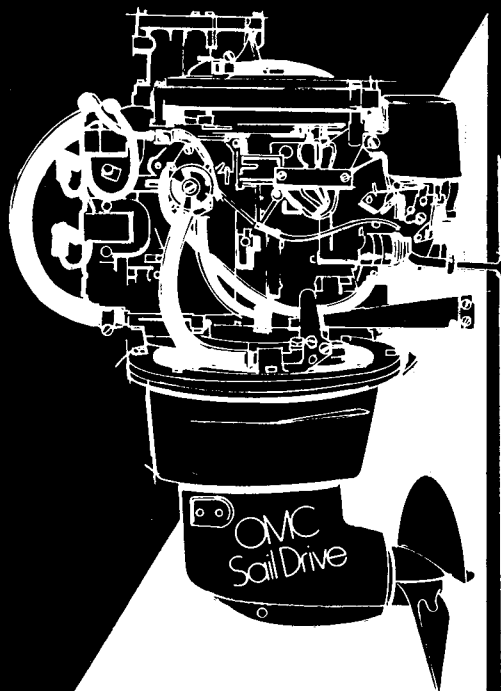


OMC Zephyr

SAIL DRIVE



15S10S
15S10G

parts catalog

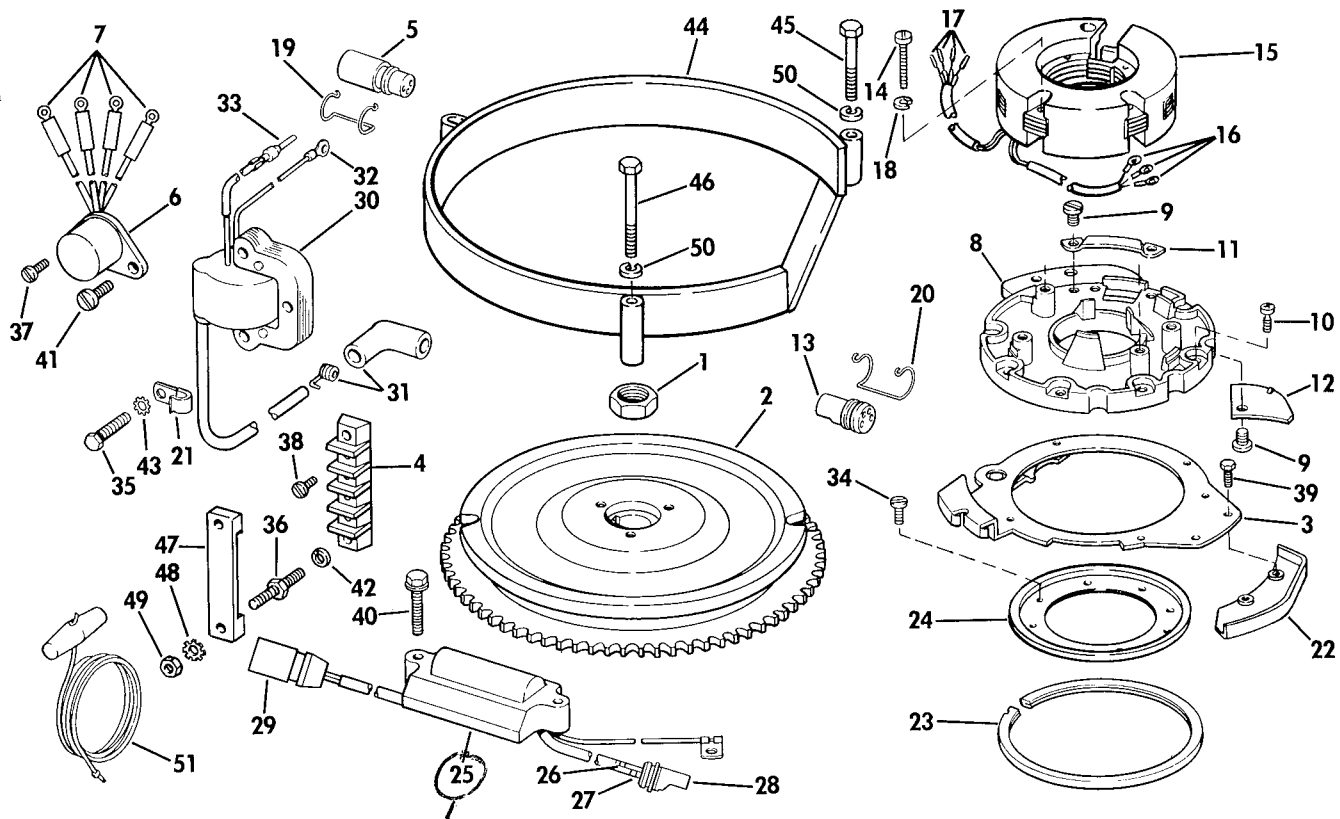


SAFETY WARNING

Do not substitute fuel or electrical system parts. See your dealer for authorized parts. Use of parts other than specified may result in fuel vapors and/or electrical sparks (ignition sources) in the engine compartment.

Order owners manual, parts catalog or service manual from Stern Drive Service Department specifying horsepower and engine model number.

MAGNETO



74205

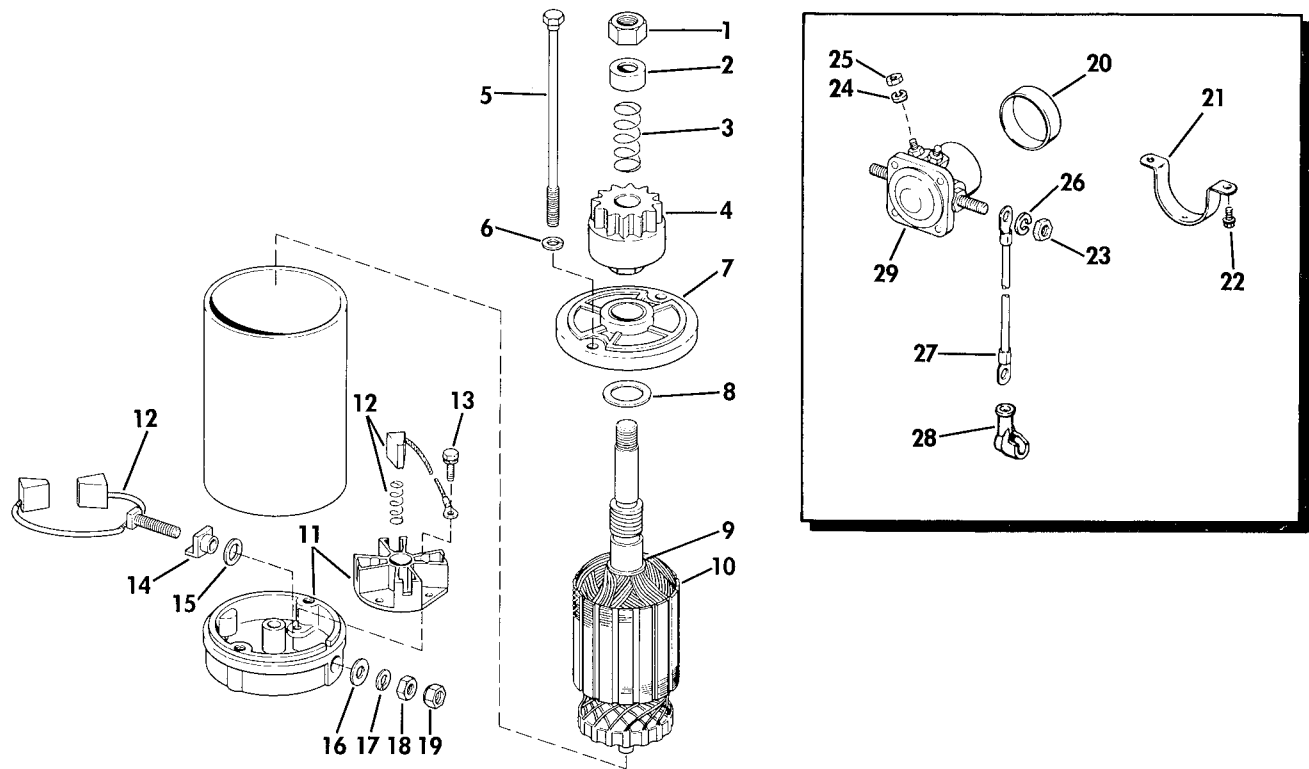
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	321341	NUT, Crankshaft	1	27	511072	. CLIP	1
2	581845	FLYWHEEL ASSEMBLY	1	28	511449	. CONNECTOR	1
3	388261	RETAINER & LINK ASSY.	1	29	511450	. CONNECTOR	1
4	511271	TERMINAL BLOCK	1	30	581686	COIL ASSY.	2
5	511465	CONNECTOR	1	31	581027	. COVER & TERMINAL	1
6	581778	RECTIFIER ASSEMBLY	1	32	510767	. TERMINAL	1
7	510780	. RING TERMINAL	4	33	511469	. PIN, Contact	1
*	581631	PLATE ASSY. COMPLETE	1	34	306286	SCREW, Support to cylinder	4
8	581622	. PLATE & SLEEVE ASSY.	1	35	309646	SCREW, Coil mounting	4
9	510193	. SCREW, Clamp & cover	3	36	322164	SCREW, Terminal block mtg.	2
10	511460	. SCREW, Retainer	7	37	314576	SCREW, Rectifier mounting	1
11	511458	. CLAMP, Leads	1	38	315003	SCREW, Terminal	4
12	511459	. COVER, Leads	1	39	320468	SCREW, Throttle cam	2
13	511464	. CONNECTOR, Leads	1	40	314951	SCREW, Power pack	2
14	132123	. SCREW, Stator mounting	3	41	552421	SCREW, Rectifier to bracket	1
15	581651	. STATOR ASSY.	1	42	120052	LOCKWASHER, Terminal block	2
16	510780	. . . TERMINAL	3	43	306488	LOCKWASHER	4
17	581565	. . . SOCKET ASSY.	4	44	388567	FLYWHEEL GUARD	1
18	120052	. LOCKWASHER, Stator mtg.	3	45	306493	SCREW, Guard	1
19	322548	RETAINER, Three terminal	1	46	306832	SCREW, Guard	2
20	322549	RETAINER, Four terminal	1	47	322166	COVER, Terminal block	1
21	309041	CLAMP, Coil leads	1	48	303916	LOCKWASHER, Cover	2
22	322979	CAM, Throttle control	1	49	204046	NUT, Terminal block cover	2
23	322435	BEARING, Plate to support	1	50	306396	LOCKWASHER, Guard screw	3
24	322102	SUPPORT	1	51	378347	EMERGENCY STARTER ROPE	1
25	581924	POWER PACK ASSY.	1				
26	511071	. CLIP	1				

