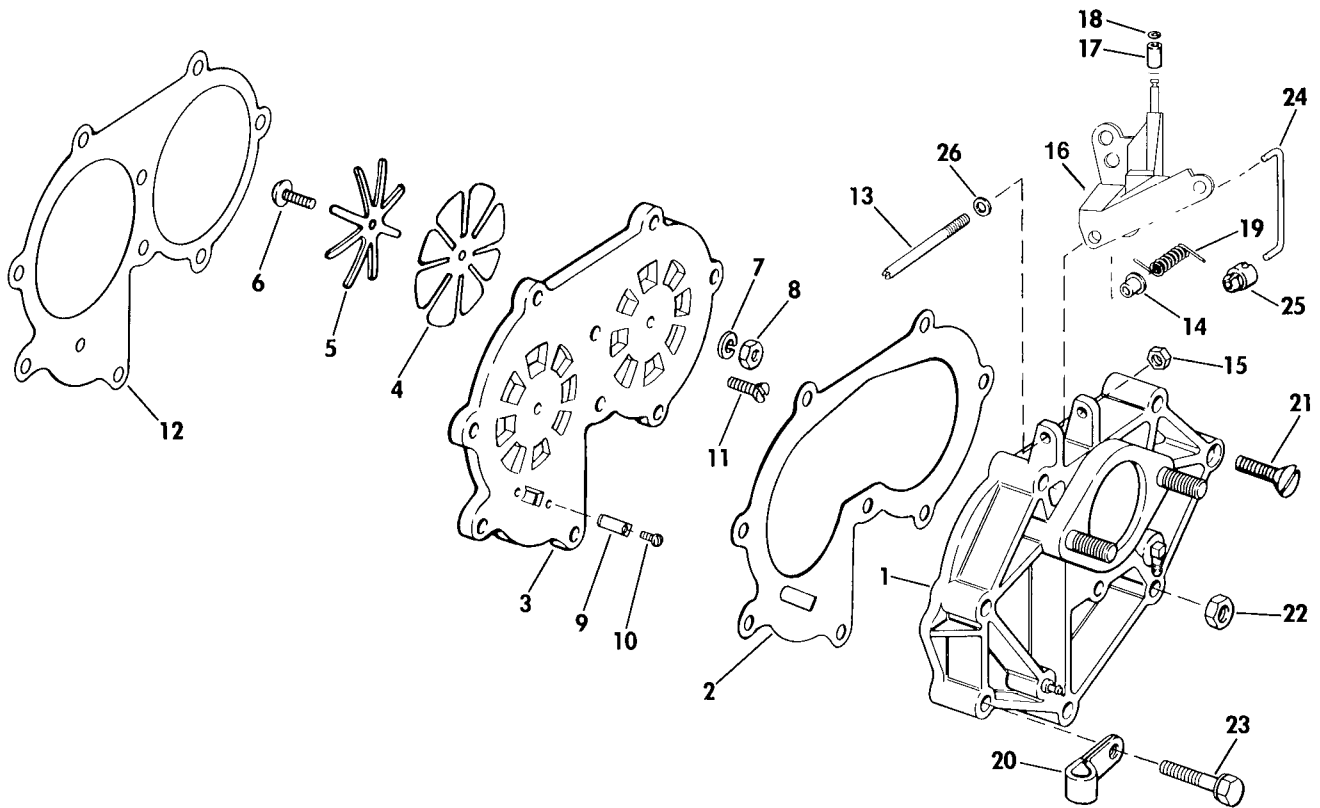
SEE REPAIR KIT 393103

74206

REF NO	PART NO	NAME OF PART	QTY PER ASSY
1	388527	FUEL PUMP ASSEMBLY	1
2	908993	ELBOW, Outlet	1
3	322706	ELBOW, Inlet	1
4	316832	CLAMP, Hose	2
5	388592	FUEL LINE ASSY	1
6	303615	GASKET, Pump mounting	1
7	312330	SCREW, Pump mounting	2
8	322885	HOSE, Pump to nipple	1

** Cut From 25' Roll 322725

INTAKE MANIFOLD

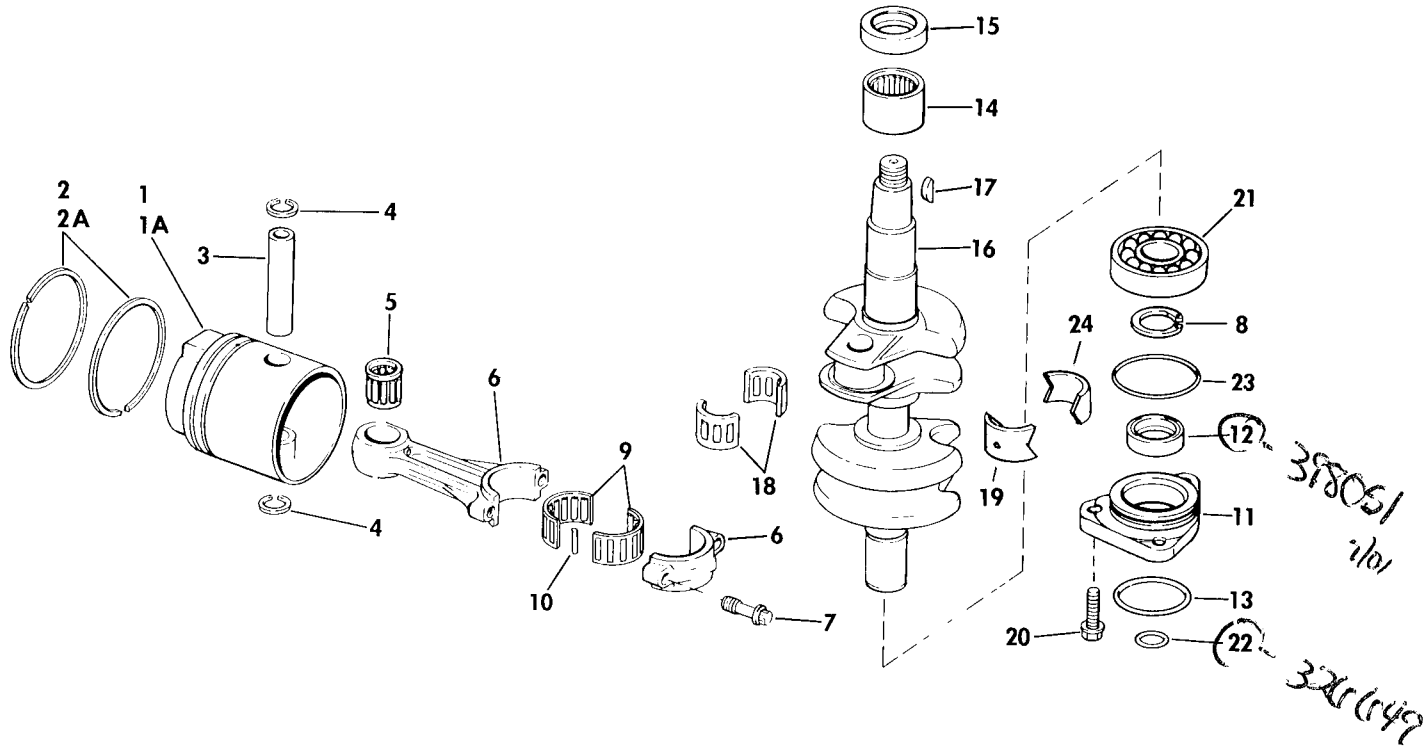


804252

REF NO	PART NO	NAME OF PART	QTY PER ASSY	REF NO	PART NO	NAME OF PART	QTY PER ASSY
1	388584	MANIFOLD, Intake	1	14	315101	BUSHING, Follower pin	2
2	321573	GASKET, Manifold	1	15	304753	NUT, Follower pin	1
*	389768	LEAF PLATE ASSEMBLY	1	16	390765	CAM FOLLOWER	1
3	320155	PLATE, Leaf	1	17	305232	ROLLER, Cam follower	1
4	320154	LEAF VALVE	2	18	307529	RETAINING RING, Roller	1
5	325026	STOP, Leaf	2	19	320157	SPRING, Cam follower	1
6	301858	SCREW, Leaf to plate	2	20	321084	CLAMP, Fuel line	1
7	306546	LOCKWASHER, Leaf screw	2	21	304294	SCREW, Manifold to crankcase	1
8	306556	NUT, Leaf screw	2	22	306338	NUT, Manifold to crankcase	5
9	309466	VALVE, Drain	1	23	303459	SCREW, Manifold to crankcase	2
10	303761	SCREW, Valve	1	24	320150	LINK, Carb to cam follower	1
11	307609	SCREW, Plate to crankcase	1	25	313329	RETAINER, Link throttle lever	2
12	321479	GASKET, Plate to crankcase	1	26	551953	WASHER	3
13	320318	PIN, Cam follower	1				