*Not Shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

ELECTRIC STARTER & SOLENOID



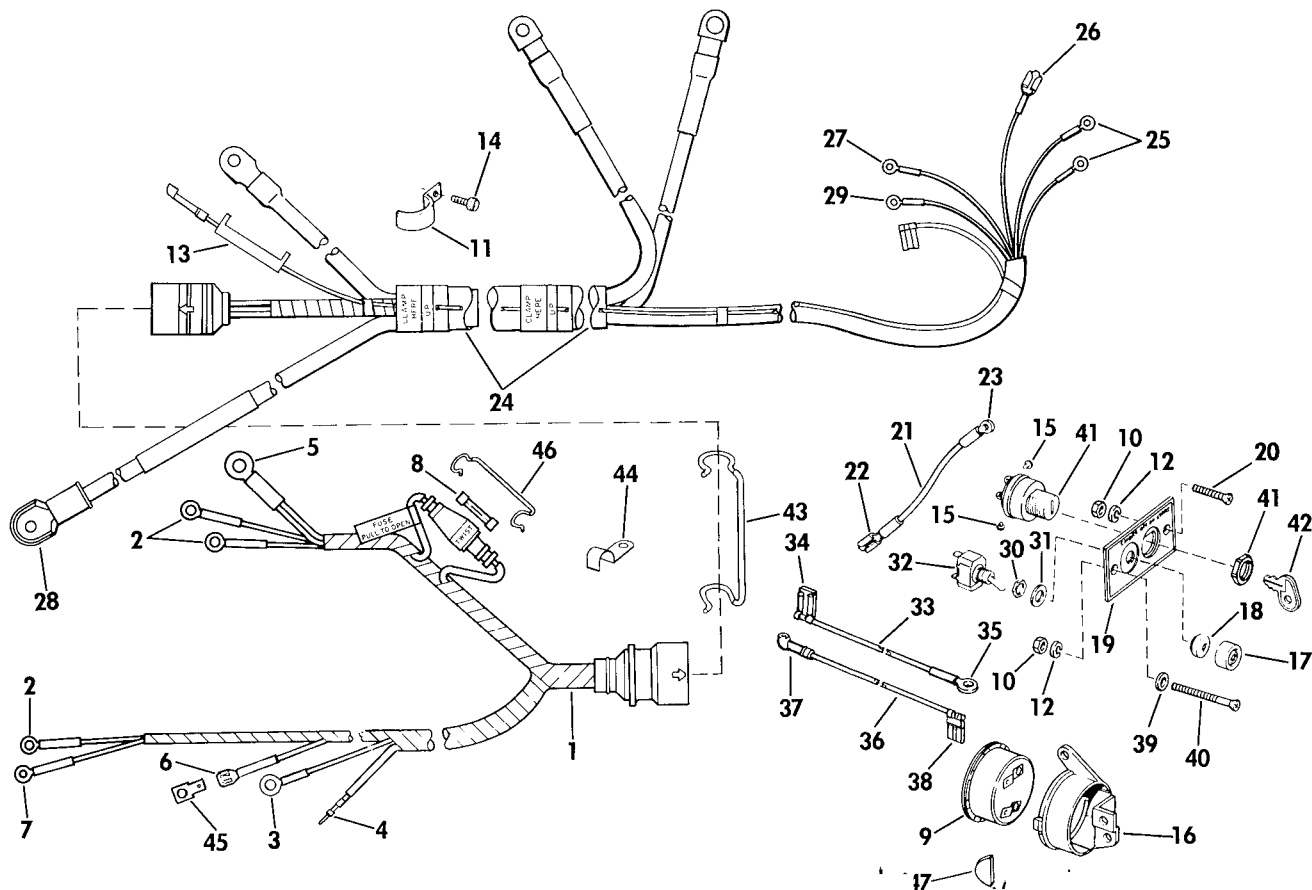
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	388959	STARTER MOTOR ASSY.	1	16	316749	. . WASHER, Plain	1
1	316740	. NUT, Gear stop spacer	1	17	316744	. . LOCKWASHER	1
2	316741	. SPACER, Stop gear	1	18	321642	. . NUT, Input stud	1
3	316742	. SPRING, Anti drift	1	19	321641	. LOCKNUT, Input stud	1
4	321648	. DRIVE ASSY.	1	20	311217	SLEEVE, Solenoid	1
5	387939	. THRU BOLT PACKAGE	1	21	311218	CLAMP, Solenoid mtg.	1
6	321646	. LOCKWASHER	2	22	312889	SCREW, Solenoid mount	2
7	386639	. CAP ASSY.	1	23	311349	NUT, Terminal	3
8	316750	. WASHER, Thrust	1	24	120052	LOCKWASHER, Terminal	2
9	321645	. SNAP RING, Thrust	1	25	306556	NUT, Terminal	2
10	387766	. ARMATURE	1	26	306325	LOCKWASHER, Terminal	3
11	387768	. CAP ASSY., Commutator	1	27	388246	CABLE AND COVER ASSY.	1
12	385952	. . BRUSH AND SPRING SET ..	1	28	322815	. COVER	2
13	321643	. . BOLT	2	29	383622	SOLENOID ASSY.	1
14	316743	. . BUSHING, Insulation	1				
15	316748	. . WASHER, Insulation	1				

*Not Shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS

INSTRUMENT & CABLE



74363

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	387872	CABLE ASSY.	1	24	388580	INSTRUMENT CABLE ASSY.	1
2	204036	. RING TERMINAL	3	25	204037	. . TERMINAL, Ring	2
3	308294	. RING TERMINAL	1	26	204034	. . TERMINAL	1
4	511469	. PIN, Contact	1	27	204039	. . TERMINAL, Ring	1
5	204053	. RING TERMINAL	1	28	322815	. . COVER, Cable to solenoid .	1
6	204034	. TERMINAL	1	29	510780	. . TERMINAL, Ring	1
7	510780	. TERMINAL	1	30	900185	. NUT, Choke switch	1
8	510884	. FUSE, 20 amp	1	31	900696	. WASHER, Choke switch	1
*	387815	INSTRUMENT & CABLE ASSY.	1	32	388909	. SWITCH ASSY., Choke	1
9	388960	. HORN ASSY.	1	33	581112	. LEAD ASSY.	1
10	204046	. NUT, Panel to horn bracket .	7	34	309437	. . TERMINAL	1
11	304494	. CLAMP, Cable to boat	4	35	510780	. . TERMINAL, Ring	1
12	303701	. LOCKWASHER	7	36	581807	. LEAD ASSY., Switch to horn .	1
13	303806	. TUBING	1	37	308808	. . TERMINAL	1
14	305009	. SCREW, Clamp to boat	4	38	309437	. . TERMINAL	1
15	306559	. SCREW, Starter switch	6	39	901399	. WASHER	1
16	317930	. MOUNTING BRACKET, Horn .	1	40	901409	. SCREW, Dash panel	1
17	310781	. COVER, Choke switch	1	41	387816	. SWITCH, Ignition	1
18	310782	. NUT, Choke switch	1	42	**	. . KEY, Ignition	2
19	312690	. DASH PANEL	1	43	315182	. CLAMP, Cable	1
20	905465	. SCREW, Dash panel & horn .	2	44	315197	. CLIP	1
21	383351	. LEAD ASSY.	1	45	121689	. ADAPTER, Terminal	1
22	204034	. . TERMINAL	1	46	321077	. RETAINER, Fuse holder	1
23	204036	. . TERMINAL	1	47	323334	. INSULATOR	1