* Not Shown

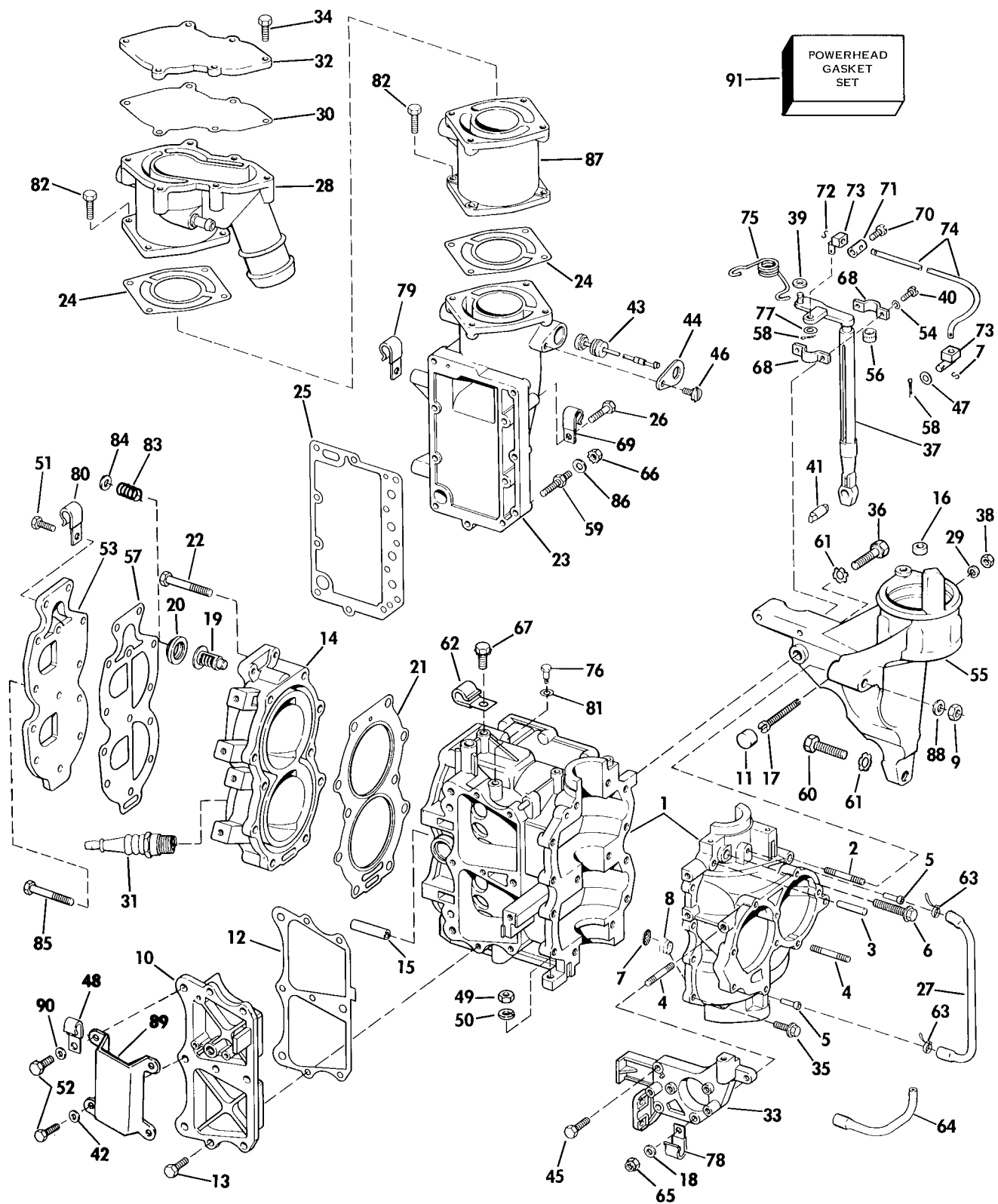
CRANKSHAFT & PISTON



804253

REF NO	PART NO	NAME OF PART	QTY PER ASSY	REF NO	PART NO	NAME OF PART	QTY PER ASSY
1	389155	PISTON, Standard	2	12	319664	SEAL	2
2	385807	RING SET, Standard	2	13	322224	O-RING	1
1A	388424	PISTON, 030 O S	2	14	386481	ROLLER BEARING ASSY	1
2A	385809	RING SET, 030 O S	1	15	321504	SEAL	1
3	553742	WRIST PIN	2	16	388878	CRANKSHAFT	1
4	302577	RETAINING RING	4	17	307480	KEY, Crankshaft	1
5	378251	BEARING, Wrist pin	2	18	389613	RETAINER & NEEDLES, Ctr	2
6	387465	CONNECTING ROD ASSY	2	19	322916	BEARING LINER, Ctr main, cylinder	1
7	308186	SCREW, Rod Cap	2	20	321527	SCREW	3
8	305160	RETAINING RING	1	21	386482	ROLLER BEARING ASSY	1
9	388188	RETAINER ASSY	2	22	553127	O-RING	1
10	387142	NEEDLE SET	2	23	319662	SEAL	1
11	388285	CRANKCASE HEAD & SEAL	1	24	322915	BEARING LINER, Ctr main, crankcase	1

CYLINDER & CRANKCASE



ES NO	PAINT	SPRAY	1 QT CAN
209	PRIMER	172757	376015
391	WHITE	172748	385300
1110	BLUE	172836	N/A

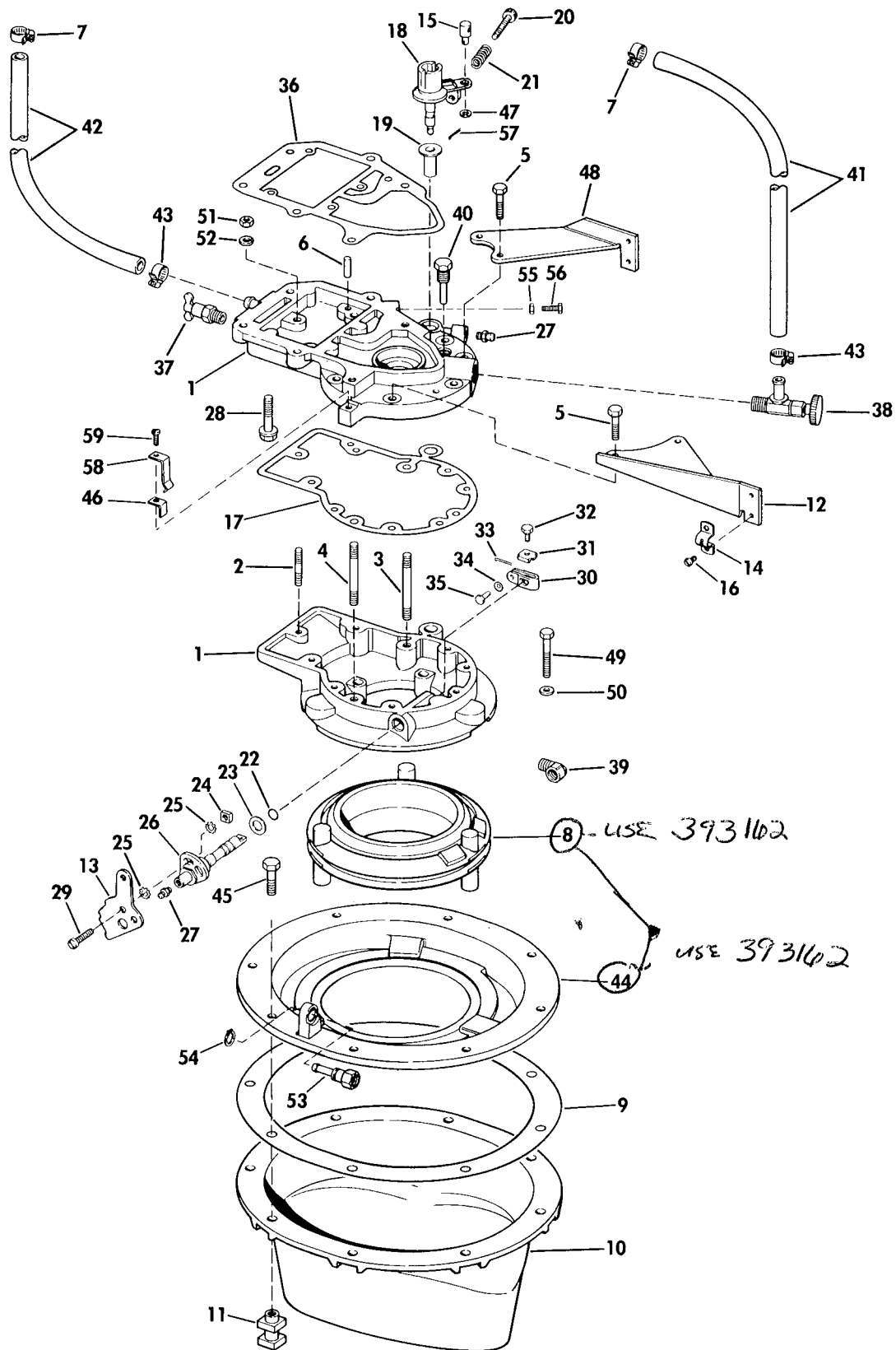
804254

CYLINDER & CRANKCASE

REF NO	PART NO	NAME OF PART	QTY PER ASSY	REF NO	PART NO	NAME OF PART	QTY PER ASSY
1	388832	CYLINDER & CRANKCASE ASSY	1	46	303311	SCREW, Switch cover	1
2	308354	STUD, Starter bracket	1	47	551953	WASHER, Pivot pin	1
3	305070	TAPER PIN	1	48	310947	CLAMP, Motor cable to cover	1
4	308353	STUD	7	49	306422	NUT, Powerhead to hsg stud	2
5	303423	NIPPLE, Oil hose	2	50	311388	LOCKWASHER	2
6	318622	SCREW, Cyl to crankcase	6	51	300646	SCREW, Cyl head cover	12
7	305344	SCREEN	1	52	306450	SCREW, By-pass cover	3
8	385111	CHECK VALVE ASSY	1	53	323583	COVER, Cylinder head	1
9	308355	NUT, Starter bracket	1	54	120052	LOCKWASHER	2
10	322848	BY-PASS COVER ASSY	1	55	320012	BRACKET, Port	1
11	314416	BUMPER, Spark, adj screw	1	56	320524	BEARING, Control lever	1
12	319661	GASKET, By-pass cover	1	57	319665	GASKET, Water cover	1
13	300646	SCREW, By-pass cover	6	58	303049	COTTER PIN	2
14	323929	CYLINDER HEAD	1	59	311344	BOLT, Instrument cable	1
15	318357	WATER DEFLECTOR	2	60	306418	SCREW, Starter bracket	1
16	304847	SEAL, Starter to bracket	2	61	306396	LOCKWASHER	2
17	317615	SCREW, Spark adj	1	62	261598	CLAMP, Motor cable	1
18	306482	WASHER, Bracket	2	63	320107	CLAMP, Hose	4
19	378065	THERMOSTAT	1	64	322978	HOSE, Manf to c-case, lower	1
20	323582	SEAL, Thermostat	1	65	308355	NUT, Bracket	2
21	319633	GASKET, Cylinder head	1	66	316659	NUT, Cable ground	1