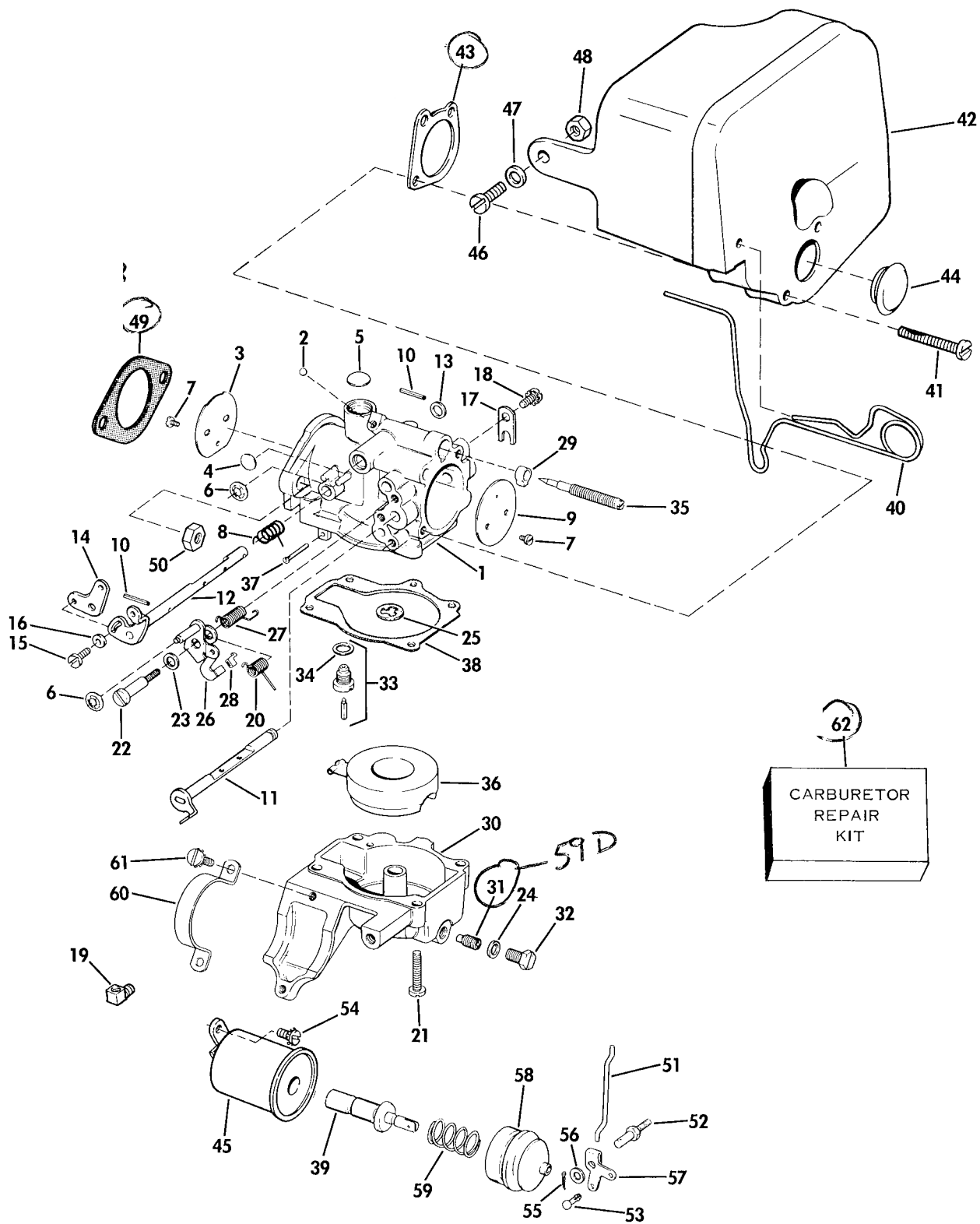
*Not Shown

**See Service Bulletin for Key Ordering Information

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

CARBURETOR



74209

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS

CARBURETOR

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	388794	CARBURETOR ASSY.	1	†33	378895	. FLOAT VALVE & SEAT ASSY.	1
1	388793	. BODY ASSEMBLY	1	†34	310996	. . GASKET	1
2	304201	. . LEAD SHOT	1	35	387701	. NEEDLE VALVE, Slow speed .	1
3	322965	. . VALVE, Throttle	1	†36	382363	. FLOAT ASSY	1
†4	307542	. . CORE PLUG	2	†37	302661	. HINGE PIN, Float	1
†5	202310	. . CORE PLUG	1	†38	316331	. GASKET, Float bowl	1
†6	313973	. . RETAINER	2	39	377890	PLUNGER, Solenoid	1
7	312852	. . SCREW, Valve	4	40	322786	KNOB, Choke	1
8	313357	. . SPRING, Throttle return .	1	41	322784	SCREW, Silencer to carb.	2
9	322182	. . VALVE, Choke	1	★42	388495	AIR SILENCER	1
10	303261	. . ROLL PIN, Shaft	2	▲42	389081	AIR SILENCER	1
11	387814	. . CHOKE SHAFT	1	43	321380	GASKET, Carb to silencer	1
12	386854	. . THROTTLE SHAFT	1	44	316074	PLUG, Air silencer	1
13	307596	. . WASHER, Throttle shaft .	2	45	385554	SOLENOID	1
14	320287	. . ADJUSTMENT LEVER	1	46	309483	SCREW, Air silencer	1
15	510278	. . SCREW, Throttle lever .	1	47	306561	WASHER, Air silencer	1
16	300803	. . WASHER	1	48	307999	NUT, Air silencer	1
17	314906	. . CLIP, Choke shaft	1	†49	314477	GASKET, Carb. to manifold .	1
18	311516	. . SCREW, Clip	1	50	316355	NUT, Carb. mounting	2
19	122510	. ELBOW, Fuel line	1	51	315322	LINK	1
20	318445	. SPRING, Choke override .	1	52	303739	PIVOT PIN	1
21	310302	. SCREW, Float bowl	4	53	382778	PIN, Solenoid shaft	1
22	309720	. SHOULDER SCREW	1	54	510193	SCREW, Choke lead	1
23	553645	. WASHER, Bellcrank screw .	1	55	305650	COTTER PIN	1
†24	303630	. WASHER, Screw plug	1	56	307596	WASHER	1
†25	316332	. GASKET, Nozzle	1	57	303747	LEVER, Shaft to link	1
26	388494	. BELLCRANK, Choke	1	58	303792	COVER, Solenoid	1
27	315239	. SPRING, Choke return	1	59	320783	SPRING, Plunger	1
28	318536	. SLEEVE	1	60	303740	YOKE, Solenoid	1
29	315232	. RETAINER, Needle valve .	1	61	303737	SCREW, Yoke to bracket	2
30	322645	. FLOAT CHAMBER	1	62	388796	CARBURETOR REPAIR	
31	319831	. ORIFICE PLUG	1			KIT	1
32	307832	. SCREW PLUG	1				

*Not Shown

†Also Available in Carburetor Repair Kit

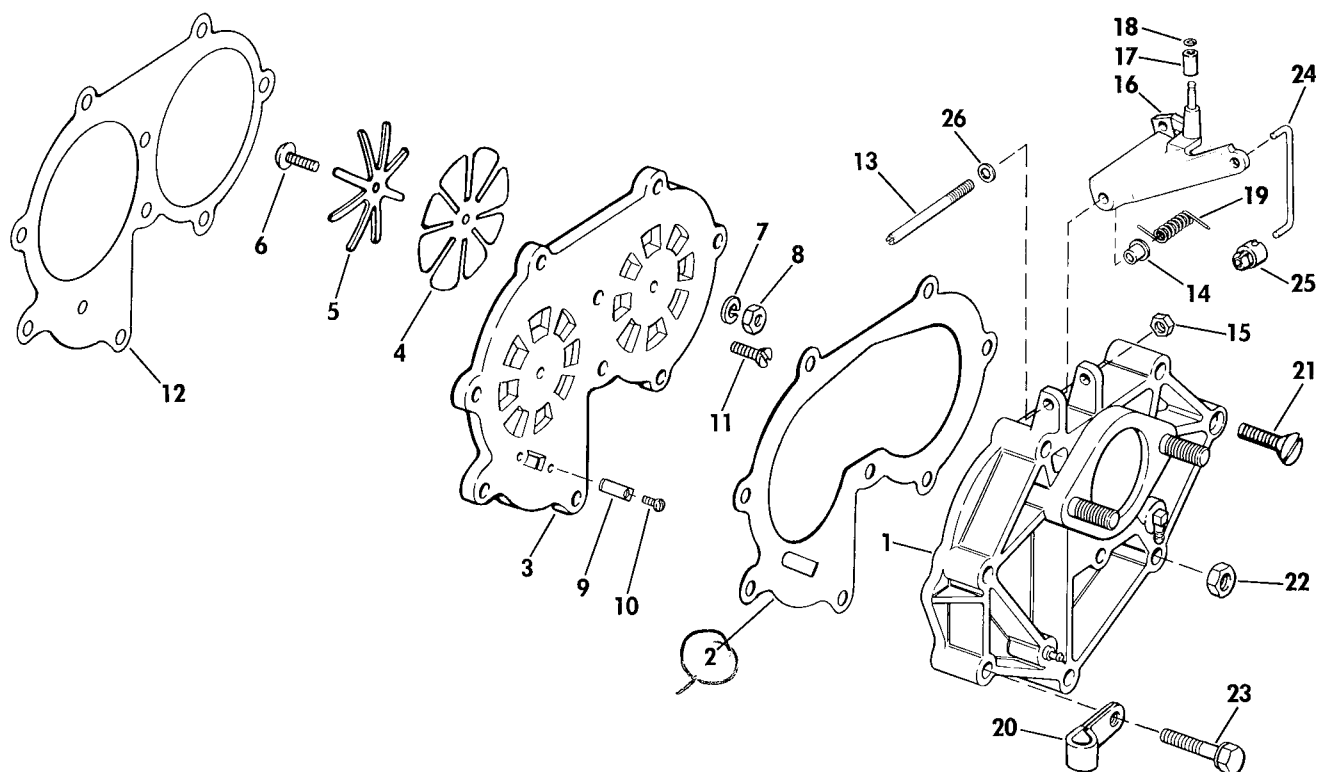
★Models with "S" Suffix

▲Models with "G" Suffix

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

INTAKE MANIFOLD

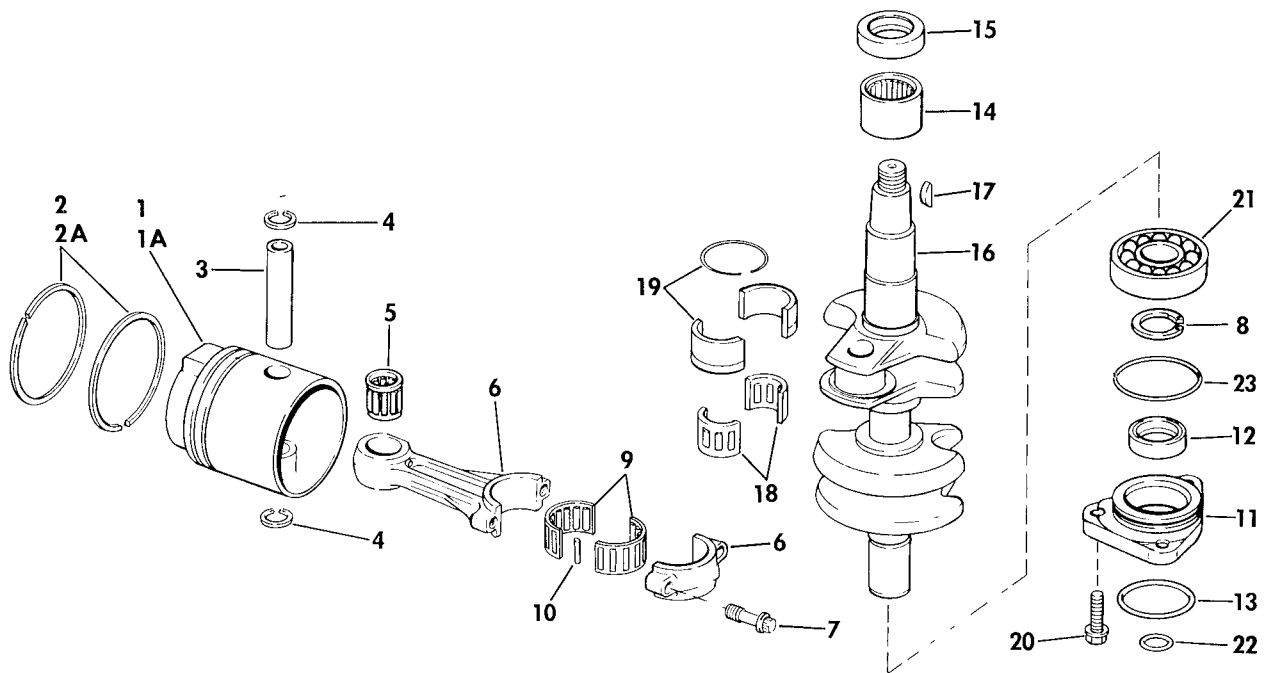


REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	388584	MANIFOLD, Intake	1	14	315101	BUSHING, Follower pin	2
2	321573	GASKET, Manifold	1	15	304753	NUT, Follower pin.	1
*	387655	LEAF PLATE ASSEMBLY	1	16	388677	CAM FOLLOWER	1
3	320155	. PLATE, Leaf	1	17	305232	ROLLER, Cam follower	1
4	320154	. LEAF VALVE	2	18	307529	RETAINING RING, Roller	1
5	311931	. STOP, Leaf.	2	19	320157	SPRING, Cam follower.	1
6	301858	. SCREW, Leaf to plate	2	20	321084	CLAMP, Fuel line	1
7	306546	. LOCKWASHER, Leaf screw	2	21	304294	SCREW, Manifold to crankcase	1
8	306556	. NUT, Leaf screw	2	22	306338	NUT, Manifold to crankcase	5
9	309466	. VALVE, Drain	1	23	303459	SCREW, Manifold to crankcase	2
10	303761	. SCREW, Valve	1	24	320150	LINK, Carb to cam follower	1
11	302104	SCREW, Plate to crankcase	1	25	313329	RETAINER, Link throttle lever	2
12	321479	GASKET, Plate to crankcase	1	26	551953	WASHER	3
13	320318	PIN, Cam follower	1				