22	305027	SCREW, Cylinder head	10	67	308936	SCREW, Clamp	1
23	388195	MANIFOLD & NIPPLE, Lower	1	68	320523	BEARING CLAMP	2
24	322278	GASKET, Manifold	2	69	309322	CLAMP	2
25	319578	GASKET, Exhaust cover	1	70	304221	SCREW	1
26	306778	SCREW, Exhaust manifold to cylinder, 1-3/8"	9	71	304222	COLLAR	1
26	316907	SCREW, Exhaust manifold to cylinder, 2-3/4"	1	72	307565	PIN, Rod, pivot pin	2
27	322977	HOSE, Manifold to crankcase	1	73	320786	PIVOT PIN	2
28	388205	MANIFOLD & NIPPLE, Upper	1	74	320156	ROD, Throttle control	1
29	306396	LOCKWASHER, Spark adj	1	75	321721	SPRING	1
30	322279	GASKET, Manifold to cover	1	76	315092	SCREW, Lockout lever boss	1
31	389131	SPARK PLUG, Champion L81Y	2	77	305381	WASHER, Pivot pin	1
32	322168	COVER, Upper manifold	1	78	310441	CLAMP	1
33	323791	BRACKET, Starboard	1	79	311339	CLAMP	1
34	300646	SCREW, Cover to manifold	6	80	310439	CLAMP, Connector	1
35	314979	SCREW, Cylinder to crankcase	8	81	310540	WASHER, Lever boss	1
36	306778	SCREW, Starter bracket	1	82	307604	SCREW	8
37	386464	CONTROL LEVER & PIN	1	83	323586	SPRING, Pressure relief	1
38	304753	NUT, Spark adj	1	84	324314	RETAINER, Thermostat seal	1
39	305831	WASHER	1	85	308742	SCREW, Cover	1
40	510338	SCREW, Bearing clamp	2	86	306488	LOCKWASHER	1
41	304155	PIN, Control lever	1	87	322180	EXTENSION, Manifold	1
42	306453	WASHER	2	88	306482	WASHER, Starter mtg bracket	1
43	386686	TEMPERATURE SWITCH	1	89	323944	HEAT SHIELD	1
44	322300	COVER, Temperature Switch	1	90	306407	WASHER	2
45	302030	SCREW, Bracket	1	91	389078	POWERHEAD GASKET SET	1

† Set gap at 045

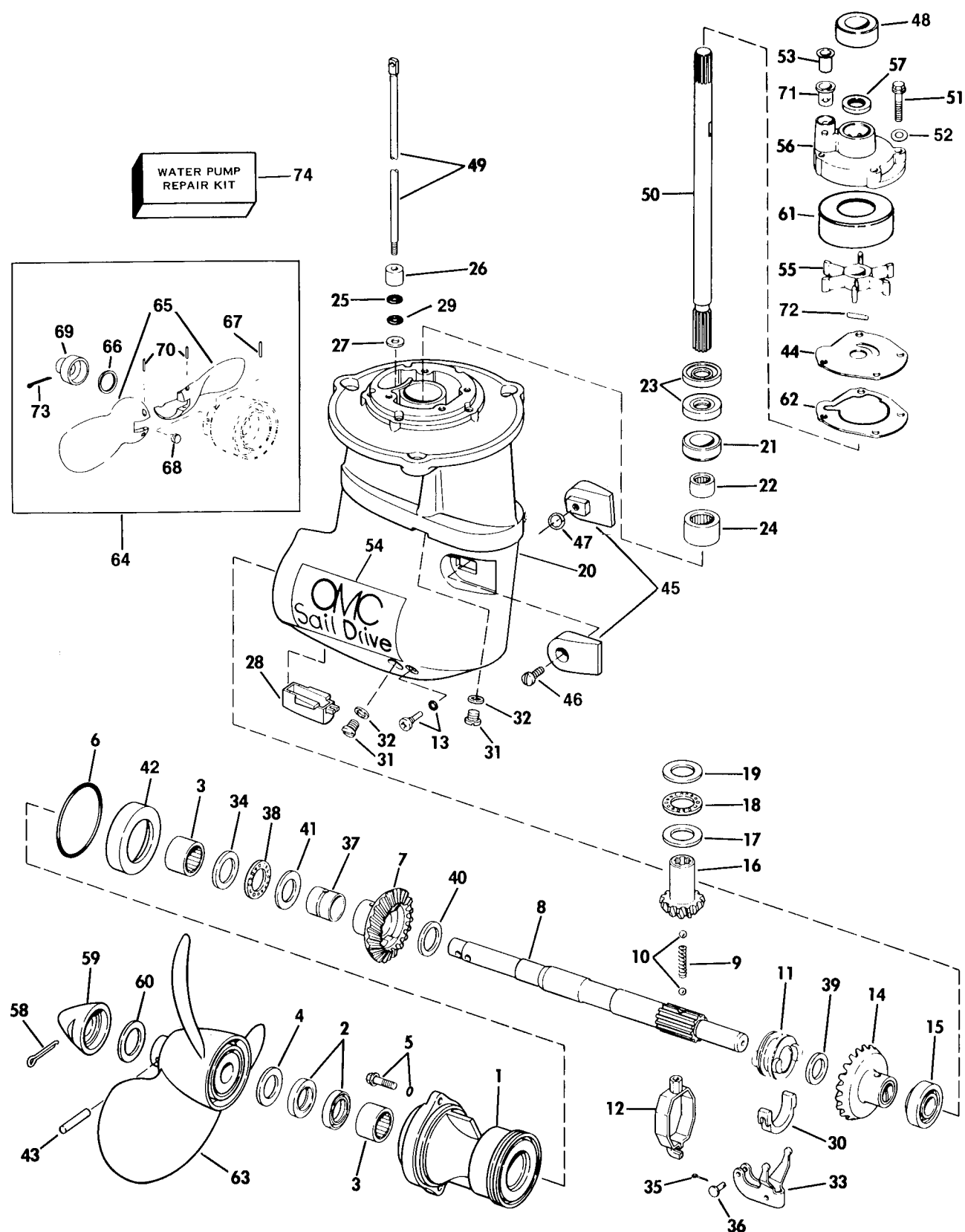
INTERMEDIATE HOUSING



INTERMEDIATE HOUSING

REF NO	PART NO	NAME OF PART	QTY PER ASSY	REF NO	PART NO	NAME OF PART	QTY PER ASSY
1	389451	ADAPTER & INTERMEDIATE HOUSING ASSY	1	31	319537	CLIP, Shift rod lever	1
2	313942	STUD, Hsg to adapter, 1-1/2" long	1	32	321532	SCREW, Lever clip	1
3	322283	STUD, Hsg to adapter & powerhead, 2-3/4" long	1	33	306376	COTTER PIN, Shift rod to lever	1
4	908272	STUD, Hsg to adapter & powerhead 2-1/2" long	1	34	304380	BOW WASHER, Shift rod to lever	1
5	324474	SCREW, Adapter to intermediate housing	7	35	319541	PIN, Shift rod to lever	1
6	318026	DOWEL	2	36	319710	GASKET, Adaptor to Powerhead	1
7	980863	CLAMP, Hose, Adapter to manifold	2	37	379957	PETCOCK ASSY, Water drain (fwd)	1
8	322214	SEAL, Mounting plate to motor	1	38	388239	SHUT-OFF VALVE, Adapter	1
9	322242	SEAL, Plate to motor mount	1	39	310924	FITTING, Fuel inlet	1
10	388409	MOTOR MOUNT ASSY	1	40	388238	PLUG & ANODE, Adapter	1
11	322304	NUT, Mount plate to motor mount	8	41	322223	HOSE, Shut-off valve to exhaust manifold, upper	1
12	322255	SUPPORT, Shift cable	1	42	322222	HOSE, Adapter nipple to exhaust manifold, lower	1
13	322225	SHIFT LEVER	1	43	316832	CLAMP, Water hose	2
14	322557	CLAMP, Cable	2	44	322297	MOUNT PLATE	1
15	322558	CONNECTOR	2	45	308429	SCREW, Mount plate to motor mount	8
16	304904	SCREW, Clamp to support	4	46	303700	SUPPORT	1
17	322281	GASKET, Adapter to intermediate housing	1	47	553146	WASHER, Connector	2
18	388439	THROTTLE CONTROL	1	48	322254	SUPPORT, Throttle cable	1
19	303854	BUSHING, Control gear	1	49	552957	SCREW, Intermediate hsg to gearcase — 2-5/8" long	2
20	304573	SCREW, Idle adjustment	1	49	316109	SCREW, Intermediate hsg to gearcase — 1-3/4" long	3
21	309247	SPRING, Adjustment screw	1	50	552914	WASHER, Hsg to gearcase screw	5
22	303191	O-RING, Shift lever shaft	2	51	306338	NUT, Stud, adapter to intermediate housing	1
23	303775	WASHER, Lever to intermediate housing	1	52	302290	LOCKWASHER, Stud, adapter to intermediate housing	1
24	203688	NUT, Adjustment screw	2	53	322560	FUEL FITTING	1
25	303480	LOCKWASHER, Adjustment screw	4	54	313236	RETAINING RING	1
26	388655	ADJUSTMENT LEVER & SHAFT ASSY	1	55	204046	NUT	1
27	313607	FITTING, Lubrication	2	56	304015	SCREW, Adjustment	2
28	314360	SCREW, Adapter to powerhead, 1-3/16" long	4	57	302858	COTTER PIN, Connector	2
28	318622	SCREW, Adapter to powerhead 1-9/16" long	2	58	303466	DETENT	1
29	552062	SCREW, Shift lever adjustment	2	59	306478	SCREW	1
30	322092	LEVER, Shift rod	1				