*Not Shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS

CRANKSHAFT & PISTON



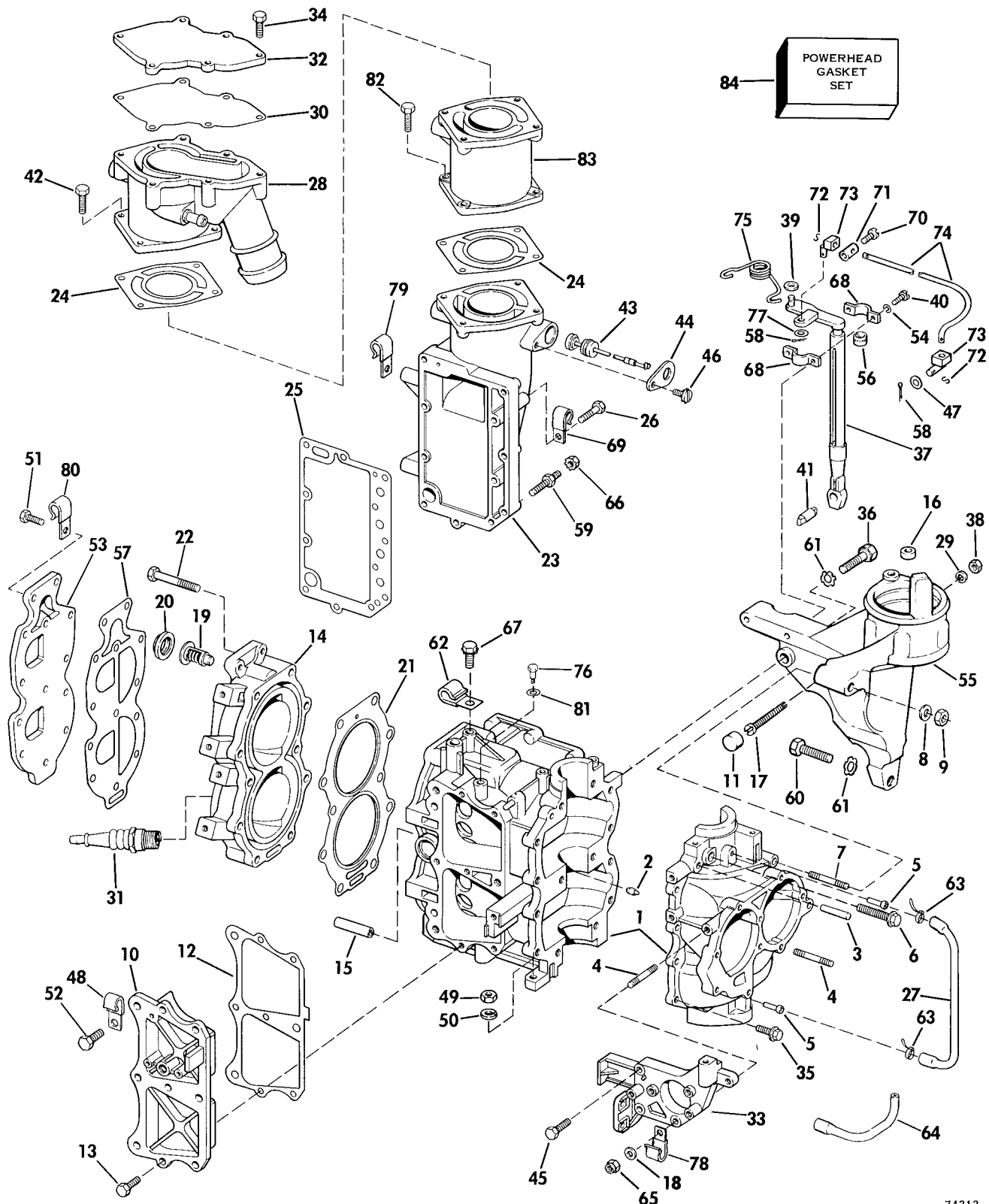
74364

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	388423	PISTON, Standard	2	12	319664	. SEAL	2
2	385807	RING SET, Standard	2	13	322224	O-RING	1
1A	388424	PISTON, .030 O.S.	2	14	386481	ROLLER BEARING ASSY	1
2A	385809	RING SET, .030 O.S.	1	15	321504	SEAL	1
3	553742	WRIST PIN	2	16	388069	CRANKSHAFT	1
4	302577	RETAINING RING	4	17	307480	KEY, Crankshaft	1
5	378251	BEARING, Wrist pin	2	18	378838	RETAINER & NEEDLES, Ctr	2
6	387465	CONNECTING ROD ASSY	2	19	309010	SPLIT SLEEVE, Ctr. brg.	1
7	308186	. SCREW, Rod Cap	2	20	321527	SCREW	3
8	305160	RETAINING RING	1	21	386482	ROLLER BEARING ASSY	1
9	388188	RETAINER ASSY	2	22	553127	O-RING	1
10	387142	NEEDLE SET	2	23	319662	SEAL	1
11	388285	CRANKCASE HEAD & SEAL	1				

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

CYLINDER & CRANKCASE



ES NO	PAINT	SPRAY	1 QT CAN
209	PRIMER	172757	376015
391	WHITE	172748	385300
1110	BLUE	172836	N/A

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS

CYLINDER & CRANKCASE

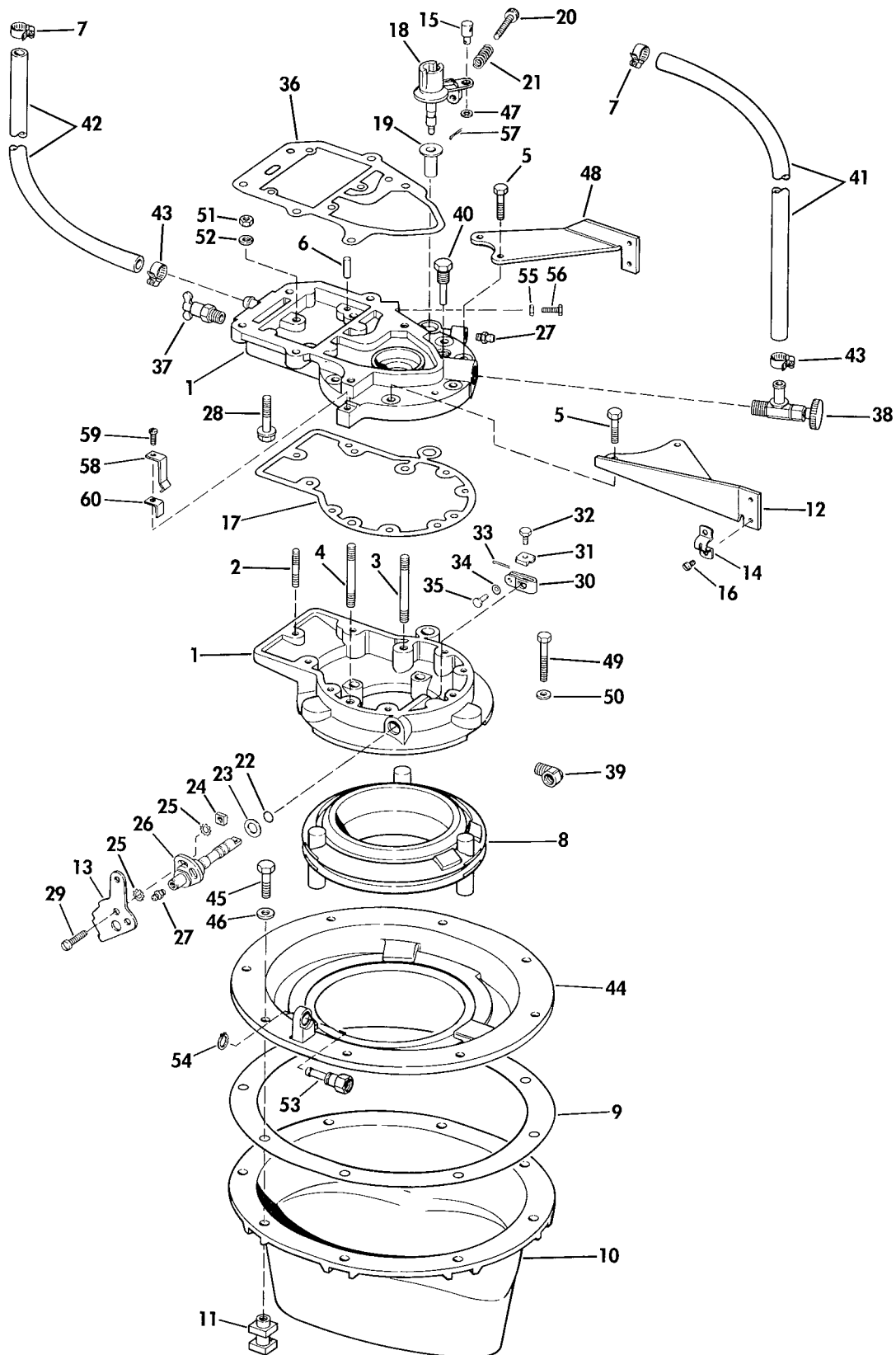
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	388247	CYLINDER & CRANKCASE ASSEMBLY	1	42	306409	SCREW, Manifold	4
2	302037	. DOWEL, Bearing	1	43	386686	TEMPERATURE SWITCH	1
3	305070	. TAPER PIN	1	44	322300	COVER, Temperature switch . .	1
4	308353	. STUD	7	45	302030	SCREW, Bracket	1
5	303423	. NIPPLE, Oil hose	2	46	303311	SCREW, Switch cover	1
6	318622	. SCREW, Cyl. to crankcase . .	6	47	551953	WASHER, Pivot pin	1
7	308354	. STUD, Starter bracket	1	48	310947	CLAMP, Motor cable to cover . .	1
8	306482	WASHER, Starter mtg. brkt. . .	1	49	306422	NUT, Powerhead to hsg. stud . .	2
9	308355	NUT, Starter bracket	1	50	311388	LOCKWASHER	2
10	322848	BY-PASS COVER ASSY.	1	51	300646	SCREW, Cyl. head cover	13
11	314416	BUMPER, Spark adj. screw . . .	1	52	306450	SCREW, By-pass cover	3
12	319661	GASKET, By-pass cover	1	53	319412	COVER, Cylinder head	1
13	300646	SCREW, By-pass cover	6	54	120052	LOCKWASHER	2
14	319407	CYLINDER HEAD	1	55	320012	BRACKET, Port	1
15	318357	WATER DEFLECTOR	2	56	320524	BEARING, Control lever	1
16	304847	SEAL, Starter to bracket	2	57	319665	GASKET, Water cover	1
17	316286	SCREW, Spark adj.	1	58	303049	COTTER PIN	3
18	306482	WASHER, Bracket	2	59	311344	BOLT, Instrument cable	1
19	378065	THERMOSTAT	1	60	306418	SCREW, Starter bracket	1
20	310058	SEAL, Thermostat	1	61	306396	LOCKWASHER	2
21	319633	GASKET, Cylinder head	1	62	261598	CLAMP, Motor cable	1
22	305027	SCREW, Cylinder head	10	63	320107	CLAMP, Hose	2
23	388195	MANIFOLD & NIPPLE, Lower . .	1	64	322978	HOSE, Manf to c'case, lower . .	1
24	322278	GASKET, Manifold	2	65	308355	NUT, Bracket	2
25	319578	GASKET, Exhaust cover	1	66	316659	NUT, Cable ground	1
26	306778	SCREW, Exhaust manifold to cylinder, 1-3/8"	9	67	308936	SCREW, Clamp	1
26	316907	SCREW, Exh. manifold to cylinder, 2-3/4"	1	68	320523	BEARING CLAMP	2
27	322977	HOSE, Mfld. to crankcase	1	69	309322	CLAMP	1
28	388205	MANIFOLD & NIPPLE, Upper . .	1	70	304221	SCREW	1
29	306396	LOCKWASHER, Spark adj. . . .	1	71	304222	COLLAR	1
30	322279	GASKET, Manifold to cover . . .	1	72	307565	PIN, Rod, pivot pin	2
†31	389131	SPARK PLUG, Champion L81Y	2	73	320786	PIVOT PIN	2
32	322168	COVER, Upper manifold	1	74	320156	ROD, Throttle control	1
33	320011	BRACKET, Starboard	1	75	321721	SPRING	1
34	300646	SCREW, Cover to manifold	6	76	315092	SCREW, Lockout lever boss . . .	1
35	314979	SCREW, Cylinder to c'case	8	77	305831	WASHER, Pivot pin	1
36	306778	SCREW, Starter bracket	1	78	310441	CLAMP	1
37	386464	CONTROL LEVER & PIN	1	79	311339	CLAMP	1
38	304753	NUT, Spark adj.	1	80	310439	CLAMP, Connector	1
39	305831	WASHER	1	81	310540	WASHER, Lever boss	1
40	510338	SCREW, Bearing clamp	2	82	307604	SCREW	4
41	304155	PIN, Control lever	1	83	322180	EXTENSION, Manifold	1
				84	389078	POWER HEAD GASKET SET (Less cylinder head gasket) . .	1
						NLA	