GEARCASE



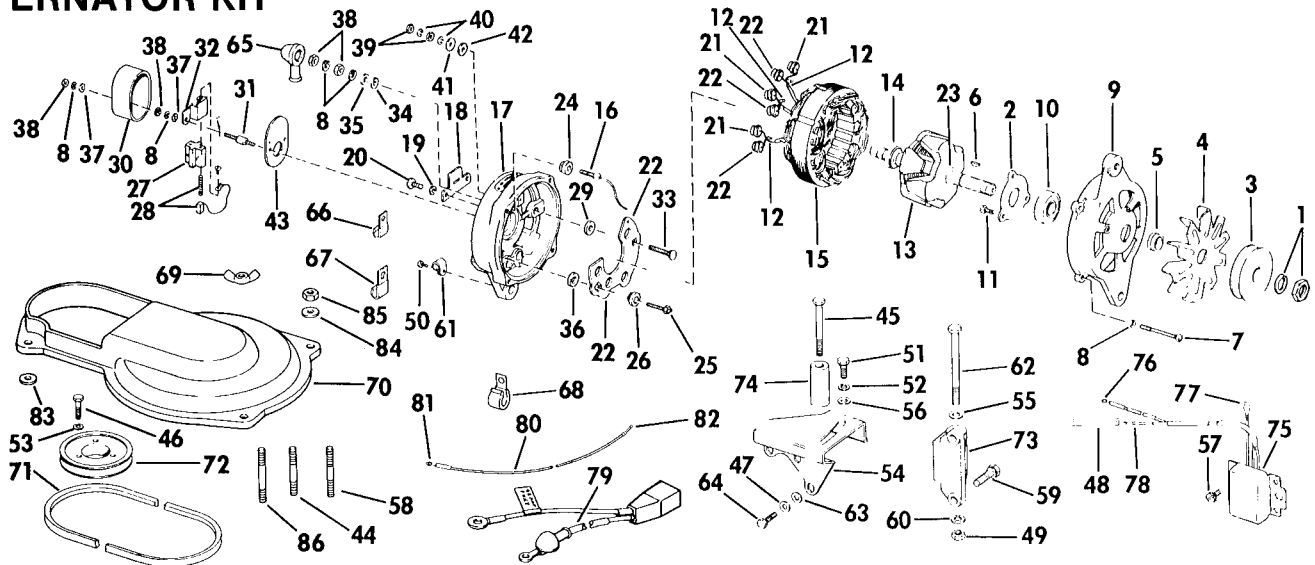
GEARCASE

REF NO	PART NO	NAME OF PART	QTY PER ASSY	REF NO	PART NO	NAME OF PART	QTY PER ASSY
*	388874	GEARCASE ASSY	1	38	388027	THRUST BEARING, Reverse gear	1
1	388298	BEARING HOUSING & SEAL	1	39	319686	THRUST WASHER, Front	1
2	321453	OIL RETAINER	2	40	319685	THRUST WASHER, Rear	1
3	376856	BEARING ASSY , Prop shaft	2	41	322747	THRUST WASHER, Reverse gear	1
4	322234	WASHER, Seal	1	42	322363	SPACER, Shift yoke	1
5	304071	SCREW	2	43	304575	DRIVE PIN, Propeller	1
*	317178	O-RING	1	†44	323333	PLATE, Impeller housing	1
6	313893	O-RING, Bearing housing	1	45	389999	ANODE ASSY	1
7	323096	GEAR, Reverse	1	46	306461	SCREW, Anodes to gearcase	1
8	388194	PROPELLER SHAFT	1	47	309776	LOCKWASHER	2
9	323278	SPRING, Detent	1	48	322311	GROMMET, Impeller housing	1
10	316506	BALL, Detent	2	49	322216	SHIFT ROD	1
11	319565	SHIFTER, Clutch dog	1	50	323331	DRIVESHAFT	1
12	390023	SHIFTER YOKE & CONNECTOR ■	1	‡51	324960	SCREW, Impeller housing ■	4
13	308376	PIVOT PIN, Shifter lever	1	†52	318452	WASHER	4
14	388729	GEAR & BUSHING ASSY , Fwd	1	53	308053	BUSHING, Impeller housing grommet	1
15	386186	ROLLER BEARING, Fwd gear	1	54	322482	TRANSFER, Gearcase	2
16	323095	PINION, Driveshaft	1	‡55	388702	IMPELLER ASSY	1
17	322688	THRUST WASHER, Bearing	1	56	389104	IMPELLER HOUSING & SEAL	1
18	388027	THRUST BEARING, Pinion	1	‡57	321786	SEAL, Impeller housing	1
19	319667	THRUST WASHER	1	58	306394	COTTER PIN	1
20	388293	GEARCASE, Bearing & seal	1	59	305294	NUT, Propeller	1
21	322018	BEARING HOUSING	1	60	304576	THRUST WASHER	1
22	386473	BEARING ASSY	1	†61	323008	CUP, Impeller housing	1
23	321928	SEAL ASSY	2	‡62	323311	GASKET, Housing plate	1
24	376856	BEARING ASSY	1	63	389093	PROPELLER 12 x 8	1
25	301877	O-RING, Bushing	1	63	376738	PROPELLER 11 x 9 ■	1
26	326361	BUSHING, Shift rod ■	1	64	389961	PROPELLER, Folding	1
27	321738	WASHER, Shift rod bush	1	65	324924	BLADE, Propeller	2
28	322217	SCREEN, Intake	1	66	324926	THRUST WASHER	1
29	303347	O-RING ■	1	67	324927	DRIVE PIN, Propeller	1
30	321512	CRADLE, Clutch dog	1	68	324928	SET SCREW	2
31	307551	PLUG & WASHER	2	69	324929	RETAINER	1
32	311598	WASHER	1	70	324930	PIN	2
33	320118	LEVER, Shifting	1	71	302497	GROMMET, Housing	1
34	319667	THRUST WASHER	1	‡72	300611	PIN, Impeller	1
35	306376	COTTER PIN	1	73	306394	COTTER PIN ■	1
36	302504	PIN, Shift lever	1	74	389105	WATER PUMP REPAIR KIT ■	1
37	319635	BUSHING, Reverse gear	1				