† Set gap at .045

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ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

INTERMEDIATE HOUSING



INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS

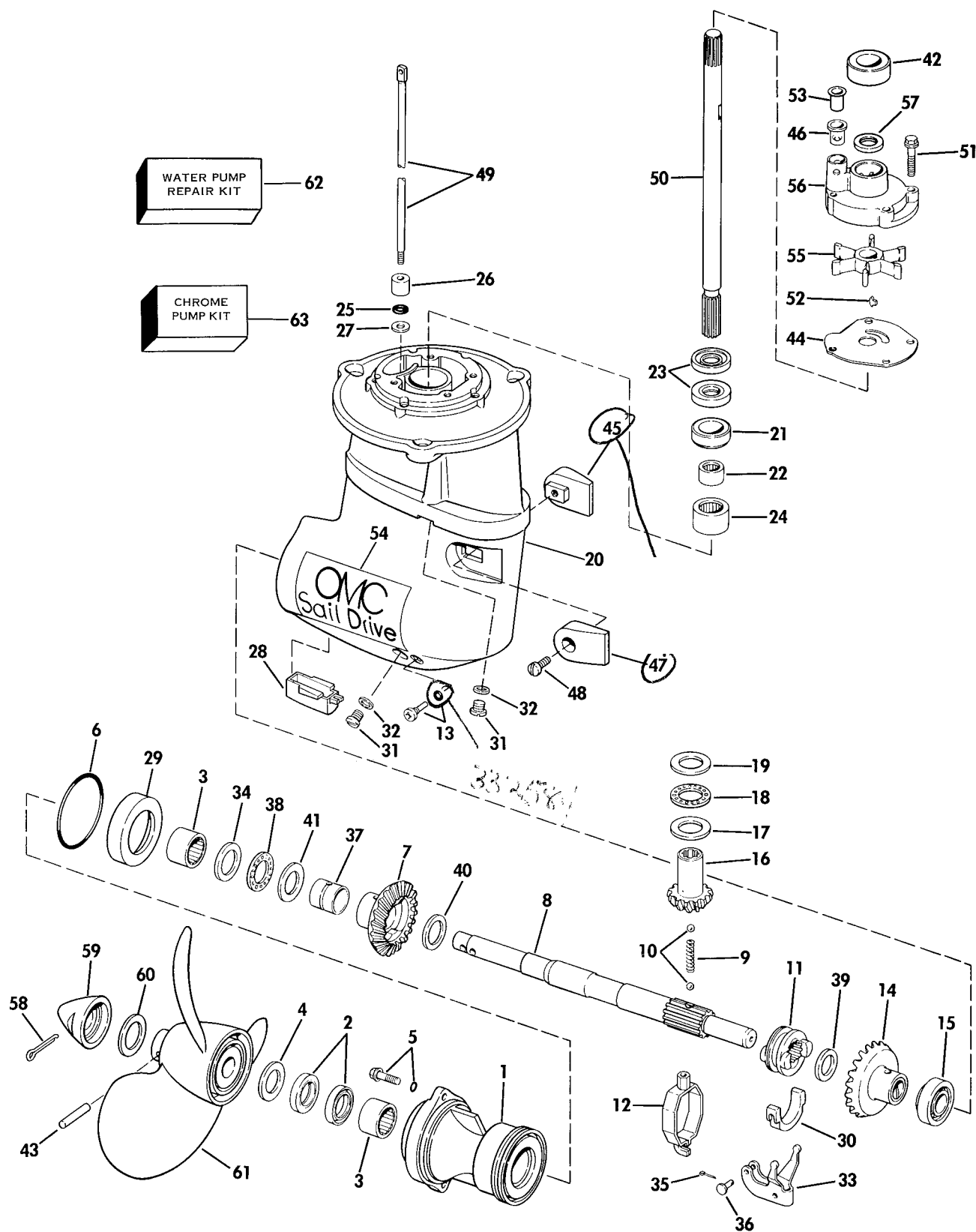
INTERMEDIATE HOUSING

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	388288	ADAPTER & INTERMEDIATE HOUSING ASSY.	1	28	318622	SCREW, Adapter to powerhead, 1-9/16" long	2
2	313942	. STUD, Hsg. to adapter, 1-1/2" long	1	29	552062	SCREW, Shift lever adjustment .	2
3	322283	. STUD, Hsg. to adapter & powerhead, 2-3/4" long	1	30	322092	LEVER, Shift rod	1
4	908272	. STUD, Hsg. to adapter & powerhead, 2-1/2" long	1	31	319537	CLIP, Shift rod lever	1
5	302030	. SCREW, Adapter to intermediate housing	7	32	321532	SCREW, Lever clip	1
6	318026	. DOWEL	2	33	306376	COTTER PIN, Shift rod to lever .	1
7	980863	CLAMP, Hose, Adapter to manifold	2	34	304380	BOW WASHER, Shift rod to lever	1
8	322214	SEAL, Mounting plate to motor	1	35	319541	PIN, Shift rod to lever	1
9	322242	SEAL, Plate to motor mount	1	36	319710	GASKET, Adapter to powerhead .	1
10	388409	MOTOR MOUNT ASSY.	1	37	379957	PETCOCK ASSY., Water drain (fwd.)	1
11	322304	. NUT, Mount plate to motor mount	8	38	388239	SHUT-OFF VALVE, Adapter...	1
12	322255	SUPPORT, Shift cable	1	39	310924	FITTING, Fuel inlet	1
13	322225	SHIFT LEVER	1	40	388238	PLUG & ANODE, Adapter	1
14	322557	CLAMP, Cable	2	41	322223	HOSE, Shut-off valve to exhaust manifold, upper	1
15	322558	CONNECTOR	2	42	322222	HOSE, Adapter nipple to exhaust manifold, lower	1
16	304904	SCREW, Clamp to support	4	43	316832	CLAMP, Water hose	2
17	322281	GASKET, Adapter to intermediate housing	1	44	322297	MOUNT PLATE	1
18	388439	THROTTLE CONTROL	1	45	308429	SCREW, Mount plate to motor mount	8
19	303854	BUSHING, Control gear	1	46	301250	WASHER	8
20	304573	SCREW, Idle adjustment	1	47	553146	WASHER, Connector	2
21	309247	SPRING, Adjustment screw	1	48	322254	SUPPORT, Throttle cable	1
22	303191	O-RING, Shift lever shaft	1	49	304299	SCREW, Intermediate hsg. to gearcase - 2-5/8" long	2
23	303775	WASHER, Lever to intermediate housing	1	49	305652	SCREW, Intermediate hsg. to gearcase - 1-3/4" long	3
24	203688	NUT, Adjustment screw	2	50	305981	WASHER, Hsg. to gearcase screw	5
25	303480	LOCKWASHER, Adjustment screw	4	51	306388	NUT, Stud, adapter to intermediate housing	1
26	388655	ADJUSTMENT LEVER & SHAFT ASSY.	1	52	302290	LOCKWASHER, Stud, adapter to intermediate housing	1
27	313607	FITTING, Lubrication	2	53	322560	FUEL FITTING	1
28	314360	SCREW, Adapter to powerhead, 1-3/16" long	2	54	313236	RETAINING RING	1
				55	204046	NUT	1
				56	304015	SCREW, Adjustment	1
				57	302858	COTTER PIN, Connector	2
				58	303466	DETENT	1
				59	306478	SCREW	1
				60	303700	SUPPORT	1