* Not Shown

† Contents of Water Pump Repair Kit

ALTERNATOR KIT



94056

REF NO.	PART NO.	NAME OF PART	QTY PER ASSY.	REF NO.	PART NO.	NAME OF PART	QTY PER ASSY.
†*	388196	ALTERNATOR KIT ASSY	1	Δ 43	313047	PLATE, Back-up brush holder	1
§*	388331	ALTERNATOR KIT ASSY	1	44	908824	STUD, Guard to bracket	1
Δ*	981186	ALTERNATOR ASSY, Comp <i>983104</i>	1	†45	301438	SCREW	1
1	982275	NUT & LOCKWASHER PACKAGE	1	46	302288	SCREW, Pulley	3
2	313048	SEAL	1	47	302471	WASHER	3
3	311312	PULLEY, Drive	1	48	303806	TUBING, Voltage regulator	1
4	316266	FAN, Ventilating	1	49	303889	NUT, Alternator bracket	1
5	316267	SPACER, Rotor shaft	1	50	306158	SCREW, Clamp	1
6	311315	KEY, Rotor shaft	1	51	306322	SCREW, Bracket	1
7	312488	THRU BOLT PACKAGE	1	52	306325	LOCKWASHER, Bracket	1
8	120052	LOCKWASHER	10	53	306396	LOCKWASHER, Pulley	3
9	381468	HEAD ASSY, Drive end	1	†54	322165	ADJUSTMENT BRACKET	1
10	380207	BRG ASSY, Drive end	1	§54	322403	ADJUSTMENT BRACKET	1
11	304608	SCREW, Retainer	3	55	306405	WASHER	4
12	382009	EYELET PACKAGE	1	56	306453	WASHER	2
13	981182	ROTOR & BEARING ASSY	1	57	303311	SCREW, Reg to manifold	2
14	383900	SLIP RING & BRG PKG	1	58	311328	STUD, Bracket	1
15	382003	STATOR ASSEMBLY	1	59	306835	SCREW, Bracket to manifold	2
16	☆	STUD, Field terminal	1	60	309336	LOCKWASHER	1
17	981183	HEAD ASSY, Slip ring end	1	61	310503	CLAMP, Leads	1
18	•	INSULATION, Slip ring end	1	62	311391	SCREW	1
19	•	LOCKWASHER, Insul 10	2	63	311734	WASHER	2
20	•	SCREW, Insul, 10-32	2	†64	313332	SCREW, Adjusting bracket	3
21	980294	RECTIFIER, Negative	3	65	314902	COVER, Lead	1
22	383897	RECTIFIER & PLATE ASSY	1	†66	316386	CLAMP, Lead	1
23	312486	RETAINER, Felt washer	1	67	316993	CLAMP, Leads to bracket	1
24	☆	BUSHING, Insul, field term	1	§68	309846	CABLE CLAMP	1
25	☆	STUD, Auxiliary terminal	1	69	405644	WING NUT	3
26	☆	BUSH, Insulation, aux term	1	†70	322886	BELT GUARD	1
27	382005	BRUSH HOLDER ASSY	1	†70	322897	BELT GUARD	1
28	980084	BRUSH & SPRING SET	1	§71	322480	V-BELT, 34"	1
29	☆	BUSH, Insul, battery term	1	†71	322325	V-BELT, 26"	1
*	981188	COVER & STUD ASSY	1	72	322326	PULLEY, Flywheel	1
Δ 30	909127	COVER, Slip ring	1	†73	322342	ALTERNATOR BRACKET	1
Δ 31	909174	STUD, Cover, slip ring	1	§73	907798	ALTERNATOR BRACKET	1
32	•	COVER, Brush holder	1	†74	322324	SPACER, Adjusting bracket	1
33	☆	STUD, Battery terminal	1	Δ 75	383440	VOLTAGE REGULATOR	1
34	☆	WASHER, Insul, field term	1	76	204036	RING TERMINAL	1
35	☆	WASHER, Plain, field and auxiliary terminal	1	77	308294	RING TERMINAL	1
36	☆	WASHER, Insul aux term	2	78	308808	KNIFE DISCONNECT	1
37	306547	WASHER, Mounting stud	1	79	581967	FUSE AND LEAD ASSEMBLY	1
38	309485	NUT, Hex	4	80	581968	LEAD ASSEMBLY	1
39	•	NUT, Battery term, 1/4-28	8	81	510780	RING TERMINAL	1
40	•	LOCKWASHER, Battery terminal, 1/4"	2	82	308808	TERMINAL	1
41	☆	WASHER, Plain, battery term	1	83	302401	WASHER, belt guard	5
42	☆	WASHER, Insul, bat term	1	84	306358	WASHER, Adjusting bracket	2
				85	301472	NUT, Adjusting bracket	1
				86	322888	STUD, Guard to bracket	1

* Not Shown

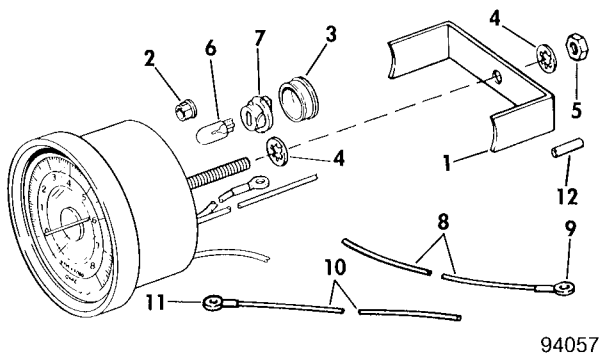
• No Part Number

† High Mount

§ Low Mount

☆ Available in Terminal Stud and Parts Package, Order Part No 383899

TACHOMETER KIT

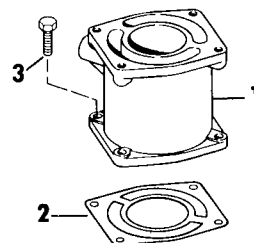


REF NO	PART NO	NAME OF PART	QTY PER ASSY
*	173562	TACH ASSY , Black bezel, 4000	1
1	122558	BRACKET	1
2	122915	BUSHING, Tach lead	1
3	122916	COVER, Bulb	1
4	306992	LOCKWASHER	2
5	304753	NUT	1
6	122552	BULB	1
7	122553	SOCKET	1
8	173494	LEAD ASSY (Grey)	1
9	510780	TERMINAL	1
10	173495	LEAD ASSY (Black)	1
11	204036	TERMINAL	1
12	123437	SPLICE, Conductor	2

* Not Shown

EXHAUST MANIFOLD EXTENSION KIT

REF NO	PART NO	NAME OF PART	QTY PER ASSY
*	388591	MANIFOLD EXTENSION KIT	1
1	322180	EXHAUST MANIFOLD	1
2	322278	GASKET	2
3	307604	SCREW	4



74212

* Not Shown

OMC STERN DRIVE

A PRODUCT GROUP OF OUTBOARD MARINE CORPORATION
3145 CENTRAL AVENUE ■ WAUKEGAN, ILLINOIS ■ 60085

PART NO 391621

SDL 3003

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