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

GEARCASE



INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS

GEARCASE

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
★*	388537	GEARCASE ASSY.....	1	31	307551	. PLUG & WASHER	2
▲*	388874	GEARCASE ASSY.....	1	32	311598	. . WASHER	1
1	388298	. BEARING HOUSING & SEAL .	1	33	320118	. LEVER, Shifting	1
2	321453	. . OIL RETAINER	2	34	319667	. THRUST WASHER	1
3	376856	. . BEARING ASSY., Prop shaft	2	35	306376	. COTTER PIN	1
4	322234	. . WASHER, Seal	1	36	302504	. PIN, Shift lever	1
5	304071	. SCREW	2	37	319635	. BUSHING, Reverse gear	1
*	317178	. . O-RING	1	38	388027	. THRUST BEARING, Reverse gear	1
6	313893	. O-RING, Bearing housing ...	1	39	319686	. THRUST WASHER, Front ...	1
★7	322080	. GEAR, Reverse	1	40	319685	. THRUST WASHER, Rear	1
▲7	323096	. GEAR, Reverse	1	41	322747	. THRUST WASHER, Reverse gear	1
8	388194	. PROPELLER SHAFT	1	†42	322311	GROMMET, Impeller housing ..	1
9	323278	. SPRING, Detent	1	43	304575	DRIVE PIN, Propeller	1
10	316506	. BALL, Detent	2	†44	322306	PLATE, Impeller housing	1
11	319565	. SHIFTER, Clutch dog	1	45	322237	ANODE PLATE, Port	1
12	386744	. SHIFTER YOKE AND CONNECTOR	1	†46	302497	GROMMET, Housing	1
13	308376	. PIVOT PIN, Shifter lever ...	1	47	322238	ANODE PLATE, Starboard ...	1
★14	388125	. GEAR & BUSHING ASSY., Fwd.	1	48	306461	SCREW, Anodes to gearcase ...	1
▲14	388729	. GEAR & BUSHING ASSY., Fwd.	1	49	322216	SHIFT ROD	1
15	386186	. ROLLER BEARING, Fwd. gear	1	50	322213	DRIVESHAFT	1
★16	322079	. PINION, Driveshaft	1	†51	308744	SCREW, Impeller housing	4
▲16	323095	. PINION, Driveshaft	1	†52	317078	KEY, Impeller	1
17	322688	. THRUST WASHER, Bearing ..	1	†53	308053	BUSHING, Impeller housing grommet	1
18	388027	. THRUST BEARING, Pinion ..	1	54	322482	TRANSFER, Gearcase	2
19	319667	. THRUST WASHER	1	†55	378891	IMPELLER ASSY.	1
20	388293	. GEARCASE, Bearing & seal ..	1	†56	388297	IMPELLER HOUSING & SEAL ..	1
21	322018	. . BEARING HOUSING	1	†57	321786	. SEAL, Impeller housing	1
22	386473	. . BEARING ASSY.	1	58	306394	COTTER PIN	1
23	321928	. . SEAL ASSY.	2	59	305294	NUT, Propeller	1
24	376856	. . BEARING ASSY.	1	60	304576	THRUST WASHER	1
25	301877	. . O-RING, Bushing	1	★61	376738	PROPELLER 11 x 9	1
26	321736	. . BUSHING, Shift rod	1	▲61	389093	PROPELLER 12 x 8	1
27	321738	. . WASHER, Shift rod bush. ...	1	62	388797	WATER PUMP REPAIR KIT	1
28	322217	. . SCREEN, Intake	1	63	389108	CHROME PUMP KIT	1
29	322363	. SPACER, Shift yoke	1				
30	321512	. CRADLE, Clutch dog	1				

*Not Shown

†Contents of Water Pump Repair Kit

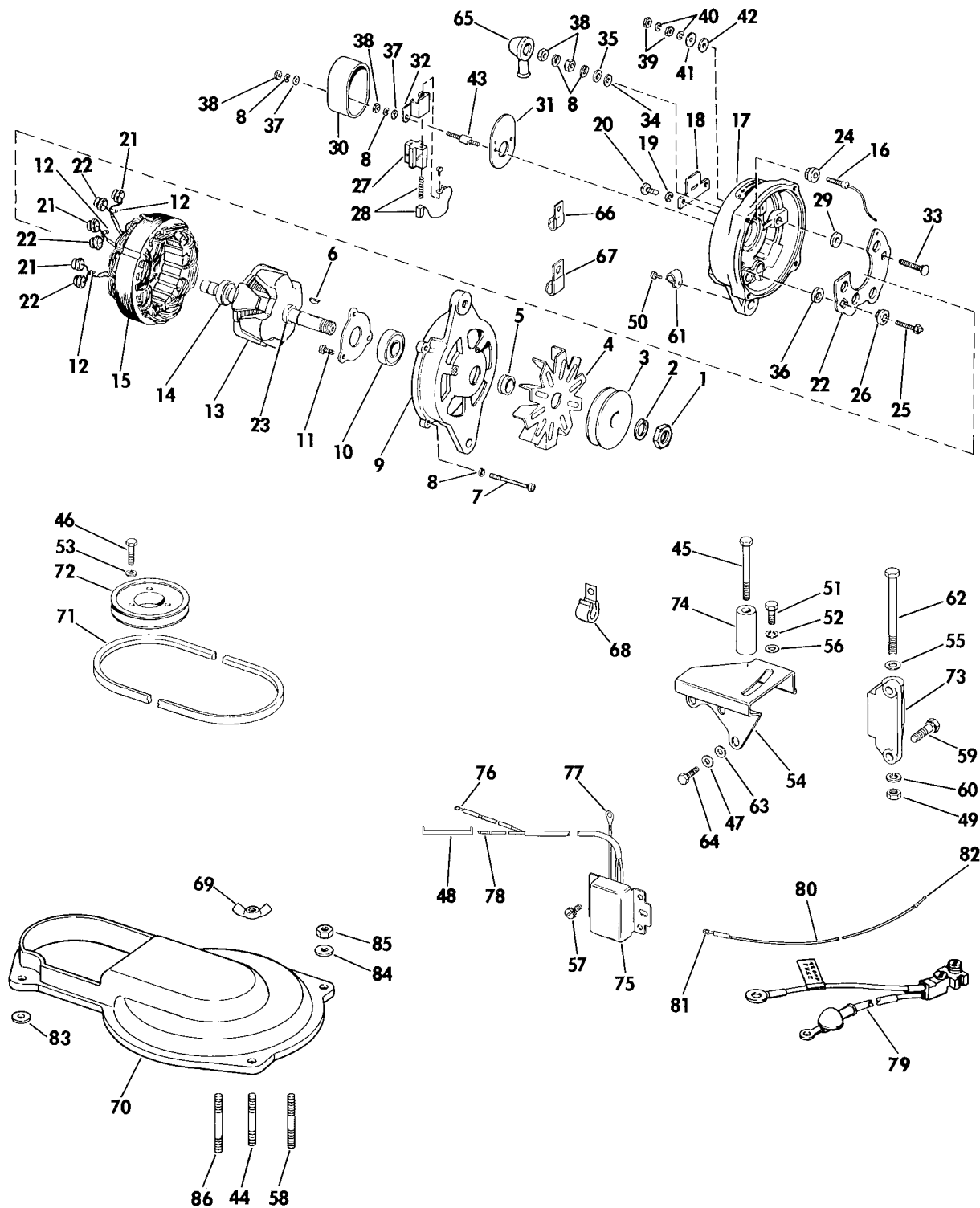
★Models with "S" Suffix

▲Models with "G" Suffix

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

ALTERNATOR KIT



INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS

ALTERNATOR KIT

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
★ *	388196	ALTERNATOR KIT ASSY	1	51	306322	SCREW, Bracket	1
▲ *	388331	ALTERNATOR KIT ASSY	1	52	306325	LOCKWASHER, Bracket	1
*	981186	ALTERNATOR ASSY, Comp.	1	53	306396	LOCKWASHER, Pulley	3
1	311311	NUT, Rotor shaft	1	★ 54	322165	ADJUSTMENT BRACKET	1
2	311316	LOCKWASHER, Rotor shaft	1	▲ 54	322403	ADJUSTMENT BRACKET	1
3	311312	PULLEY, Drive	1	55	306405	WASHER	4
4	316266	FAN, Ventilating	1	56	306453	WASHER	2
5	316267	SPACER, Rotor shaft	1	57	303311	SCREW, Reg. to manifold	2
6	311315	KEY, Rotor shaft	1	58	311328	STUD, Bracket	1
7	980184	THRU BOLT PACKAGE	1	59	306835	SCREW, Bracket to manifold	2
8	120052	LOCKWASHER	10	60	309336	LOCKWASHER	1
9	381468	HEAD ASSY., Drive end	1	61	310503	CLAMP, Leads	1
10	380207	BRG. ASSY., Drive end	1	62	311391	SCREW	1
11	304608	SCREW, Retainer	3	63	311734	WASHER	2
12	382009	EYELET PACKAGE	1	★ 64	313332	SCREW, Adj. bracket	3
13	981182	ROTOR & BEARING ASSY.	1	65	314902	COVER, Lead	1
14	383900	SLIP RING & BRG. PKG.	1	★ 66	316386	CLAMP, Lead	1
15	382003	STATOR ASSEMBLY	1	67	316993	CLAMP, Leads to bracket	1
16	+	STUD, Field terminal	1	▲ 68	309846	CABLE CLAMP	1
17	981183	HEAD ASSY., Slip ring end	1	69	405644	WING NUT	3
18	**	INSULATION, Slip ring end	1	★ 70	322886	BELT GUARD	1
19	**	LOCKWASHER, Insul. 10	2	▲ 70	322897	BELT GUARD	1
20	**	SCREW, Insul, 10-32	2	▲ 71	322480	V-Belt, 34"	1
21	980294	RECTIFIER, Negative	3	★ 71	322325	V-BELT, 26"	1
22	383897	RECTIFIER & PLATE ASSY.	1	72	322326	PULLEY, Flywheel	1
23	312487	RETAINER, Felt washer	1	★ 73	322342	ALTERNATOR BRACKET	1
24	+	BUSHING, Insul., field term.	1	▲ 73	907798	ALTERNATOR BRACKET	1
25	+	STUD, Auxiliary terminal	1	★ 74	322324	SPACER, Adj. bracket	1
26	+	BUSH., Insulation, aux. term	1	75	383440	VOLTAGE REGULATOR	1
27	382005	BRUSH HOLDER ASSY.	1	76	204036	RING TERMINAL	1
28	980084	BRUSH & SPRING SET	1	77	308294	RING TERMINAL	1
29	+	BUSH., Insul, battery term.	1	78	308808	KNIFE DISCONNECT	1
30	909127	COVER, Slip ring	1	79	581967	FUSE & LEAD ASSY.	1
31	313047	PLATE, Back-up, brush holder	1	80	581968	LEAD ASSY	1
32	**	COVER, Brush holder	1	81	510780	RING TERMINAL	1
33	+	STUD, Battery terminal	1	82	308808	TERMINAL	1
34	+	WASHER, Insul., field term.	1	83	302401	WASHER, Belt guard	5
35	+	WASHER, Plain, fld & auxiliary terminal	2	84	306358	WASHER, Adj. bracket	2
36	+	WASHER, Insul. aux. term.	1	85	301472	NUT, Adj. bracket	1
37	306547	WASHER, Mounting stud	4	86	322888	STUD, Guard to bracket	1
38	309485	NUT, Hex	8				
39	**	NUT, Battery term., 1/4-28	2				
40	**	LOCKWASHER, Bat. term, 1/4"	2				
41	+	WASHER, Plain, bat. term.	1				
42	+	WASHER, Insul, bat. term.	1				
43	909174	STUD, Cover, slip ring	1				
44	908824	STUD, Guard to bracket	1				
★ 45	301438	SCREW	1				
46	302288	SCREW, Pulley	3				
47	302471	WASHER	3				
48	303806	TUBING, Voltage regulator	1				
49	303889	NUT, Alternator bracket	1				
50	306158	SCREW, Clamp	1				

*Not Shown

**No Part Number

★High Mount

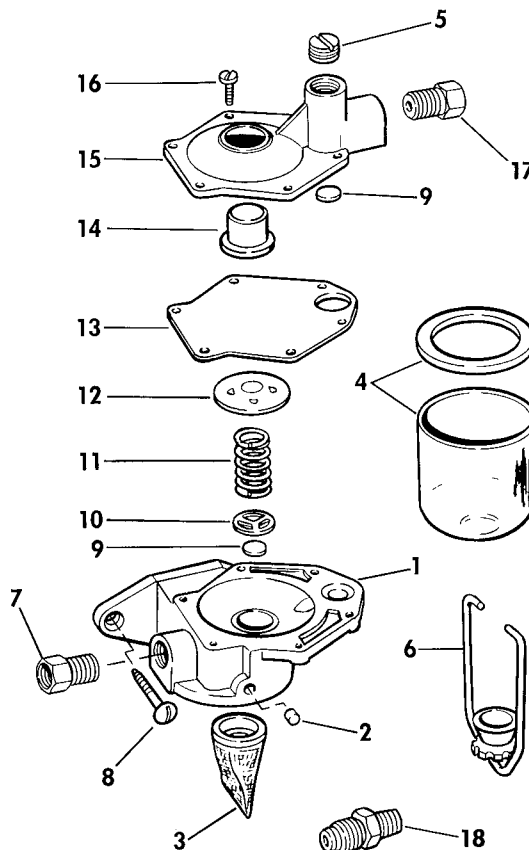
▲Low Mount

+Available in Terminal Stud and Parts Package, Order Part #383899

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PRIMER PUMP KIT



74215

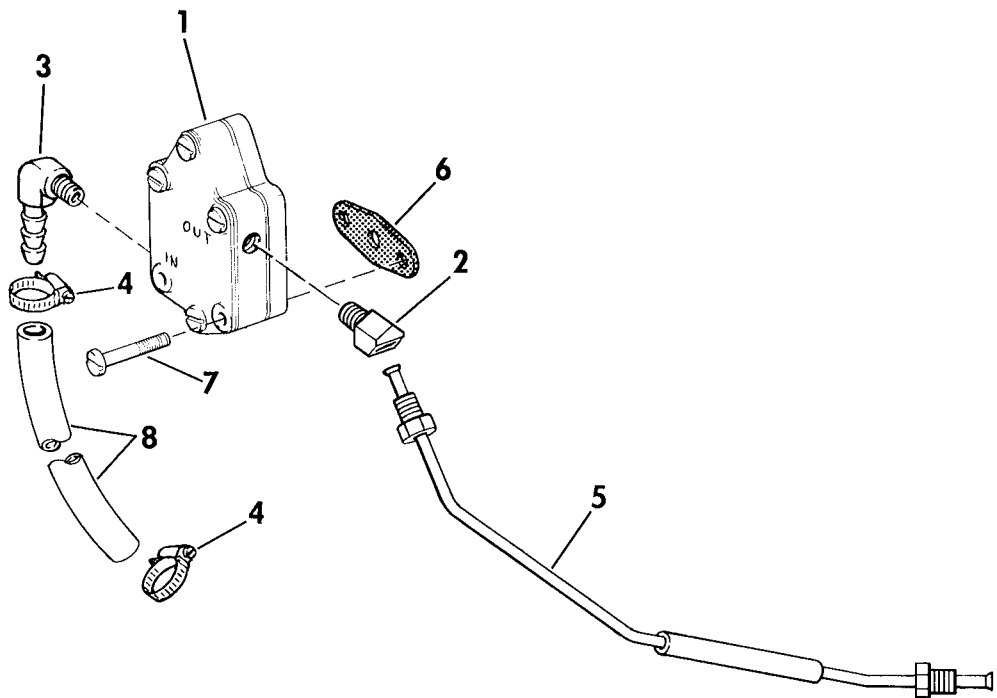
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	388290	PRIMER PUMP KIT ASSY. . . .	1	9	303614	. VALVE, Disc	2
1	378735	. BODY, Plug and filter	1	10	303420	. RETAINER, Valve	1
2	305243	. . PLUG, Core	1	11	301803	. SPRING	1
3	305185	. . FILTER	1	12	305714	. SUPPORT	1
4	388480	. BOWL AND SEAL	2	13	305716	. DIAPHRAGM	1
5	307543	. PLUG, Pipe	1	14	305713	. BUTTON, Push	1
6	378732	. THUMB NUT & YOKE ASSY.	1	15	305717	. HOUSING	1
7	908923	. FITTING, Outlet	1	16	306431	. SCREW	6
8	303675	. SCREW, Wood	2	17	909261	. FITTING, Inlet	1
				18	173275	ANTI SYPHON VALVE	1

*Not Shown.

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SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS

FUEL PUMP



74206

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	388527	FUEL PUMP ASSEMBLY	1
2	908993	. ELBOW, Outlet	1
3	322706	. ELBOW, Inlet	1
4	316832	CLAMP, Hose	2
5	388592	FUEL LINE ASSY.	1
6	303615	GASKET, Pump mounting	1
7	312330	SCREW, Pump mounting	2
8	322885	HOSE, Pump to nipple	1

**Cut From 25' Roll 322725

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